



Rehabilitation and Maintenance of Buildings



Valeriu STOIAN

Lecture : 19/06/2014 – 8.30-10.00/10.30-12.00

European Erasmus Mundus Master Course

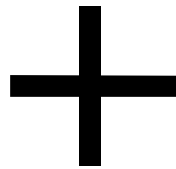
Sustainable Constructions

under Natural Hazards and Catastrophic Events

520121-1-2011-1-CZ-ERA MUNDUS-EMMC

COMPOZITES ?

FIBER



RESIN



COMPOSITE (FRP)

(polymers reinforced with fiber)

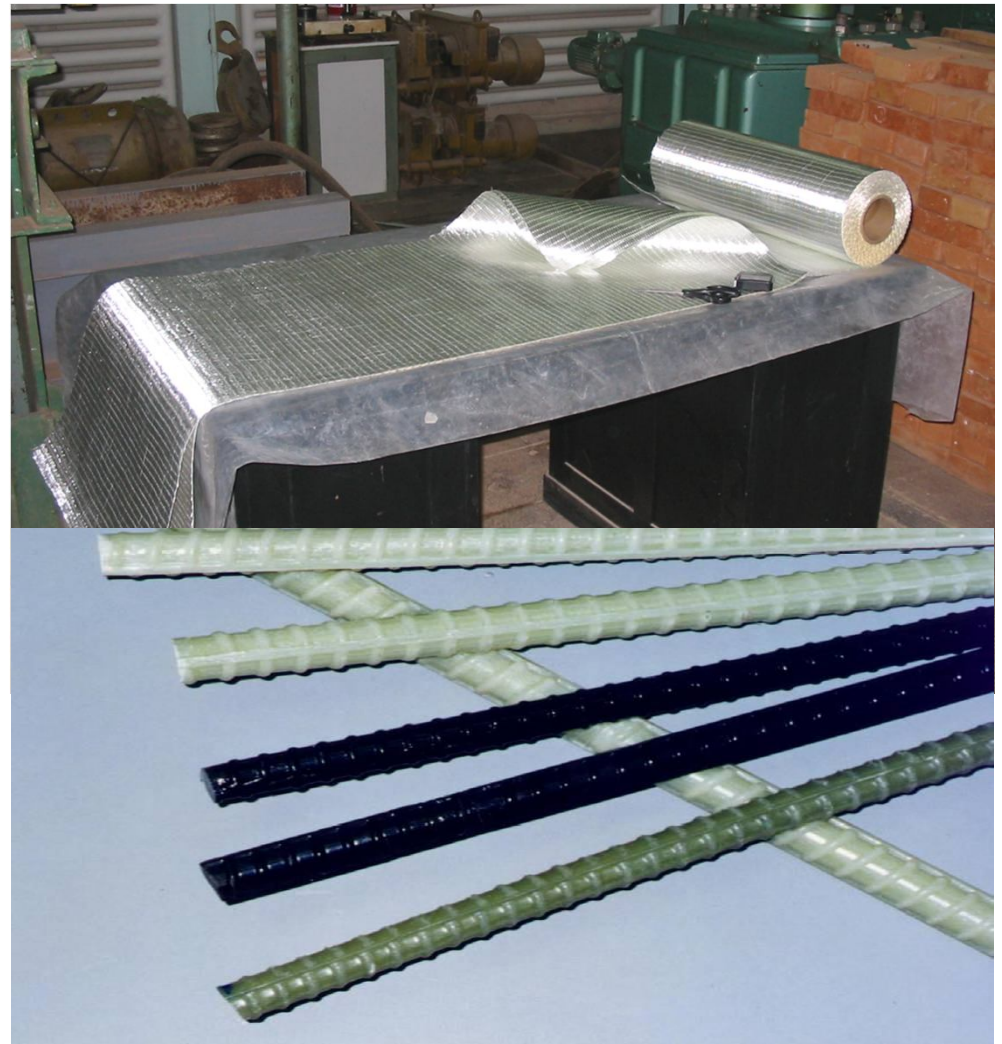
- carbon
- glass
- aramid
- hybride

- thermoplast
- thermorigide

FRP TYPES

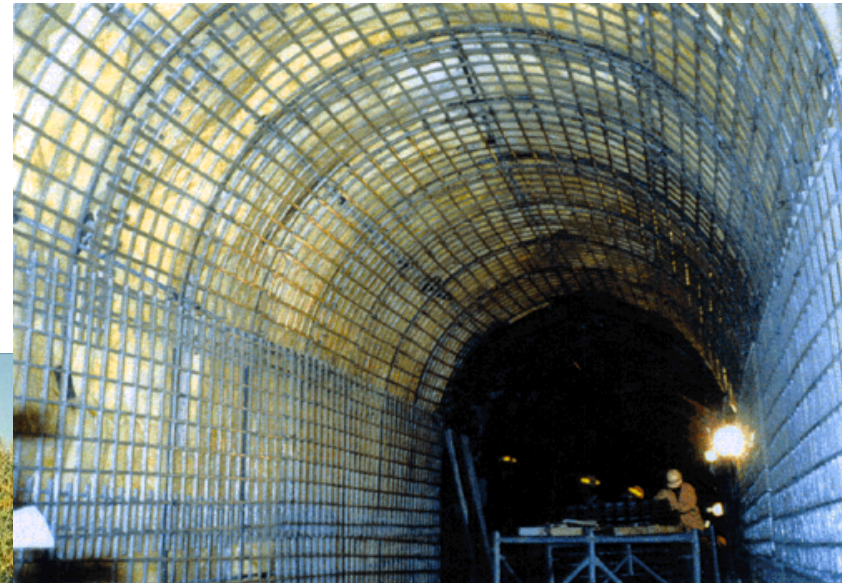
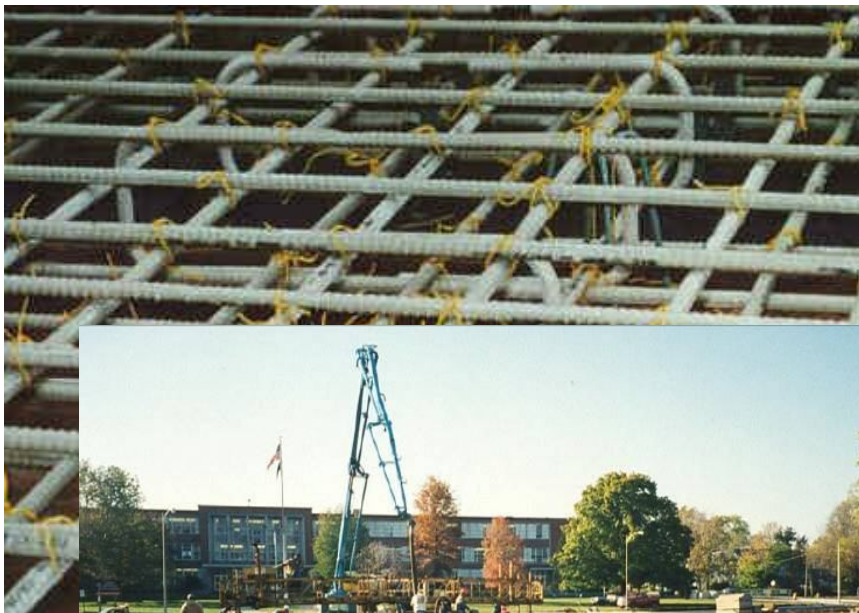
1. STRENGTHENING

- FABRIC
- LAMELAS (STRIP)
- REINFORCEMENT



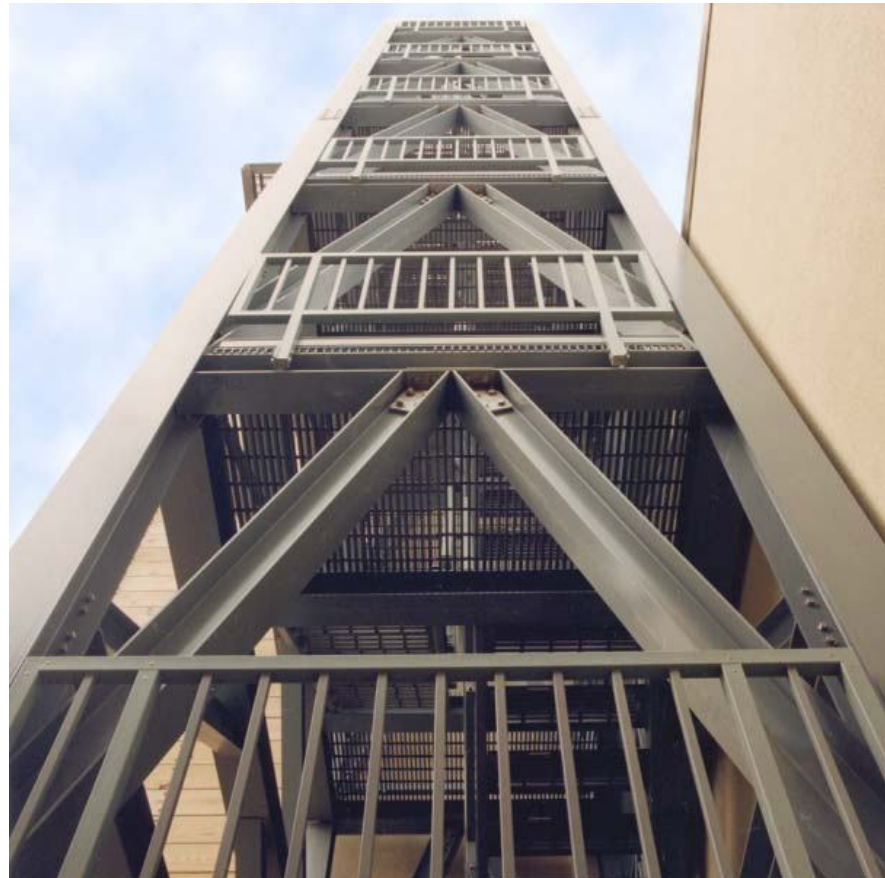
FPR TYPES

2. REINFORCEMENT → IN CONCRETE



FPR TYPES

3. PROFILE



TYPES

4. SANDWICH PANELS





STRENGTHENING WITH COMPOSITES

⇒ APPLIED ON THE ELEMENT SURFACE



ADVANTAGES OF THE STRENGTHENING WITH COMPOSITES

- HIGH STRENGTH (~10x steel)
- LESS WEIGHT (~1/4 of steel)
- VERY THIN
- DURABILITY
- NO MAINTENANCE
- HUGE VARIETY OF SYSTEMS
- FAST EXECUTION
- IMPACT RESISTENCE
- THE MATERIAL PROPERTIES AS A STRUCTURE



DESADVANTAGIES OF COMPOSITE STRENGTHENING

- LOW FIRE RESISTENCE
- MECHANICAL DETERIORATION
- ULTRAVIOLET DEGRADATION
- SMALLER LIMIT STRAIN AT RUPTURE THAN STEEL
- ELASTIC BEHAVIOUR WITHOUT YIELDING
- RELATIVELY COSTLY



STRANGTHENING WITH COMPOSITES

- REINFORCEMENT CORROSION
- STRUCTURALE CHANGES, NEW SERVICE DEMANDS,
MODIFIED CODES
- INCREASE OF THE SAFETY LEVELS
- REDUCING THE EXECUTION DURATION
- DESIGN OR EXECUTION FAULTS



STRENGTHENING SYSTEMS

- WET LAYOUT (FABRIC)
- PREPREG SYSTEMS
- PREFABRICATED SYSTEMS



- ***FLEXURAL STRENGTHENING OF RC
BEAMS USING CFRP LAMELLAS -
ANCHORING SOLUTIONS***

PhDs. Eng. Dan DIACONU
Prof. Dr. Eng. Stoian VALERIU
PhDs. Eng. Sorin Codruț FLORUȚ



= OBJECTIVE =

=> To clarify some aspects regarded to the influence of some special anchorage and there influences to the overall behaviour of the RC beams subjected to flexure.

= TESTED ELEMENTS =

The beams were cast using Class C32/40 concrete.

⇒ RB – reference beam reinforced with 3 Ø16 bars (ft,med=781 N/mm²)

⇒ RB2 – second reference beam reinforced with 2 Ø16 bars (ft,med=781 N/mm²)

All of the other beams had the same characteristics as beam RB2, the strengthening systems being design so that these beams reach the capacity of RB reference beam.

⇒ R-1S – RC beam strengthened on bottom face with one C-FRP strip 1,2x50 mm in section, anchored at both ends with steel plates (150x20...160 mm) connected to the concrete element by bolts (6 for each steel plate, 10 mm diameter)

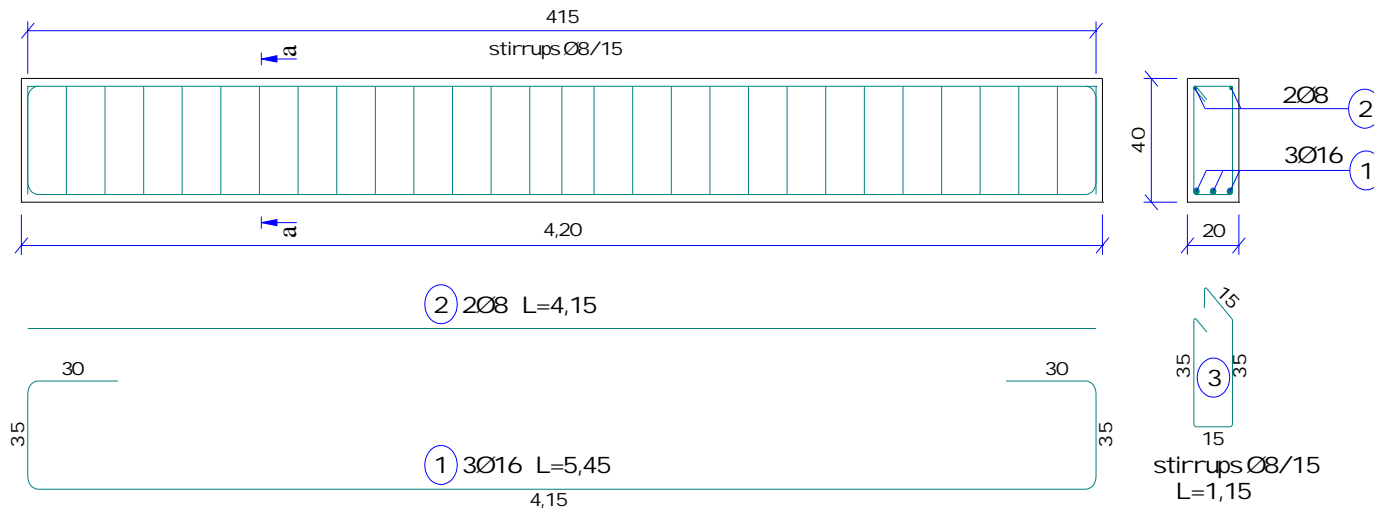
⇒ R-CA-1S – RC beam strengthened on bottom face with one C-FRP strip 1,2x50 mm in section, anchored on its entire length with steel bolts (10 mm diameter) that are chemically anchored in the concrete element



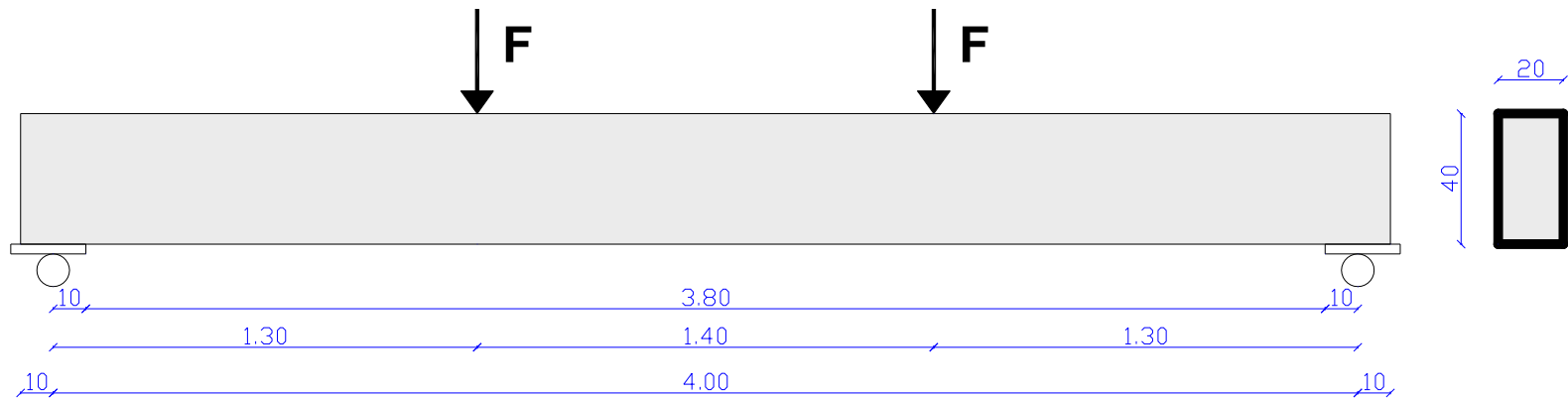
PART A – STRUCTURAL REHABILITATION USING CFRP

= RB =

RB - reinforcement distribution



RB - loading scheme



= RB =

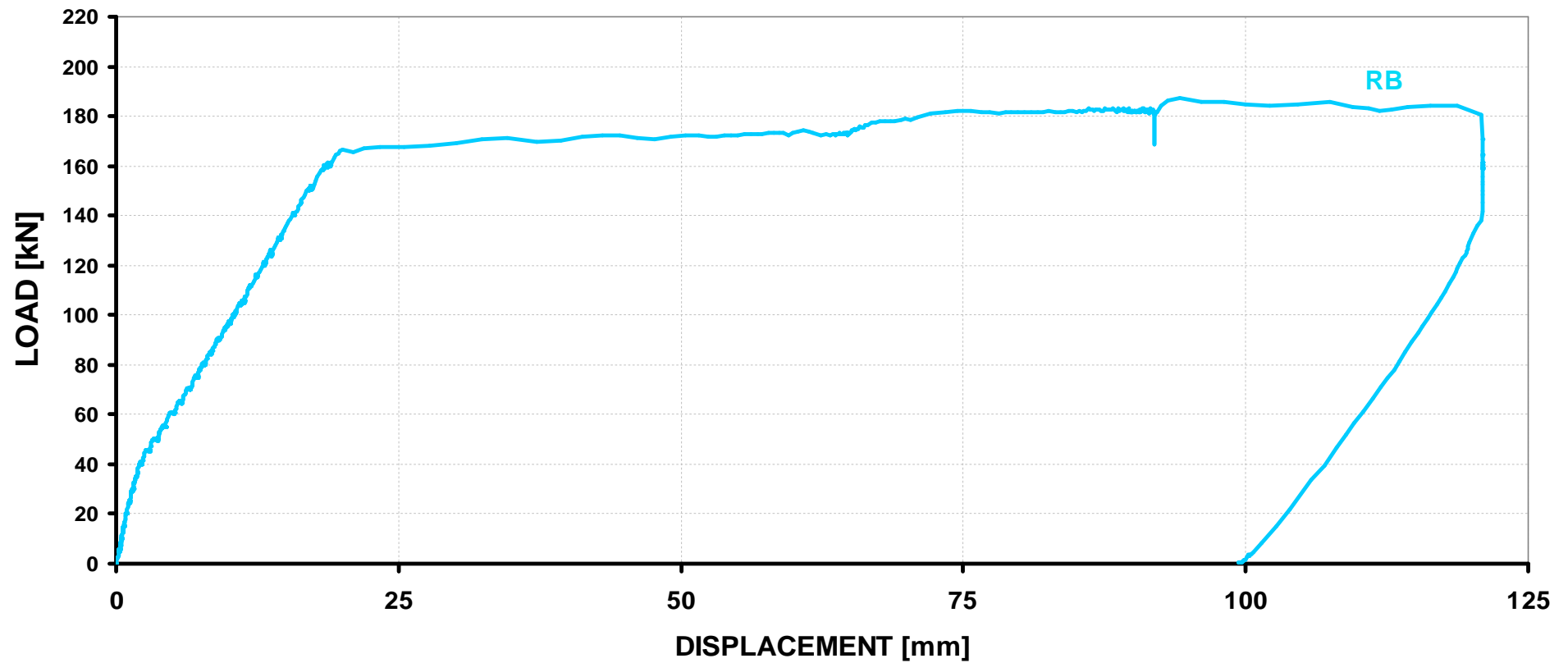




= RB =

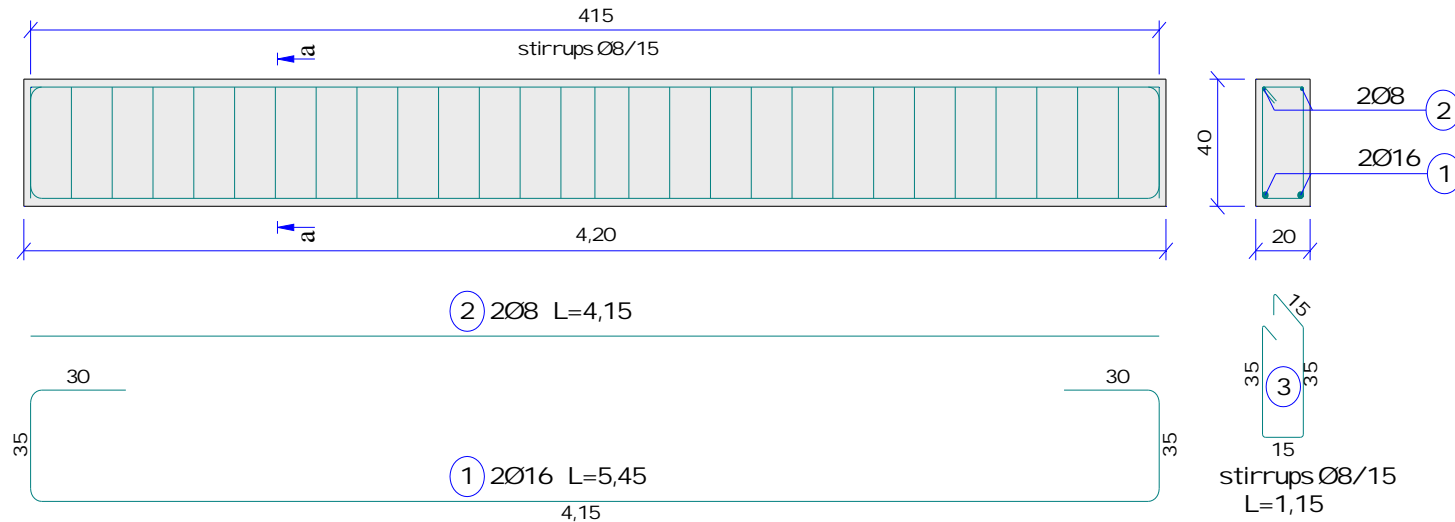
The element reaching an ultimate displacement of 121 mm and withstanding a load of 187 kN.

RB -> 3F16

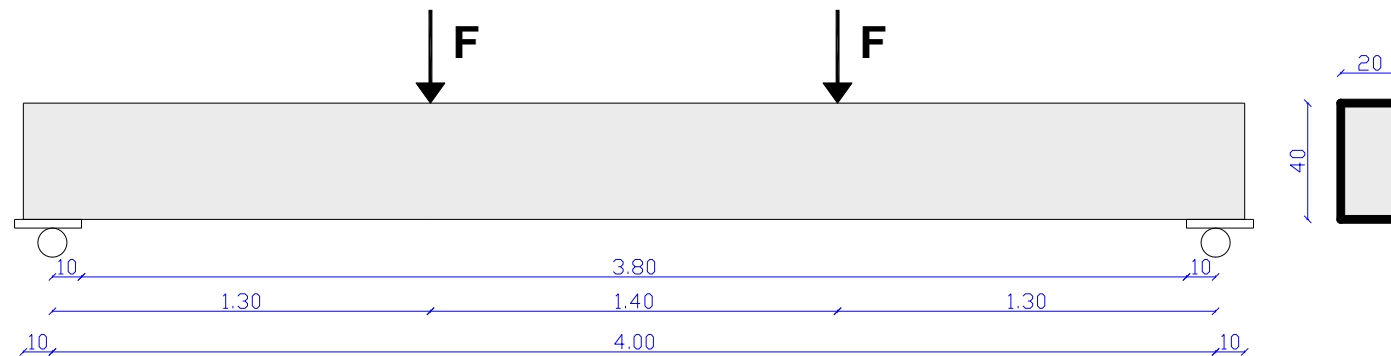


= RB2 =

RB2 - reinforcement distribution



RB - loading scheme



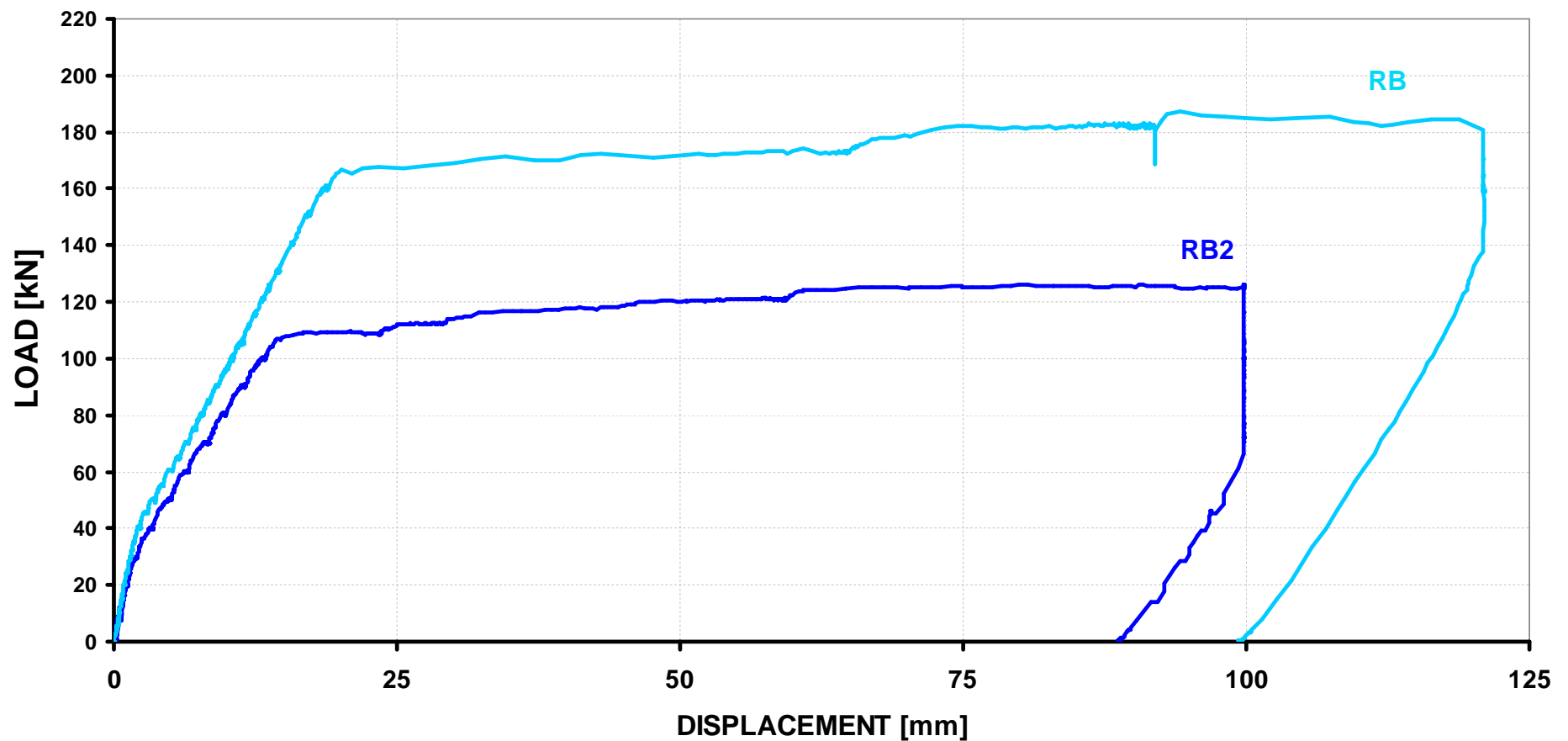
= RB2 =





= RB2 =

The element reaching an ultimate displacement of almost 100 mm and withstanding a load of 126 kN.



= R-1S =



$$= R-1S =$$

In order to choose the most adequate epoxy resin used for anchoring the bolts into concrete, a series of pull out tests have been carried out using two different types of resins.



		Resistant torque [Nm]	Failure mode
SI KA	1	over 54	tear out of bolt
	2	over 54	break of bolt
HI LT I	1	over 54	break of bolt
	2	over 54	break of bolt



= R-1S =

The steps that need to be carried out for this solution are:

- grinding of concrete surface
- drilling of 12 mm diameter bores for attaching the steel plate to the concrete
- cleaning the dust and all other residues by vacuuming and using compressed air
- applying of epoxy resin on the concrete surface
- applying of epoxy resin on the lamella
- lay up of the lamella and applying pressure with the roller
- filling of the bores with anchoring resin
- inserting of the bolts into the resin filled bores
- applying of epoxy resin onto the steel plates
- lay-up of the steel plates in a proper position so that they fit with the bolts
- tightening the screw by applying a torque of 40 Nm.

$$= R-1S =$$

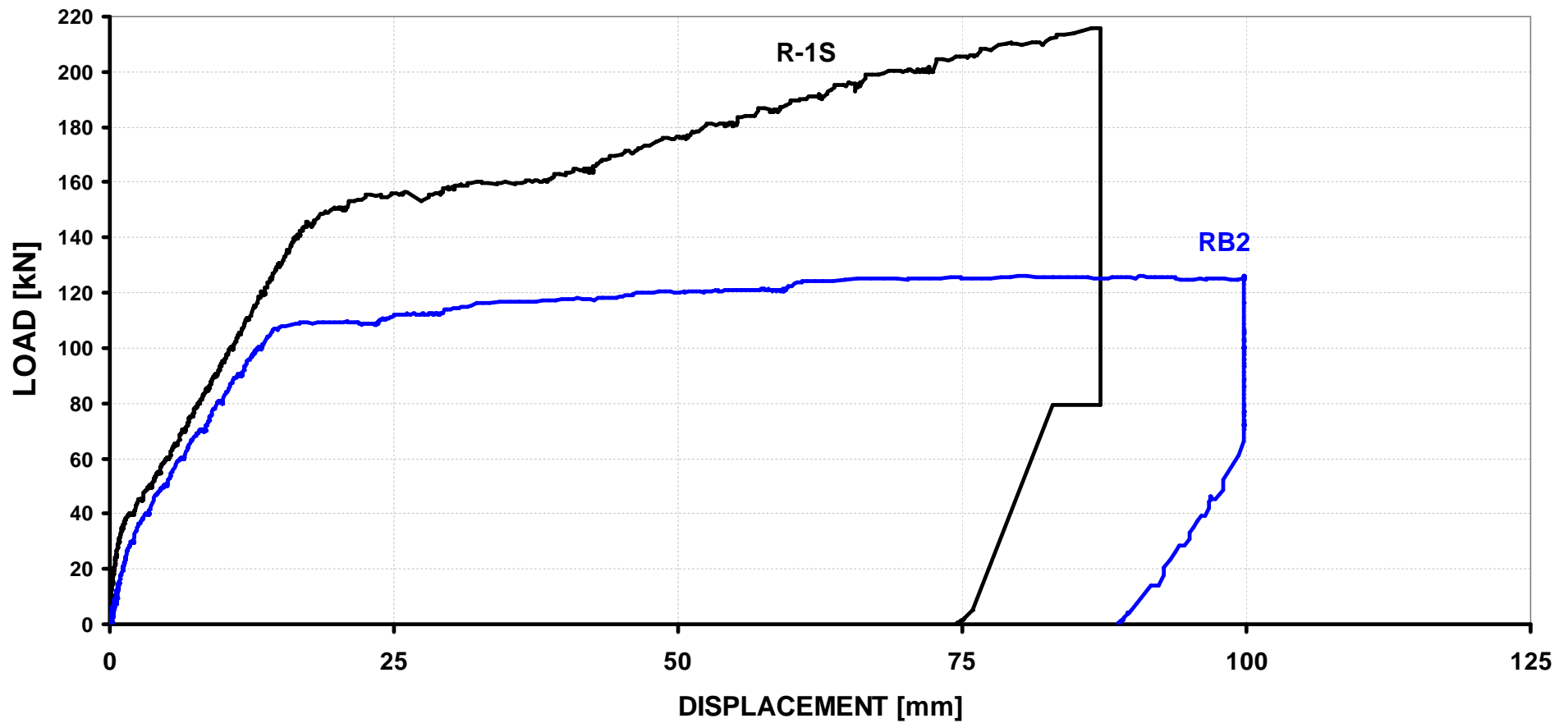
The failure mode of the element began with the composite debonding between the anchorages, followed by concrete crushing in the compression zone, and finally by the sliding out of the FRP from the anchorage simultaneous with the failure of the strip.





= R-1S =

The element reaching an ultimate displacement of 87 mm and withstanding a load of 215 kN.



= R-CA-1S =



= R-CA-1S =

In order to verify the resistance of the lamella to local pressure on the hole, a series of tension tests have been carried out :

- solely the lamella – for reference
- with steel plate of 2 mm in thickness glued with resin on one face
- with steel plate of 2 mm in thickness glued with resin on one both faces
- with GFRP fabrics wrapped around the lamella in a double layer
- with GFRP fabrics glued only on one face in four layers (0-90-45-135)





= R-CA-1S =

The steps that need to be carried out for this solution are:

- drilling of 12 mm diameter bores for attaching the steel plate to the concrete
- cleaning the dust and all other residues by vacuuming and using compressed air
- creating 10 mm holes in the lamella
- positioning the lamella on the RC beam
- filling of the bores with anchoring resin
- fitting the bolts to match the holes in the lamella
- placing the washers
- tightening the screws

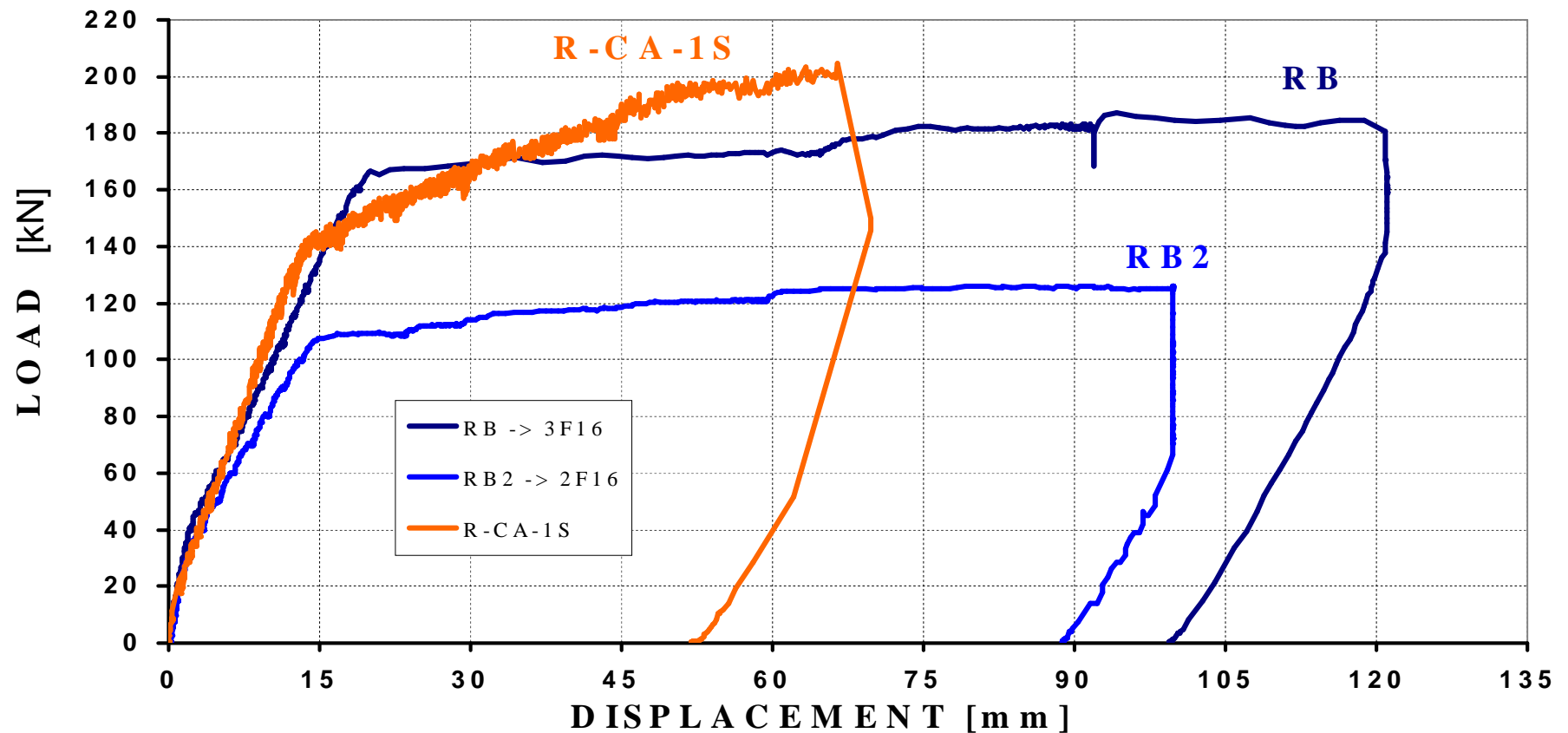
The element failed by concrete crushing in the compressed zone simultaneously with the rupture of CFRP lamella at the mid span.





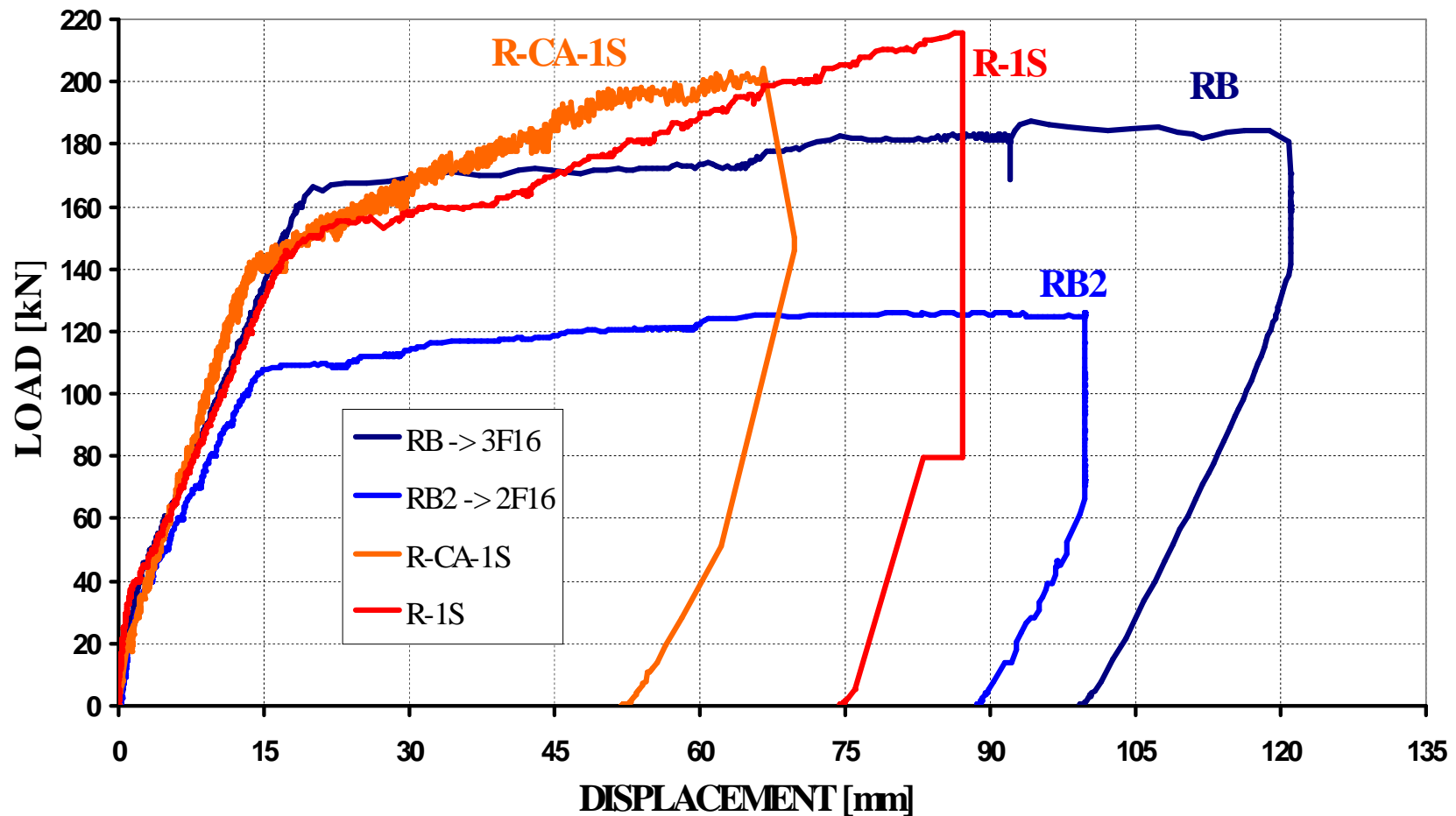
= R-CA-1S =

The element reaching an ultimate displacement of almost 70 mm and withstanding a load of 204 kN.





= COMPARATIVE LOAD – DISPLACEMENT DIAGRAM =



= CONCLUSIONS =

The two beams strengthened by the above mentioned methods have resisted to loads higher than the designed one - RB (187 kN).

The ultimate load capacity for element R-1S was higher with 15% than that of RB beam, but ultimate reached displacement was 28% lower than in the case of RB element.

The ultimate load capacity for element R-CA-1S was higher with 9% than that of RB beam, but ultimate reached displacement was 30% lower than in the case of RB element.

In terms of structural efficiency the first solution is slightly superior, but in terms of easiness of application it is inferior to the second solution.

The second solution (R-CA-1S) limits the use of epoxy resin only to anchoring the bolts into the concrete beam, significantly reducing the exposure to toxic environment effects that it creates while conducting the strengthening procedure.

The execution and curing time it is lower for the second solution in comparison with first one (one day for R-CA-1S instead of one week for R-1S).

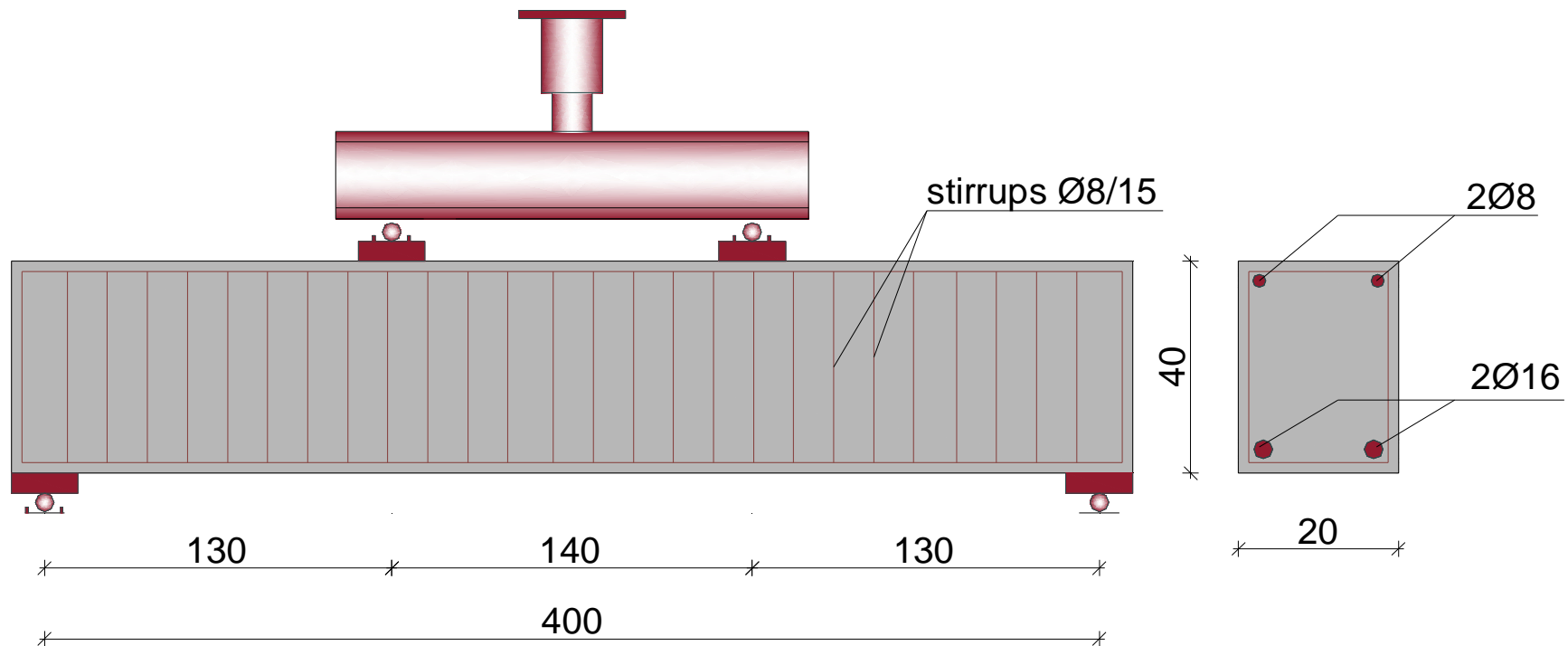
As it can be seen in the comparative load-displacement diagram, the strengthened elements presented a slightly higher initial stiffness than the reference beams, but were characterized by a poorer ductility.

II. RC BEAMS STRENGTHENED WITH FRPS → DIMENSIONING

CROSS SECTION:	20 x 40 CM
SPAN:	400 CM
REFERENCE BEAM 1 (RB):	3 ϕ 16
REFERENCE BEAM 2 (RB2):	2 ϕ 16
RETROFITTED SPECIMENS:	2 ϕ 16

⇒ FOR STRENGTHENING DIFFERENT FRP COMPOSITES SYSTEMS WERE USED, WHICH WERE DESIGNED TO REACH AN APPROPRIATE LOAD BEARING CAPACITY AS THE FIRST REFERENCE BEAM (RB).

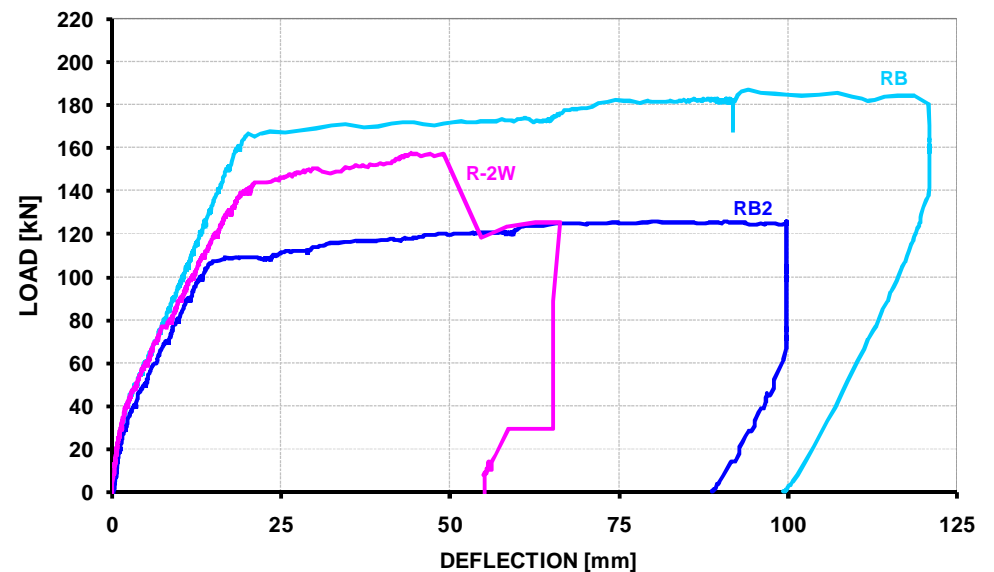
II. RC BEAMS STRENGTHENED WITH FRPS → TEST SET-UP



II. RC BEAMS STRENGTHENED WITH FRPS → TEST RESULTS

R-2W → strengthened with 2 layer of 18cm wide unidirectional carbon FPR fabric in the bottom part, without any anchor system.

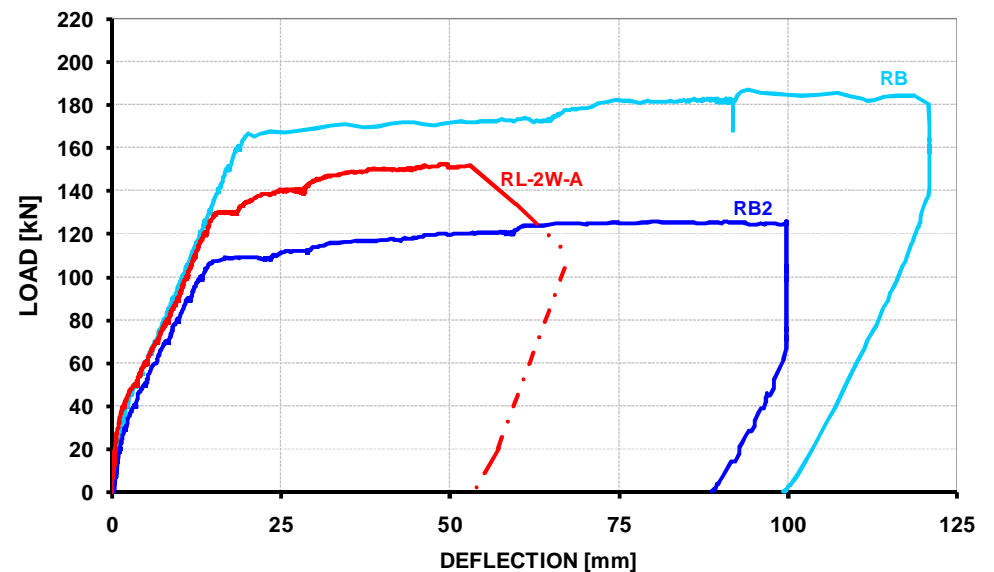
→ The failure of the element was through debonding of the FRP.



II. RC BEAMS STRENGTHENED WITH FRPS → TEST RESULTS

RL-2W-A → strengthened with 2 layer of 9cm wide unidirectional carbon FPR fabric applied in the lateral part of the both side, anchored with three spikes/end/side.

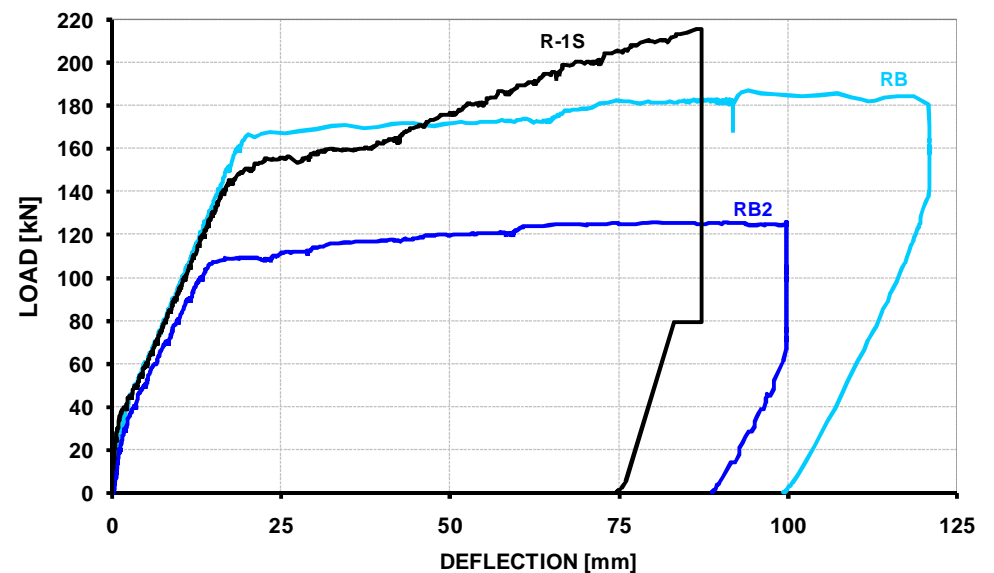
→ The failure of the element was debonding inside the FRP.



II. RC BEAMS STRENGTHENED WITH FRPS → TEST RESULTS

R-1S → strengthened with 1 layer of 5cm wide carbon FPR strip applied in the bottom part and anchored at the ends with steel plates.

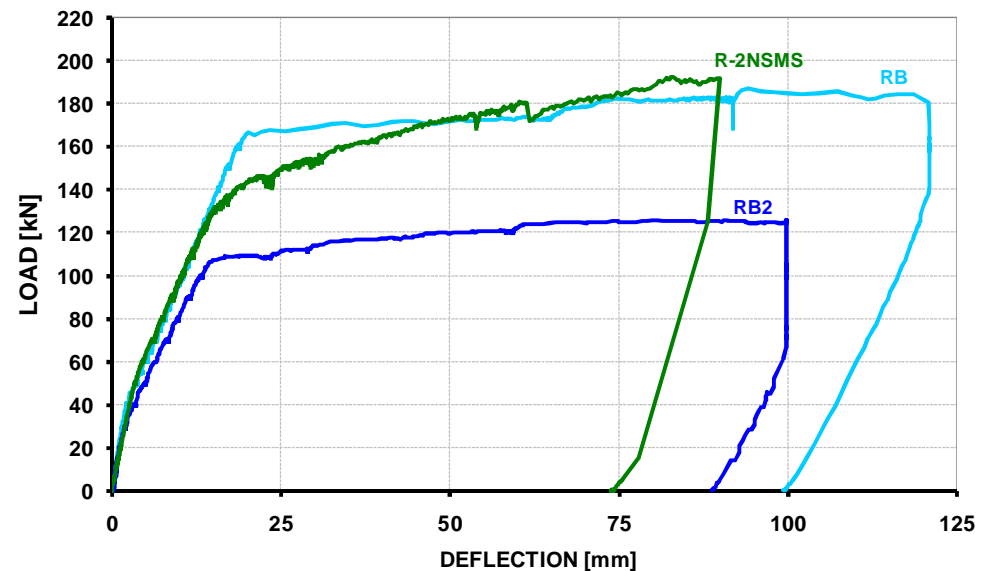
→ the failure began with the composite debonding between the anchorages, followed by concrete crushing in the compression zone, and finally by the sliding out of the FRP from the anchorage simultaneous with the failure of the strip.



II. RC BEAMS STRENGTHENED WITH FRPS → TEST RESULTS

R-2NSMS → strengthened with two 20mm wide carbon FPR strip, in the bottom part of the beam, applied in cut grooves (NSM technique).

→ The failure began with the composite debonding in the grooves, followed by concrete crushing in the compression zone, and finally by the tensile failure of the FRP strip in the middle region of the beam.





II. RC BEAMS STRENGTHENED WITH FRPS → CONCLUSIONS

→ BASED ON THE PERFORMED EXPERIMENT, RESPECTIVELY ON THE BEHAVIOUR OF THE TESTED SPECIMENS, THE FAVOURABLE EFFECTS OF MECHANICAL AS WELL AS CHEMICAL ANCHORAGE WERE EXPERIMENTALLY DEMONSTRATED, BOTH FOR BOTTOM AND Laterally APPLIED COMPOSITES.

→ THE MOST EFFECTIVE STRENGTHENING SOLUTION FOR THE INCREASING OF THE FLEXURAL CAPACITY OF REINFORCED CONCRETE BEAM PROVED TO BE THE NSM TECHNIQUE



Shear strengthening of RC beams in Timisoara

Shear strengthening CASE STUDY

- RC FRAME STRUCTURE
 - DESIGNED IN 1964-1981 (1978)
 - LEVEL NR.: 3
 - FUNCTIONALITY: TYPOGRAPHY
- ⇒ **PROBLEMS: SHEAR CRACKS IN SEVERAL BEAMS**

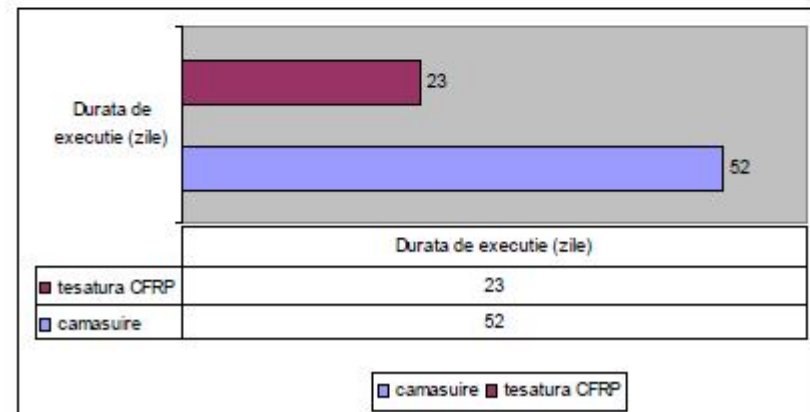
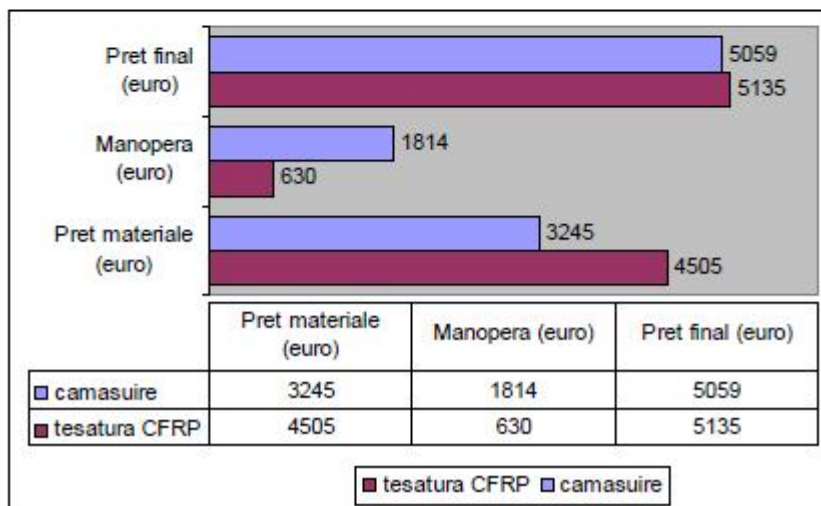


Shear strengthening CASE STUDY

STRENGTHENING PROPOSALS

1. CFRP COMPOSITES → U WRAP

2. CLASSICAL METHOD → additional reinforcement and shotcrete



ECONOMICAL STUDY

Shear strengthening CASE STUDY

MAIN ADVANTAGES:

- No needs for interventions on the recently rehabilitated roof
- Beams cross section maintained, esthetic was not effected
- No significant interruption in the production process
- Execution time more less than for the classic method (with 55%)
- Simple process

Shear strengthening CASE STUDY

STRENGTHENING PHASES:



Surface cleaning



Shear strengthening CASE STUDY

STRENGTHENING PHASES:



Surface cleaning



Preparing the
anchorage zone

Shear strengthening CASE STUDY

STRENGTHENING PHASES:



The clean surface ready to strengthening

Shear strengthening CASE STUDY

STRENGTHENING PHASES:



The clean surface ready to strengthening

Shear strengthening CASE STUDY

STRENGTHENING PHASES:



Crack injection

Shear strengthening CASE STUDY

STRENGTHENING PHASES:



Surface preparation

Shear strengthening CASE STUDY

STRENGTHENING PHASES:

Surface preparation



Shear strengthening CASE STUDY

STRENGTHENING PHASES:



Sealing and saturating the surface

Shear strengthening CASE STUDY

STRENGTHENING PHASES:



Applying the fibers

Shear strengthening CASE STUDY

STRENGTHENING PHASES:



Applying the fibers

Shear strengthening CASE STUDY

STRENGTHENING PHASES:



Applying sand
to improve bond between the FRP and the finishing mortar

Shear strengthening CASE STUDY

STRENGTHENING PHASES:



Applying top coat

Shear strengthening CASE STUDY

STRENGTHENING PHASES:



Applying top coat

Shear strengthening CASE STUDY



THANK YOU FOR YOUR ATTENTION !



Ductility Increasing for Concrete Columns: Experimental Results

- Authors: C. Al. Dăescu, V. Stoian, T. Nagy-György, D. Dan, I. Demeter

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- Strengthening of the RC columns
- Superposition of the two methods of strengthening
(bending and confinement)
- Study on the ductility of the strengthened specimens.



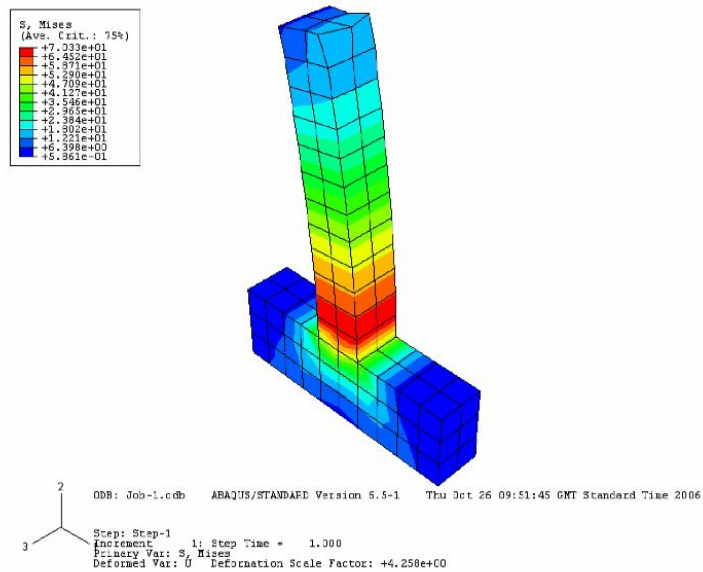
Testing program – 1st series:

Element	Consolidation system	Test type
C1M		
C1C		
C1M – CW – BC		
C1C – CW – BC		
C2M – GW – BC		
C2C – GW – BC		
C3M – BM – AF		
C3C – BM – AF		
C4M – BM + CW		
C4C – BM + CW		

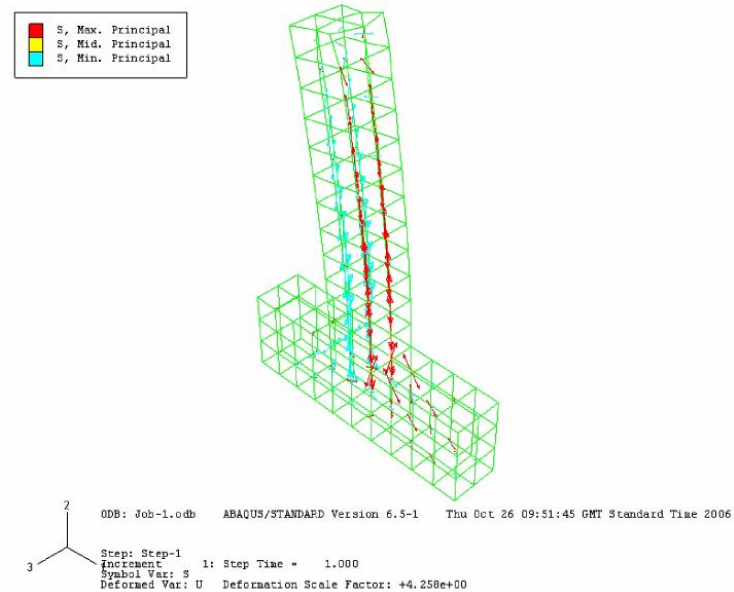
-BM – Bars of Metal
 -AF – Anchored into Foundation
 -CW – Carbon Wrap
 -GW – Glass Wrap
 -BC – Base Confinement

-BM	- Bars of Metal
-AF	- Anchored into Foundation
-GW	- Glass Wrap
-BC	- Base Confinement
-CSS	- Carbon Sheet Strand

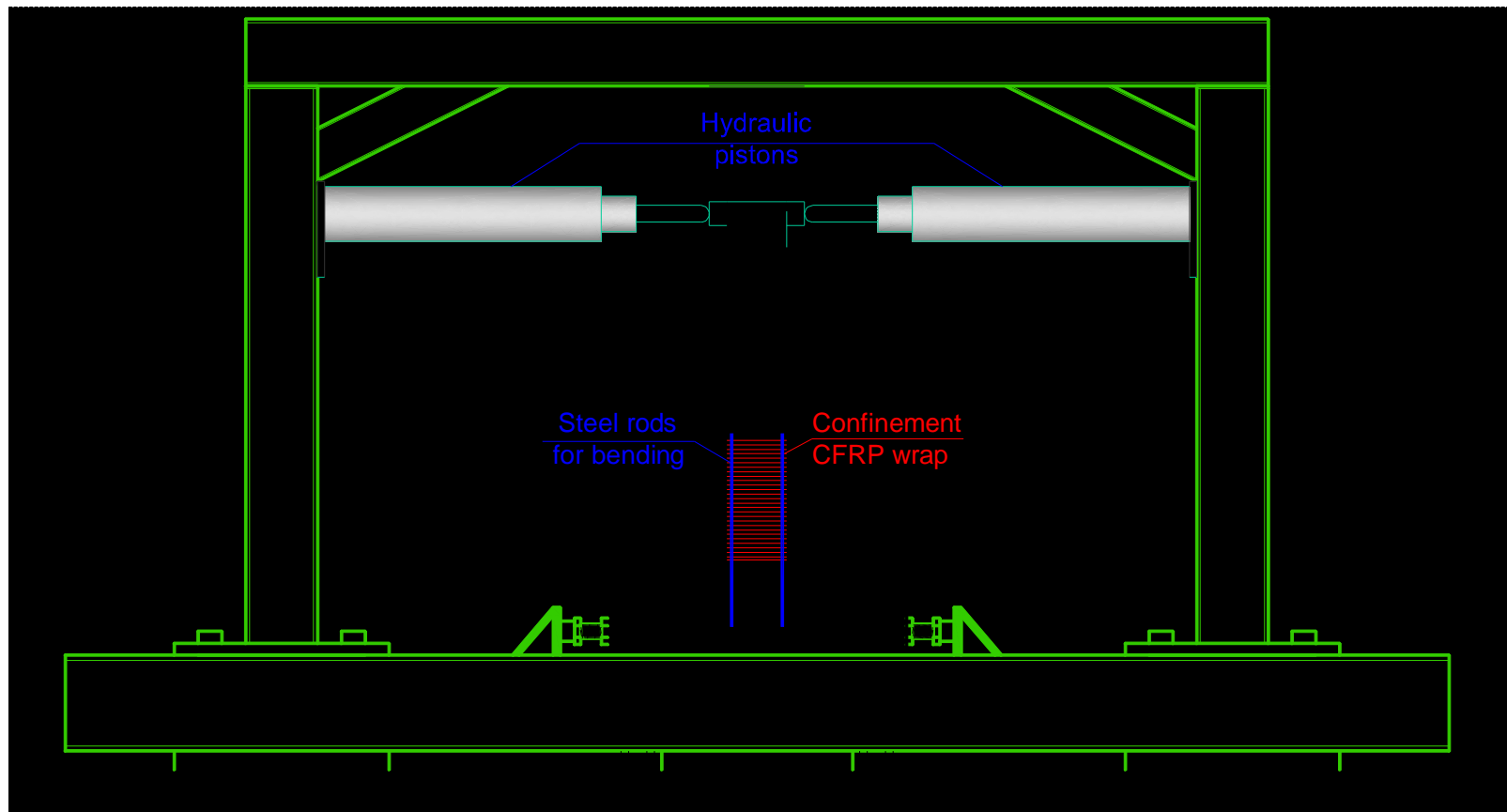
Abaqus initial model in monotonic loading



Magnitude of principal stresses



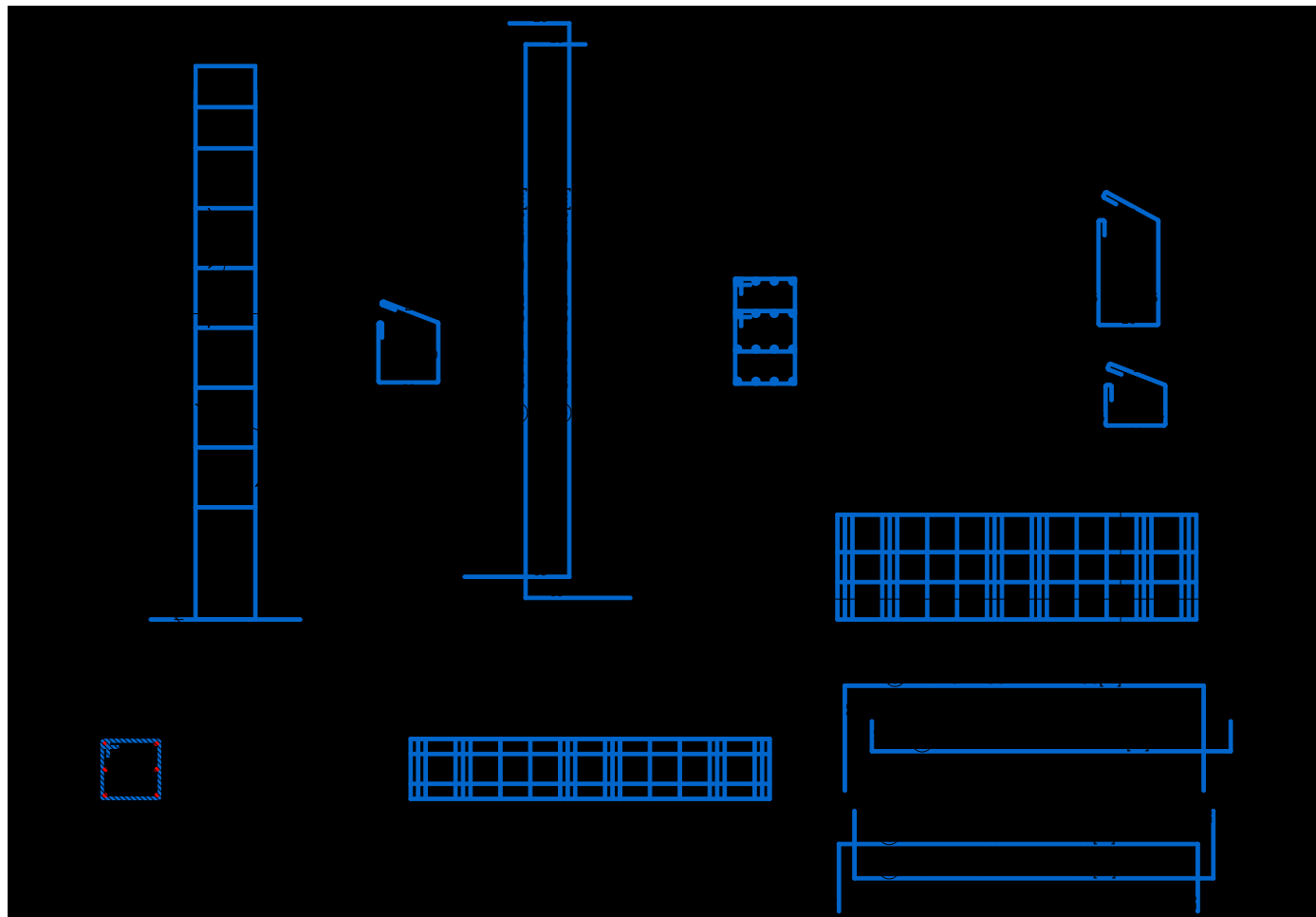
Direction of principal stresses



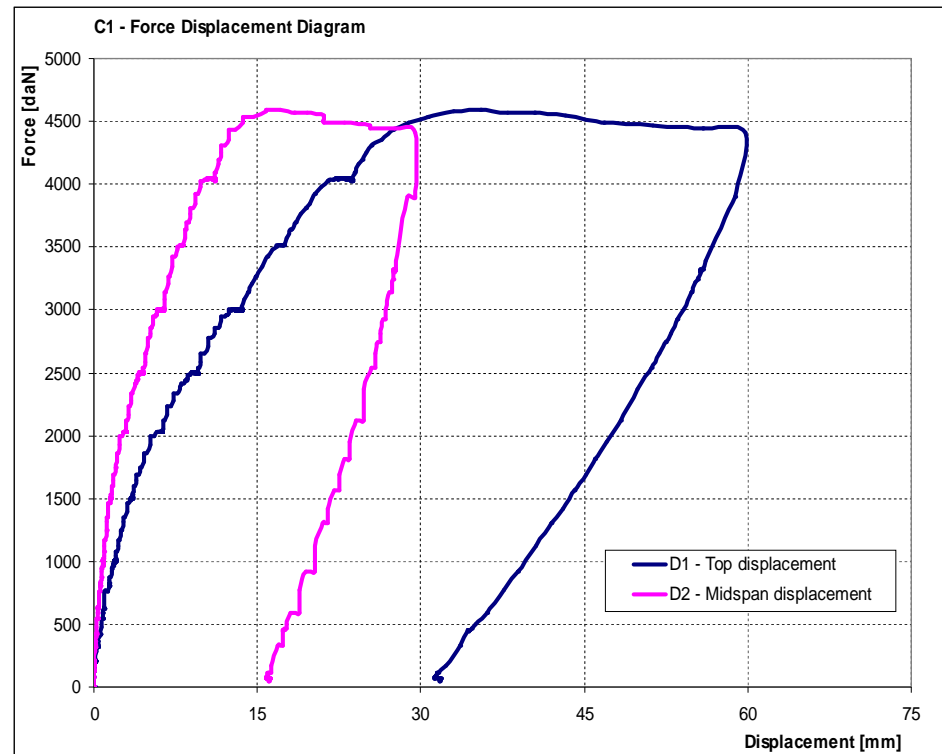
Layout of the testing frame. No axial force applied.



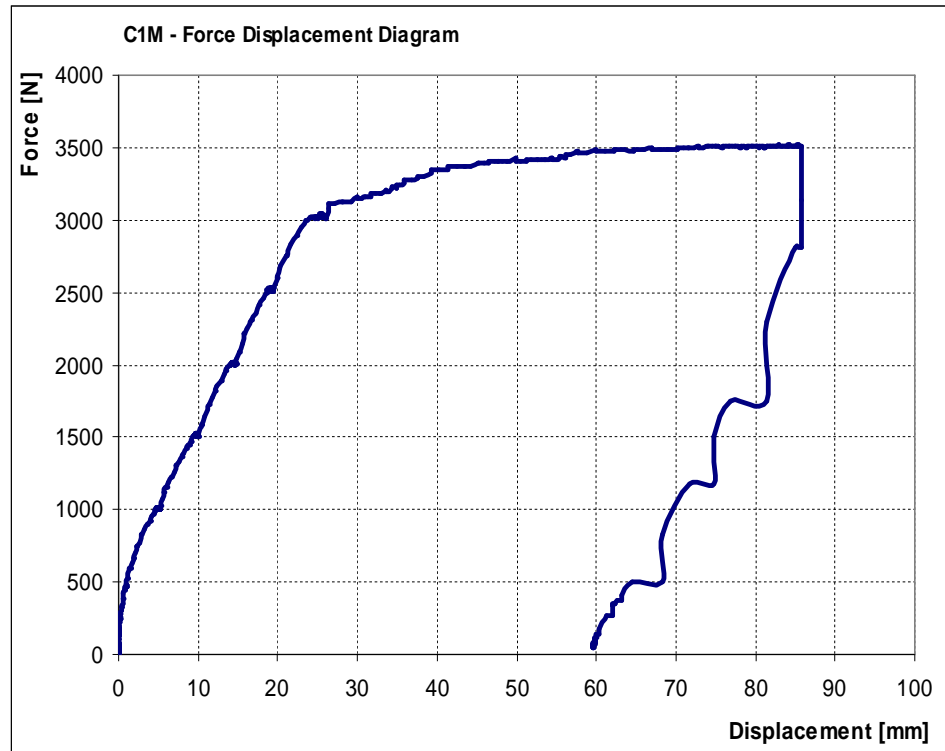
Reinforcing Layout of the Specimens



Reference specimen [C1] Monotonic loading, with axial force

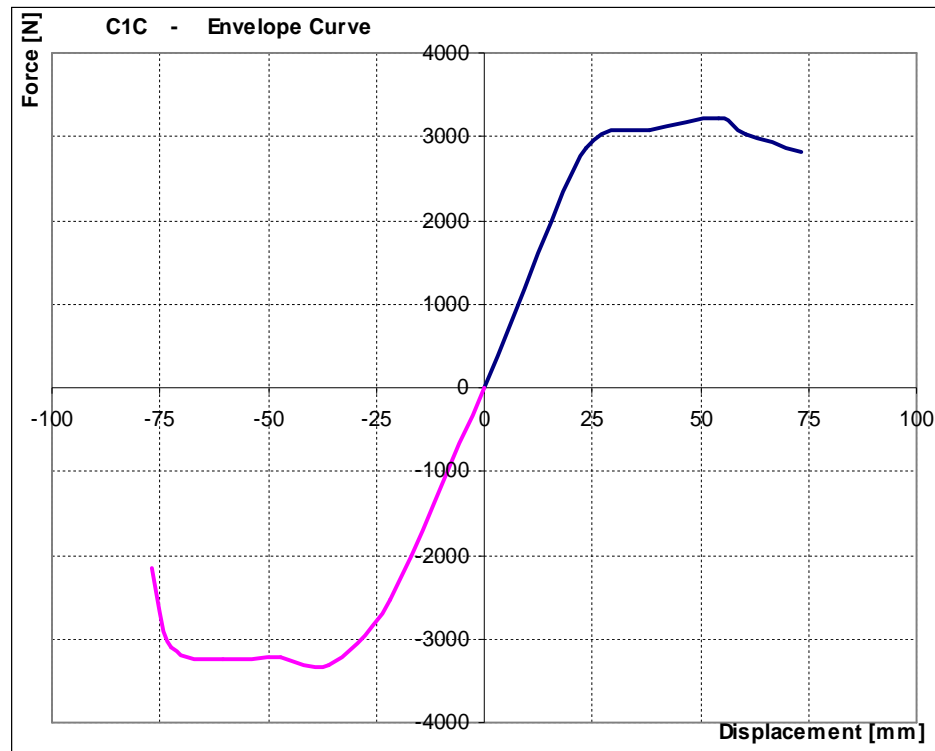
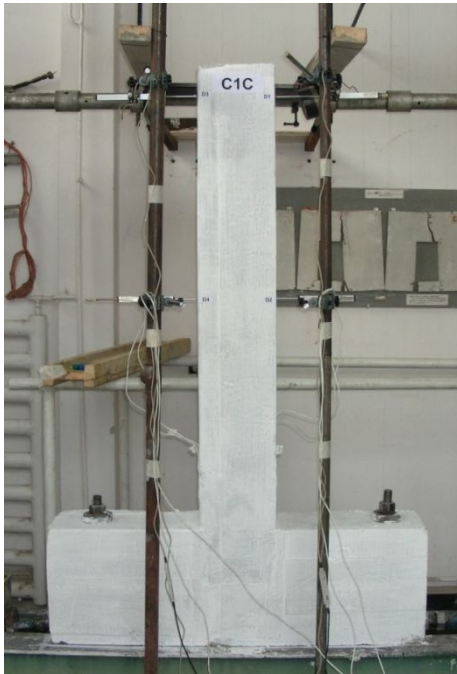


Reference specimen [C1M] Monotonic testing

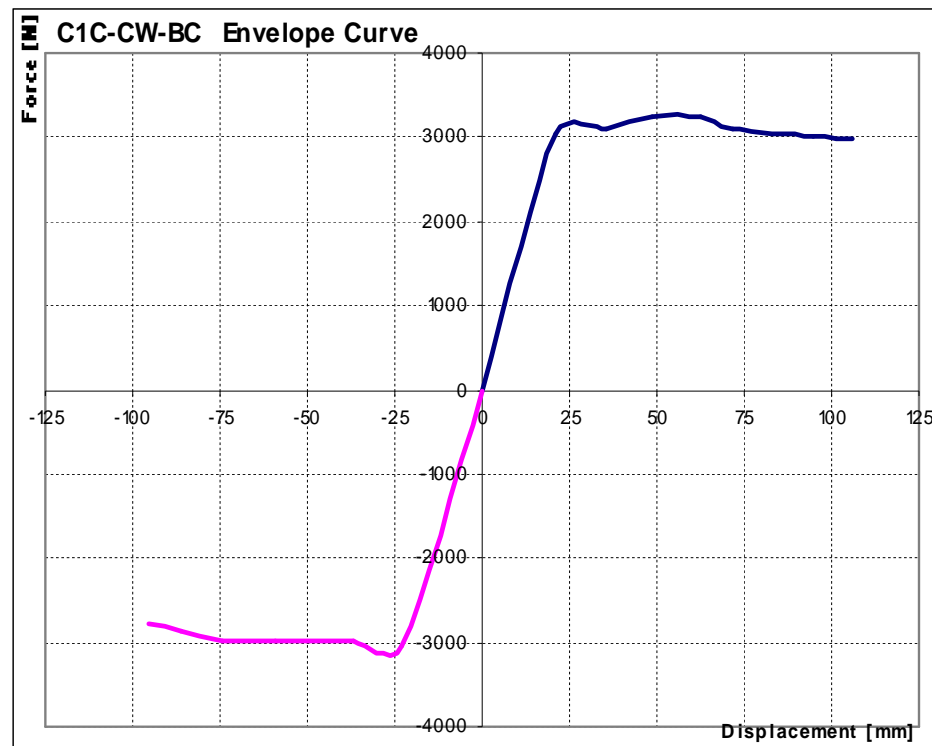


Reference specimen [C1C]

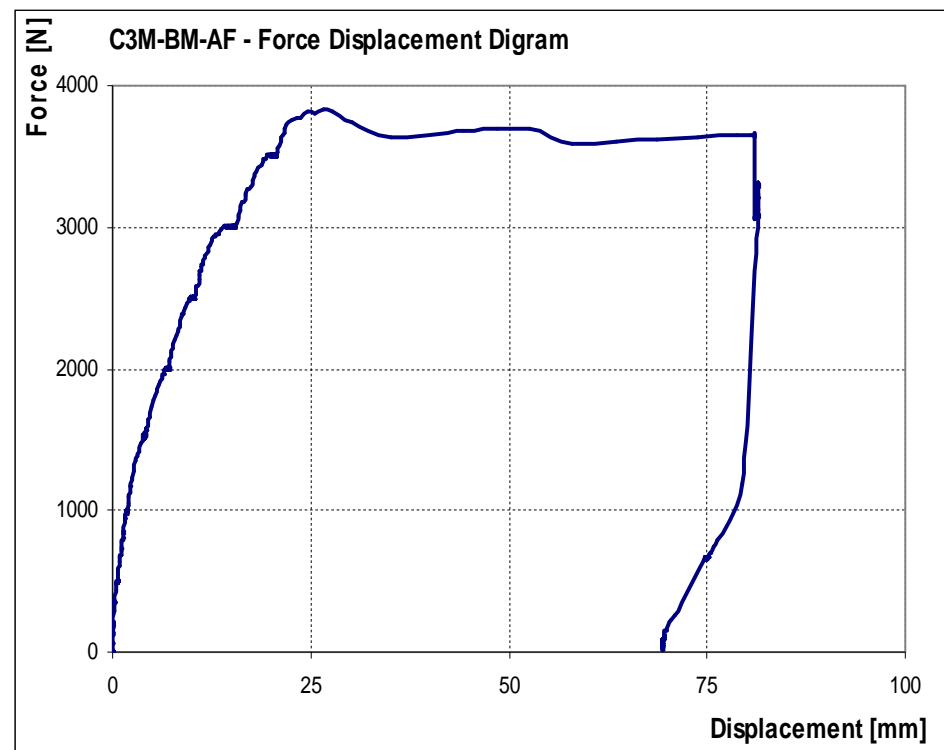
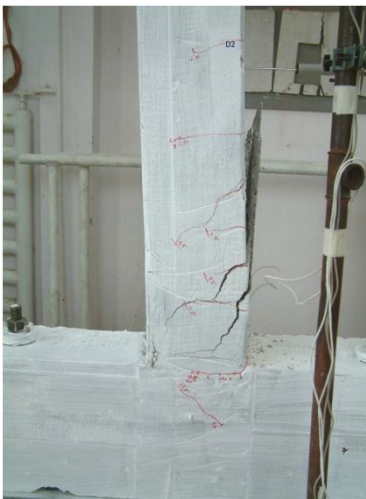
Cyclic testing



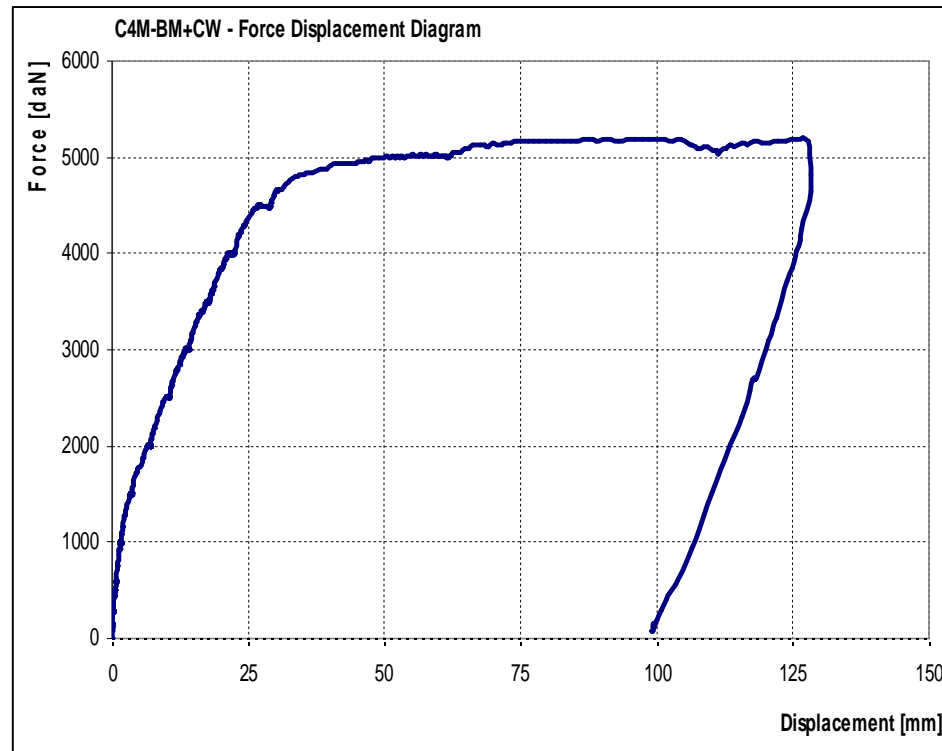
Specimen strengthened by a carbon fiber wrap base confinement [C1C-CW-BC] Cyclic testing



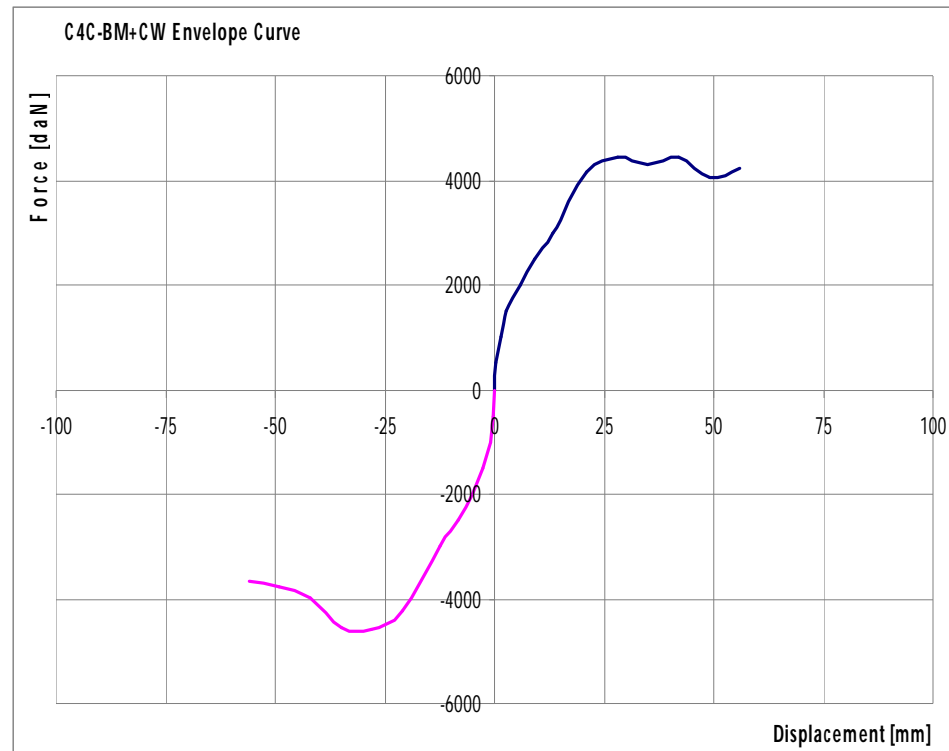
Specimen strengthened using metallic rods anchored into the foundation. [C3M-BM-AF] Monotonic testing



Specimen strengthened using metallic rods anchored into the foundation and a carbon fiber wrap base confinement [C4M-BM+CW] Monotonic testing

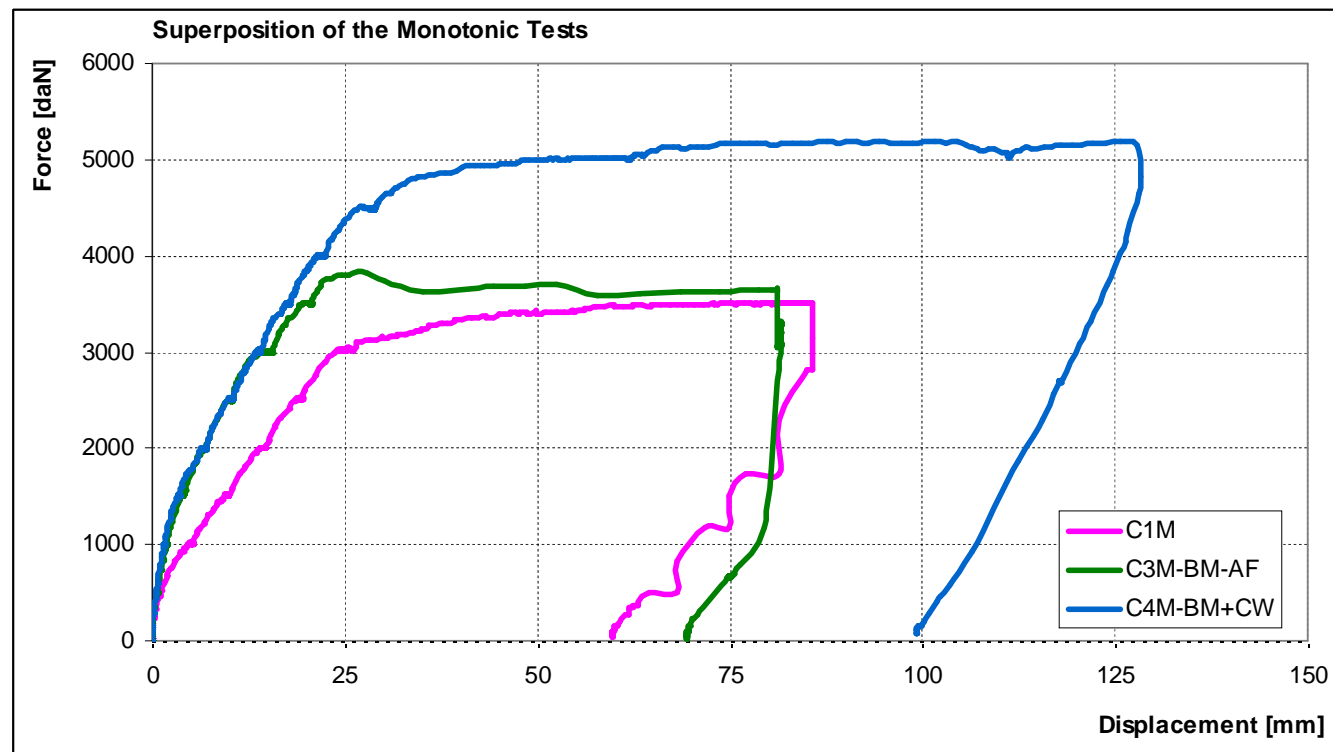


Specimen strengthened using metallic rods anchored into the foundation and a carbon fiber wrap base confinement [C4C-BM+CW] Cyclic testing



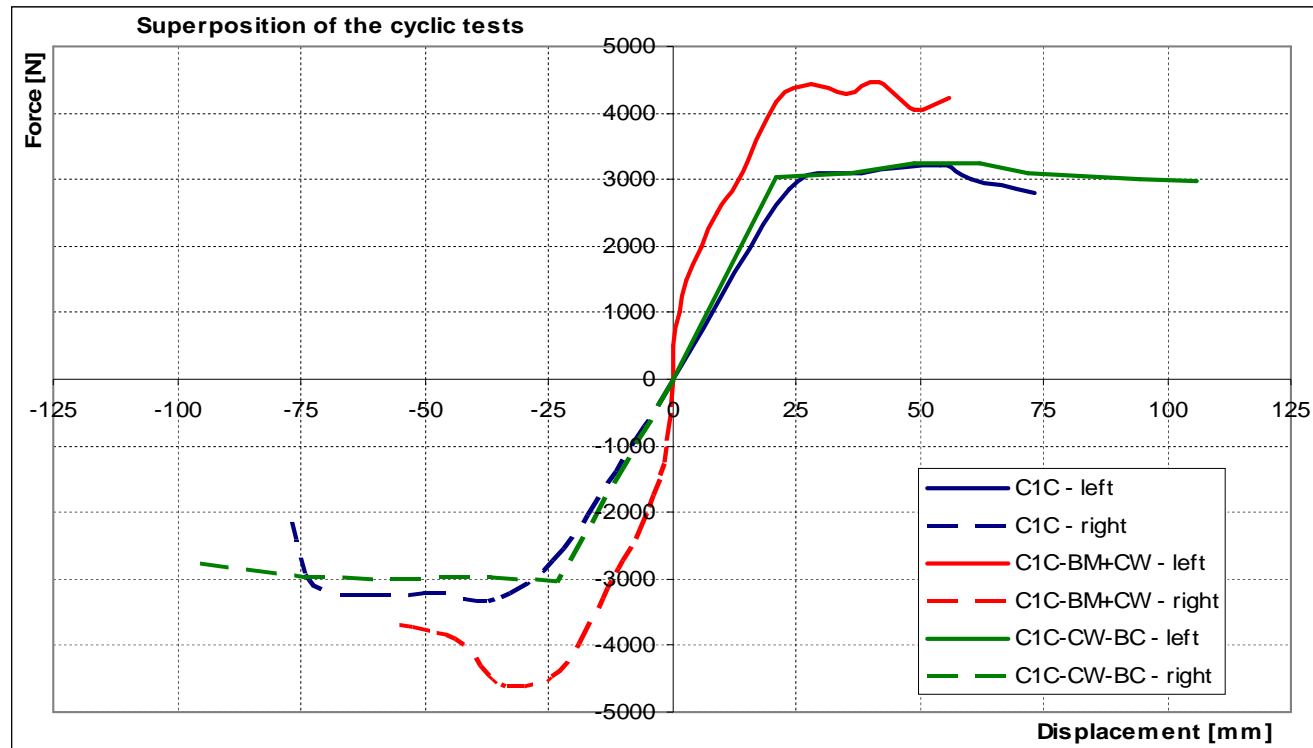


Superposition of the individual monotonic tests



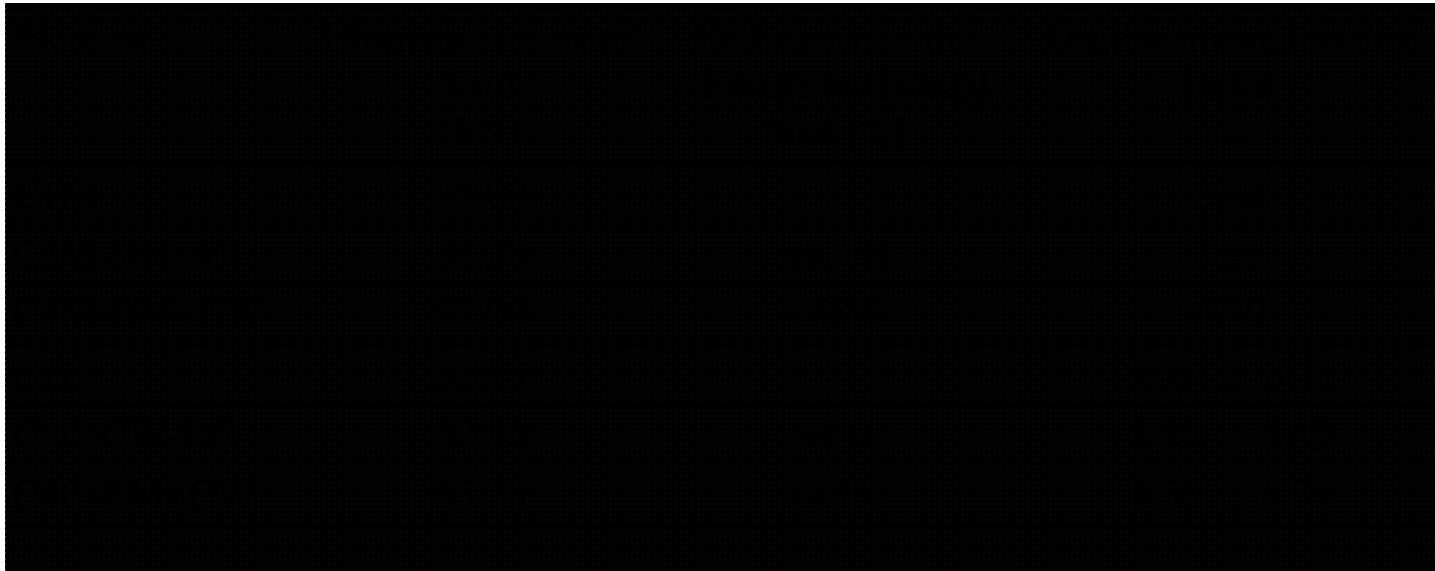


Superposition of the individual cyclic tests





Conclusions



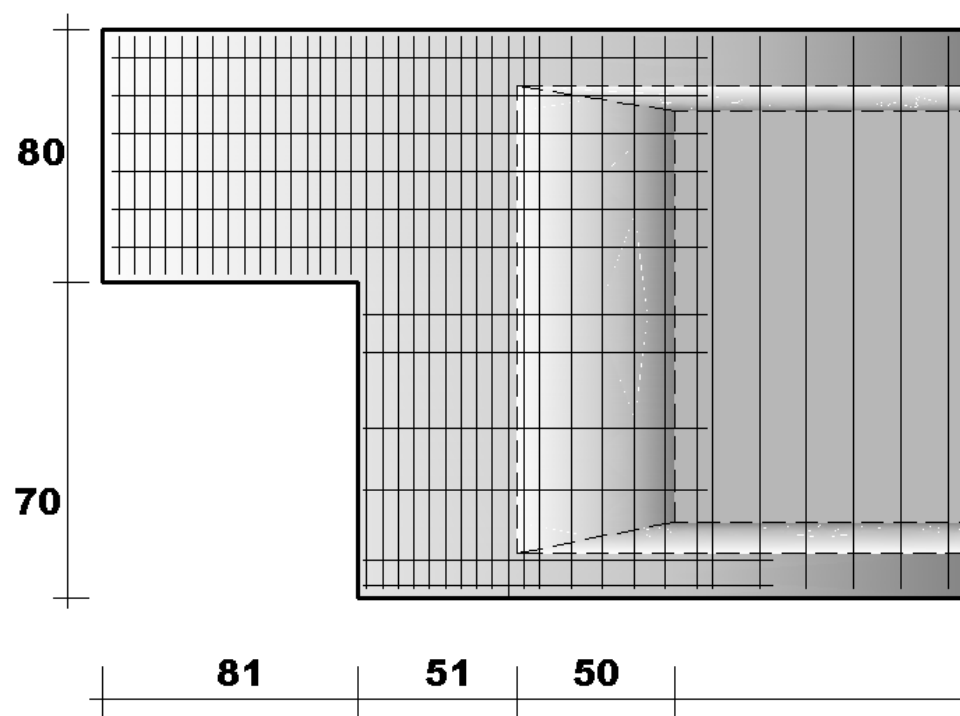


RC BEAMS STRENGTHENED WITH FRP SYSTEMS – RESULTS IN DAPPED-ENDS AND INCREASE OF FLEXURAL CAPACITY

- *BY*
- ***Tamás NAGY-GYÖRGY**, PhD, Lecturer*
- ***Valeriu STOIAN**, PhD, Professor*
- ***Daniel DAN**, PhD, Assoc. Prof.*
- ***Cosmin DĂESCU**, PhD Student*
- ***Dan DIACONU**, PhD Student*
- ***István DEMETER**, PhD Student*
-

I. DAPPED BEAM ENDS STRENGTHENED WITH FRPS → DIMENSIONING

⇒ PRELIMINARY DIMENSIONING AND DETAILING → ACCORDING TO THE *ROMANIAN CODES* AND VERIFIED WITH *EC2*, *ACI318*, *PCI* IN ORDER TO OBTAIN THE BEARING CAPACITY OF 800 KN



BEAM'S HEIGHT → 150 CM
DAPPED ZONE → 80/80 CM
ELEMENT WIDTH → 66 CM

INTRODUCTION

- **Main objectives of the study**
 - the behaviour of dapped beam ends strengthened with FRP composites in various layouts
 - the effectiveness of the systems used
- **Procedure**
 - 1. Theoretical investigation**
 - simplified design (codes)
 - numerical analysis
 - strut-and-tie
 - 2. Experimental investigations on full scale beam ends**

RESEARCH SIGNIFICANCE

- **For dapped beam end there were identified five potential failure modes (PCI):**
 - (1) flexure (cantilever bending) and axial tension in the extended end,
 - (2) direct shear at the junction between the dapped and undapped zone of the member
 - (3) diagonal tension on the re-entrant corner
 - (4) diagonal tension in the extended end
 - (5) diagonal tension in undapped zone



New strengthening techniques

- development of **new strengthening solutions** for this type of elements, with deficient load bearing capacity, caused by design errors, structural or codes modifications, increasing loads or structural damage
 - the special advantages offered by the **composites** in structural retrofitting, compared with traditional solutions currently used
-
- **Previous researches in CFRP strengthening of dapped beam end**
Huang, Nanni & a., 2000
Gold, 2001
Tan, 2001
Elgwady, 2002

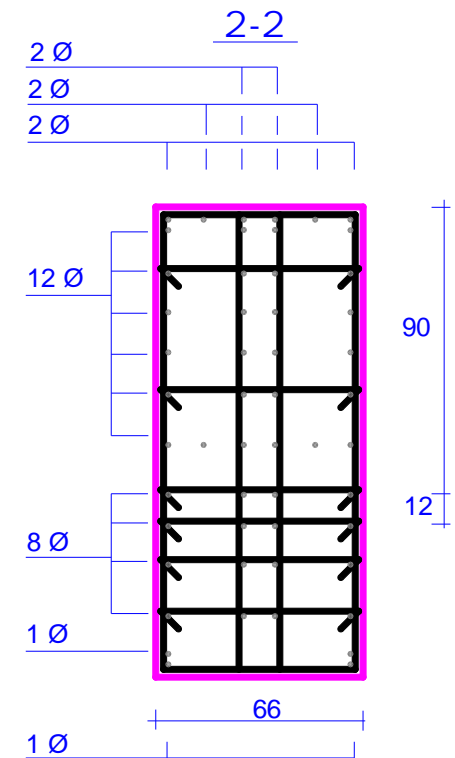
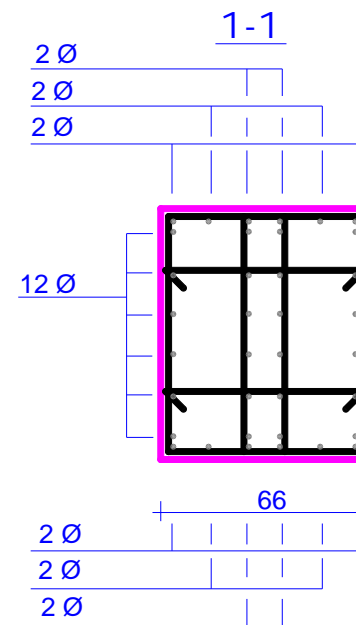
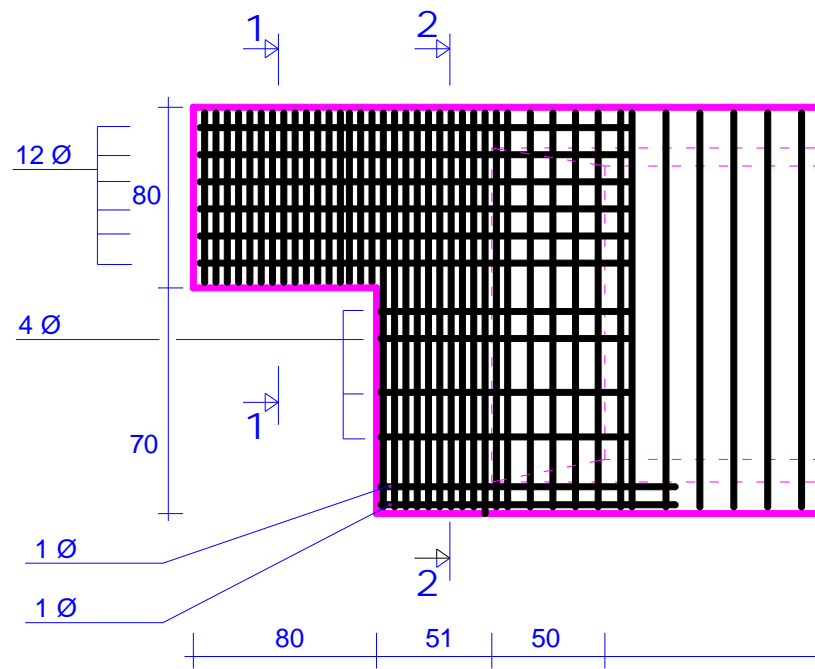


- The present research program has been performed in the following steps:
 - predimensioning and detailing the element,
 - numerical analysis with finite element
 - strut-and-tie method
 - experimental testing on four dapped beam ends strengthened with FRP composites
 - interpreting the results and preparing the conclusions

DIMENSIONING AND DETAILING

- Preliminary dimensioning and detailing of the studied dapped beam end were made according to the Romanian codes and verified with those from EC2, ACI318 and PCI Design Handbook, in order to attain the bearing capacity of 80 t (800 kN).
 - beam height = 150 cm,
 - dapped zone = 80/80 cm
 - element width = 66 cm.

ELEMENT DETAILS



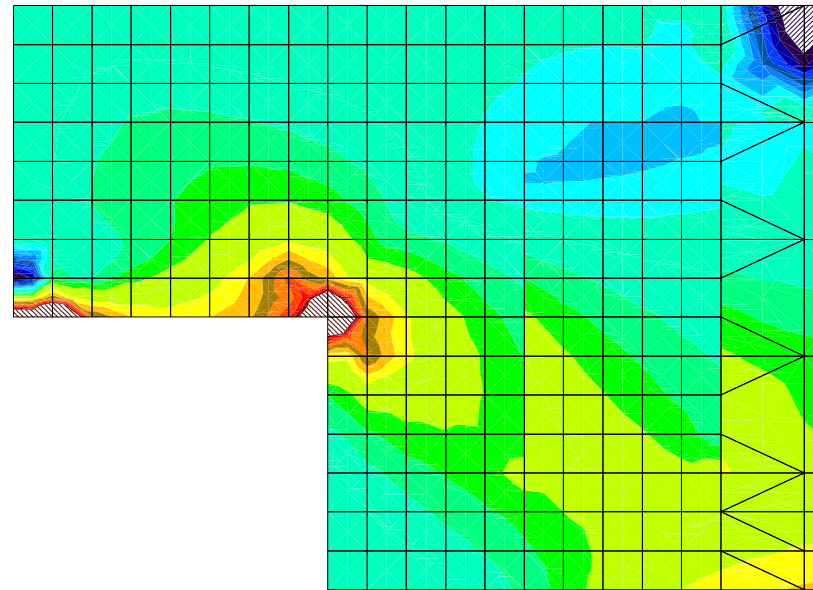
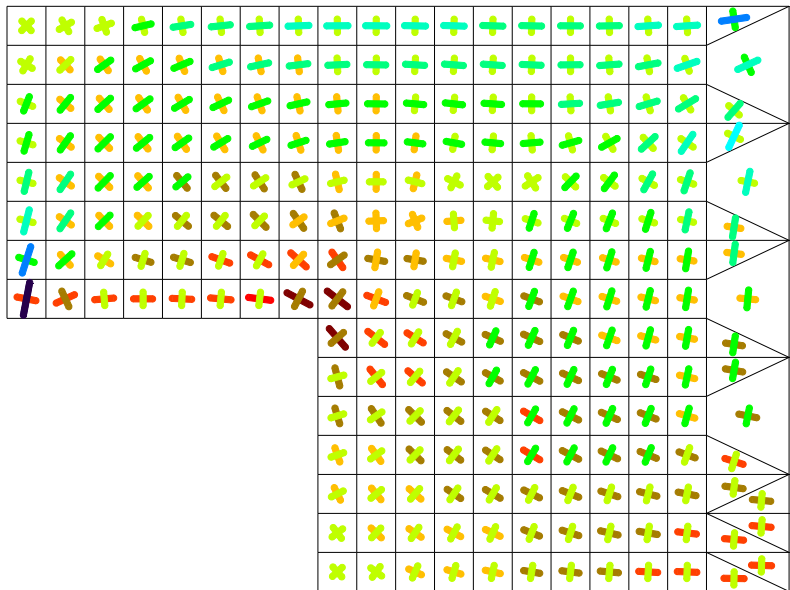


NUMERICAL ANALYSIS

- In the theoretical models, there were used the characteristic strengths of the concrete and the steel reinforcement.
 - elastic analysis (FEM)
 - nonlinear analysis (FEM)
 - Strut-and-Tie (STM)

Elastic Analysis

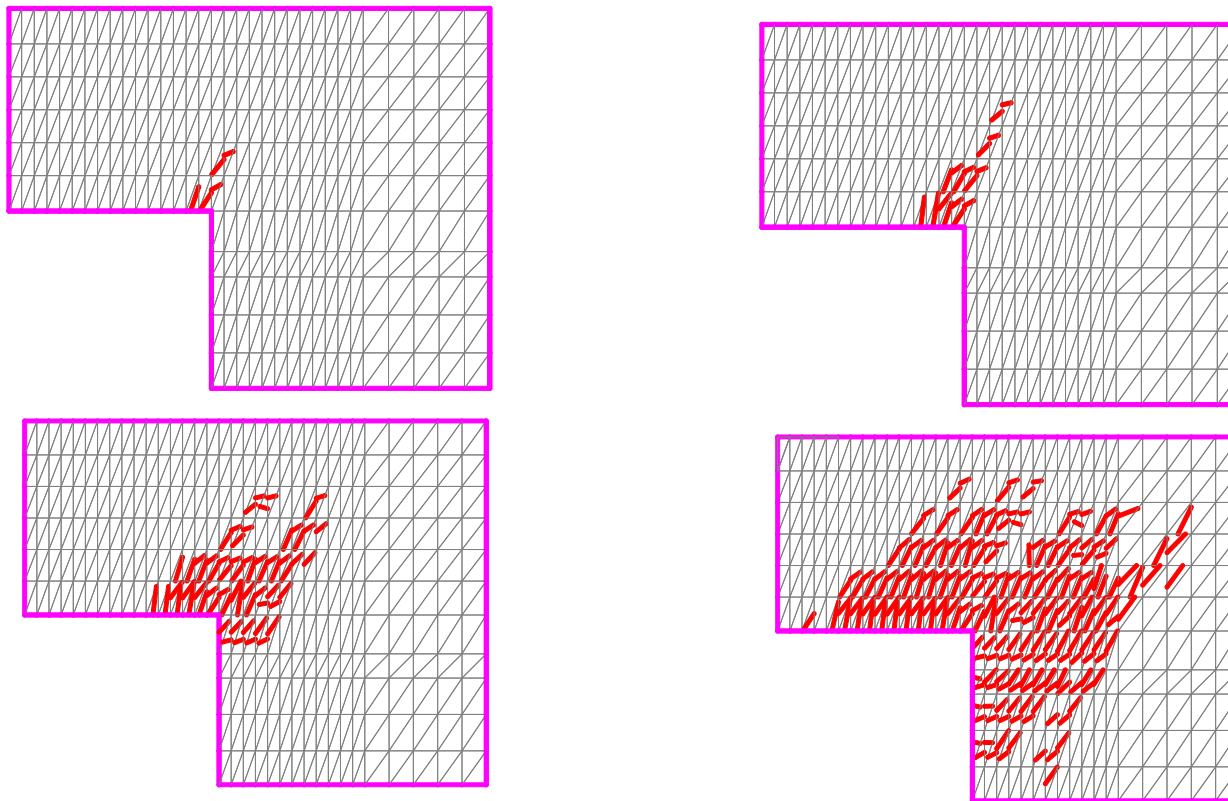
Direction and distribution of the principal stresses



The load level corresponding to the yielding limit in the horizontal reinforcement was 115 t.

Nonlinear Analysis

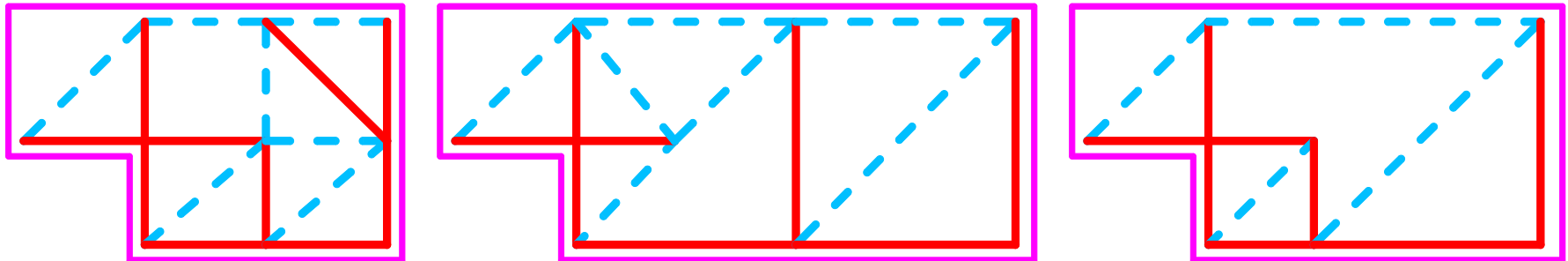
Crack pattern at different load levels



Yielding in the horizontal reinforcement started at the load level of 90 t.

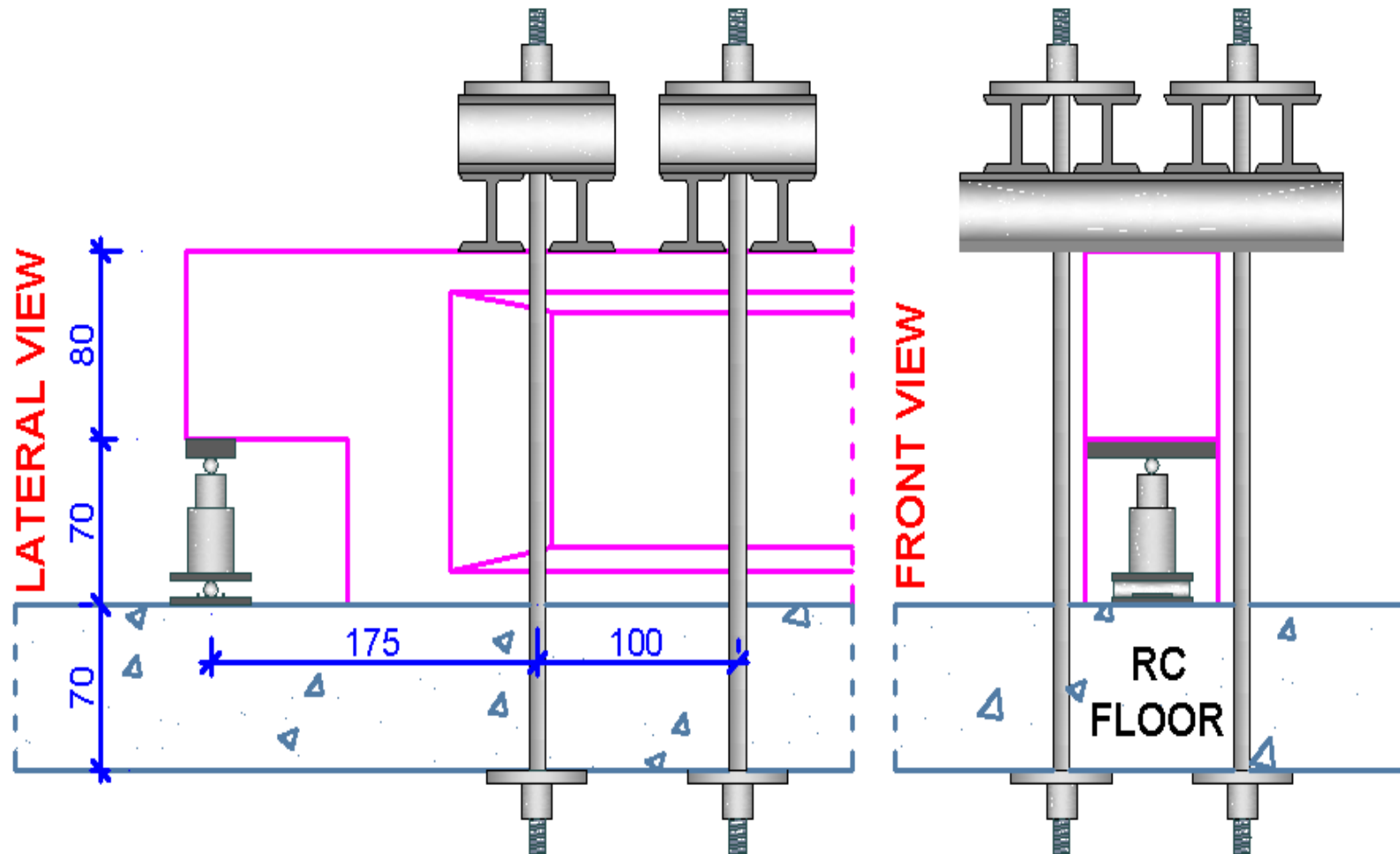
Strut-and-Tie

The analysis was performed to determine the maximum force at which the horizontal bars from the dapped-end are starting to yield.



The maximum force at which the most tensioned reinforcement started to yield was 94 t.

EXPERIMENTAL TESTS



Test results

- The elements showed a similar behaviour as maximum load and deflection
- The design value of the serviceability limit state was 80 t.
- The stress level recorded in the reinforcement was comparable for all the elements;
- The unloading behaviour was similar for all the specimens, very close to the initial starting point;
- It was noted a good similarity between the crack pattern for all the specimens, the general aspect being identical;

Test results – control specimen (C1)

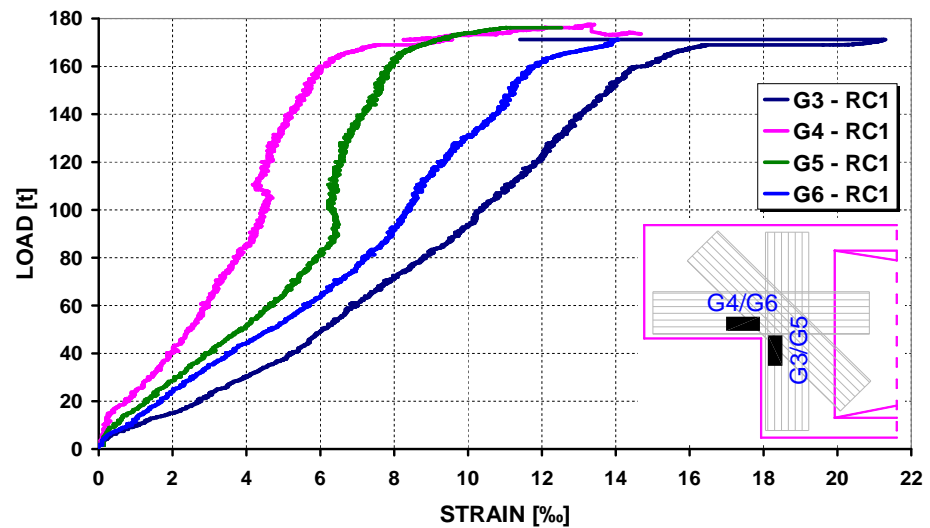
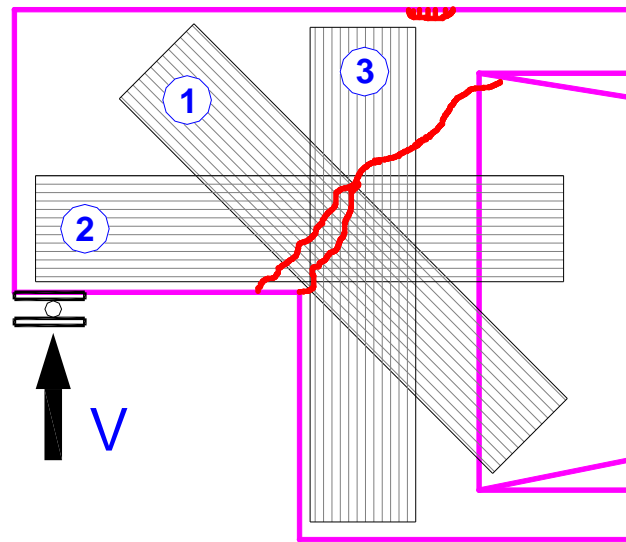
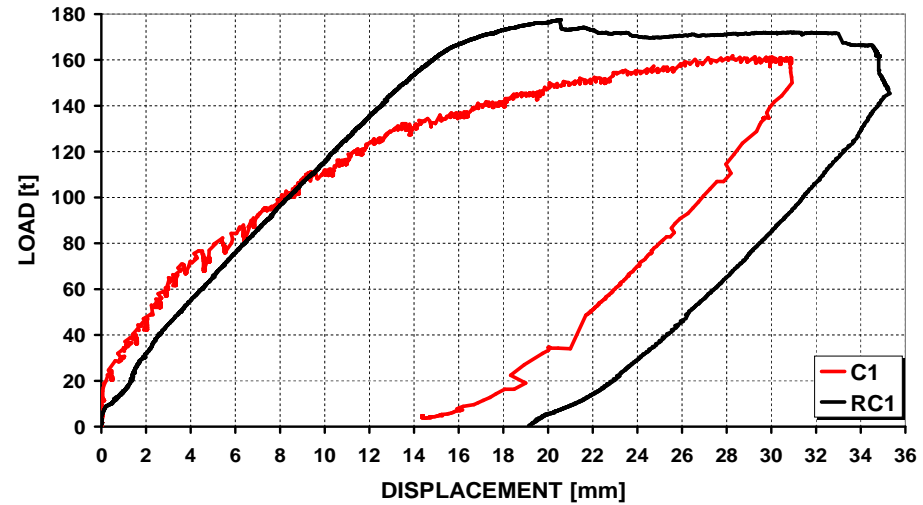
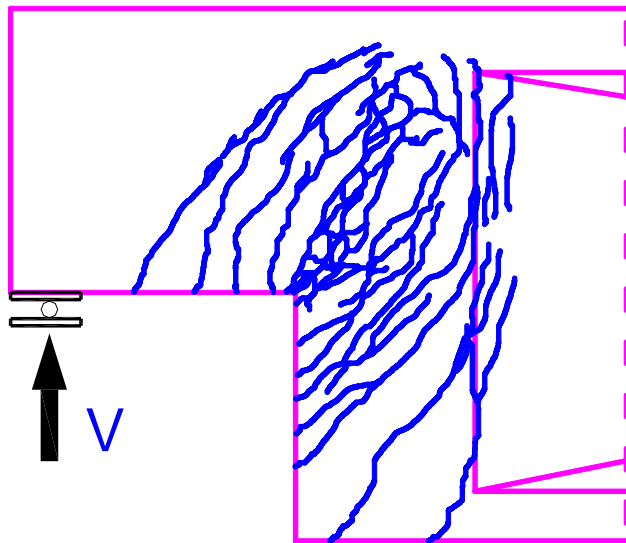
- Specimen C1 was tested close to failure and served as control element.
 - first crack started at an angle of 60°
 - crack pattern was distributed around the re-entrant corner
 - maximum crack width was 3.5 mm
 - maximum displacement was 30 mm
 - peak load was 160 t.

CFRP used characteristics

System	Components	Tensile Strength [N/mm ²]	Tensile Modulus [N/mm ²]	Strain at Failure [‰]
1 → RC1	SikaWrap 230C Fabric 300 x 0,12 mm	4100	231000	17
	SikaDur 330 Resin	30	3800	-
2 → RC2, RC4	Sika CarboDur S1012 Plate 100 x 1,2 mm	2800	165000	17
	SikaDur 30 Resin	30	12800	-
3 → RC3	SikaWrap 400C HiMod NWFabric300x0,191mm	2600	640000	4
	SikaDur 300 Resin	45	3500	15

Test results–rehabilitated specimen (RC1)

- Specimen RC1 had a linear behaviour up to 160 t
 - the first fibre rupture at 160 t
 - maximum load was 178 t
 - yielding until collapse
- failure mechanism: successive breaking of the carbon fibres along main crack and not due to fibre debonding or delamination + concrete crushing in the compressed zone at the maximum load
 - maximum displacement was 35 mm
 - strain in fibres reached the maximum values



Crack patterns, load-displacement curves and strains in composite (G) of the C1 and RC1 elements



PART A – STRUCTURAL REHABILITATION USING CFRP

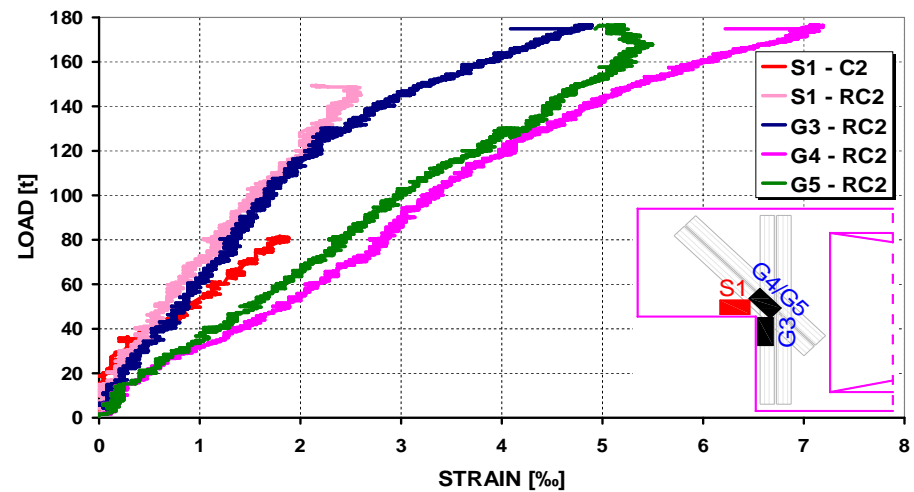
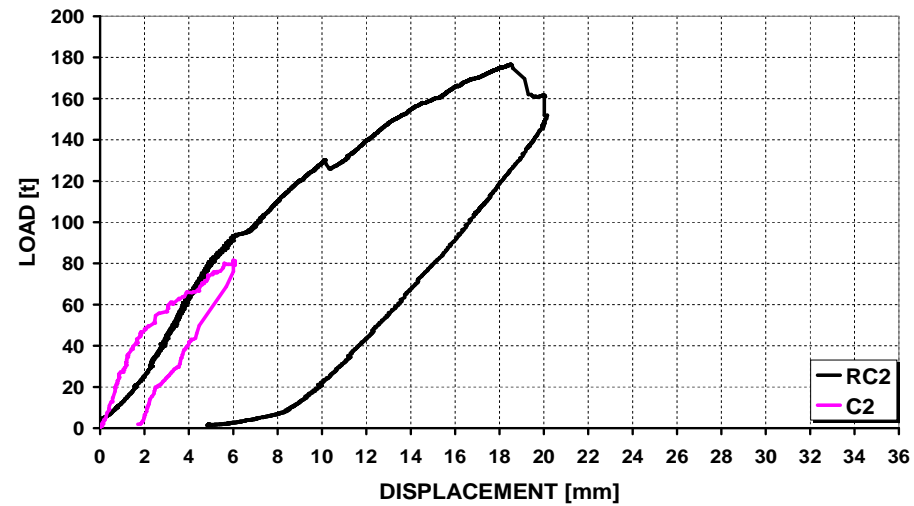
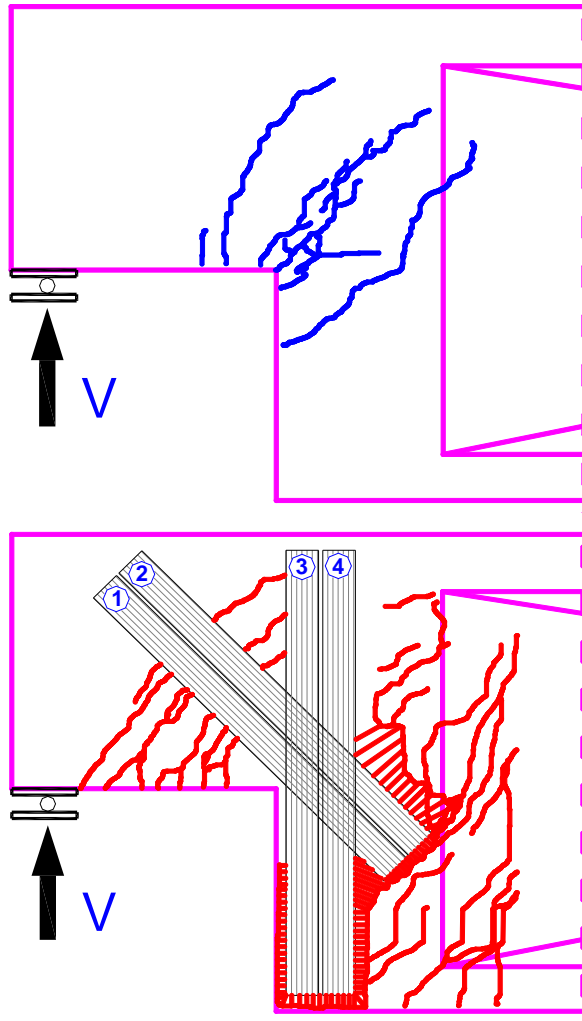


Test results–rehabilitated specimen (RC2)

- Specimen C2 was tested up to 80 t.
 - the first crack started at a 42°
 - at 65 t appear four major cracks
 - the maximum displacement was 6 mm
 - strain gages in steel 1.87 ‰ (yielding)
- Specimen RC2 had a linear behaviour up to 130 t
 - at 143 t appear the peeling-off of the horizontal plates
 - maximum load at 176 t when also the vertical plates failed through peeling-off; the failure was brittle
 - the maximum strain in steel was 2.59 ‰ at 148 t
 - the maximum strain in composite 7 ‰, which correspond to 41 % of the composite's ultimate value.

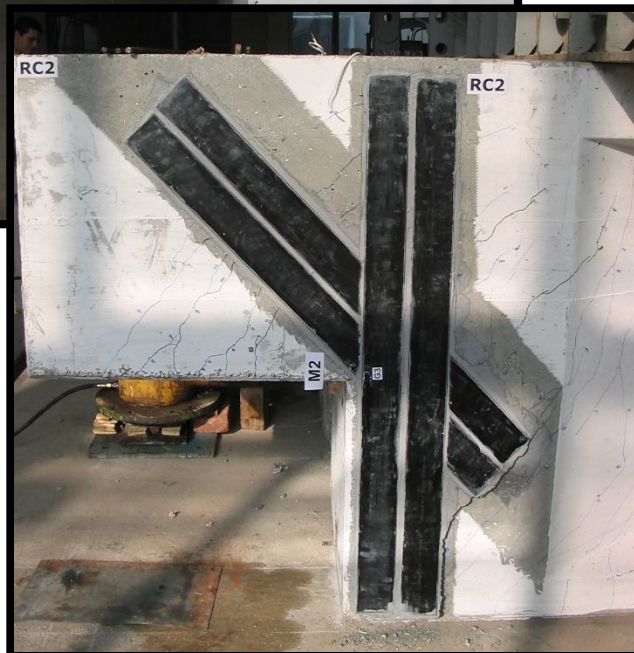


PART A – STRUCTURAL REHABILITATION USING CFRP



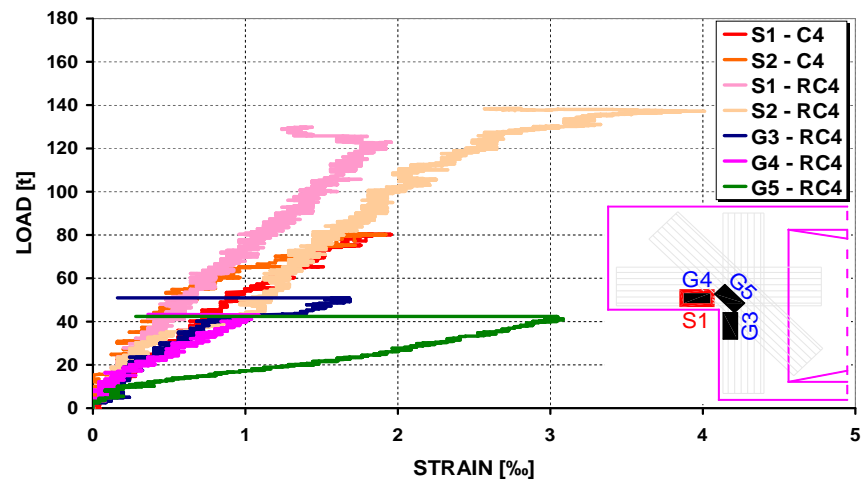
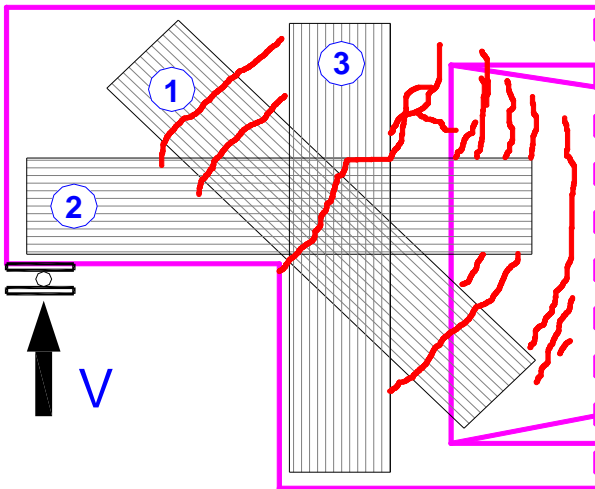
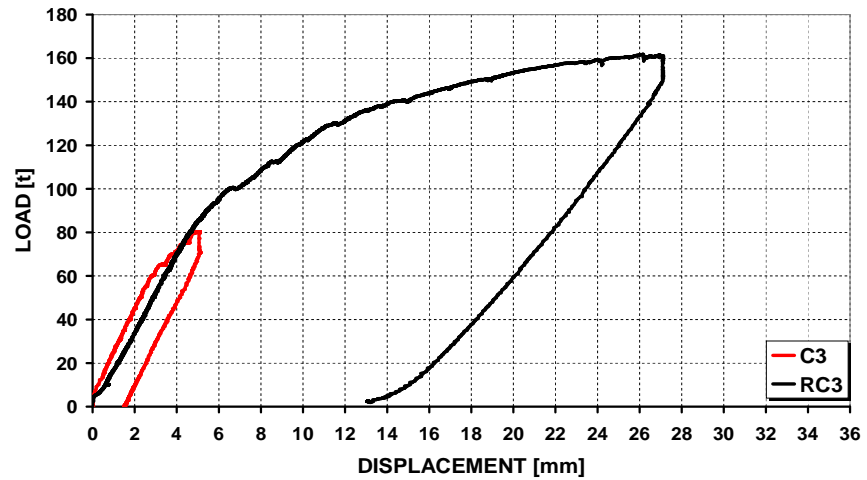
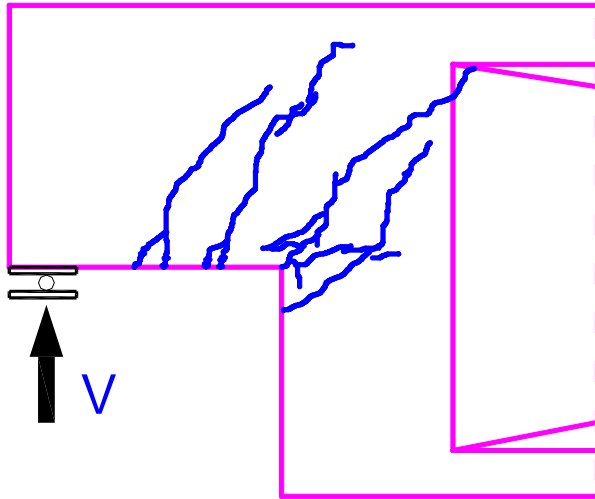
Crack patterns, load-displacement curves and strains in steel reinforcement (S) and composite (G) of the C2 and RC2 elements

PART A – STRUCTURAL REHABILITATION USING CFRP



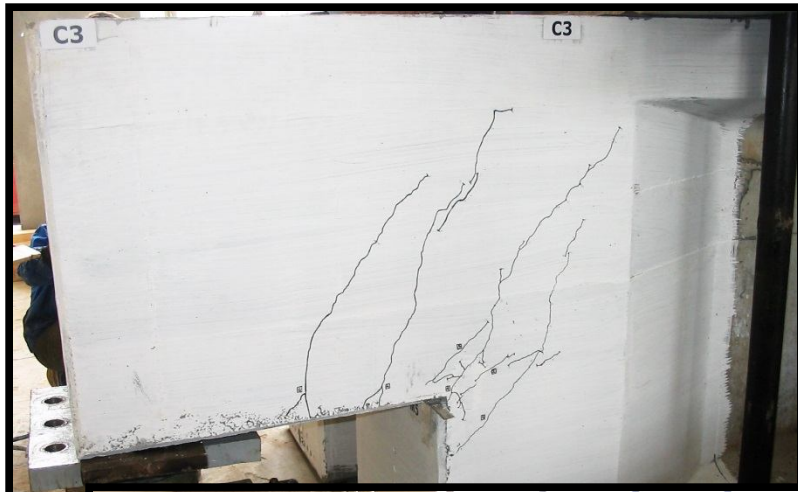
Test results–rehabilitated specimen (RC3)

- Specimen C3 was tested up to 80 t.
 - the first crack started at a 45
 - strain in the steel reinforcement 1.95 ‰
- Specimen RC3 had a linear behaviour up to 90 t
 - aspect is very close to the one of RC1 specimen
 - the maximum load and remanent displacement were identical with the one from RC1
 - the failure was brittle, produced by successive breaking of the carbon fibres along the main crack



Crack patterns, load-displacement curves and strains in steel reinforcement (S) and composite (G) of the C3 and RC3 elements

PART A – STRUCTURAL REHABILITATION USING CFRP

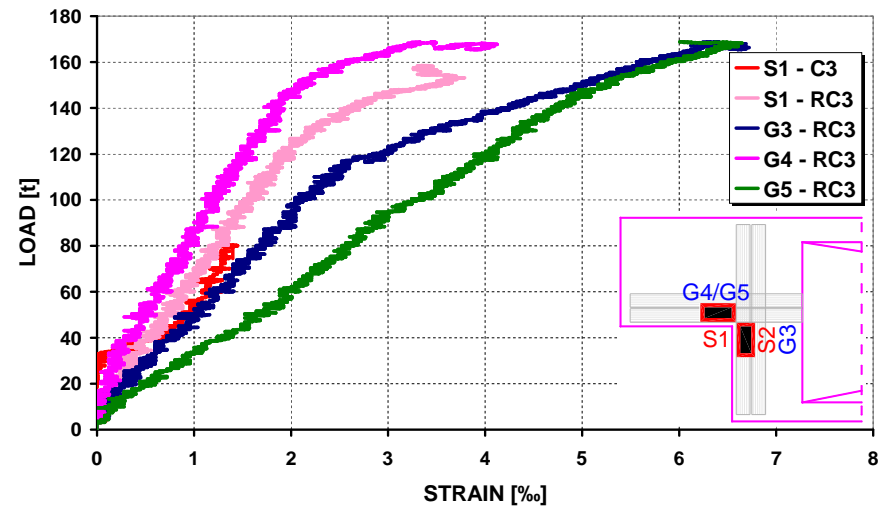
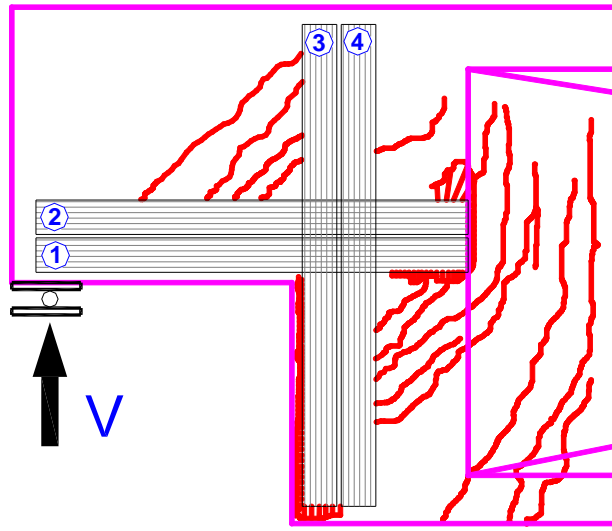
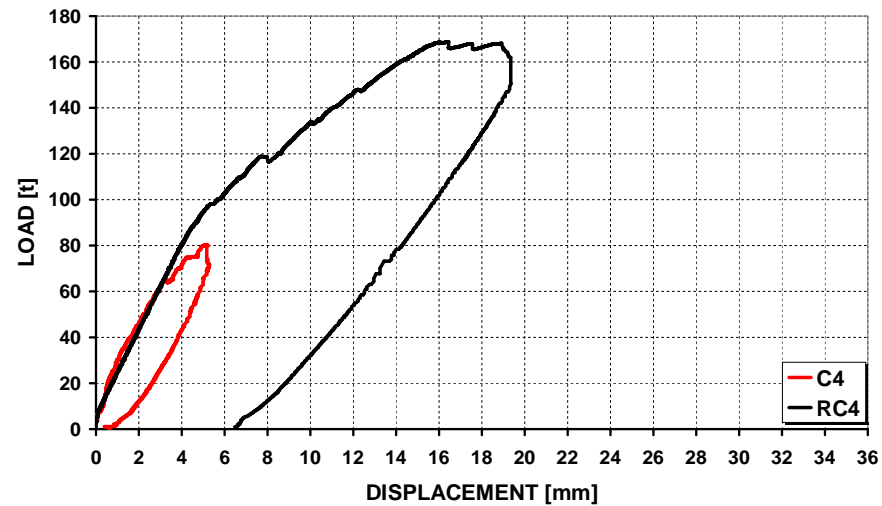
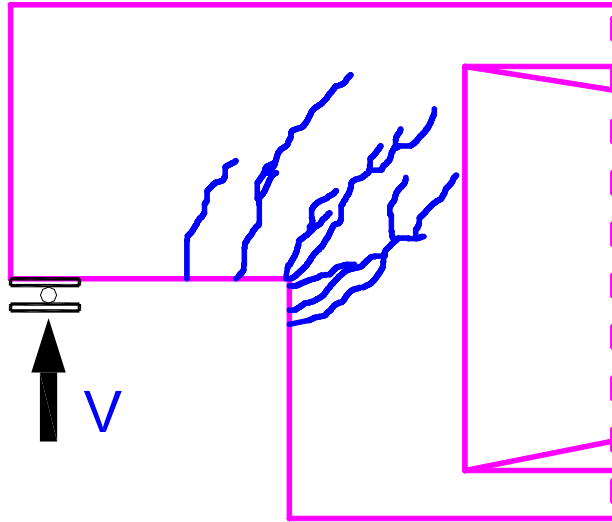


Test results – rehabilitated specimen (RC4)

- Specimen C4 first crack at 46°
 - after 80t four new major cracks developed
 - strain in steel 1.44 ‰
- Specimen RC4 had a linear behaviour up to 98 t
 - at 119 t a crack developed around the horizontal plates.
 - the element failed at 169 t through debonding of vertical plates with an immediate peeling-off of the horizontal plates; the failure was brittle
 - strain in steel 3.78 ‰ at 153 t
 - strain in composite reached 6.72 ‰, which corresponded to 40 % of the composite's ultimate value.



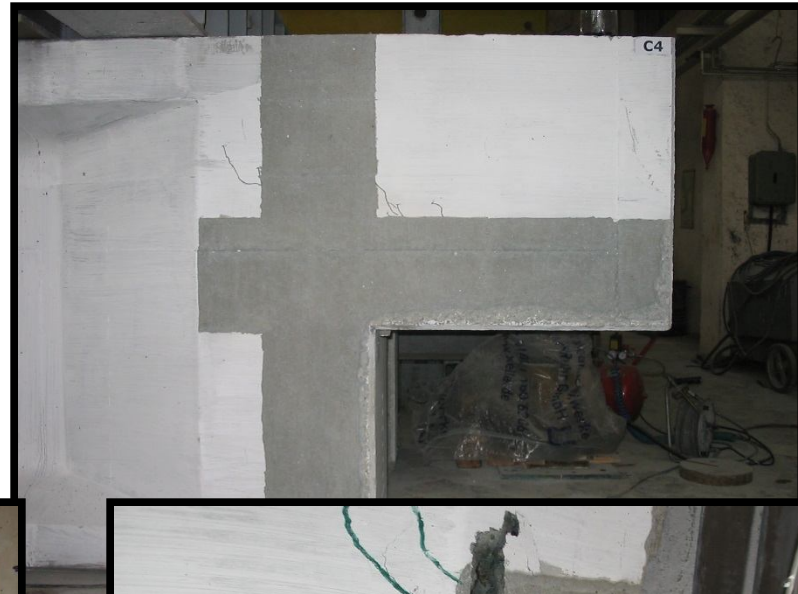
PART A – STRUCTURAL REHABILITATION USING CFRP



Crack patterns, load-displacement curves and strains in steel reinforcement (S) and composite (G) of the C4 and RC4 elements



PART A – STRUCTURAL REHABILITATION USING CFRP



- The used theoretical models approximate with sufficient accuracy the elements' behaviour
- The FRP systems used increase the service load (compared with the reference strain in steel reinforcement at 80t)
- The maximum load bearing capacity of the elements increased

Specimen	+ ΔSL (%)	+ ΔUL (%)	Δ_{max} (mm)
RC1	-	11	34
RC2	45	10	18
RC3	25	0	27
RC4	40	6	19



- Elements strengthened with fabrics failed more ductile compared with those retrofitted with plates
- Strengthened elements exhibit a delay in cracking
- The failure occurred by fibre rupture through principal diagonal crack in case of fabric used, and by debonding of the horizontal or inclined plates
- Attention is to be paid for anchorage length in the case of plates



High Performance Materials Used in Retrofitting Structural Masonry Walls

- *BY*
- *Tamás NAGY-GYÖRGY, Ph.D., Ass. Prof., "POLITEHNICA" UNIVERSITY OF TIMISOARA*
- *Valeriu STOIAN, Ph.D., Professor, "POLITEHNICA" UNIVERSITY OF TIMISOARA*
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- *Daniel DAN, Ph.D., Lecturer, "POLITEHNICA" UNIVERSITY OF TIMISOARA*

OBJECTIVES

⇒ STUDY THE BEHAVIOUR OF THE UNREINFORCED CLAY BRICK MASONRY WALLS SUBJECTED TO IN-PLAN SHEAR LOADS STRENGTHENED WITH FRP COMPOSITES ON ONE SIDE

Field of applications:

- SEISMIC RETROFIT OF STRUCTURAL MASONRY WALLS
- IMPROVE THE SHEAR CAPACITY OF THE MASONRY BUILDING BEFORE EARTHQUAKE
- RESTORE THE SHEAR CAPACITY OF THE WALLS

RESEARCH ACTIVITY

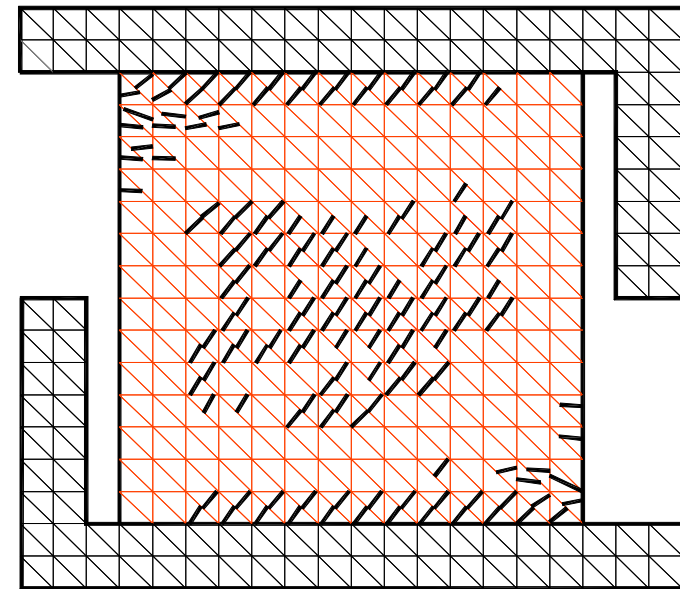
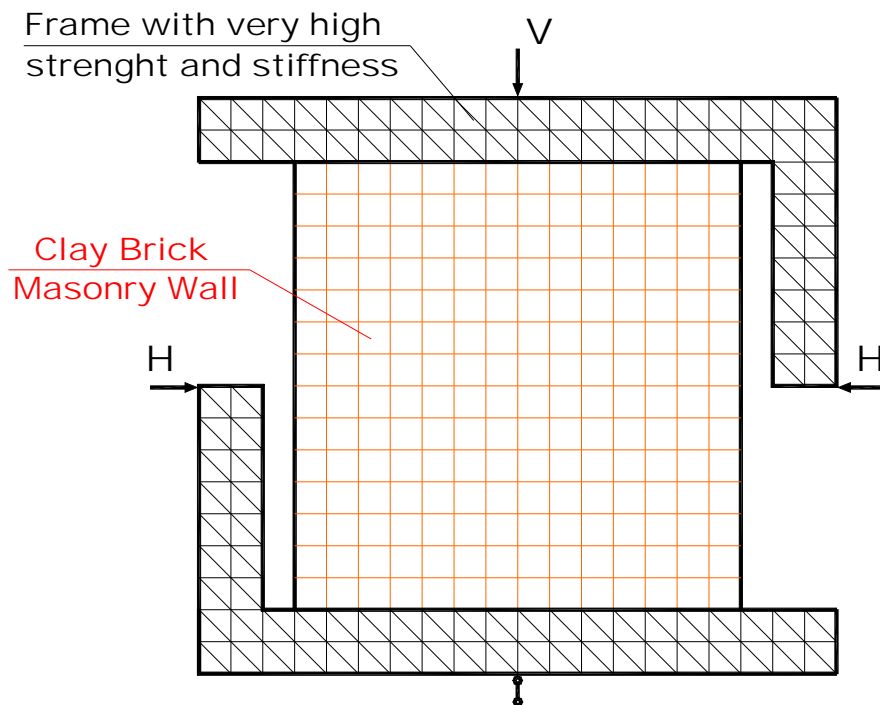
⇒ PERFORMING AN ANALYTICAL STUDY

- conceive a device in which the load system creates a pure in-plane shear of the wall, without much influence from the bending moment
- FEA of the walls, modifying: d/h , f_m , E_m , V

⇒ TESTING, RETROFITTING AND RETESTING OF 5 WALLS

FINITE ELEMENT ANALYSIS

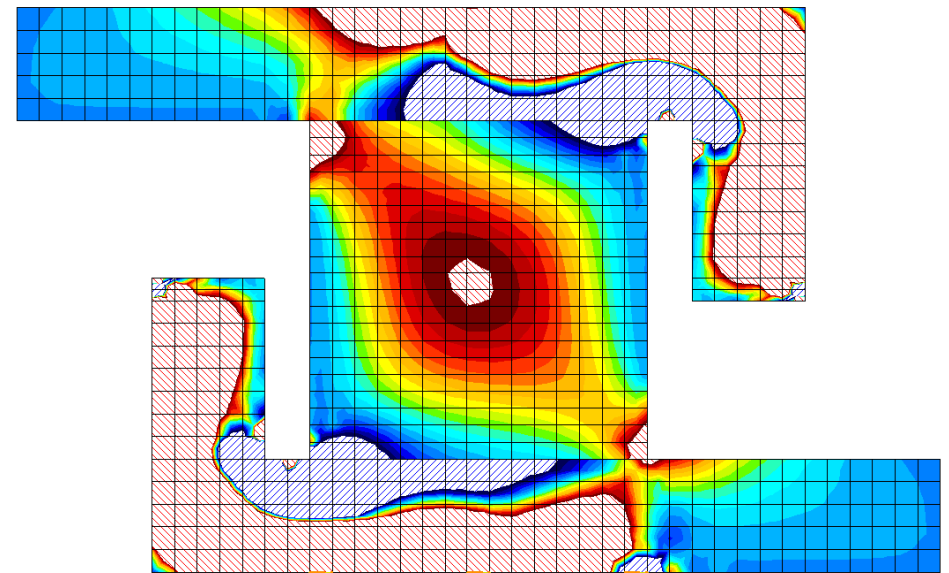
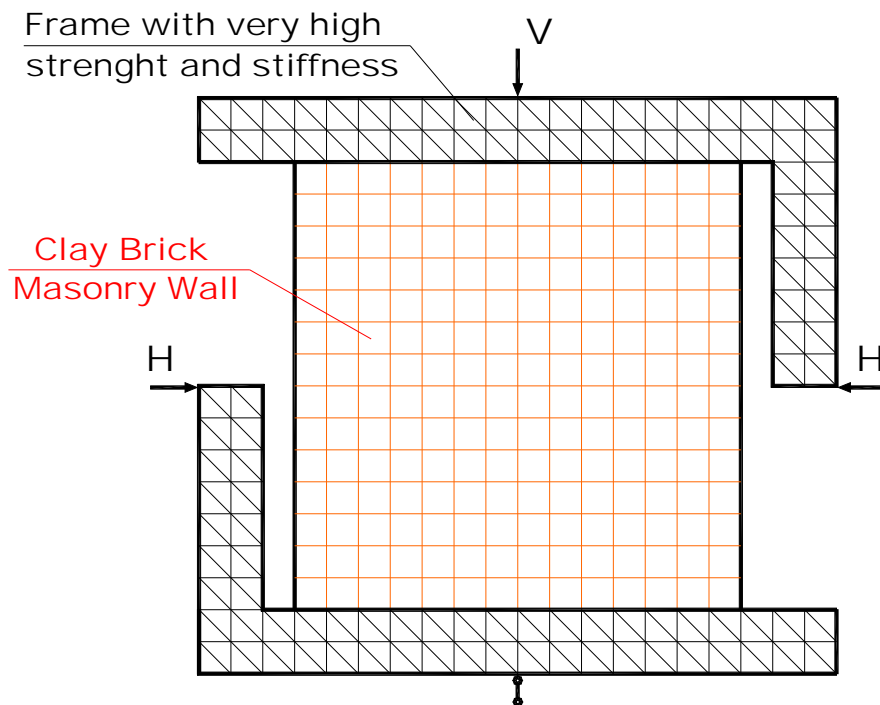
THEORETICAL MODEL



BIOGRAF

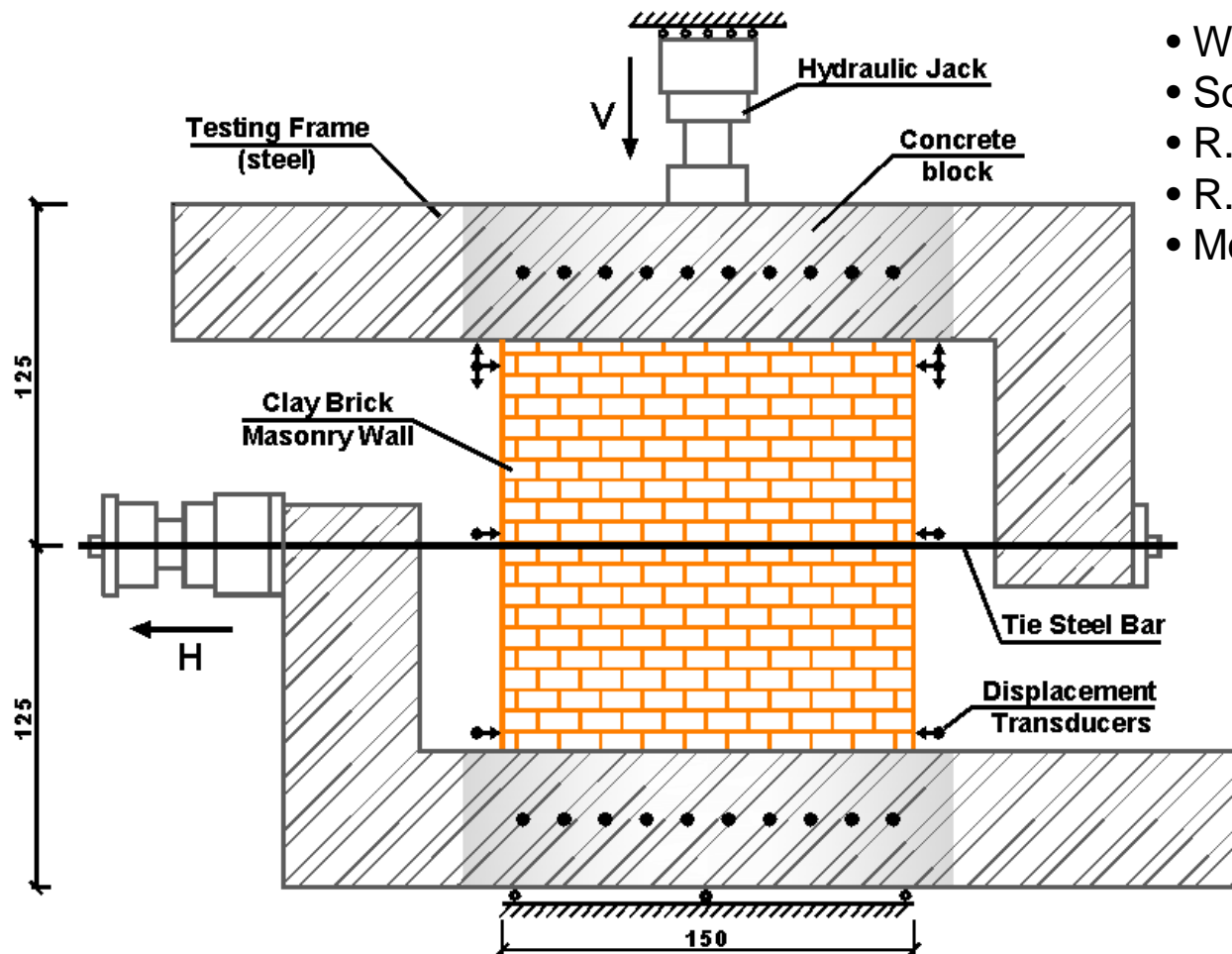
FINITE ELEMENT ANALYSIS

THEORETICAL MODEL



AXIS VM

SPECIMENS TEST SET-UP



- Wall dimension : 150x150 cm
- Solid clay bricks units
- R.C. contour beam: 50x150x25 cm
- R.C. base: 50x150x25 cm
- Mortar strength > M10 (N/mm²)

WALLS RETROFITTED WITH SWM

- SEEMS TO BE A **PROMISING SOLUTION**
- WAS STUDIED THE **CONTRIBUTION** OF THIS TECHNIQUE

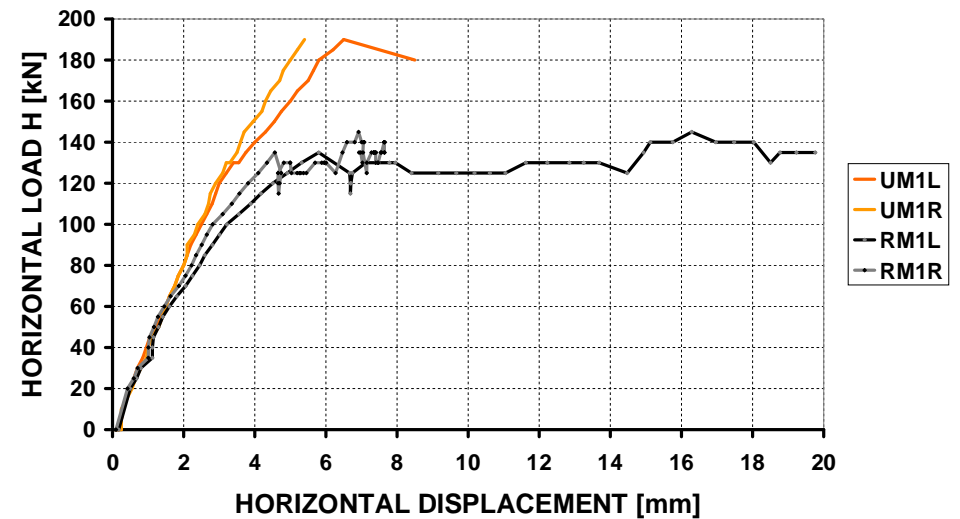
THE *UM* SPECIMEN WAS **STRENGTHENED BEFORE** TESTING WITH SWM

→ **STAINLESS STEEL BIDIRECTIONAL FABRIC** (WIRE MESH) WITH 0.4 mm DIAMETER AND 1.0 mm SPACING, APPLIED WITH AN EPOXY BASED MORTAR.

→ STRENGTHENING PROCEDURE **SIMILAR AS THE USED FOR FRP SYSTEMS**



TEST RESULTS



Differences in capacity : - 23%

Difference in displacement : + 131%

FAILURE

→ EXTENSIVE OPENING OF THE EXISTING CRACK
FOLLOWED BY COMPOSITE DEBONDING AT THE CRACKS

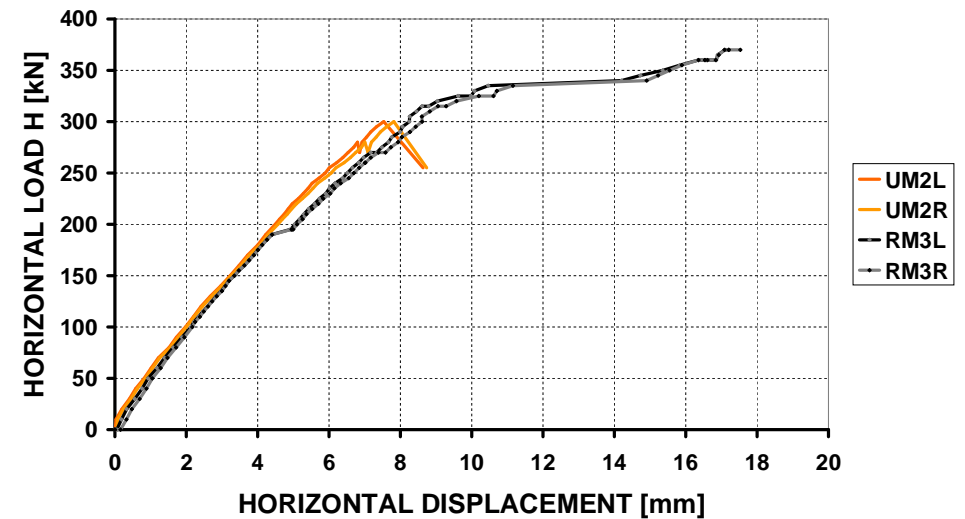
$$\varepsilon_{frp} = 0.50\%$$



TEST RESULTS



$$\varepsilon_{frp} = 0.15\%$$



Differences in capacity : + 23%

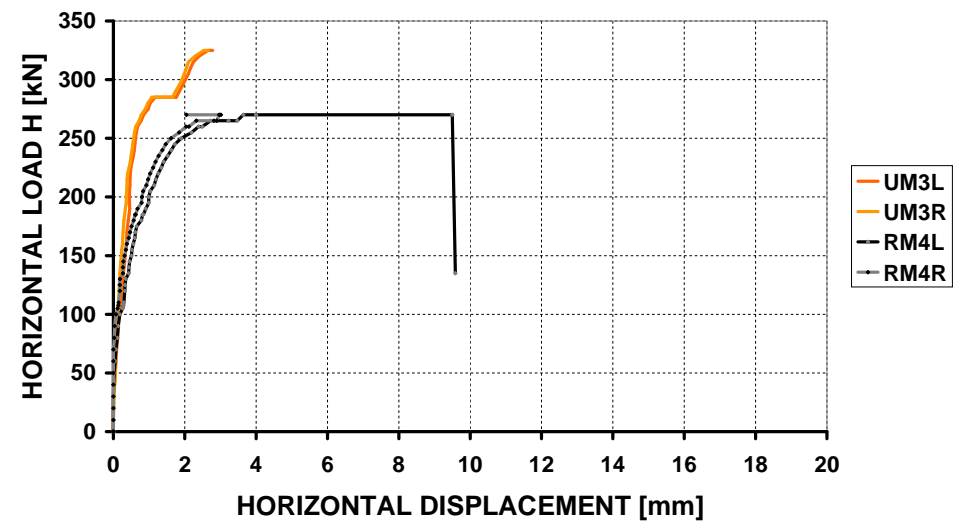
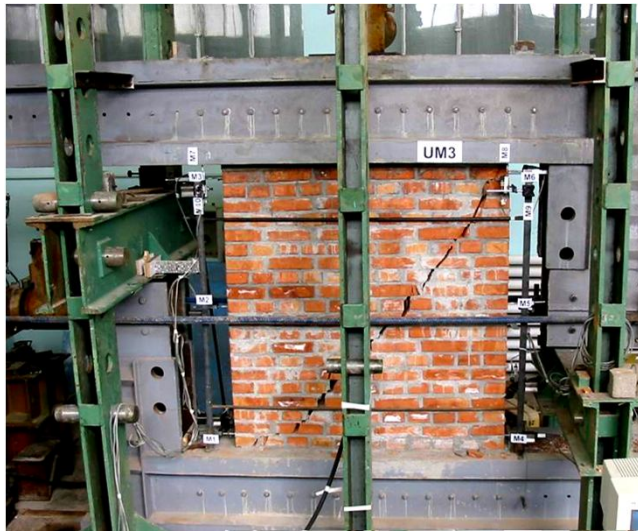
Difference in displacement :
+101%

FAILURE

→ DEVELOPMENT OF A NEW CRACK AND THROUGH ITS
EXTENSIVE OPENING

→ THE COMPOSITE WAS DEBONDED JUST IN THE CRACK
ZONE

TEST RESULTS



Differences in capacity : - 16%

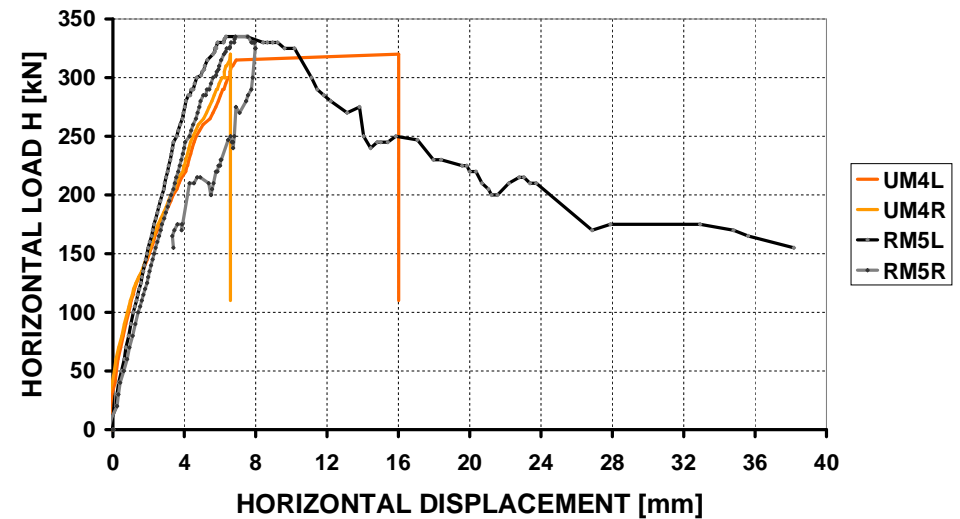
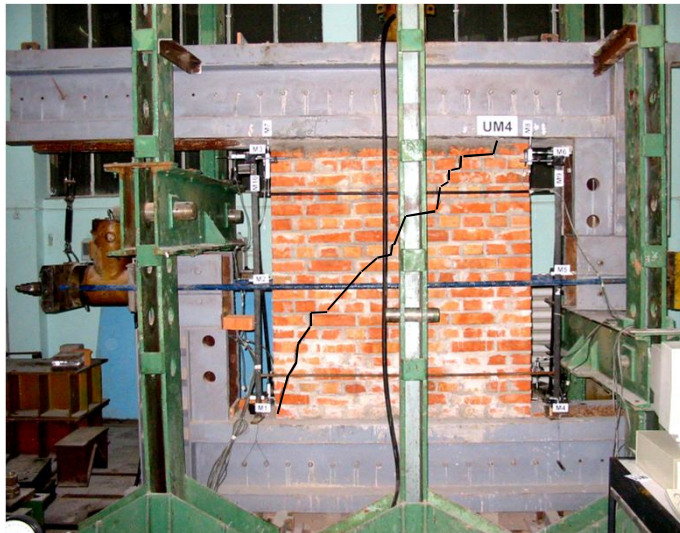
Difference in displacement :
+239%

FAILURE

→ EXTENSIVE OPENING OF THE EXISTING CRACK
FOLLOWED BY COMPOSITE DEBONDING JUST IN THE
CRACK ZONE

$$\epsilon_{frp} = 0.12\%$$

TEST RESULTS



Differences in capacity : + 4%

Difference in displacement :

+138%

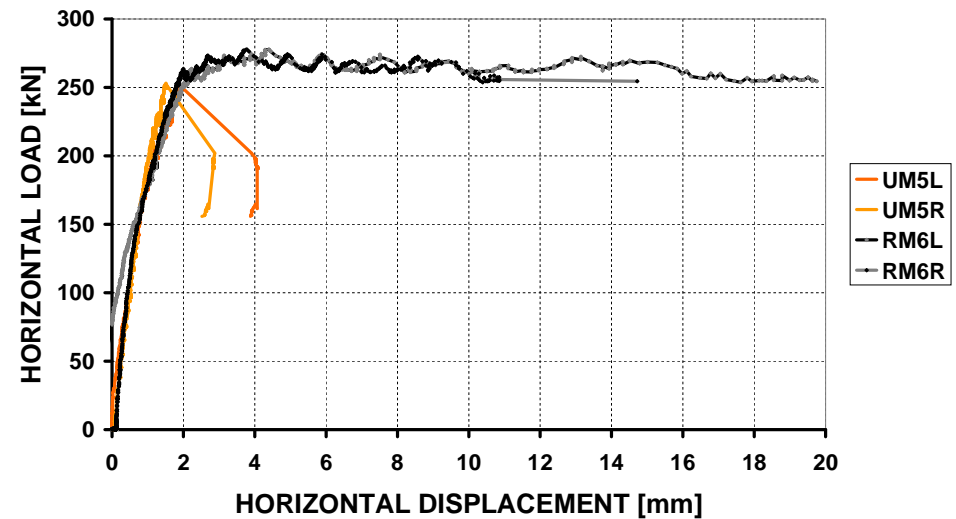
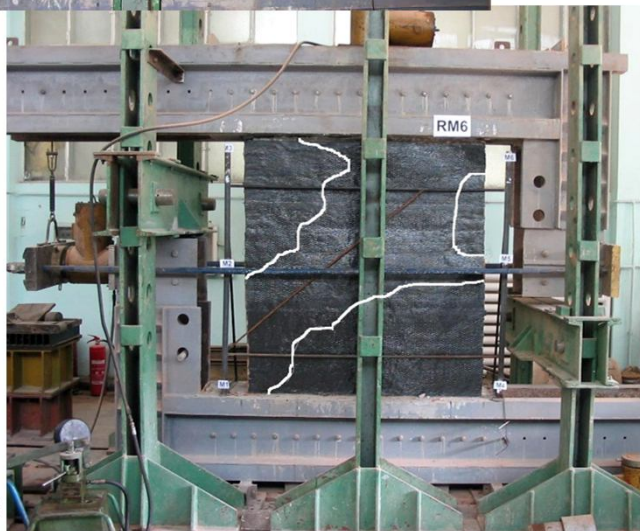
FAILURE

→ EXTENSIVE OPENING OF THE EXISTING CRACK
FOLLOWED BY COMPOSITE DEBONDING AT THE CRACKS

$$\varepsilon_{frp} = 1.78\%$$



TEST RESULTS



Differences in capacity : + 10%

Difference in displacement :

FAILURE +175%

→ FORMING OF MANY NEW CRACKS AND THROUGH THE EXTENSIVE OPENING OF THE EXISTING ONE

→ THE COMPOSITE DEBONDED ON LARGE AREAS, NEAR THE CRACK ZONE

$$\varepsilon_{frp} = 0.18\%$$

CONCLUSIONS

- The correction and injection mortars had an important role in restoring the load bearing capacity
- A considerable capacity increase was observed for the precracked shear walls retrofitted with FRP composites (practically, the load bearing capacity of the cracked walls was negligible)
- The failure of the retrofitted walls was caused by extensive cracking followed by FRP debonding and not due to tensile or shear failure of the FRP (vertical applied composites debonded just in the vicinity of the major crack, while those applied horizontally debonded in large areas)
- The maximum horizontal displacements increased at least twice compared with the displacements of the reference specimens that demonstrated the increase of the ductility
- The most advantageous system → glass fabric applied dry application process

APPLICATION OF THE RESULTS



(courtesy of Sika Romania)

- In 2002, after an earthquake, two residential buildings with masonry structure, built in 60', situated in town Moldova Nouă, Romania, were damaged

ON-GOING PROJECT

FP6 - PROHITECH

EARTHQUAKE PROTECTION OF HISTORICAL BUILDINGS BY REVERSIBLE MIXED TECHNOLOGIES

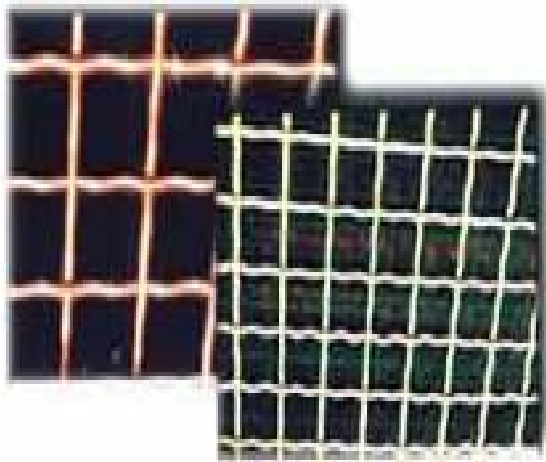
→ Retrofitting masonry walls with Steel Wire Mesh (SWM)

SWM: - bidirectional

- application with epoxy resin (similar with FRP)

a) zinc coated steel wires $R_u \approx 515 \text{ N/mm}^2$

b) stainless steel $R_u \approx 700 \text{ N/mm}^2$





SIMPLIFIED MODELS FOR SHEAR RETROFIT OF MASONRY WALLS USING FRP (Glass, Carbon, Steel) AND STEEL SHEATHED TECHNOLOGY

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Codrut FLORUT, Ph.D.,Stud. "POLITEHNICA" UNIVERSITY OF TIMISOARA
Adrian DOGARIU, Ph.D.,Stud."POLITEHNICA"UNIVERSITY NOF TIMISOARA
Aurel STRATAN, Ph.D.,Lecturesr "POLITEHNICA"UNIVERSITY OF TIMISOARA
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PURPOSE

- establish a simplified design formula

PROCEDURE

- study the behavior of the structural elements → test
- push over test of experimental specimens
- establish the collapse mechanism
- propose the design formula
- calibrate the parameters in the design formula for the retrofitted masonry using:
 - **experimental tests**
 - **numerical analysis**

MAIN CONCLUSION FROM TESTS:

- retrofitted masonry: **composite element**
- behavior: **intense cracking process** of the composite system
- first phase: formation of smeared crack
- second phase: develop a general diagonal crack
- third phase: damage of the retrofitting material or system
- collapse: **general diagonal crack when the composite system stops functioning**

IMPORTANT NOTICE:

- **full displacement compatibility** between the retrofitting material or system and the masonry up to collapse
- **different damage process** of the retrofitting system:
 - debonding** of the **GFRP** or **CFRP**
 - yielding** of the **SFRP**
 - plastic bearing** of **Steel Sheet** accompanied by vanishing the composite character (equivalent to debonding)

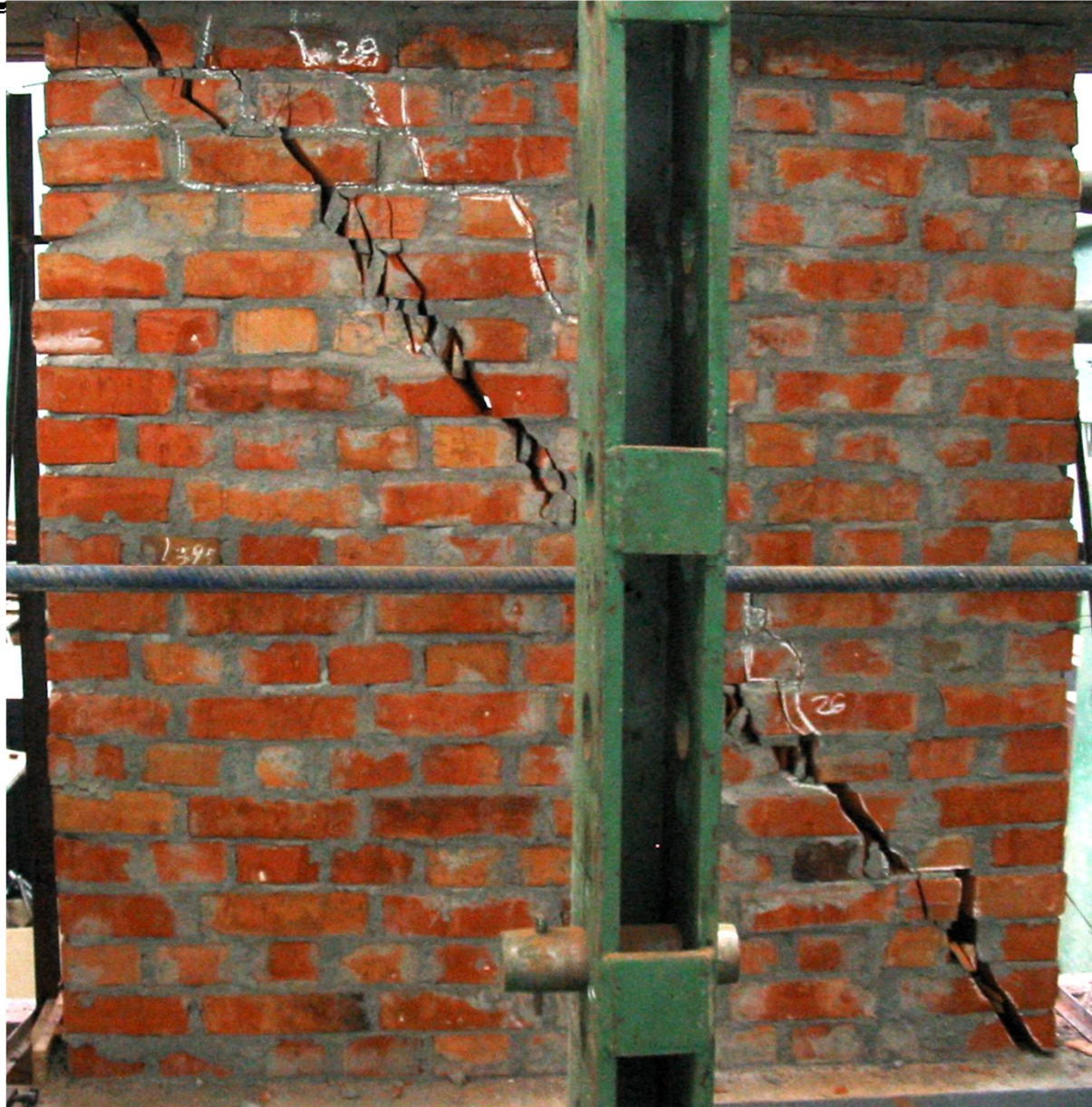


SMEARED CRACKS





DIAGONAL CRACK





DEBONDING GFRP





DEBONDING CFRP





YIELDING CFRP





PLASTIC BEARING



PRELIMINARY DESIGN FORMULA

$$Q_{cap} = f_{rm} \cdot t \cdot l \left(1 + \sqrt{1 + c \frac{\sigma_o \cdot \varphi}{f_{rm}}} \right)$$

$$\varphi = 0 \div 1$$

$$c = 0.2 - 0.8$$



PARAMETERS TO BE EVALUATED

$$f_{rm} , \varphi , c$$

CALCULATION EXAMPLE

$$f_{rm} = 0.5 \text{ N/mm}^2$$

$$t = 250 \text{ mm}$$

$$l = 2151 \text{ mm}$$

$$\sigma_o = 0.5 \text{ N/mm}^2$$

$$c = 0.8,$$

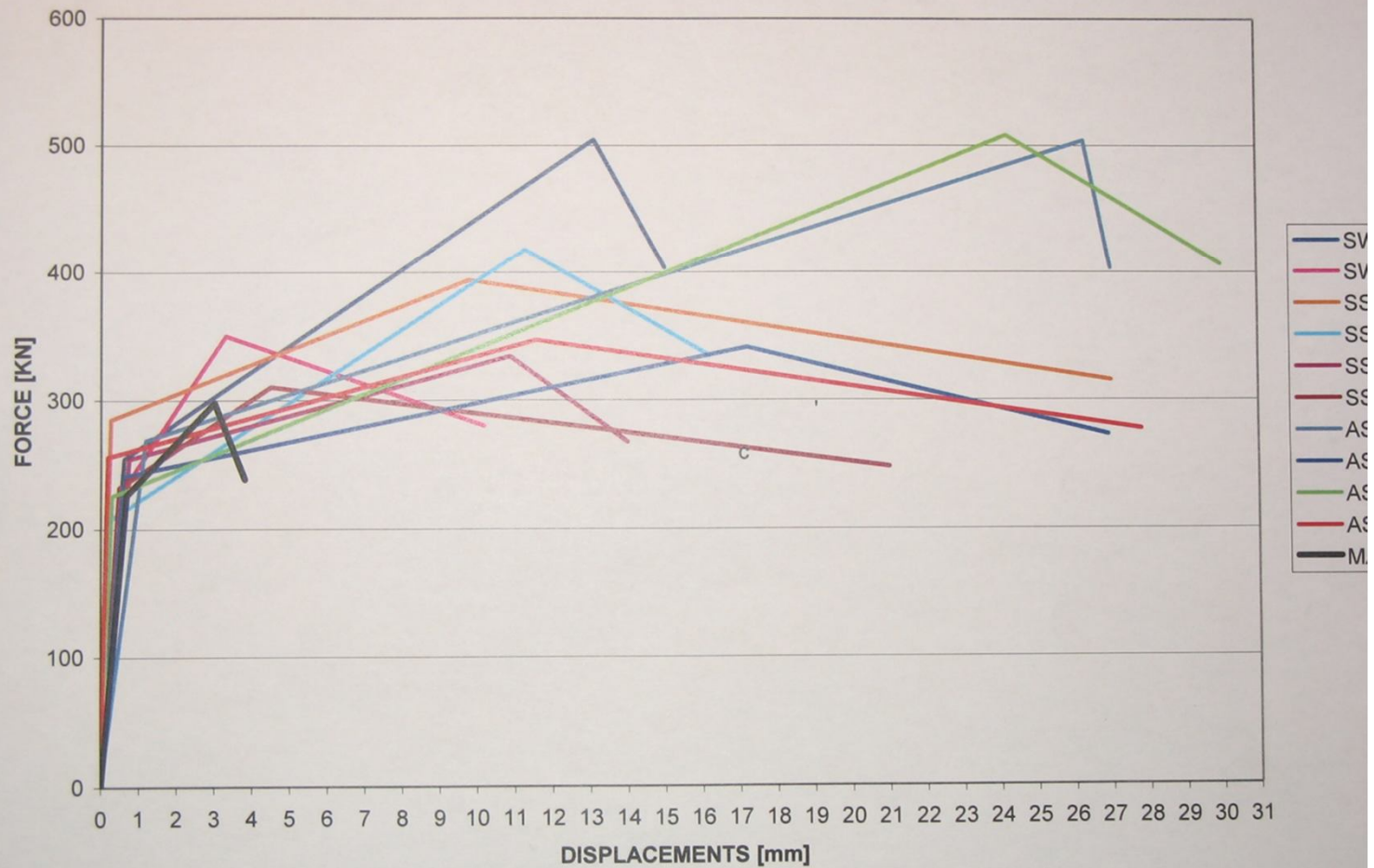
$$\Phi = 1.0$$

$$Q = 360 \text{ kN}$$



PART A – STRUCTURAL REHABILITATION USING CFRP

EXPERIMENTAL RESULTS



CONCLUSIONS:

**-THE PROPOSED MODEL SEEMS TO BE
SUITABLE FOR THE PRACTICAL DESIGN OF
RETROFIT MASONRY WALLS**

**-THE NUMERICAL ANALYSIS IS PERFORMED
USING BIOGRAF SOFTWARE**

**-THE PROPOSED DESIGN FORMULA AND THE
SOFTWARE CAN BE APPLIED FOR R.C.
STRUCTURAL WALLS**

Introduction

COMPOSITE STEEL-CONCRETE SHEAR WALLS ARE REINFORCED CONCRETE WALLS OBTAINED BY REPLACING THE VERTICAL REINFORCEMENTS FROM THE EDGES BY STEEL ENCASED PROFILES



Experimental specimens



Examples of the solution in practice

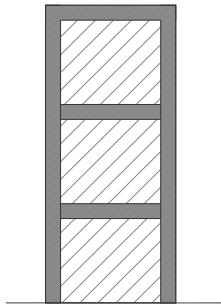
Introduction

COMPOSITE STEEL-CONCRETE SHEAR WALLS ARE OFTEN USED AS LATERAL LOAD RESISTING SYSTEMS FOR HIGH RISE BUILDINGS PLACED IN SEISMIC AREAS

Composite walls structural systems $\frac{\alpha_u}{\alpha_1} \approx 1.1$

Type 1

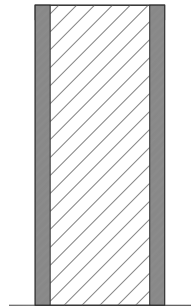
Steel or composite moment frame with connected concrete infill panels



Ductility class	
H	M
$4 \frac{\alpha_u}{\alpha_1}$	$3 \frac{\alpha_u}{\alpha_1}$

Type 2

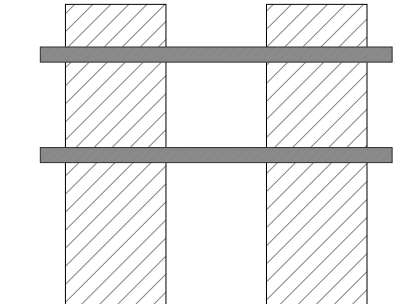
Concrete walls reinforced by connected encased vertical steel sections



Ductility class	
H	M
$4 \frac{\alpha_u}{\alpha_1}$	$3 \frac{\alpha_u}{\alpha_1}$

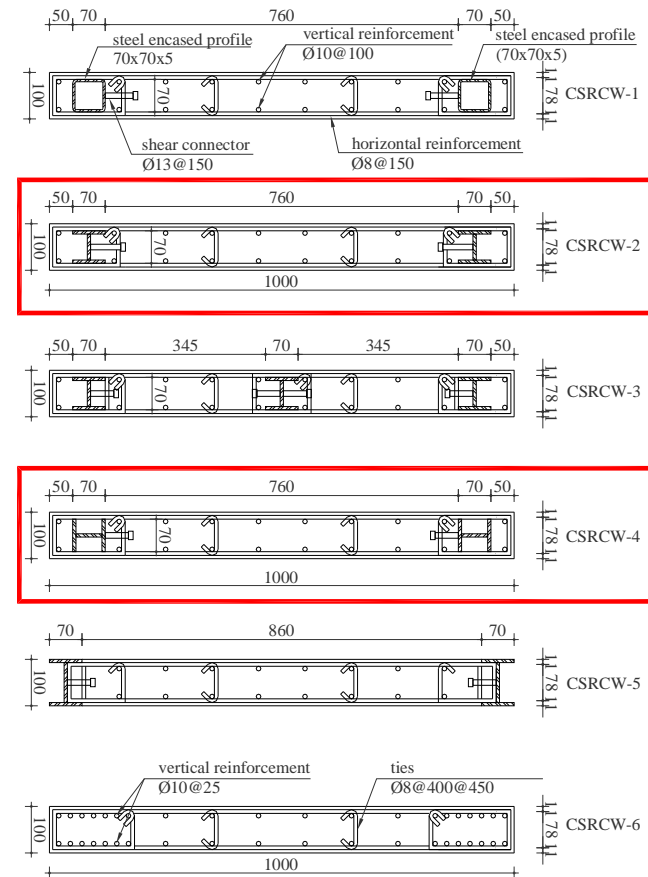
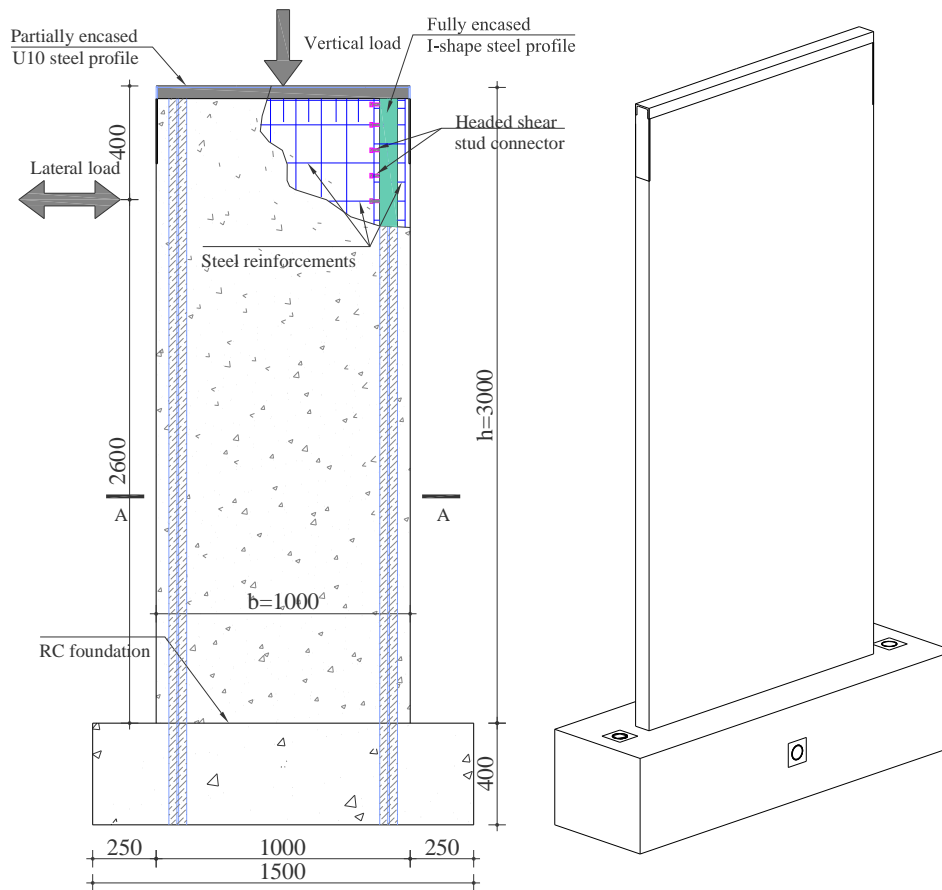
Type 3

Composite or concrete walls coupled by steel or composite beams



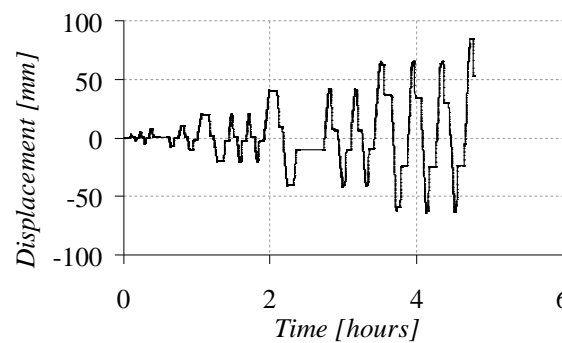
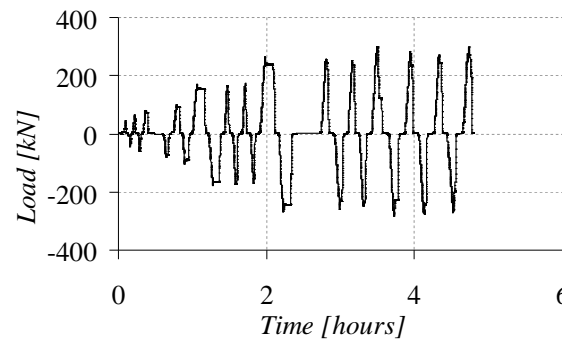
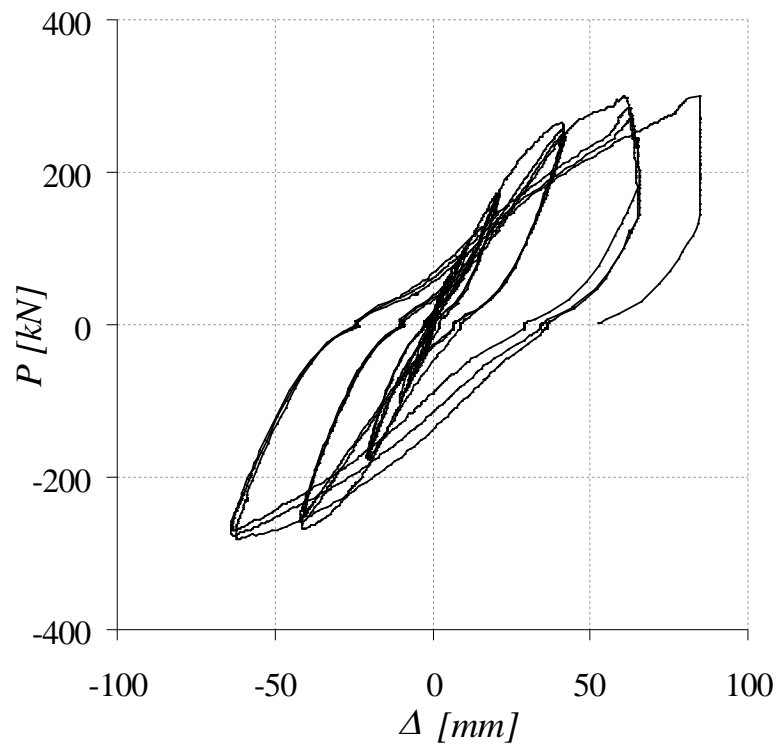
Ductility class	
H	M
$4.5 \frac{\alpha_u}{\alpha_1}$	$3 \frac{\alpha_u}{\alpha_1}$

Experimental program



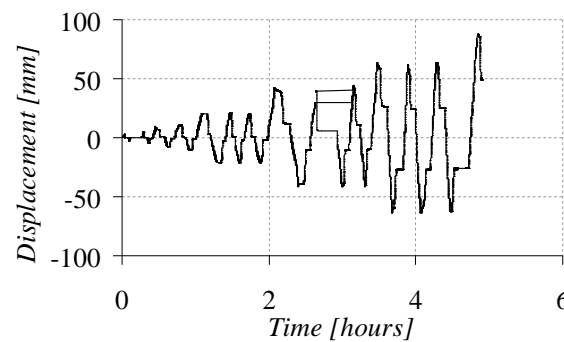
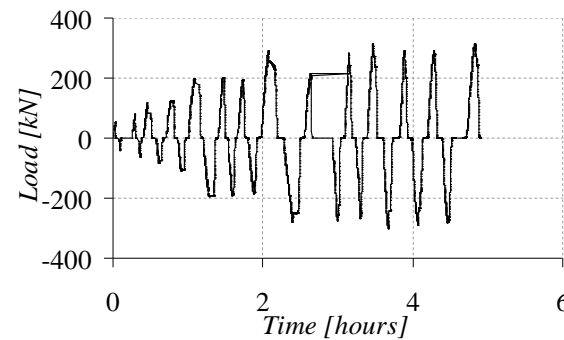
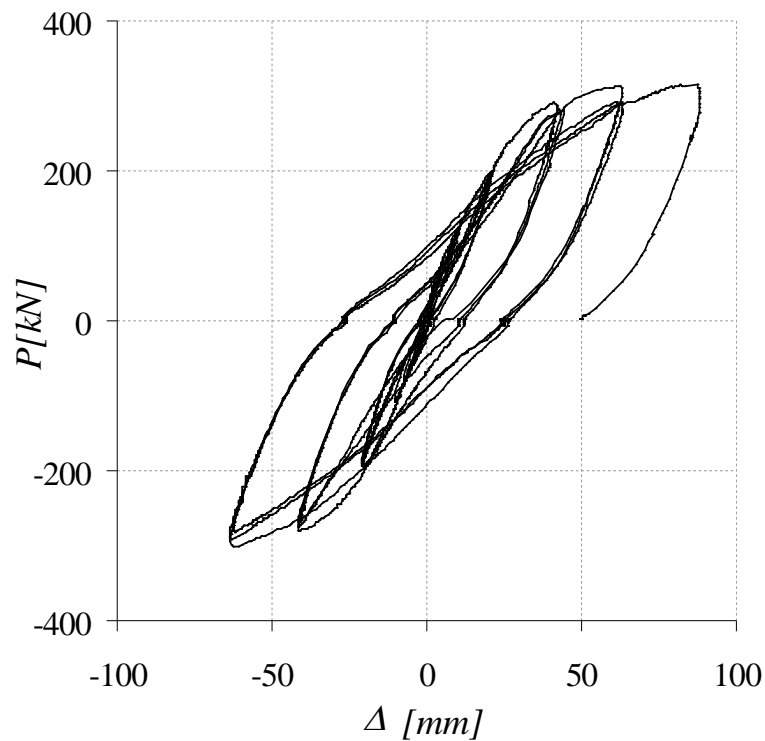
Experimental program

- EXPERIMENTAL RESULTS ON **CSRCW2** SPECIMEN



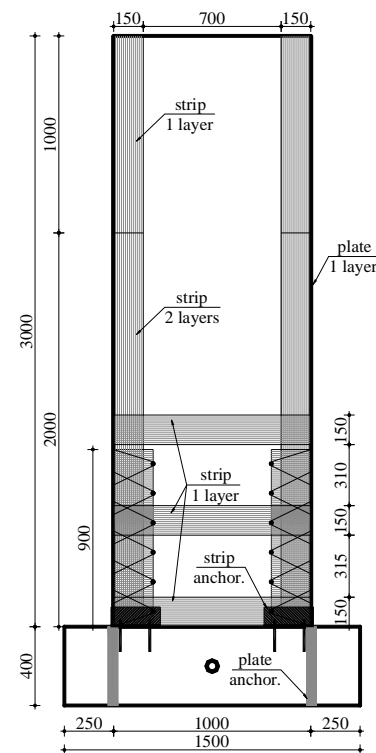
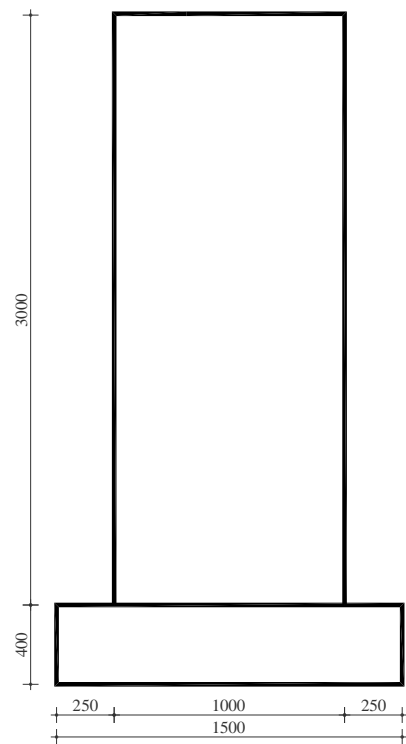
Experimental program

- EXPERIMENTAL RESULTS ON **CSRCW4** SPECIMEN



Experimental program

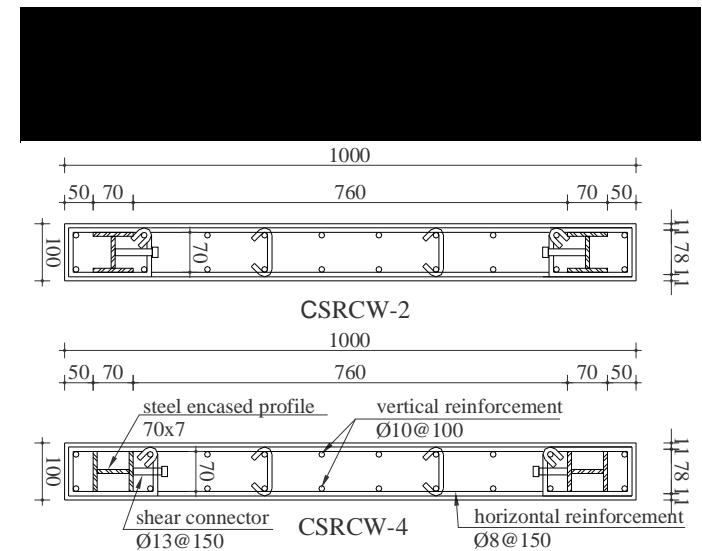
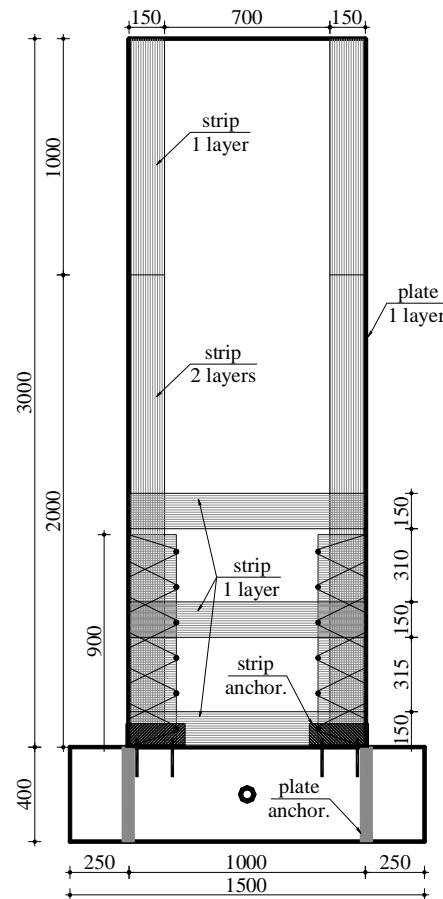
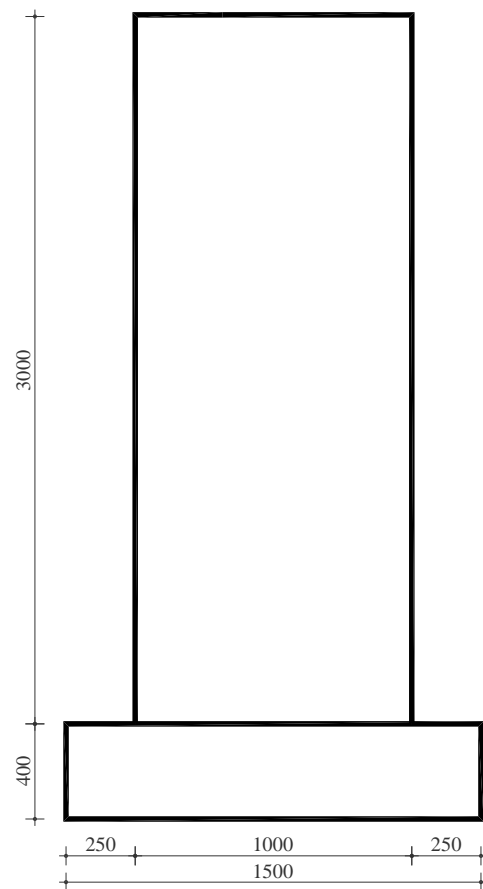
- Experimental investigation on the overall behavior of the damaged and retrofitted composite steel-concrete walls
- Restore the load bearing capacity caused by damages
- Investigate the effectiveness of retrofitting by using externally bonded CFRP composites



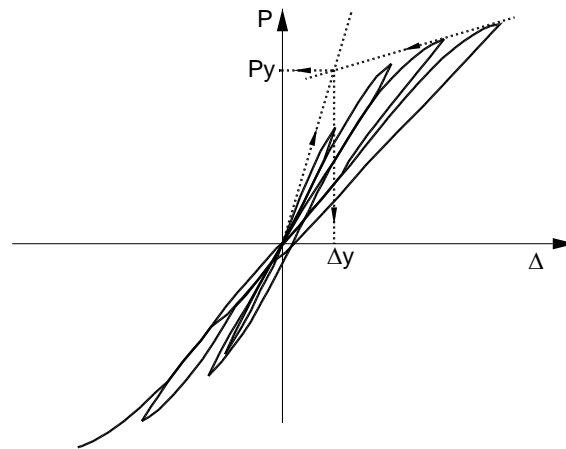
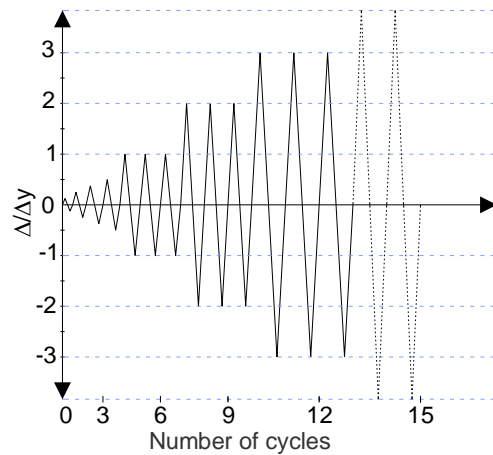
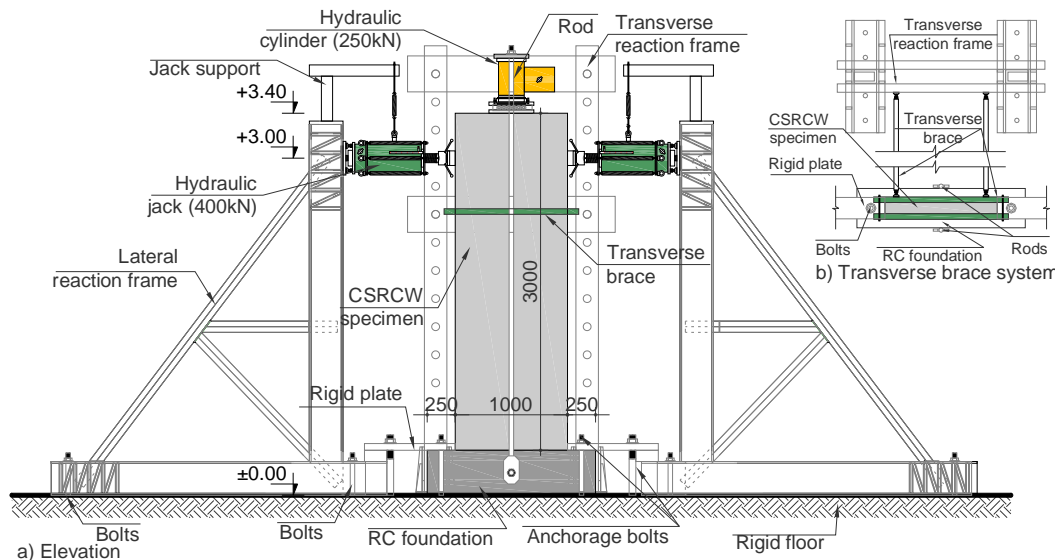
Experimental program

SPECIMENS

PLAIN CSRCW2 / CSRCW4	RETROFITTED POST-DAMAGE CSRCW2_R / CSRCW4_R
--------------------------	--



Experimental program TEST SET-UP AND LOADING STRATEGY



AXIAL

- $N = 100 \text{ kN}$

LATERAL

- Drift increment: ECCS procedure
- Cycles: 3
- Failure: -15%



Experimental program

RETROFITTING PHASES

• DESIGN OF THE RETROFITTING

BASED ON THE PRINCIPLES (QUALITATIVE)

- FAILURE MECHANISM
- FIBRE ORIENTATION
- ANCHORAGES

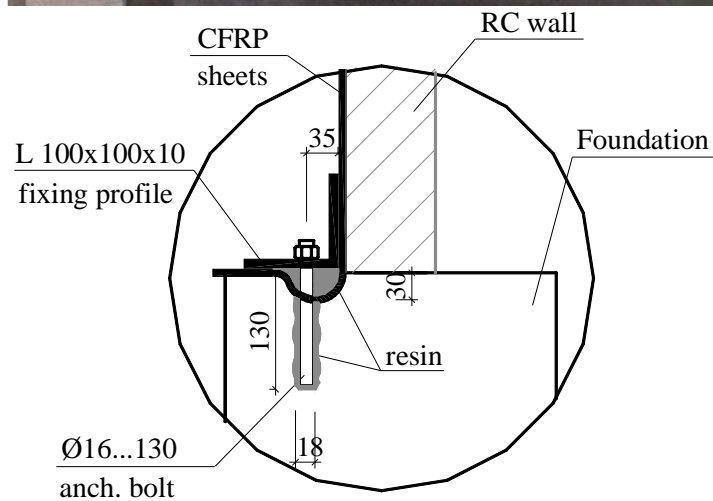
BASED ON THE DEMANDS (QUANTITATIVE)

- MATERIALS: E_f , t_f , f_f
- FIBRE SHEETS WIDTH: 150 mm AND 200 mm
- NUMBER OF LAYERS: 1 OR 2
- FIBRE PLATES WIDTH: 50 mm

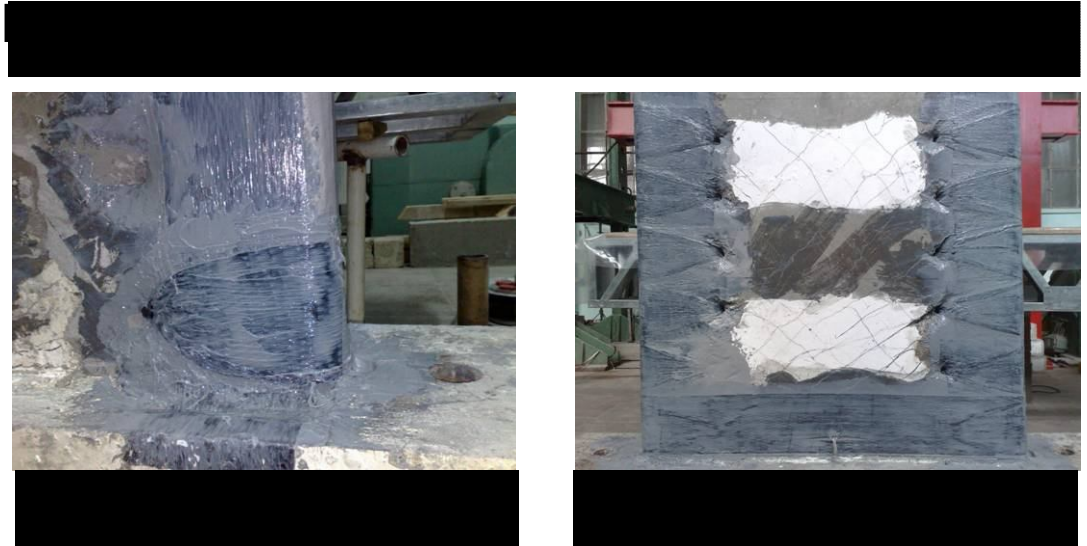
• RETROFITTING

- REPAIRING OF THE CRUSHED CONCRETE
- PREPARING OF THE CONCRETE SURFACE

Experimental program



RETROFITTING



Experimental program

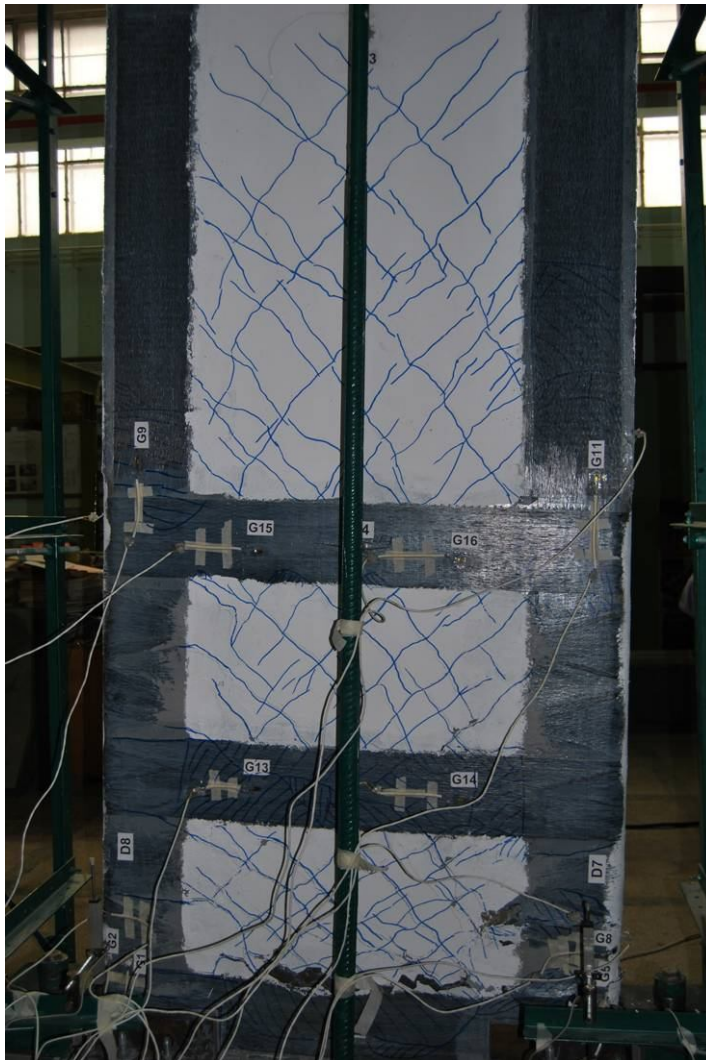


BEHAVIOR AND FAILURE MODES CSRCW2_R

1. FLEXURAL AND SHEAR CRACKS
2. FRP DEBONDING
3. FRP FRACTURING
4. REINFORCEMENT FRACTURE
5. CONCRETE CRUSHING



Experimental program



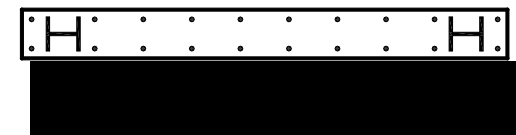
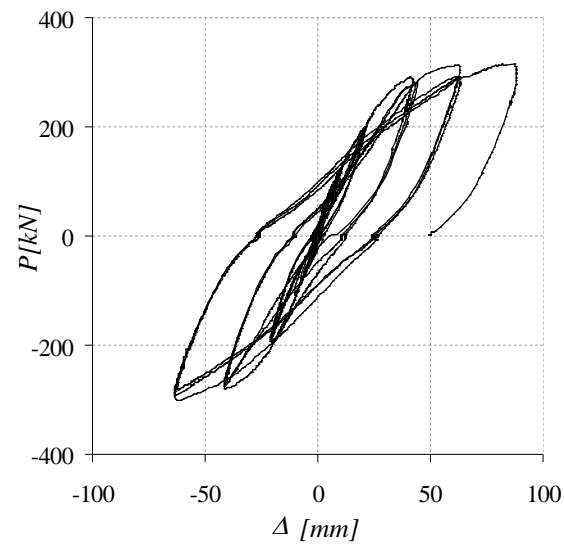
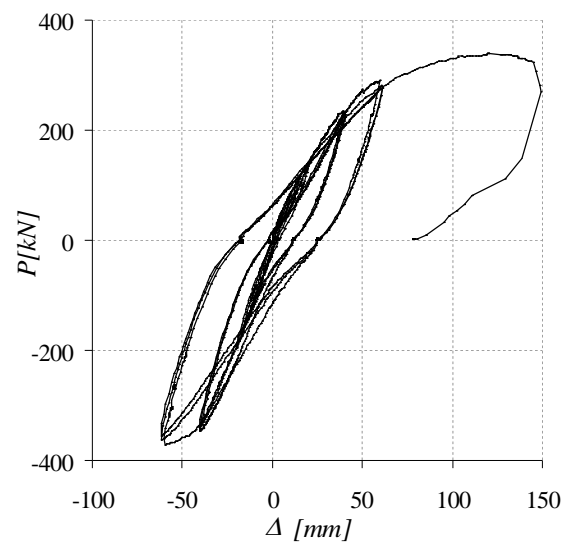
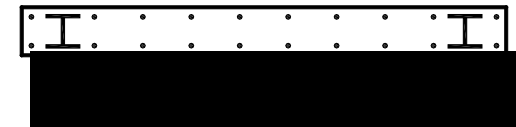
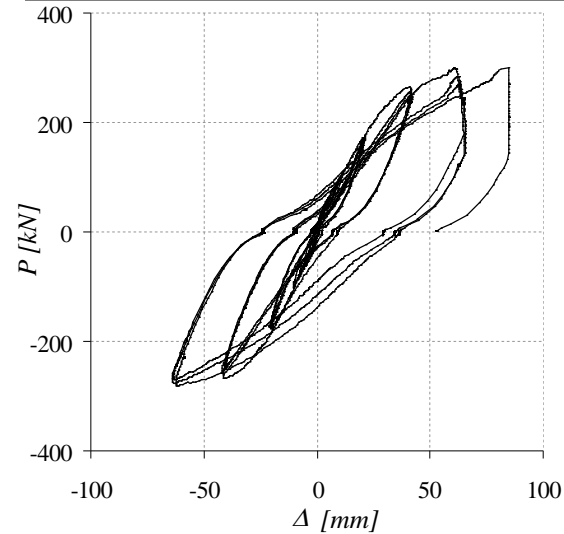
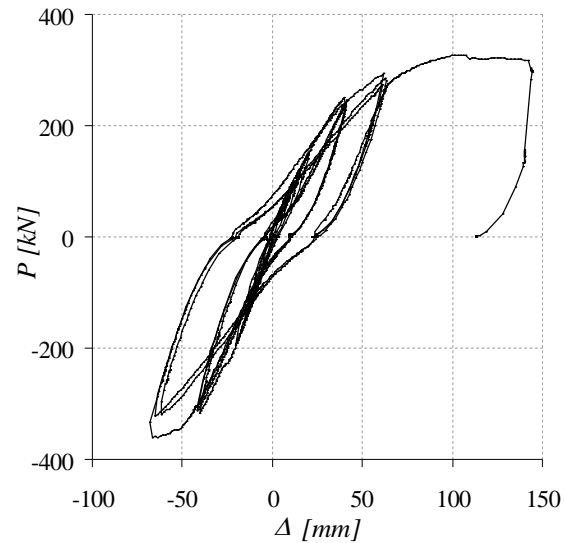
BEHAVIOR AND FAILURE MODES CSRCW4_R

1. FLEXURAL AND SHEAR CRACKS
2. FRP DEBONDING
3. FRP FRACTURING
4. REINFORCEMENT FRACTURE
5. CONCRETE CRUSHING





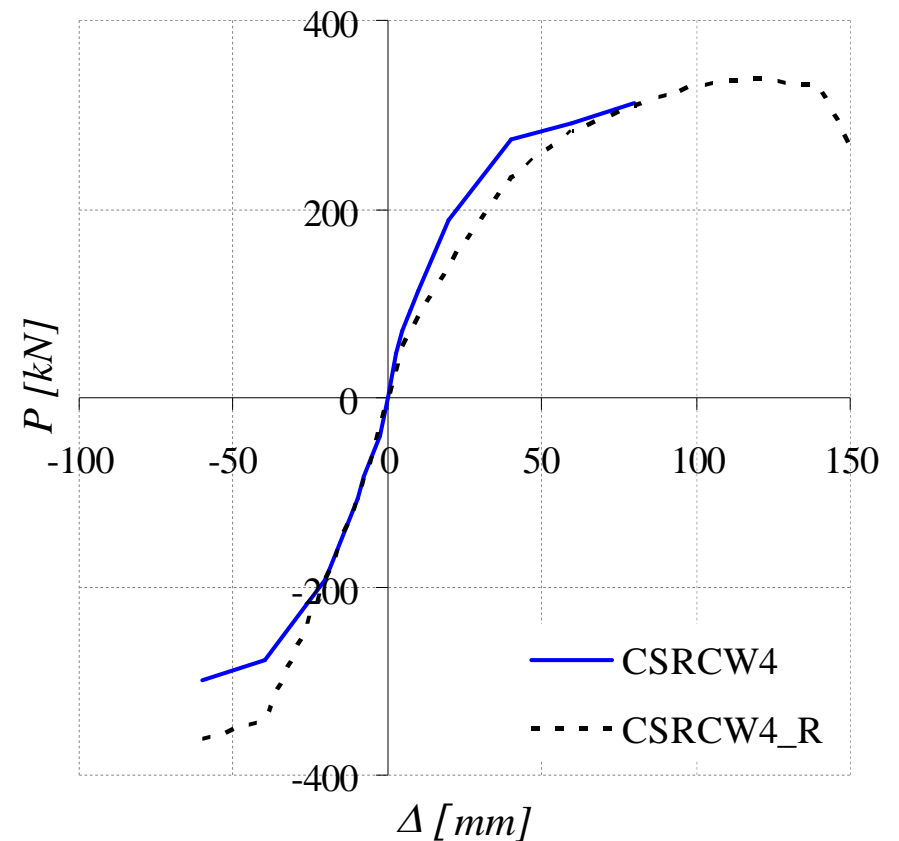
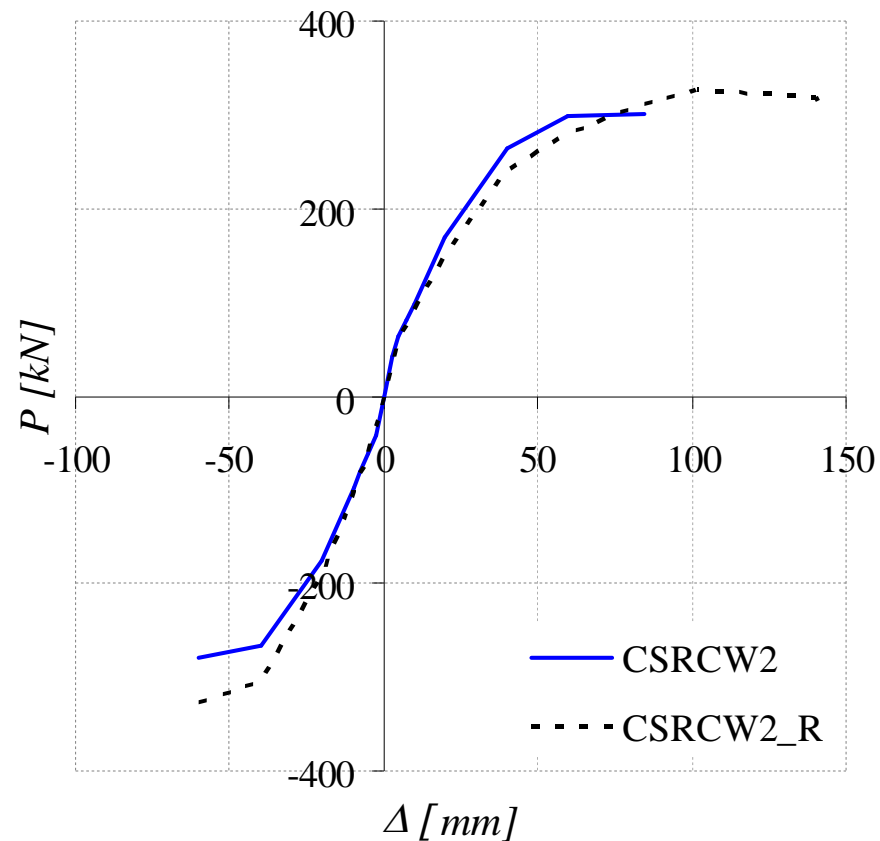
Analysis of the results Load – displacement responses





Analysis of the results

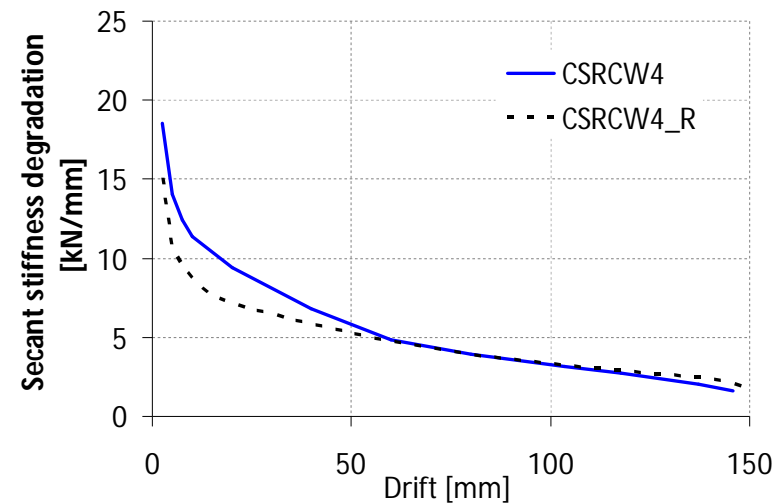
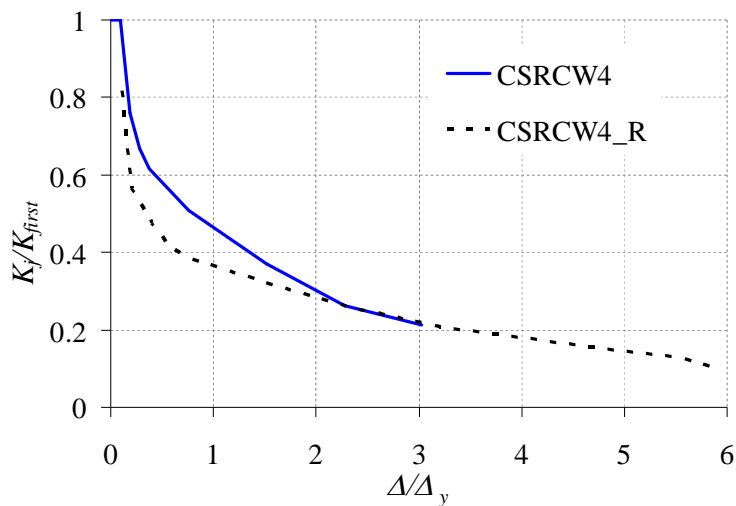
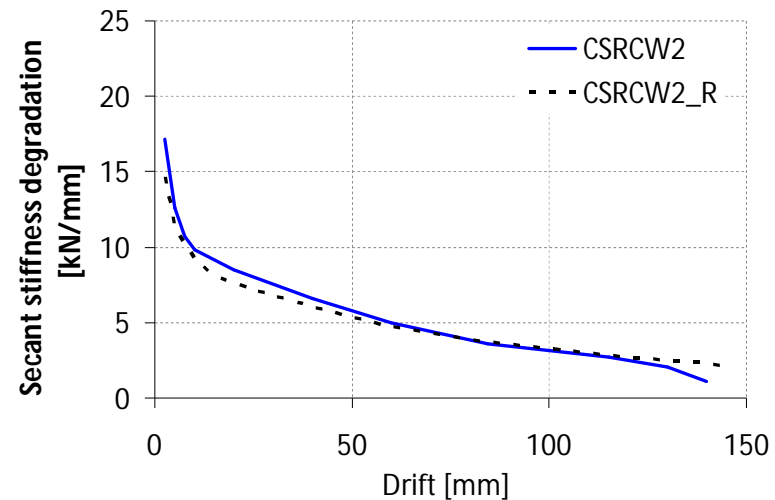
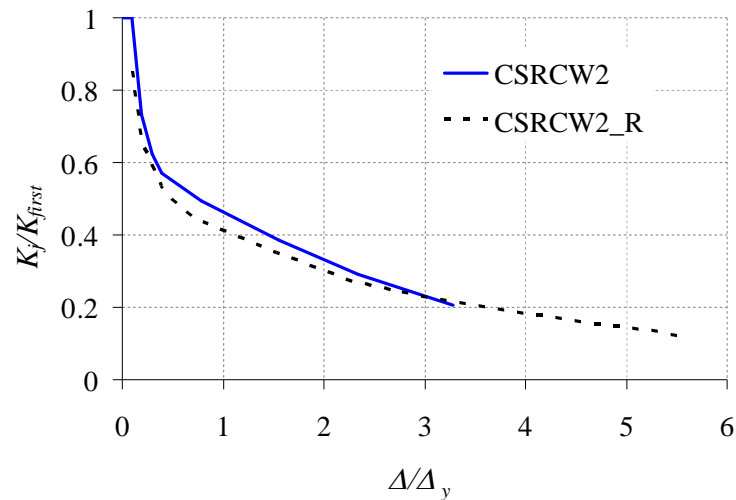
BEHAVIOR COMPARISON LOAD – DISPLACEMENT ENVELOPE CURVES





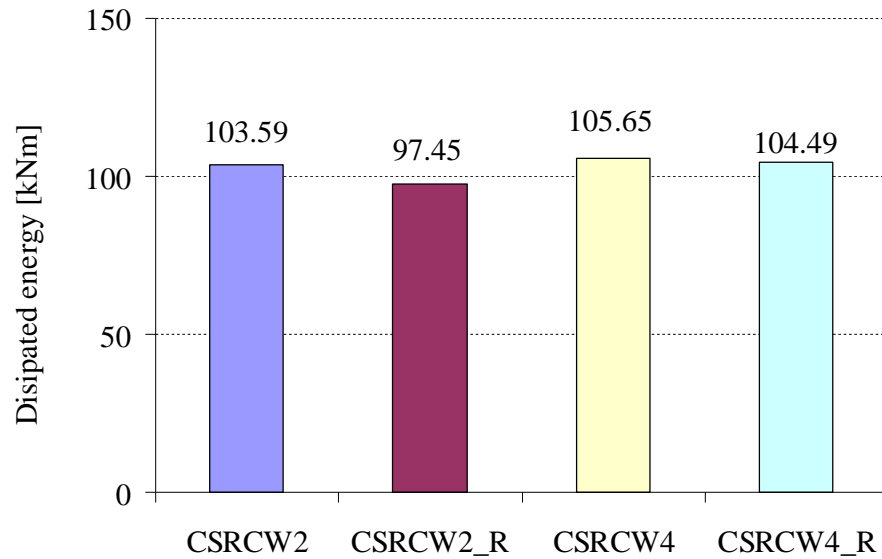
Analysis of the results

BEHAVIOR COMPARISON STIFFNESS DEGRADATION

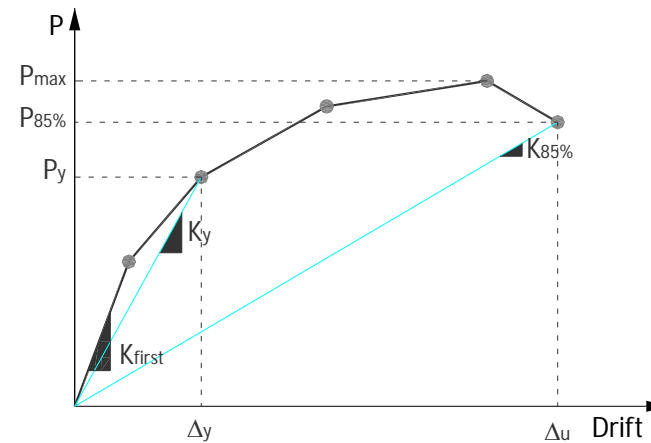
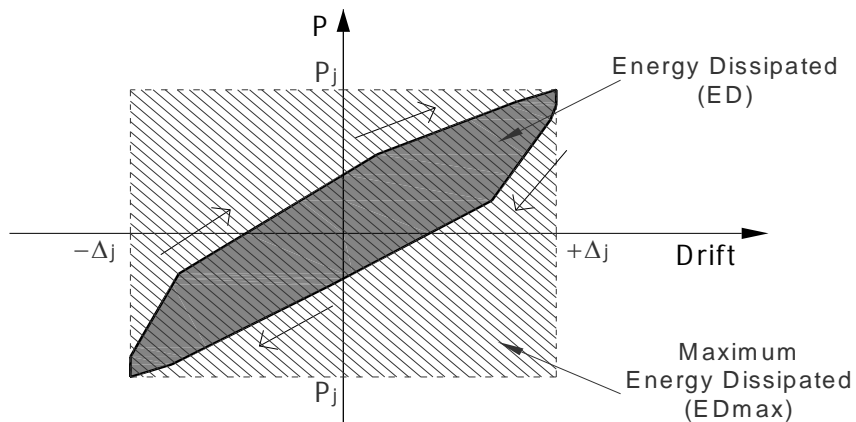
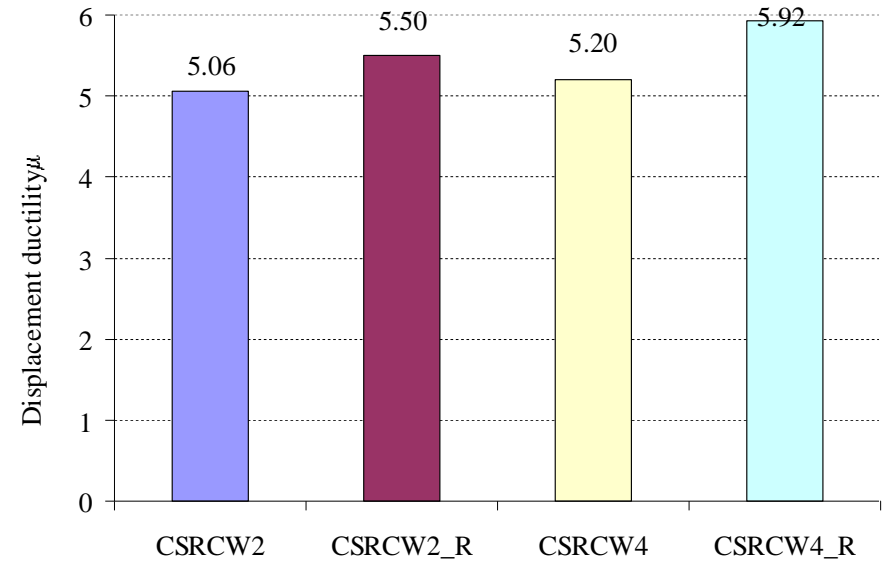


Analysis of the results

DISSIPATED ENERGY



DISPLACEMENT DUCTILITY



$$\mu = \frac{\Delta_u}{\Delta_y}$$



Conclusions

SEISMIC PERFORMANCE

- CFRP EBR RETROFITTING
- OVERALL STRENGTHENING WAS EFFECTIVE
- COMPONENT CONTRIBUTION TO THE PERFORMANCE WAS DIFFERENT
 - FLEXURAL STRIPS AND PLATES FAILED UNDER TENSION-COMPRESSION REVERSALS
 - SUBSTRATE DEGRADATION RESULTED IN DEBONDING OF THE SHEAR STRIPS AT INCLINED CRACK INTERSECTION
 - CONFINEMENT STRIPS REACHED THEIR ULTIMATE CAPACITY AND FAILED BY FIBER RUPTURE

Conclusions

1. EXPERIMENTAL RESEARCH PERFORMED ON COMPOSITE STEEL CONCRETE WALLS
 - TO RESTORE THE CAPACITY CAUSED BY DAMAGES
 - TO INVESTIGATE THE EFFECTIVENESS OF THE EXTERNALLY BONDED CFRP COMPOSITE MATERIALS AS RETROFITTING SOLUTION.
2. THE STRENGTHENING SOLUTIONS FOR CSRCW USING CFRP COMPOSITES ARE EFFICIENT IN TERMS OF RESTORING THE LOAD BEARING CAPACITY
3. THE INITIAL STIFFNESS OF THE RETROFITTED ELEMENTS WAS ABOUT 80% OF THE INITIAL STIFFNESS OF THE REFERENCE ELEMENTS AND DECREASED MORE RAPIDLY
4. THE ENERGY DISSIPATION CAPACITY UNTIL THE FRACTURE STAGE IS SMALLER FOR THE RETROFITTED ELEMENTS
5. THE ANCHORAGE PROVIDED FOR CFRP STRIPS AND PLATES WERE EFFICIENT
6. CERTAIN LIMITATIONS WERE IDENTIFIED ON THE USE OF THE EXTERNALLY BONDED CFRP SHEETS IN REVERSED CYCLIC APPLICATIONS.

RETROFIT OF REINFORCED CONCRETE SHEAR WALLS WITH CFRP COMPOSITES

- **BY**
- ***Tamás NAGY-GYÖRGY, Ph.D., Ass. Prof., “POLITEHNICA” UNIVERSITY OF TIMISOARA, ROMANIA***
- ***Marius MOȘOARCĂ, Ph.D., Ass. Prof., “POLITEHNICA” UNIVERSITY OF TIMISOARA, ROMANIA***
- ***Valeriu STOIAN, Ph.D., Professor, “POLITEHNICA” UNIVERSITY OF TIMISOARA, ROMANIA***
- ***Janos GERGELY, Ph.D., Assoc. Prof., UNC CHARLOTTE, USA***
- ***Daniel DAN, Ph.D., Lecturer, “POLITEHNICA” UNIVERSITY OF TIMISOARA, ROMANIA***



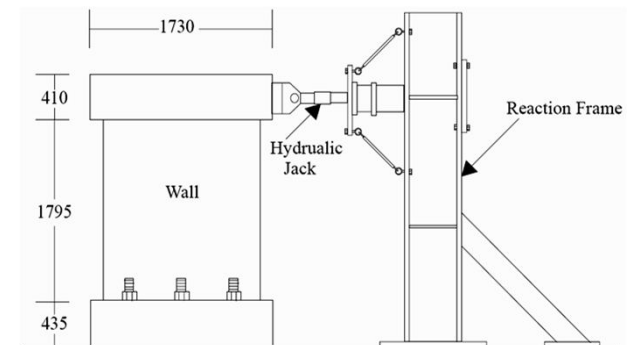
OBJECTIVES

- ⇒ **EXPERIMENTAL STUDY THE EFFECTIVENESS OF CFRP COMPOSITES FOR THE SEISMIC RETROFIT OF R.C. SHEAR WALLS WITH STAGGERED OPENINGS**
- ⇒ **BEHAVIOUR OF THE ELEMENTS**
- ⇒ **ANCHORAGE DETAIL**
- ⇒ **STRENGTHENING SYSTEM**
- ⇒ **CHANGES IN STIFFNESS AND DUCTILITY**
- ⇒ **COLLAPSE MECHANISM**

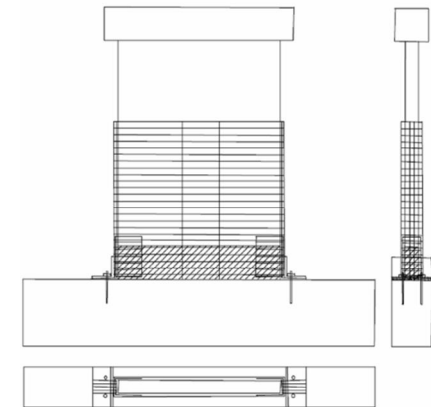
WHY R.C. WALL STRENGTHENING WITH CFRP ?

- ⇒ **NUMEROUS APPLICATIONS WORLDWIDE**
- ⇒ **FEW RESEARCH RESULTS**
- ⇒ **REDUCED KNOWLEDGE**

- LOMBARD et al. (2000) – 4 walls

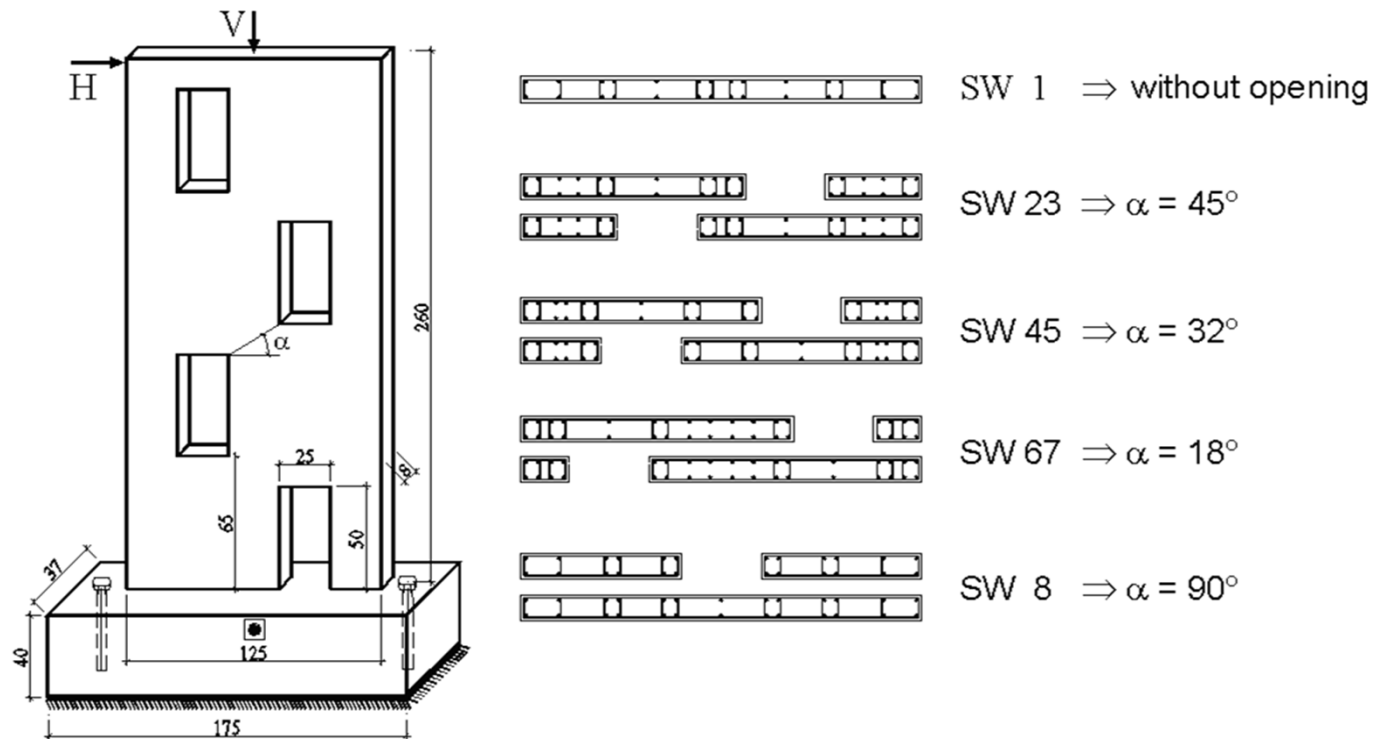


- ANTONIADES et al. (2003) – 6 + 5 walls



EXPERIMENTAL PROGRAM

⇒ 5 SHEAR RC WALLS SPECIMENS, SCALE 1:4

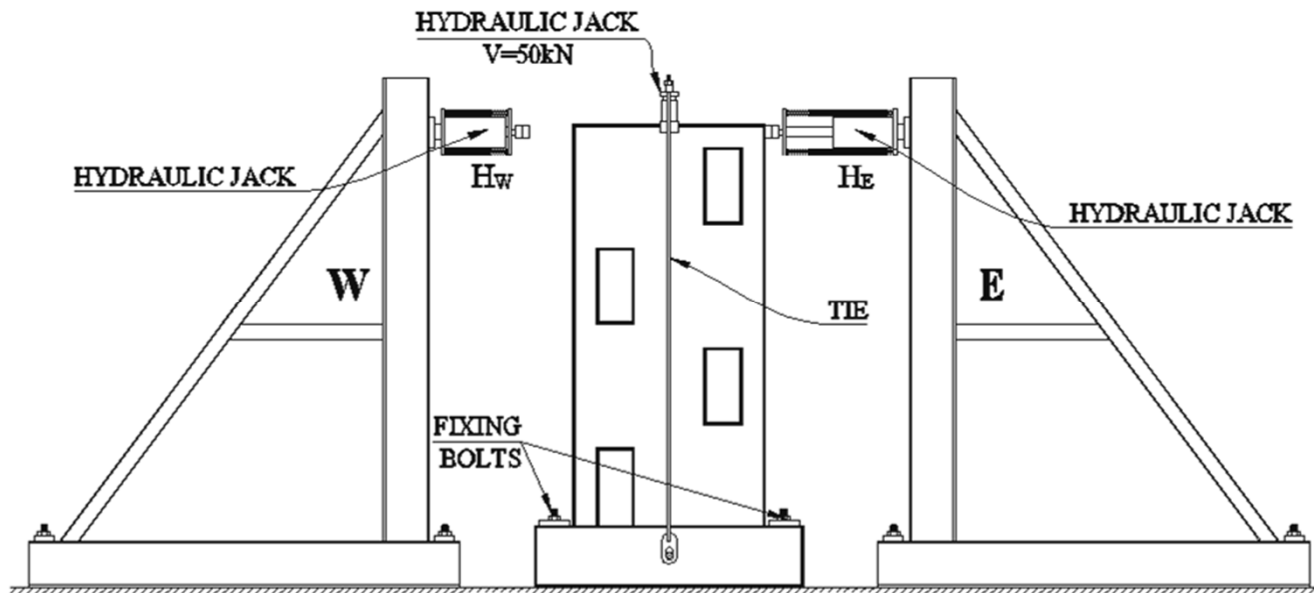


EXPERIMENTAL PROGRAM

1. TESTING THE BASELINE WALLS UP TO FAILURE

$V = 50 \text{ kN}$ → constant vertical load

H_E and H_W → monotonic increased horizontal load in a displacement-controlled mode



EXPERIMENTAL PROGRAM

1. TESTING THE BASELINE WALLS UP TO FAILURE

⇒ RESULTS

- SW1 (without openings) → TYPICAL BENDING BEHAVIOUR
- SW8 → PLASTIC HINGE → IN COUPLING BEAMS
→ AT THE BASE
- SW23, SW45, SW67 → CONCRETE CRUSHING AT THE
BASE OF THE SMALL SIDEWALL
→ CANTILEVER-LIKE BEHAVIOUR OF
THE BIGGER SIDEWALL

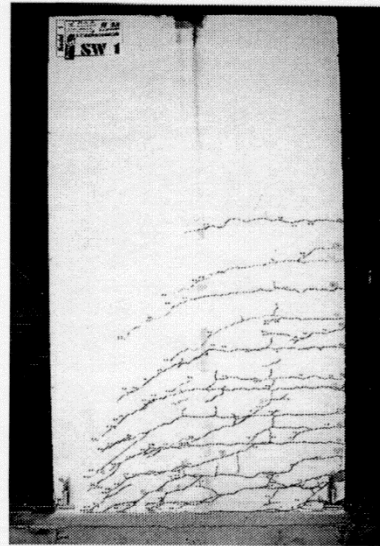
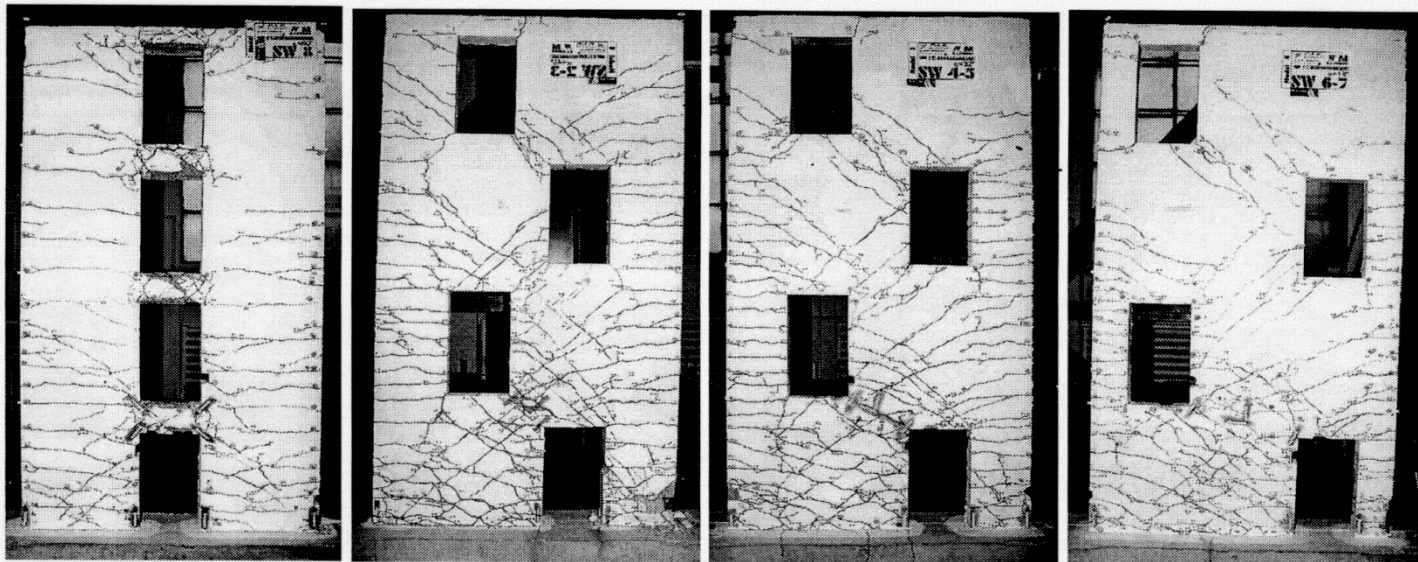


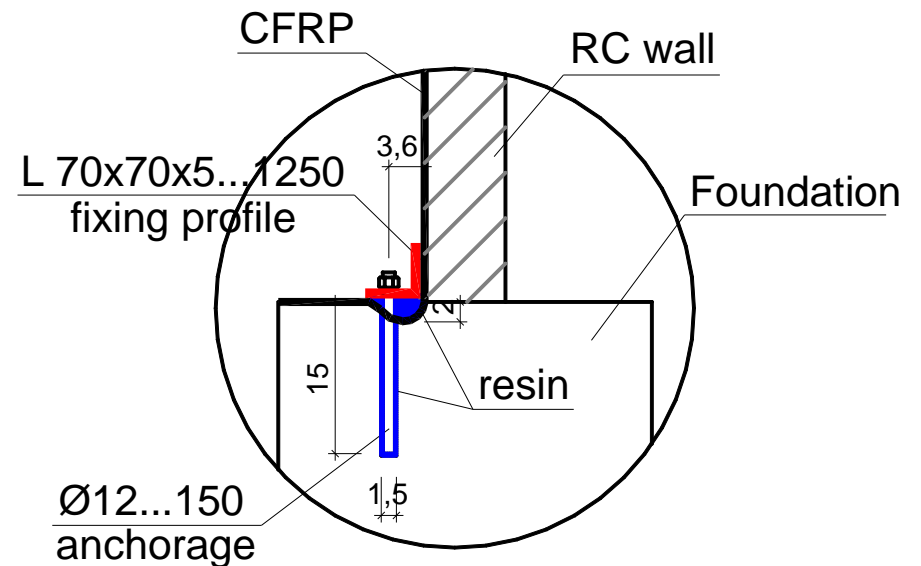
Fig.6 Cedarea modelului SW1



EXPERIMENTAL PROGRAM

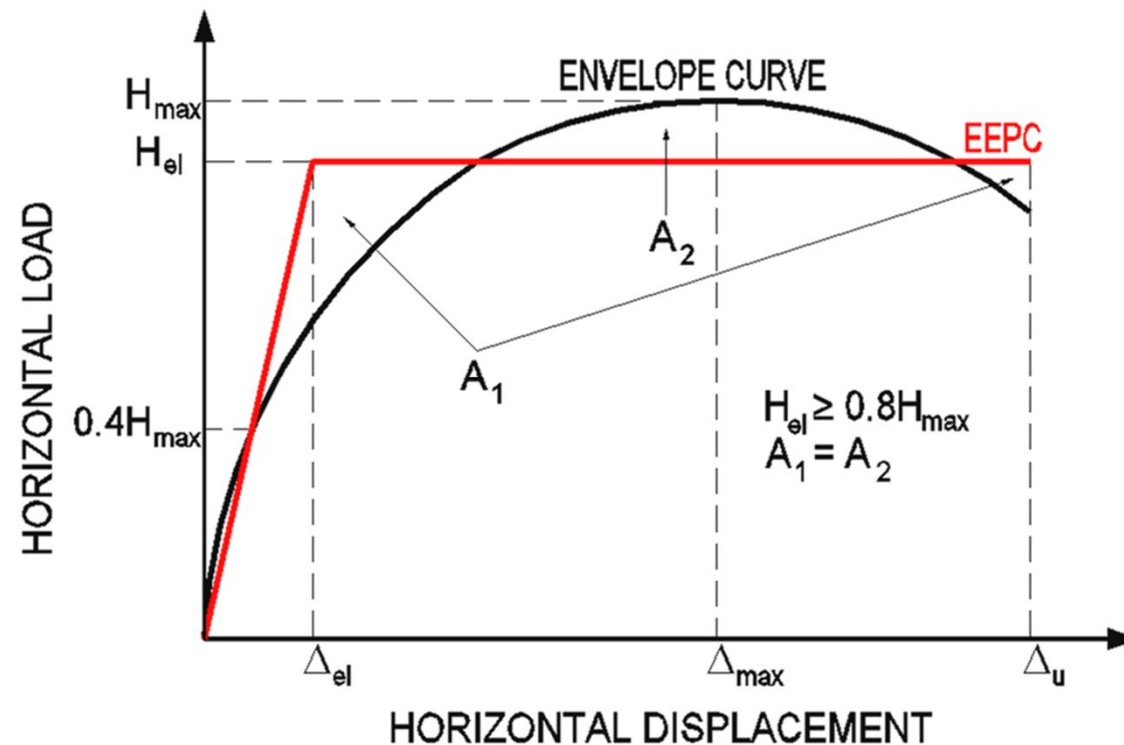
2. RETROFITTING OF THE WALLS → UNIDIRECTIONAL CFRP FABRIC ON ONE SIDE

- REPLACE THE DAMAGED PARTS WITH EPOXY MORTAR
- FILLING CRACKS WITH AN EPOXY RESIN
- CLEANING THE SURFACES
- ANCHORAGE OF THE CFRP



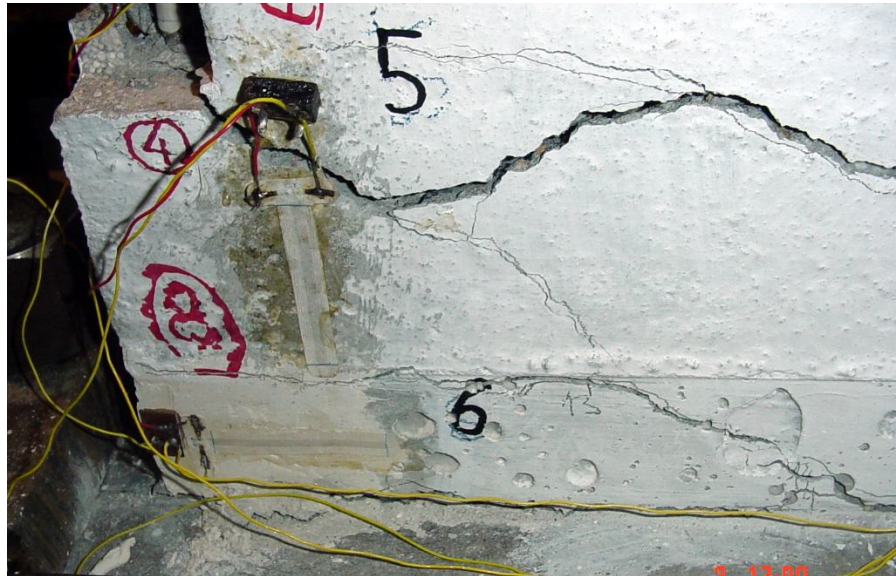
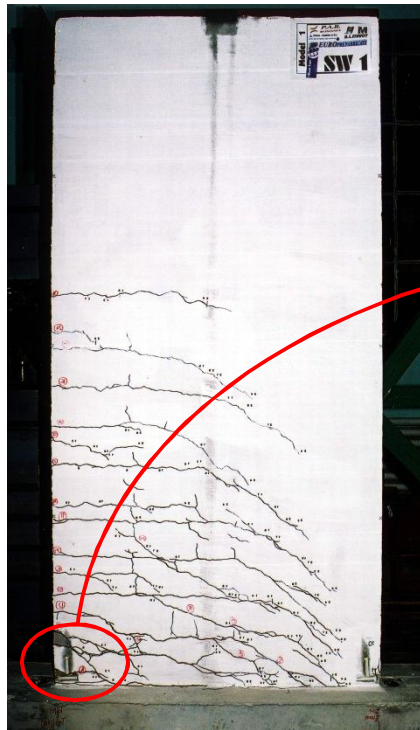
EXPERIMENTAL PROGRAM

3. PROCEDURE FOR DETERMINING THE EQUIVALENT ELASTO-PLASTIC CURVE (EEPC) → STIFFNESS AND DUCTILITY



EXPERIMENTAL PROGRAM

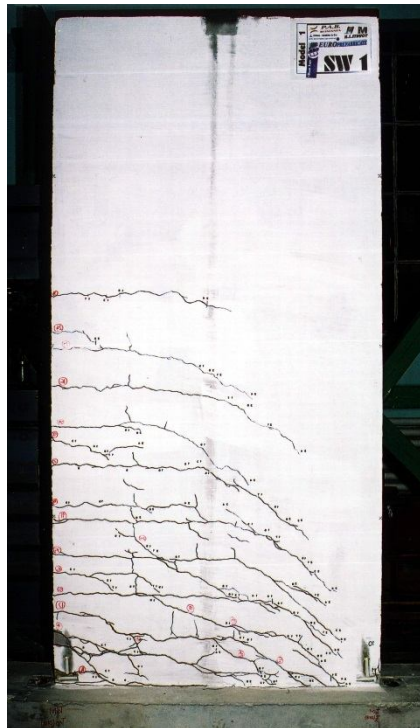
4. TEST RESULTS



EXPERIMENTAL PROGRAM

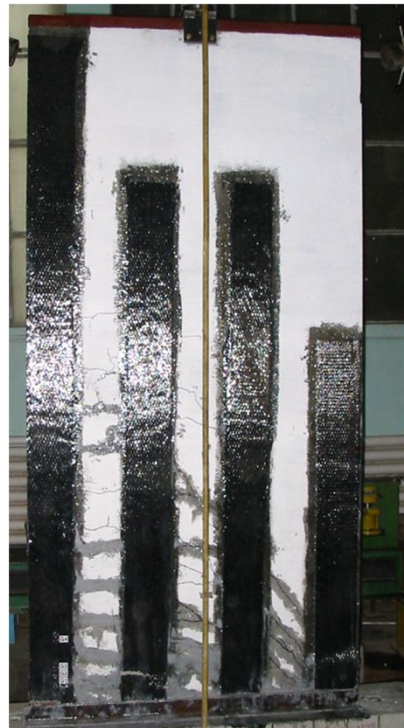
4. TEST RESULTS

SW1

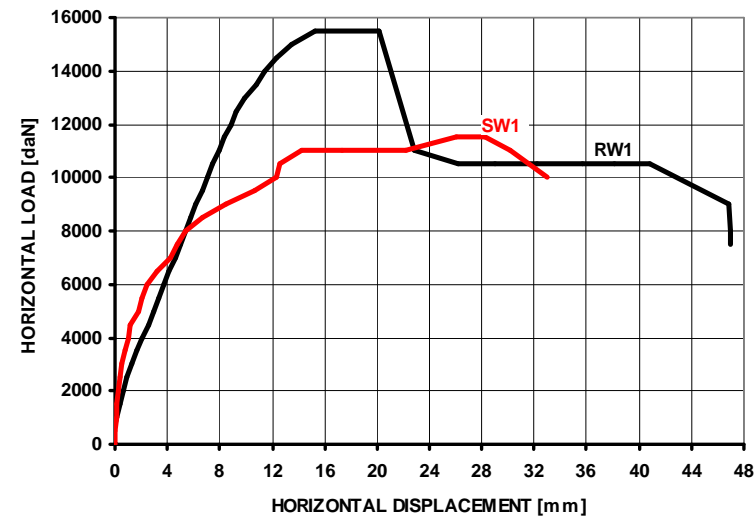


$\mu = 11.2$

RW1



$\mu = 4.8$

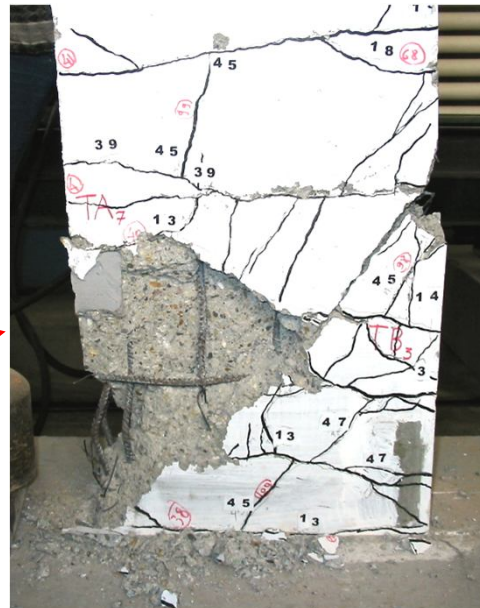


Difference in capacity : **+35%**
Difference in displacement: **+42%**
Strain in composite : **0.54%**

RW1 : CFRP TENSION FAILURE → CONCRETE CRASHING AND CFRP DEBONDING IN COMPRESSION

EXPERIMENTAL PROGRAM

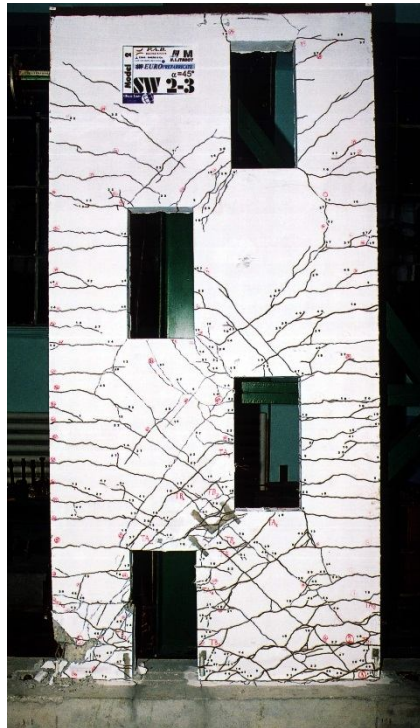
4. TEST RESULTS SW23



EXPERIMENTAL PROGRAM

4. TEST RESULTS

SW23



RW23

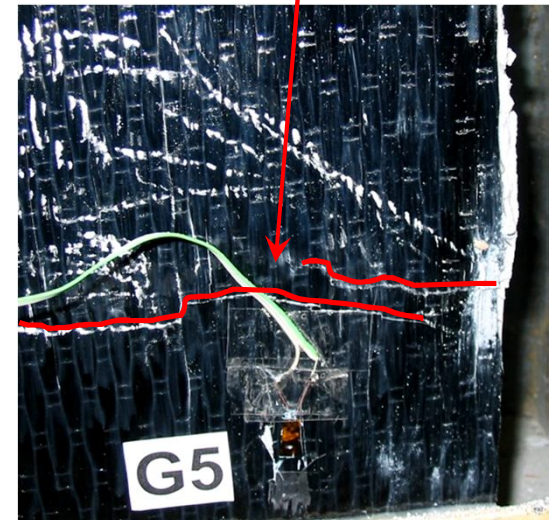


- RW23 :**
- GRADUALLY OPENING OF THE CRACKS
 - CFRP DEBONDING & CRACKING IN COMPRESSION
 - CFRP TENSION FAILURE



DEBONDING

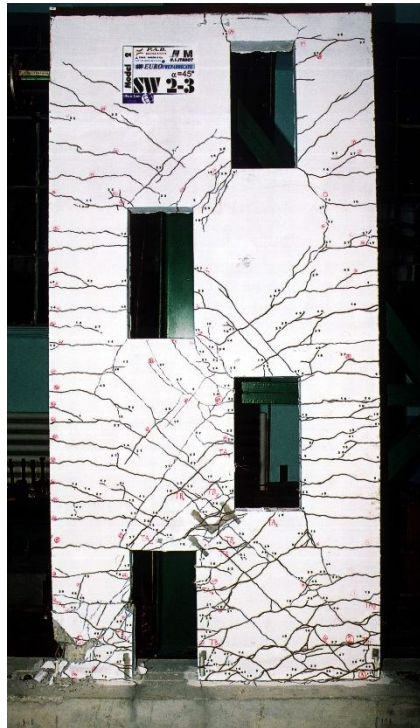
**CRACKING IN
COMPRESSION**



EXPERIMENTAL PROGRAM

4. TEST RESULTS

SW23

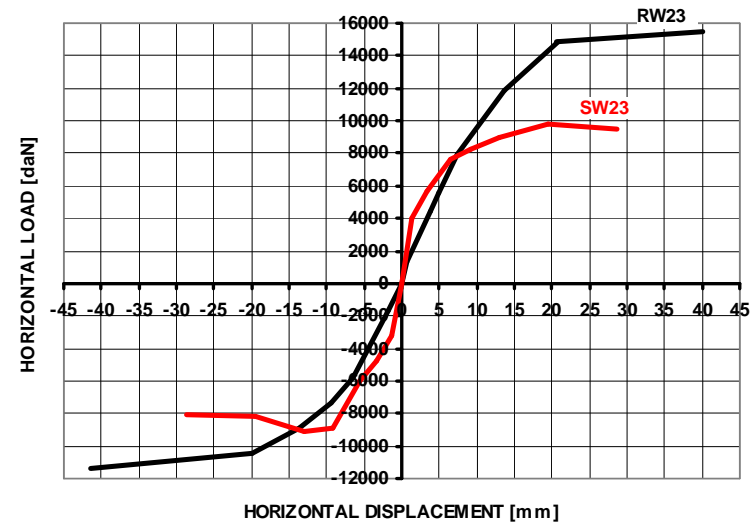


$$\mu_W = 10.2 / \Delta_E = 6.6$$

RW23



$$\mu_W = 3.0 / \mu_E = 3.6$$



	W	//	E
Difference in capacity :	+58% // +22%		
Difference in displacement :	+42% // +46%		
Strain in composite :	0.63%		

EXPERIMENTAL PROGRAM

4. TEST RESULTS

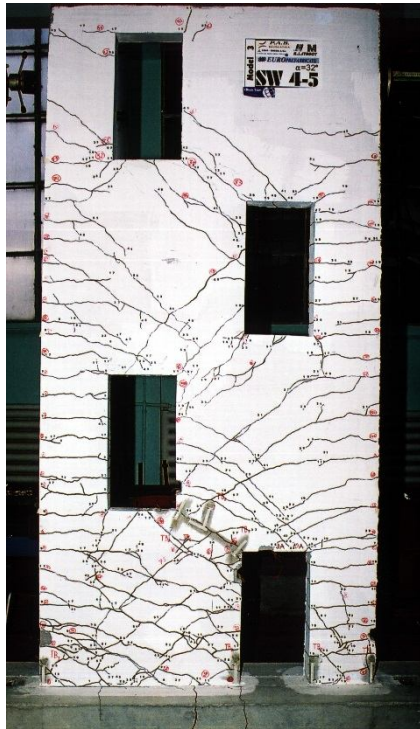
SW45



EXPERIMENTAL PROGRAM

4. TEST RESULTS

SW45



RW45



DEBONDING



**TENSION
FAILURE**

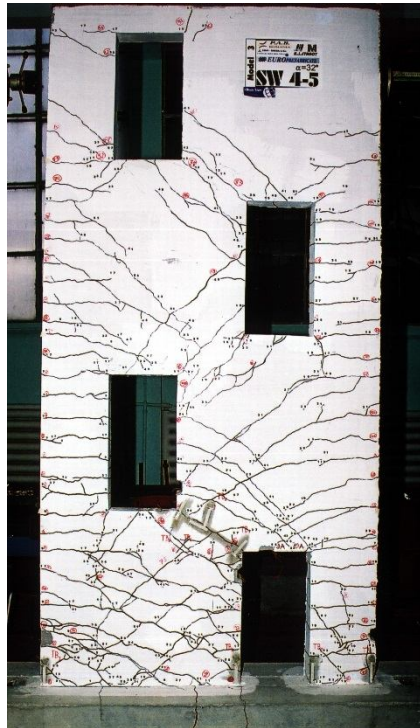


- RW45 :**
- GRADUALLY OPENING OF THE CRACKS
 - CFRP DEBONDING & CRACKING IN COMPRESSION
 - CFRP TENSION FAILURE & CONCRETE CRUSHING

EXPERIMENTAL PROGRAM

4. TEST RESULTS

SW45

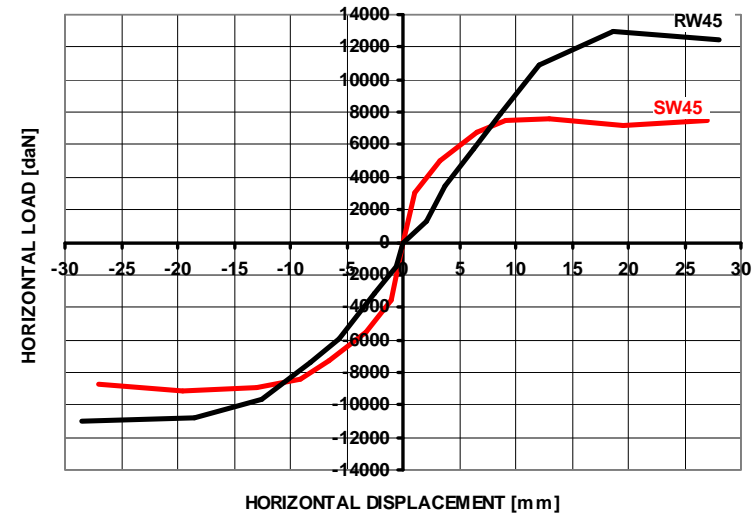


$\mu_W = 11.5 / \mu_E = 11.3$

RW45



$\mu_W = 2.1 / \mu_E = 3.2$



	W	//	E
Difference in capacity :	+71%	//	+19%
Difference in displacement :	+1%	//	+1%
Strain in composite :	0.79%		

EXPERIMENTAL PROGRAM

4. TEST RESULTS

SW67



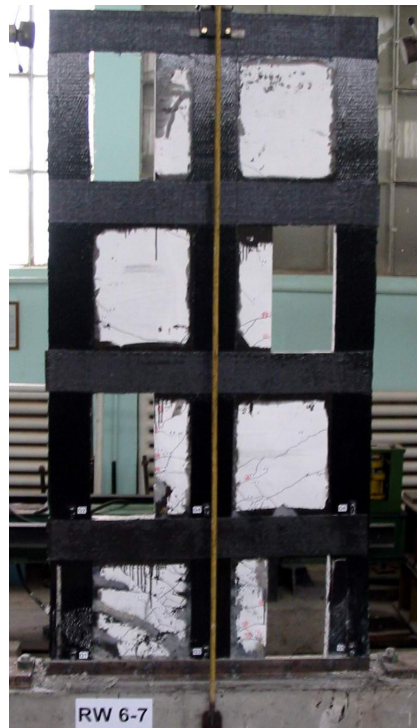
EXPERIMENTAL PROGRAM

4. TEST RESULTS

SW67



RW67



DEBONDING



**CRACKING IN
COMPRESSION**



- RW67 :**
- GRADUALLY OPENING OF THE CRACKS
 - CFRP DEBONDING & CRACKING IN COMPRESSION
 - CFRP TENSION FAILURE & CONCRETE CRUSHING

**TENSION
FAILURE**



EXPERIMENTAL PROGRAM

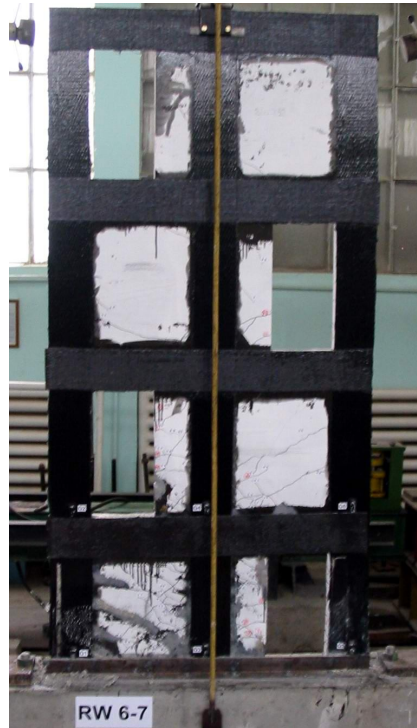
4. TEST RESULTS

SW67

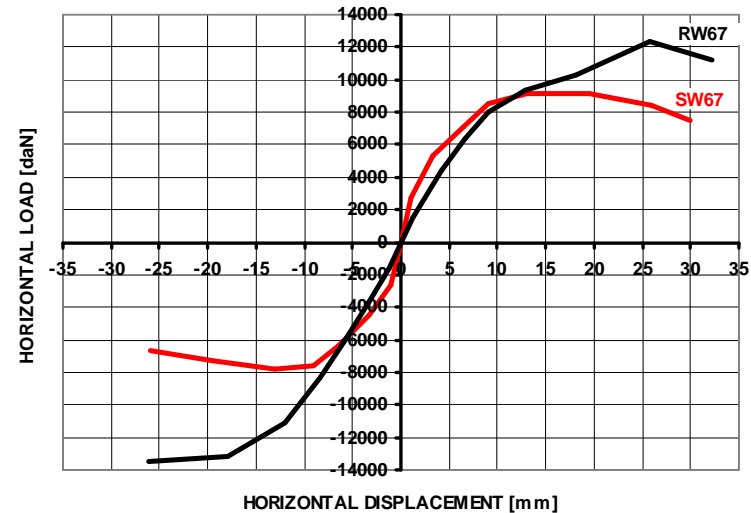


$\mu_W = 7.1 / \mu_E = 6.3$

RW67



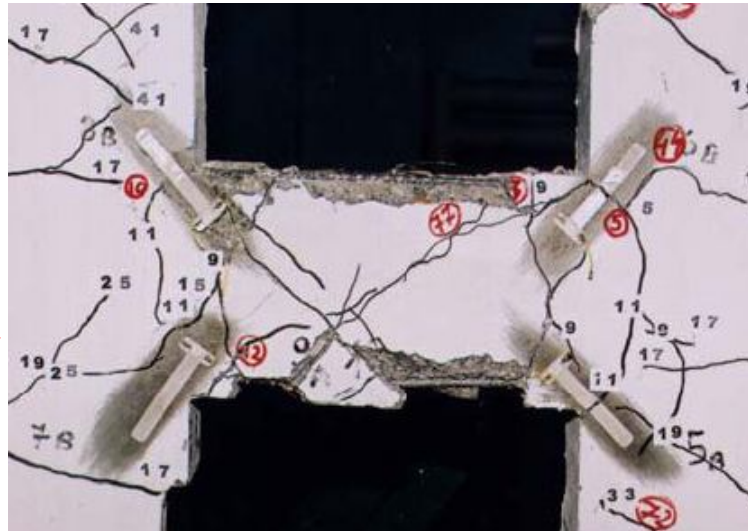
$\mu_W = 2.2 / \mu_E = 3.1$



Difference in capacity :
Difference in displacement :
Strain in composite :

W // E
+48% // +57%
+6% // +0%
0.58%

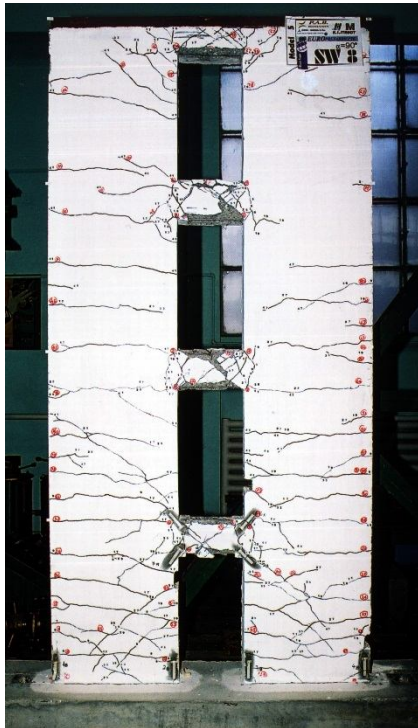
4. TEST RESULTS



EXPERIMENTAL PROGRAM

4. TEST RESULTS

SW8



RW8



DEBONDING



**TENSION IN
COUPLING BEAM**



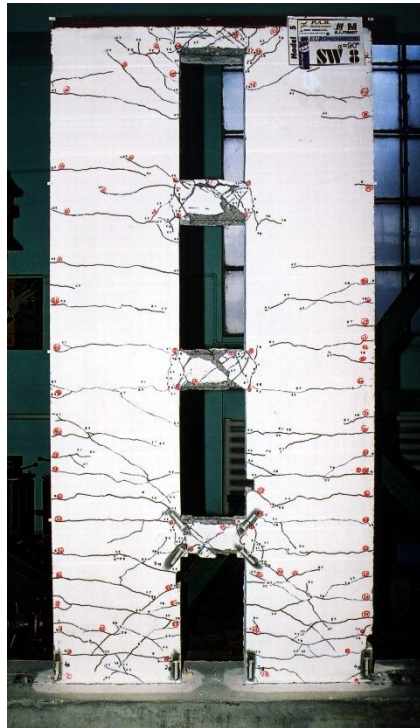
**TENSION
FAILURE**

- RW8 :**
- GRADUALLY OPENING OF THE CRACKS
 - CFRP DEBONDING IN COMPRESSION
 - CFRP TENSION FAILURE
 - CRACKING & FAILURE OF COUPLING BEAMS

EXPERIMENTAL PROGRAM

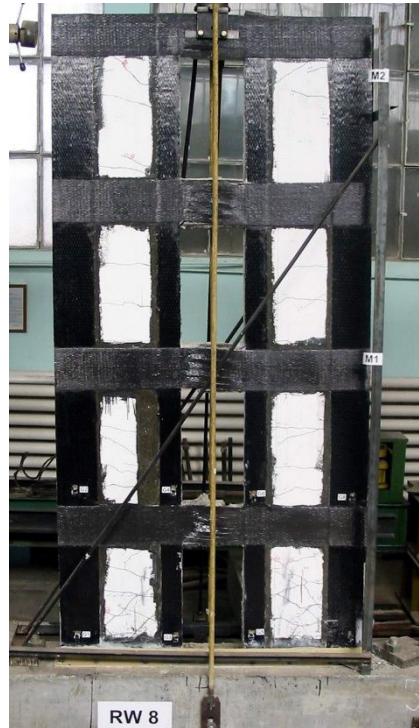
4. TEST RESULTS

SW8

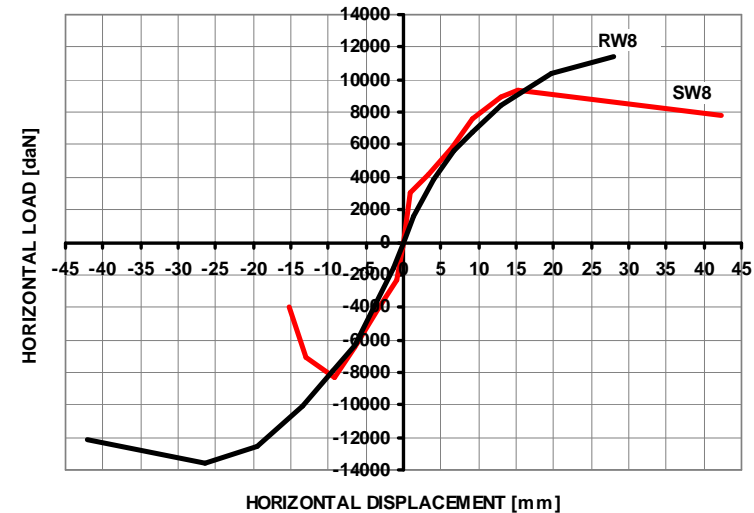


$\mu_W = 7.9 / \mu_E = 3.2$

RW8



$\mu_W = 2.6 / \mu_E = 3.4$



	W // E
Difference in capacity :	+21% // +63%
Difference in displacement :	-33 % // +180%
Strain in composite :	0.83%

CONCLUSIONS

★ THE LOAD BEARING CAPACITY OF THE RETROFITTED WALLS INCREASED CONSIDERABLY OVER THE BASELINE VALUE

⇒ practically, the load bearing capacity of the pre-tested walls was negligible

★ THE FAILURE OF THE RETROFITTED WALL WAS CAUSED BY:

- 1. gradually opening of the existing cracks**
- 2. debonding of the FRP in compression**
- 3. cracking of the FRP in compression followed by tension failure**
- 4. concrete crashing**

★ THE RESULTS WERE HIGHLY DEPENDENT BY THE INITIAL STATE OF THE RETROFITTED ELEMENT (width and number of cracks, yielded steel reinforcement, rehabilitation method and material), RESPECTIVELY BY THE EVALUATION METHOD.

CONCLUSIONS

★ BASED ON THE USED METHOD :

- the elastic limit of the walls increased, in average, with 47%
- the failure load of the walls increased, in average, with 45%
- the stiffness of the elements decreased, in average, with 53%
- the ductility of the elements decreased, in average, with 60%

★ THE ANCHORAGE SYSTEM BEHAVED EXCELLENTLY, WITHOUT DEGRADATIONS.

⇒ RC WALLS SUBJECTED TO SEISMIC FORCES HAD A DUCTILE FAILURE. RETROFITTING SUCH STRUCTURAL ELEMENTS WITH COMPOSITES MAINTAIN THE CHARACTERISTIC DUCTILE BEHAVIOUR, BUT AT THE MAXIMUM LOAD FAILS BRITTLE.

APPLICATION OF THE RESULTS





STRUCTURAL RETROFITTING OF PRECAST RC SLABS USING FRP COMPOSITES

Valeriu
STOIAN

PhD, Professor

István
DEMETER

PhD Student

Sorin-Codruț
FLORUȚ

PhD Student



General outline of presentation

Aspects regarding structural retrofitting by means of FRP materials of:

I. Reinforced Concrete Floor Slab Panels

II. Precast Reinforced Concrete Wall Panels

(Reinforced Concrete shear walls)



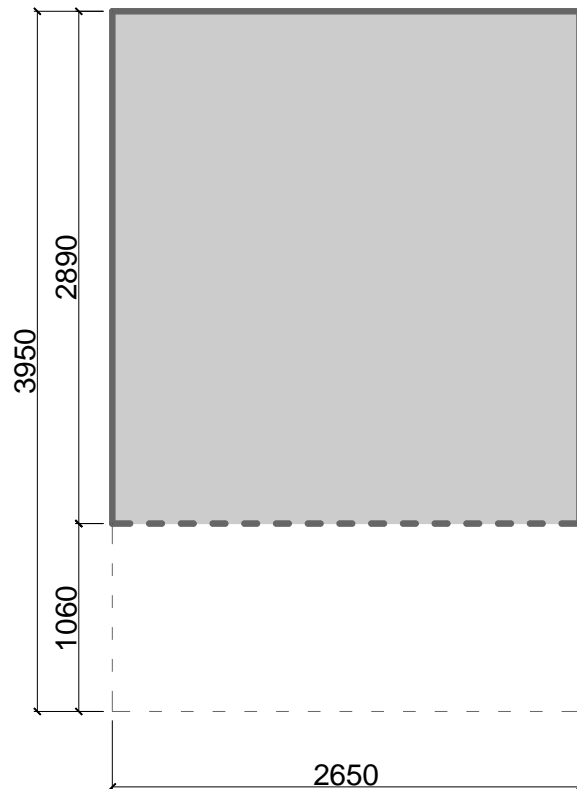
- Experimentally investigate the behavior of Reinforced Concrete (RC) slabs subjected to flexure.
- Assess the overall alteration in behavior caused by inserting cut-out openings of various geometries.
- Investigate the effectiveness of retrofitting by externally bonded Carbon Fiber Reinforced Polymers (CFRP).
- Restoring, as much as possible, the strength and stiffness of elements with cut-outs up to the level of the full slabs.



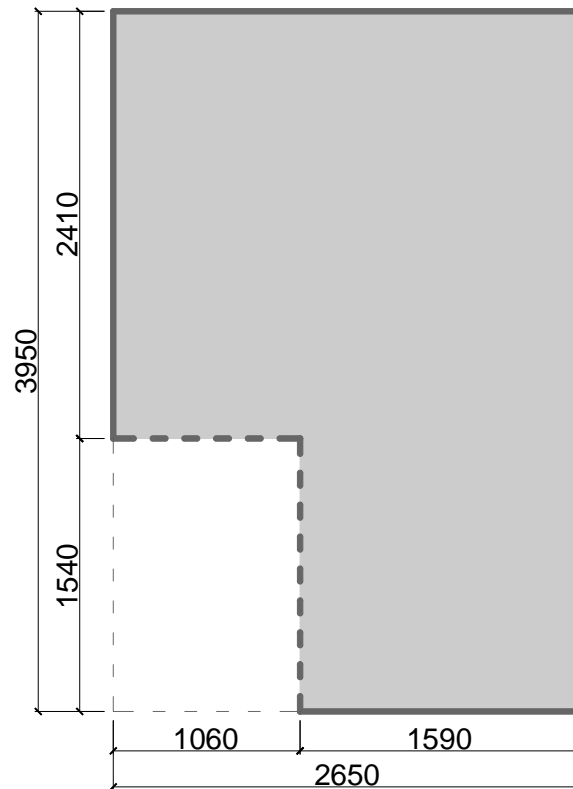
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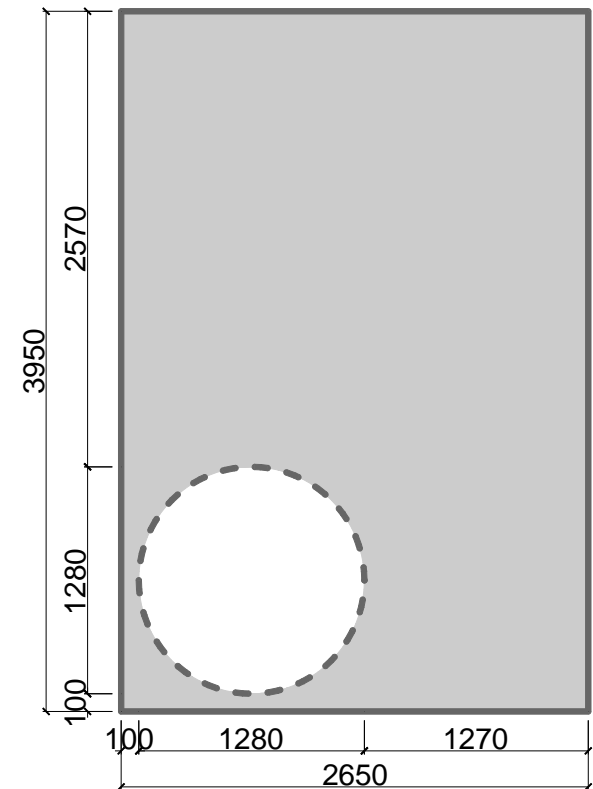
PART A – STRUCTURAL REHABILITATION USING CFRP



RCS-RLC-01



RCS-RSC-01



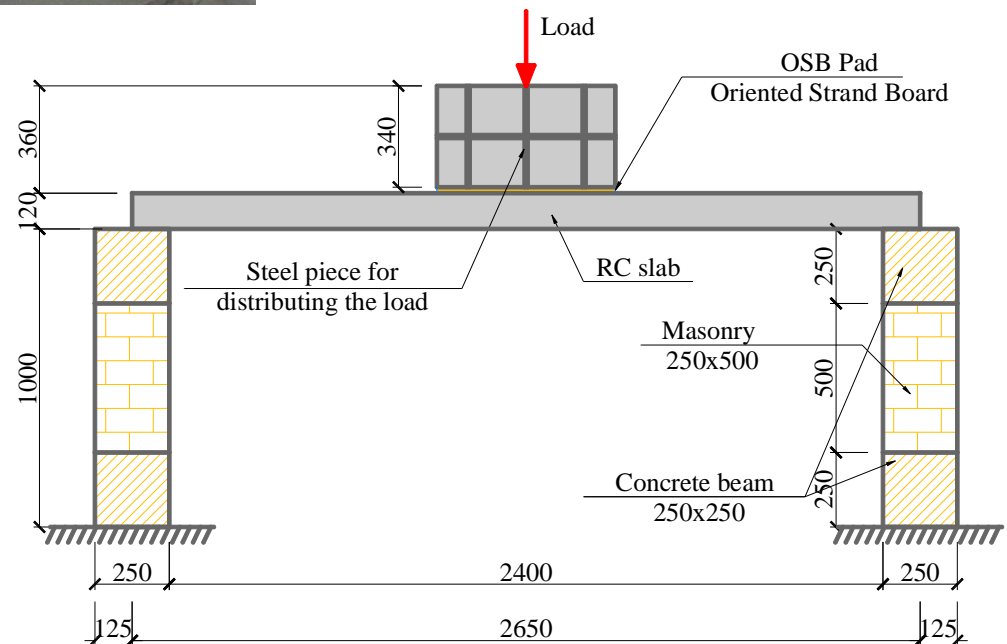
RCS-CC-01



- elements are simply supported on all of the four edges
-

- loaded gravitationally on a central patch of 600x1200 mm
- hydraulic jack with capacity of 500 kN and stroke of 160 mm
- before being retrofitted, all of the elements are to be tested up to a certain stage (that assumes the need of retrofitting). Afterwards, a mixed strengthening solution that involves the use of both near surface mounted reinforcement-fiber reinforced polymer (NSMR-FRP) and externally bonded-fiber reinforced polymers (EB-FRP) techniques is applied. After allowing the materials to cure, the elements will be retested up to failure.

PART A – STRUCTURAL REHABILITATION USING CFRP





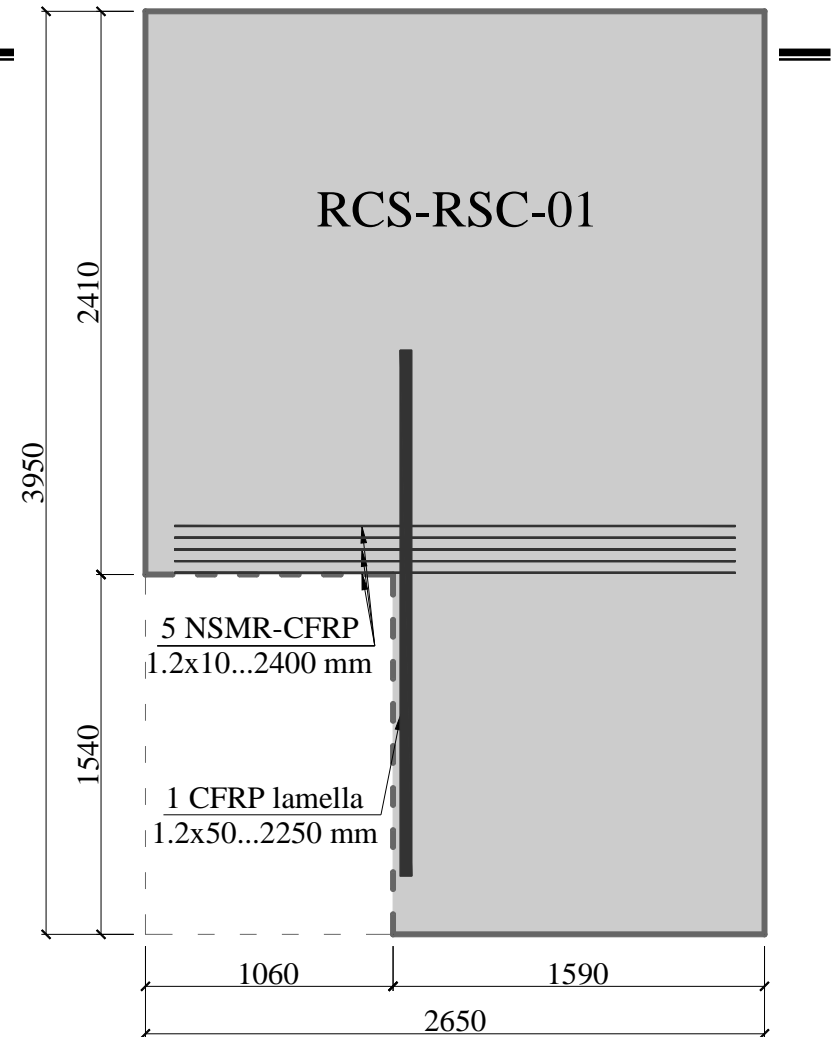
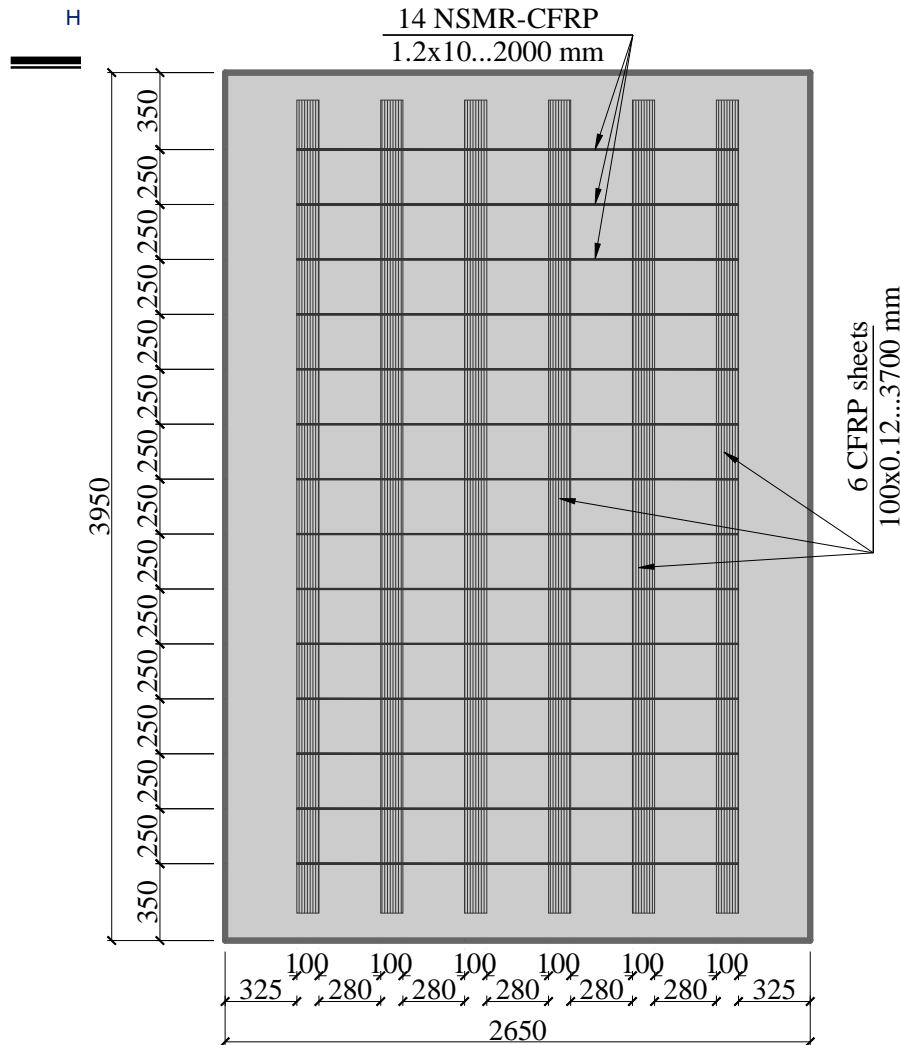
CFRP retrofitting system

- CFRP components applied on the tensioned side
- combined near surface mounted reinforcement (NSMR-FRP) and externally bonded (EB-FRP) techniques.
- simplified design of retrofitting components based on two assumptions:

$$F_s = F_f \Rightarrow A_f = \frac{f_{yd}}{E_f \cdot \varepsilon_f} A_s$$

- for full slab - the required amount of CFRP is determined by equalizing the tension force that would have been undertaken by the steel reinforcement (that is now yielded) and the tension force that will be undertaken by the CFRP.
- for slab with cut-outs - the required amount of CFRP is determined by equalizing the tension force that would have been undertaken by the steel reinforcement eliminated by creating the cut-out, and the tension force that will be undertaken by the FRP.

PART A – STRUCTURAL REHABILITATION USING CFRP



Retrofitting solution for the full slab and the for the one with rectangular small cut-out opening

PART A – STRUCTURAL REHABILITATION USING CFRP



PART A – STRUCTURAL REHABILITATION USING CFRP



PART A – STRUCTURAL REHABILITATION USING CFRP



PART A – STRUCTURAL REHABILITATION USING CFRP



PART A – STRUCTURAL REHABILITATION USING CFRP



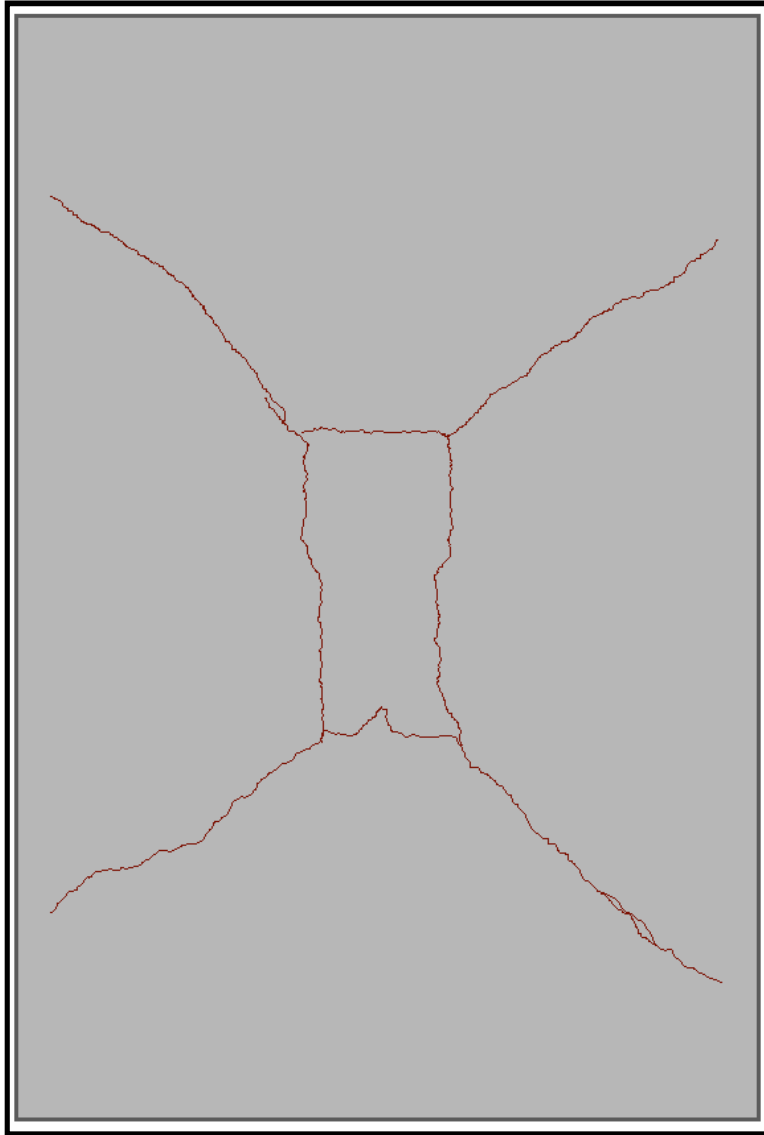


- 14 NSMR-FRP parallel to the short edge (1.2x10...2000 mm)
- 6 EB-FRP parallel to the long edge (0.12x100...3700 mm)

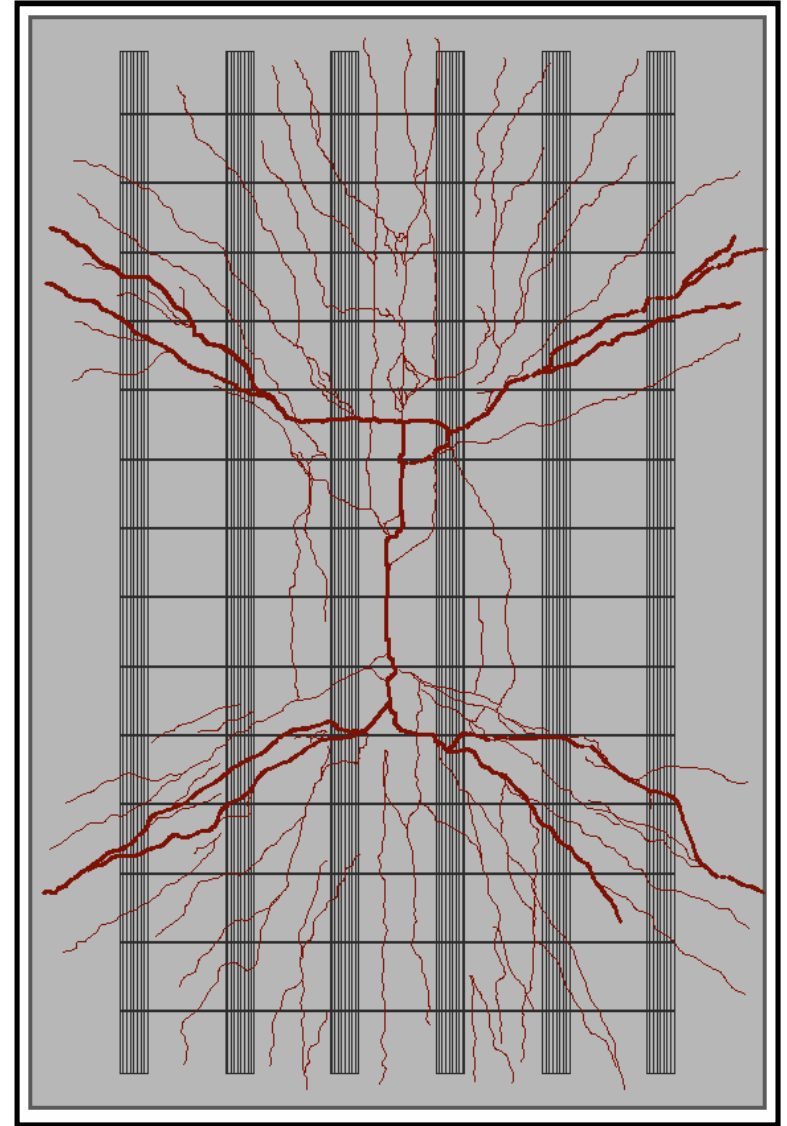
- tests completed so far - full slab prior to retrofitting (RCS-FS-UU-01) and after retrofitting (RCS-FS-DS-01)
- RCS-FS-UU-01
 - max load level: 113 kN (past this value, the strain in numerous reinforcement bars has reached yielding point and the vertical mid-span displacement has past the maximum allowable deflection ($L/250=2400/250=9.60$ mm)).
 - max strain in reinforcement was 7.52‰
 - max vertical mid-span displacement: 10.28 mm
 - four cracks appeared on the direction of the yield lines. The cracks originated at the corners of the load patch, being inclined at angles of 37°, 45°, 52°, and 55°.



- RCS-FS-DS-01
 - max load level: 180 kN (corresponding to a vertical mid-span deflection of 50 mm)
 - rupture in EB-FRP sheets and the NSMR-FRPs that were intersected by the principal cracks
 - max vertical mid-span displacement: 110 mm
 - four cracks appeared on the direction of the yield lines. The cracks originated at the corners of the load patch, being inclined at angles of 37°, 45°, 52°, and 55°.



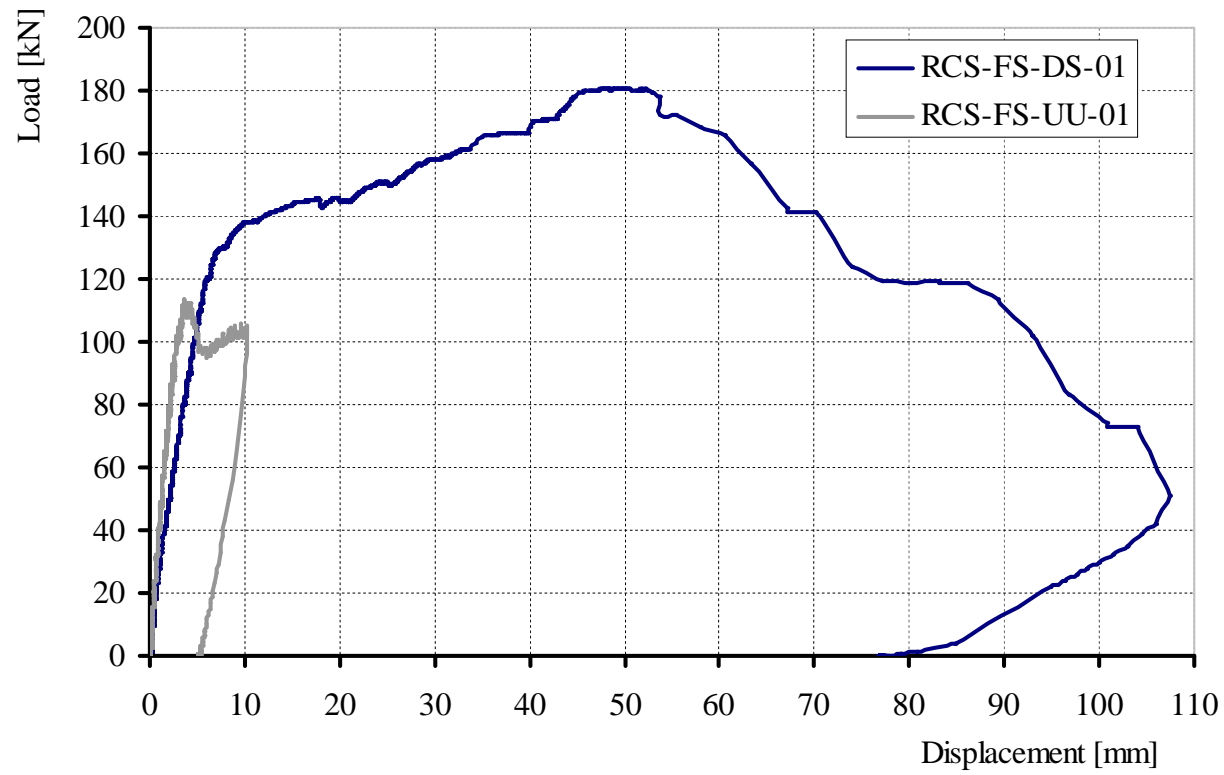
RCS-FS-UU-01



RCS-FS-DS-01



PART A – STRUCTURAL REHABILITATION USING CFRP





- The slab was able to deflect almost 110 mm before failure, thus giving an ample visual warning before collapse.
- The EB-FRP sheets and the NSMR-FRPs that were intersected by the principal cracks (the ones highlighted with thicker lines), have failed due to CFRP rupture, no type of premature failure (e.g. slipping, debonding, delamination, etc) being observed.



- The principal cracks in the case of the strengthened element are not necessarily on the same direction as the cracks that were opened after the test on the unretrofitted element.
- For the retrofitted element the high number of cracks, that appeared at various directions and are distributed on large areas of the slab, is in contrast with the unretrofitted elements, for which only the four cracks on the direction of the yield lines have opened.



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RETROFIT OF CUT-OUT WEAKENED PRECAST RC PANELS BY EXTERNALLY BONDED CFRP COMPOSITES

Valeriu STOIAN
Prof.,PhD.,Civ.Eng.

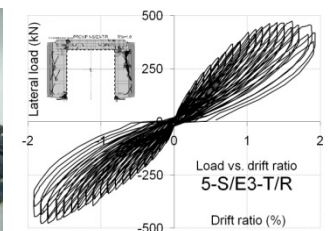
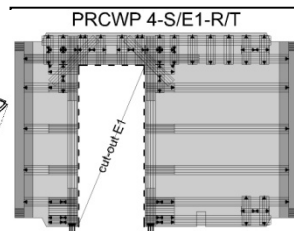
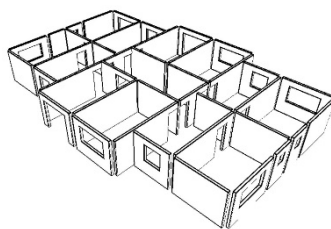
Daniel DAN
Assoc.prof.,PhD.,Civ.En g.

Tamás NAGY
Lect.,Ph.D.,Civ.Eng.

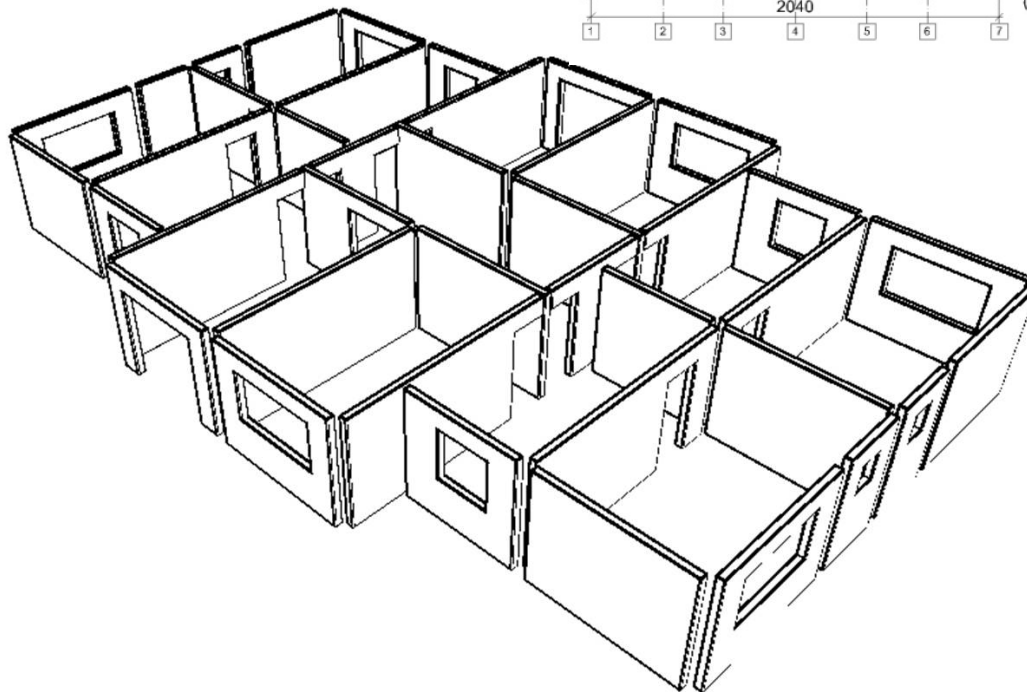
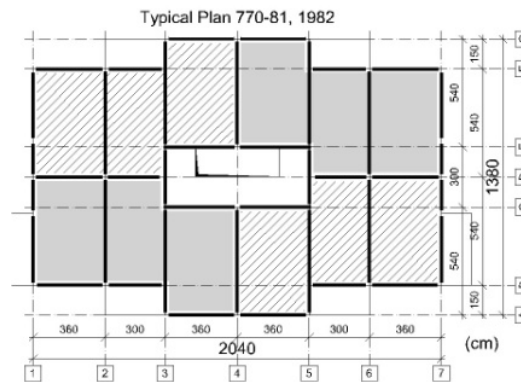
István DEMETER
Asist.Ph.D.,Civ.Eng.

Codrut FLORUT
Asist.Ph.D.,Civ.Eng.

Carla TODUT
Ph.D.Stud.,Civ.Eng.







Architectural

Floor plan: 4 flat units and a staircase

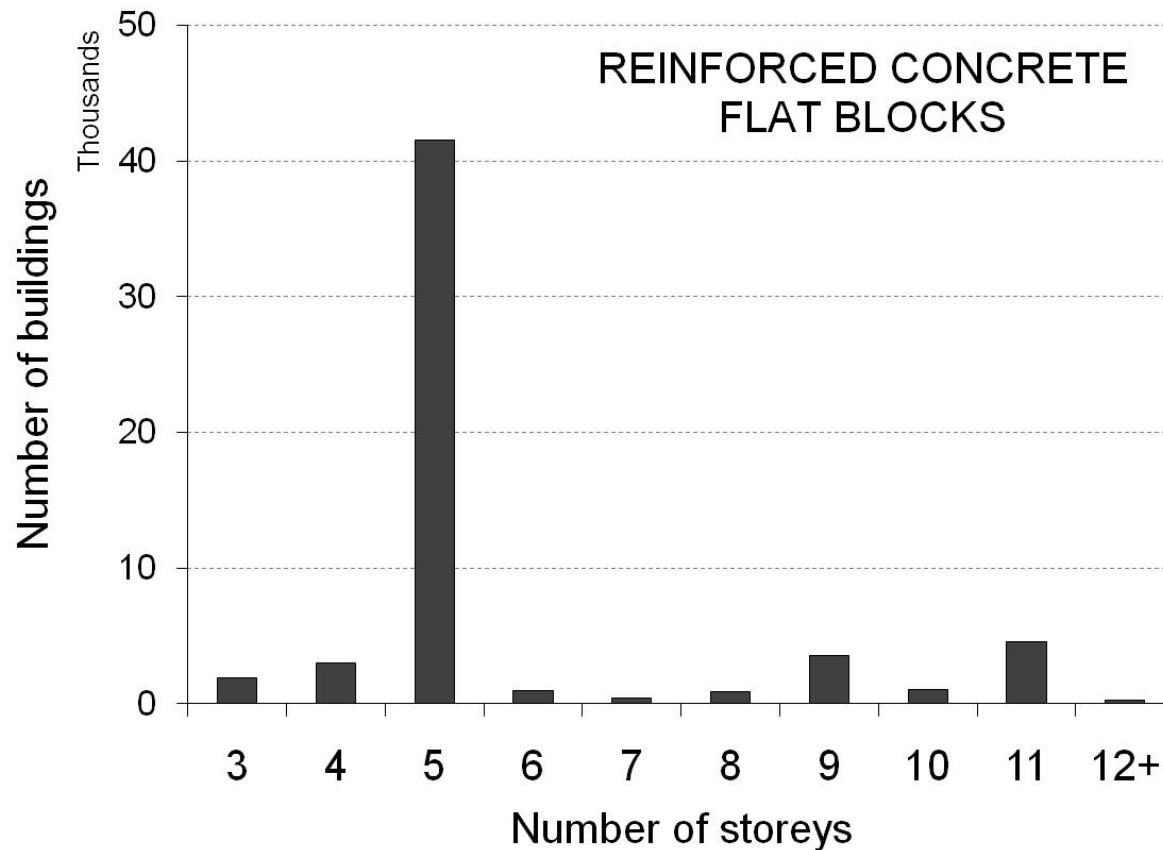
Floor area: 200÷300 sqm
(total 1000÷1500 sqm)

Utility basement, Terrace roof

Structural indices

Wall to floor area (I1): 6%

Weight to wall a.(I2): 0.9 MPa



RC flat blocks

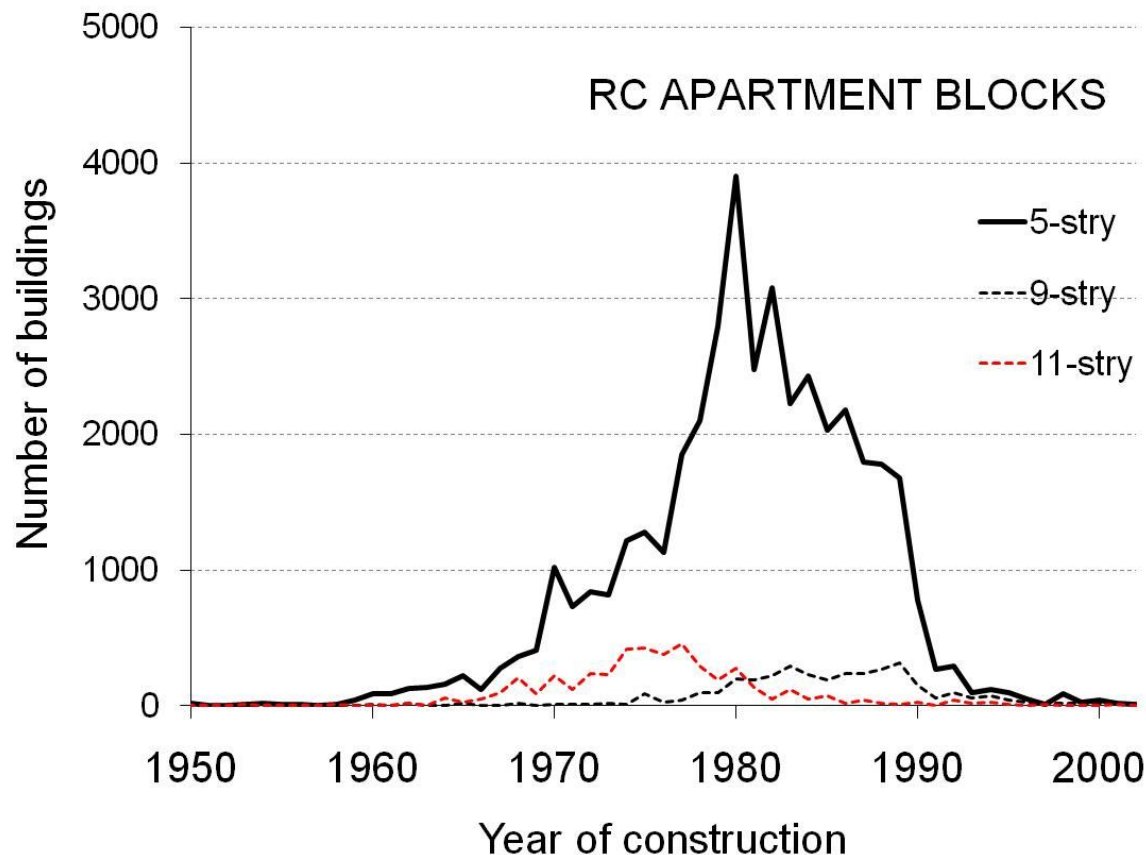
>57 000 buildings (28%
of the total room area)

>40 000 are 5-storey
PRCLP buildings

> 3500 are 9-storey
> 4500 are 11-storey

Source:

Rom. Nat. Inst. of
Statistics www.insse.ro
Census of Population
and Dwellings 2002



History of PRCLPs

Early period in the 1960s
Wide application started in 1970

1970-1990 the decades of
5-storey PRCLPs (>36000
buildings constructed)
1990 decline

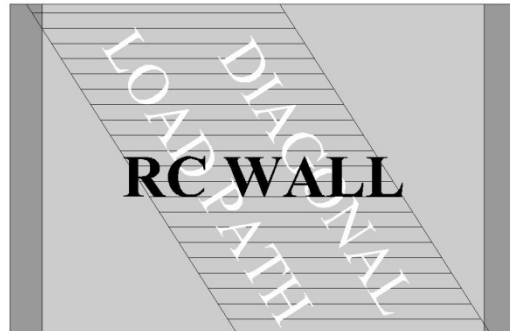
Source:

Rom. Nat. Inst. of Statistics

www.insse.ro

Census of Population and
Dwellings 2002

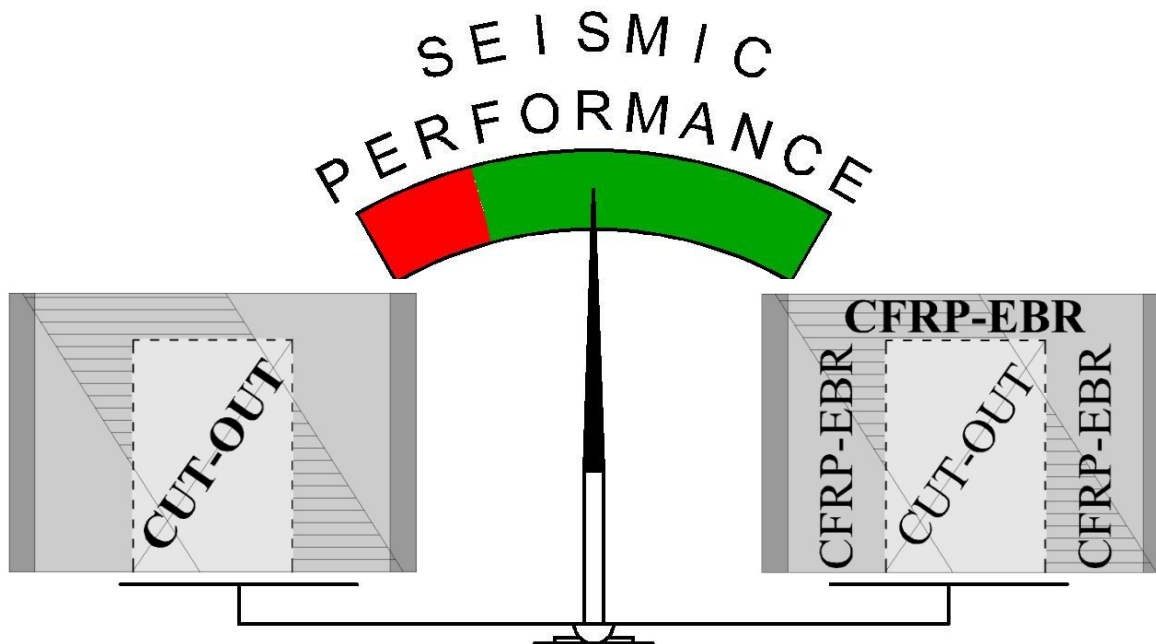




Reinforced concrete (RC) shear walls are one of the most reliable lateral load resisting systems

Weakening caused by cut-out openings

Strengthening attainable by externally bonded carbon fibre reinforced polymers (CFRP-EBR)





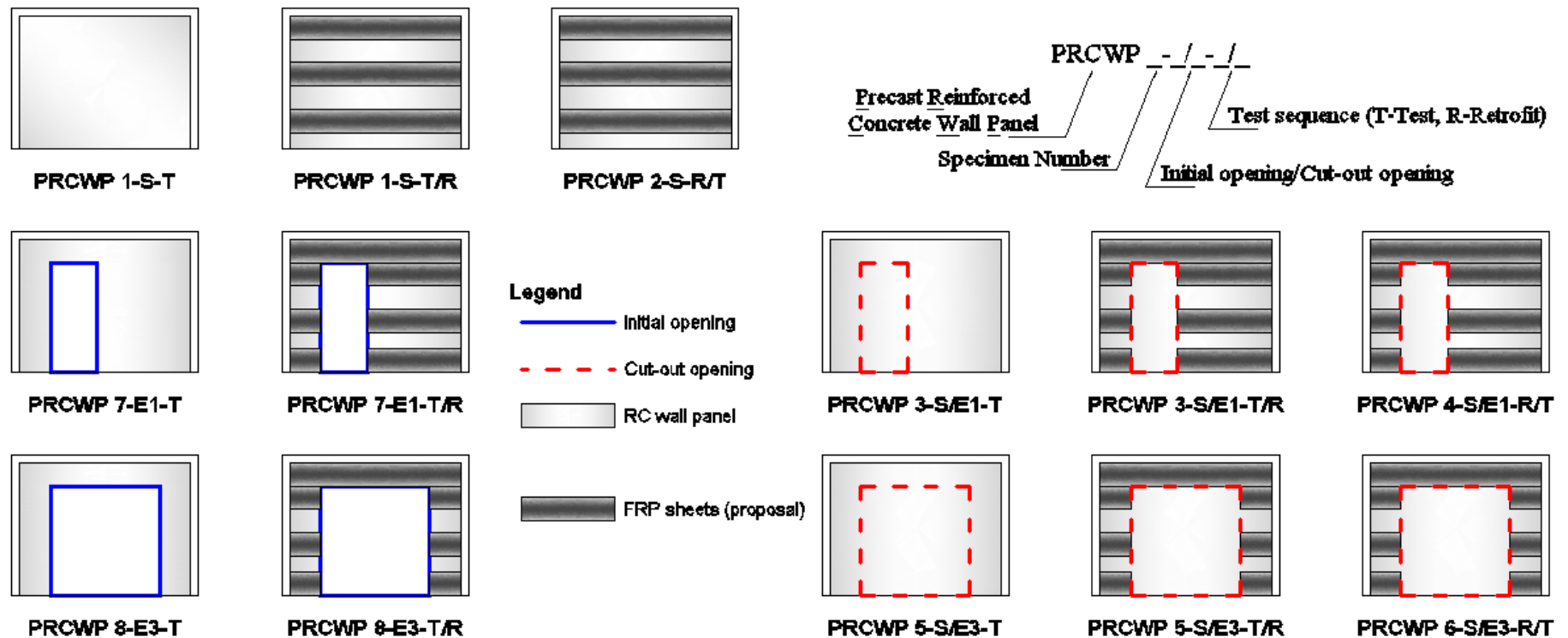
EXPERIMENTAL PROGRAMME

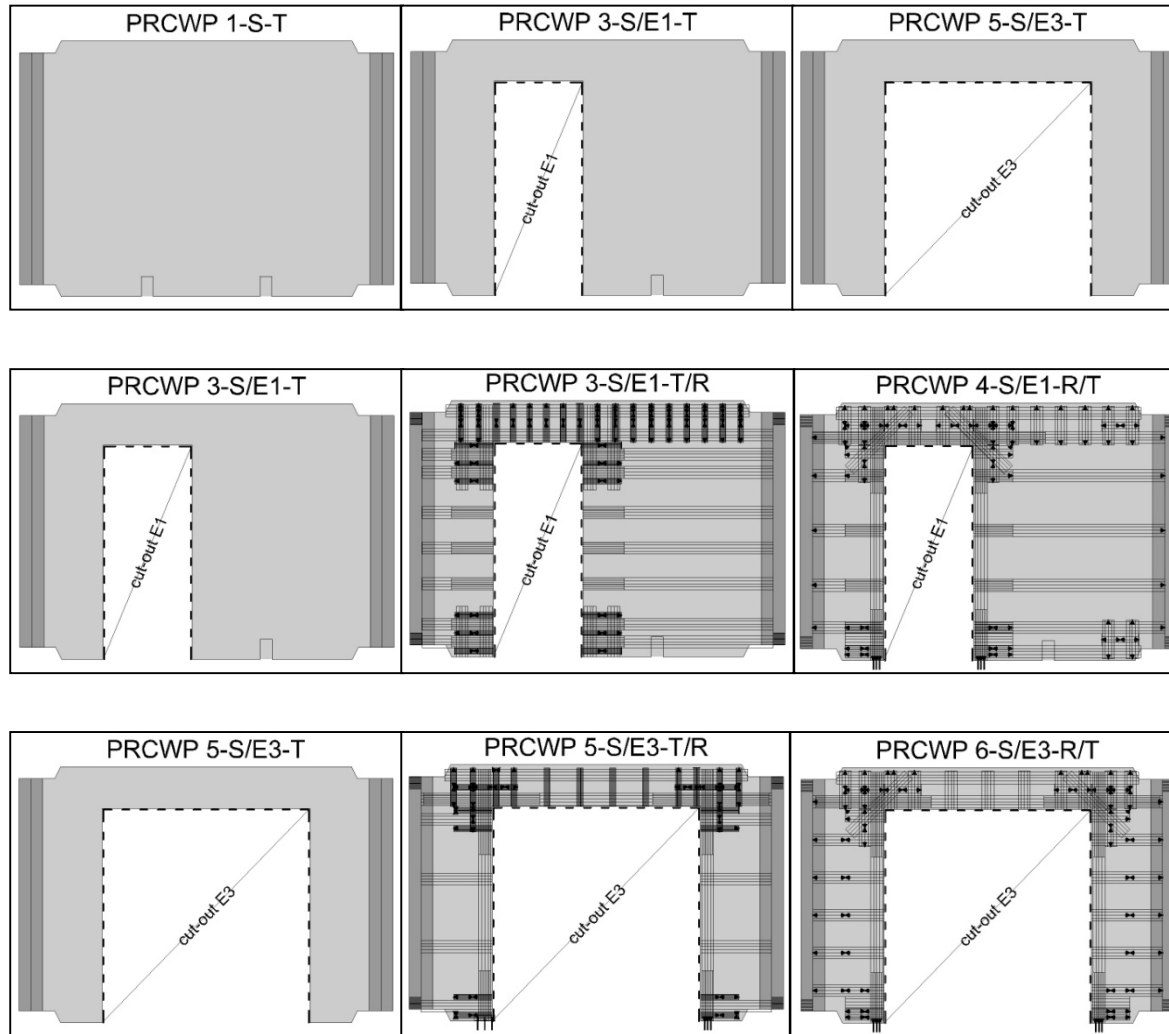
*Opening configuration**matrix*

	***	***/L1	***/L2	***/L3	***/E1	***/E2	***/E3	***/EL1	***/EL2	***/EL3
S ^{***}										
L1 ^{***}										
L2 ^{***}										
L3 ^{***}										
E1 ^{***}										
E2 ^{***}										
E3 ^{***}										
EL1 ^{***}										
EL2 ^{***}										
EL3 ^{***}										

..... new opening
 ——— initial opening

EXPERIMENTAL PROGRAMME





Line 1

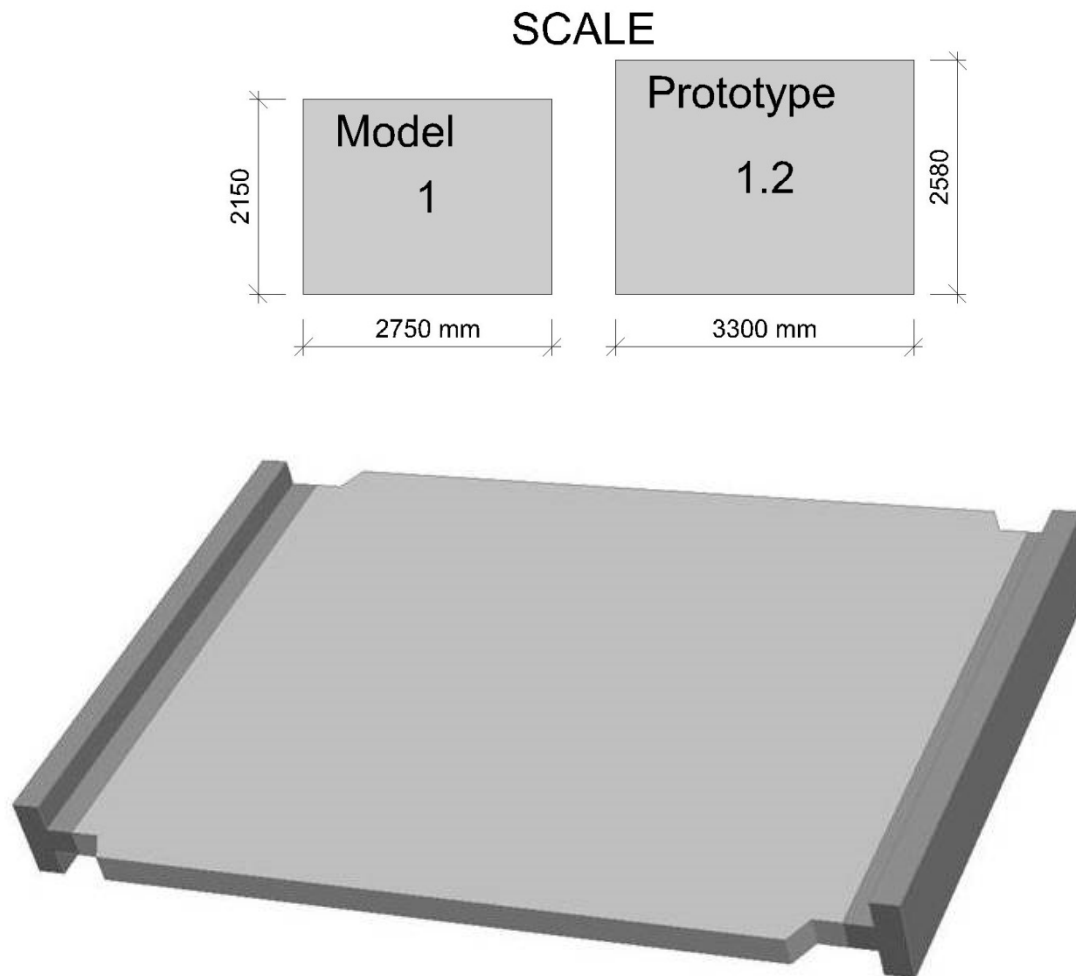
Weakening effect of doorway cut-out

REFERENCE: solid wall
VARIABLE: cut-out width

Lines 2 and 3

Strengthening effect of CFRP-EBR

REFERENCE: bare wall with cut-out door
VARIABLE: strengthening condition



Prototype: wall panel I
36-1, 770-81, 1982

Type: wall element (1-
stry)

Scale: 0.83 (1:1.2)

Aspect ratio: 0.8

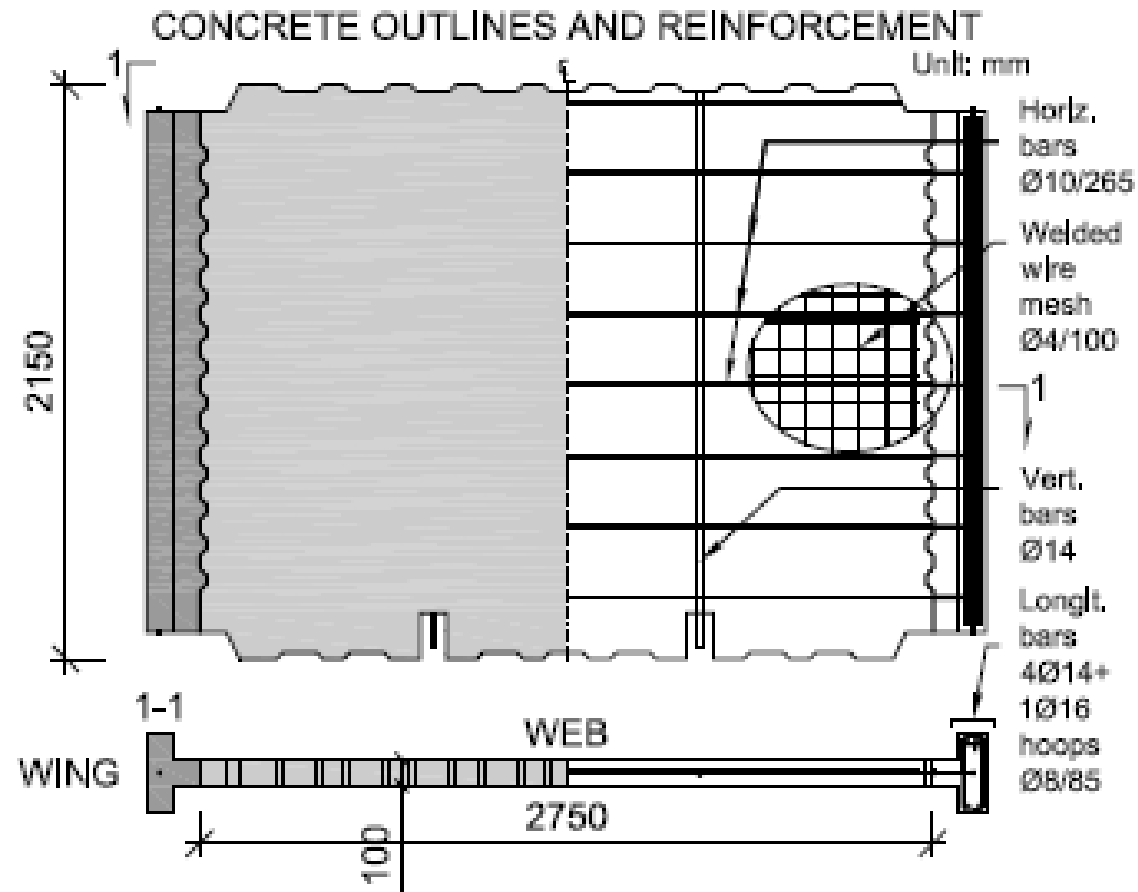
Cross section type:
flanged

Components: web-panel
and boundary wings

Concrete: precast

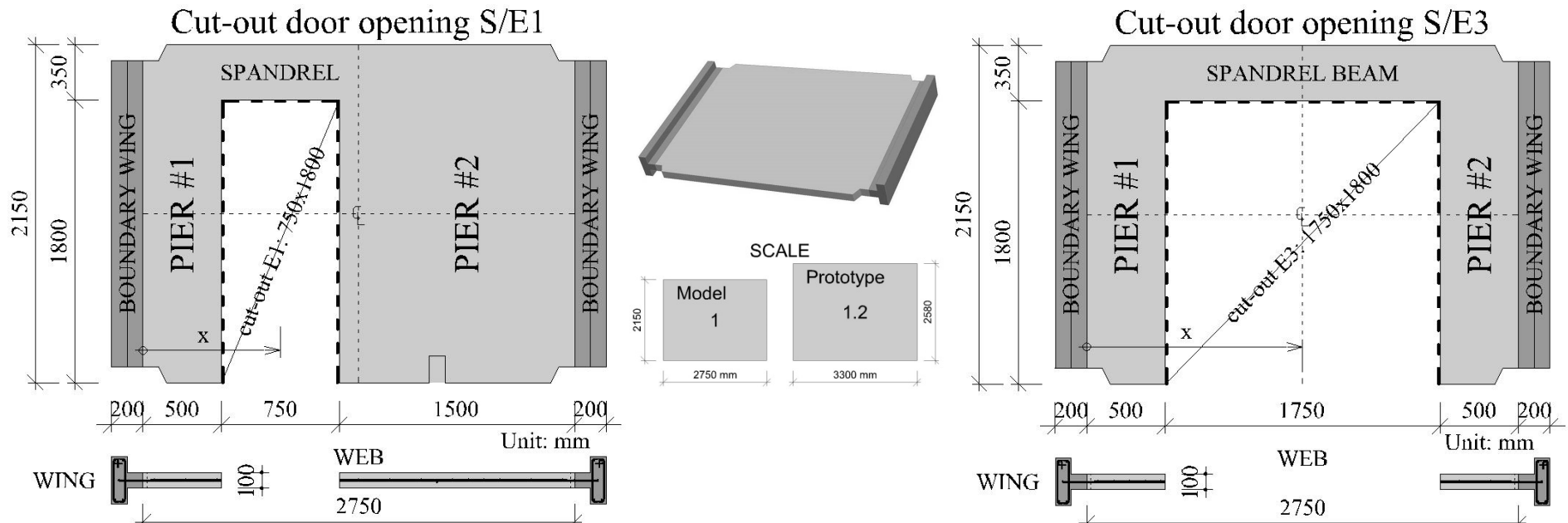


Test specimen description

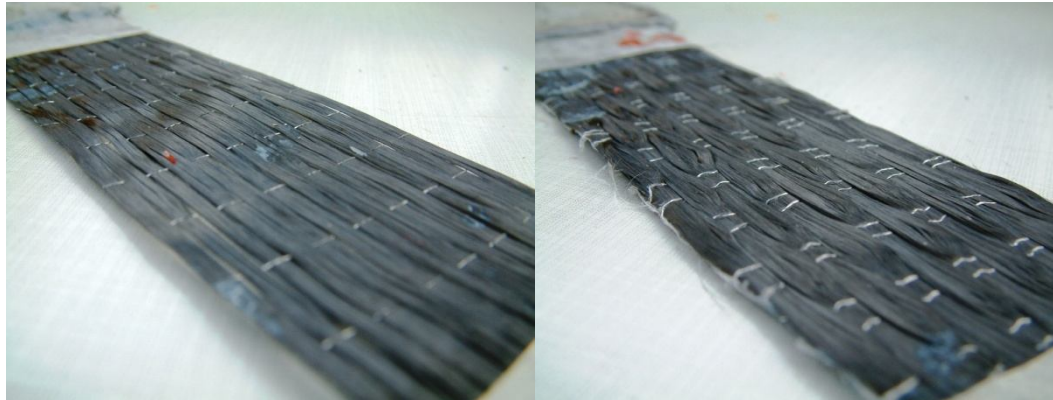




PART A – STRUCTURAL REHABILITATION USING CFRP



Element designation	As-built / cut-out opening type	Strengthening condition
PRCWP 1-S-T	Solid (S)	Bare (T)
PRCWP 3-S/E1-T	Solid / narrow door (S/E1)	
PRCWP 5-S/E3-T	Solid / wide door (S/E3)	
PRCWP 3-S/E1-T/R	Solid / narrow door (S/E1)	Post-damage strengthened (T/R)
PRCWP 4-S/E1-R/T		Prior-to-damage strengthened (R/T)
PRCWP 5-S/E3-T/R	Solid / wide door (S/E3)	Post-damage strengthened (T/R)
PRCWP 6-S/E3-R/T		Prior-to-damage strengthened (R/T)



CFRP-EBR reinforcement

S1-type CF sheet

Unidirectional

Thickness: 0.122 mm

S2-type CF sheet

Unidirectional

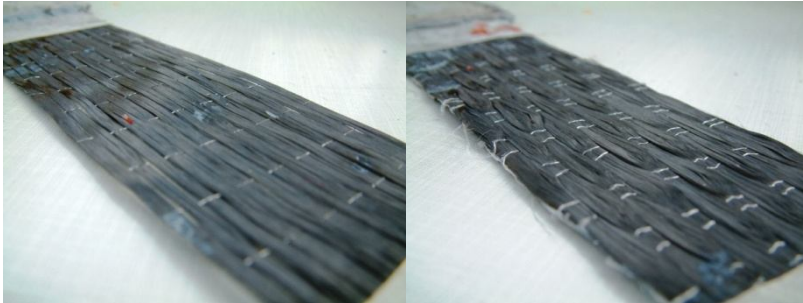
Thickness: 0.337 mm

Impregnation resin

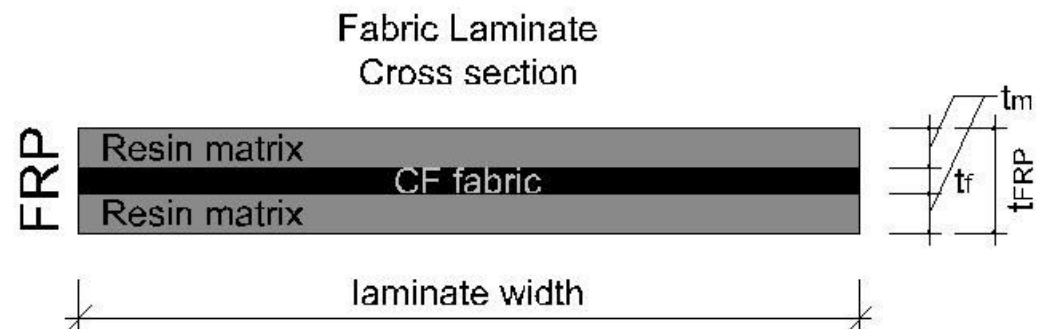
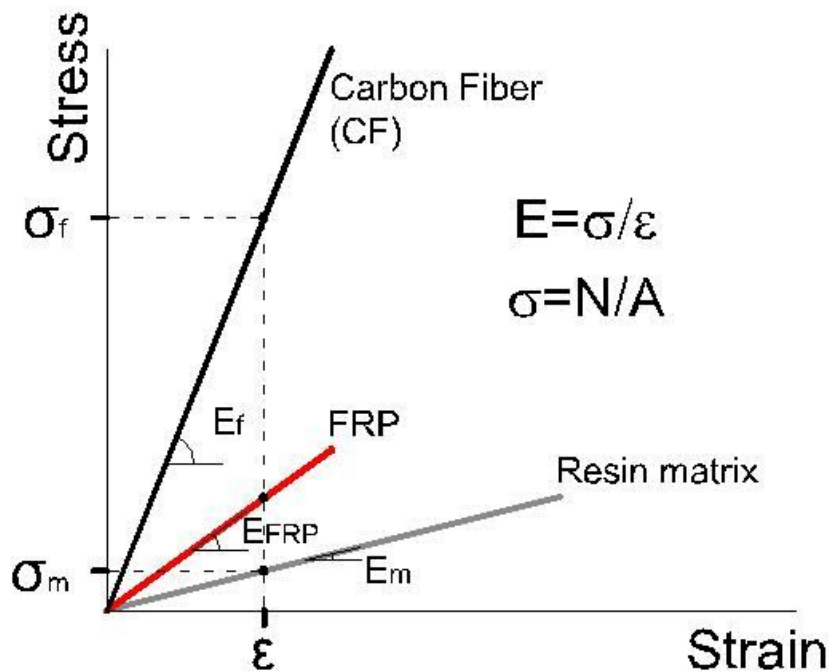
Tensile strength:

30÷45 MPa

Carbon Fibre (CF)	S1 CF-sheet	S2 CF-sheet
Tensile strength (MPa)	4100	3900
Tensile elongation at break (%)	1.5	1.5



CFRP-EBR reinforcement



Rule of mixtures

$$E_{FRP} = \frac{E_f \epsilon A_f + E_m \epsilon A_m}{A_{FRP} \epsilon} = E_f \frac{A_f}{A_{FRP}} + E_m \frac{A_m}{A_{FRP}}$$

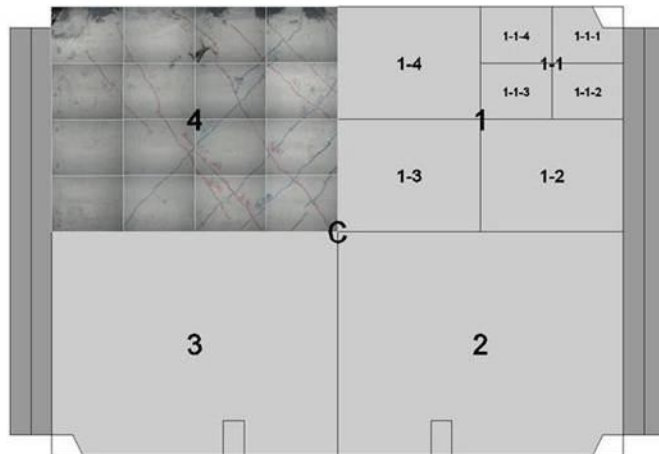


Loading degree:
 $4 = (2N+2V)$

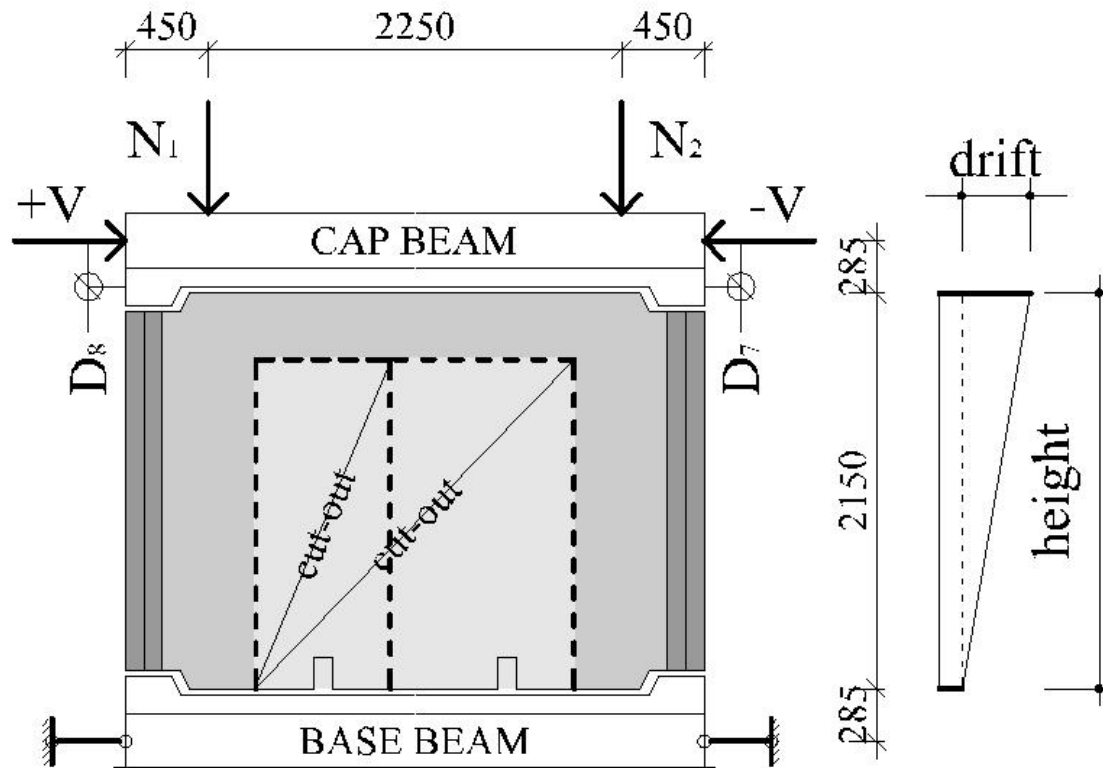
Base and cap beams:
heavily reinforced steel
concrete composite

Base beam not fixed,
only supported

Specimen-to-base beam
anchorage: lap-welding
of 4 re-bars (ratio 0.17%)



Observation grid lines



Drift ratio

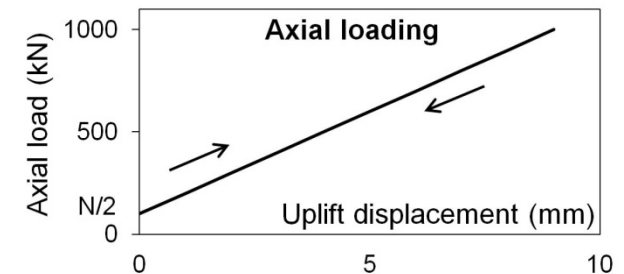
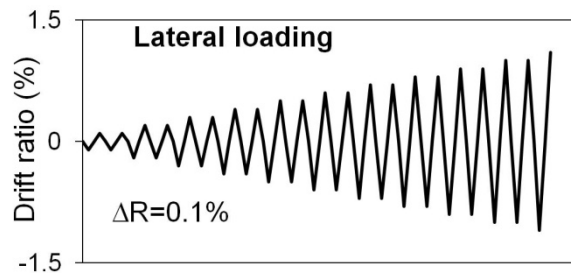
$$R\% = \frac{\text{drift}}{\text{height}} 100$$

$$N = 0.06 A_c f_{ck}$$

$$N_1 = N/2 + 100D_8$$

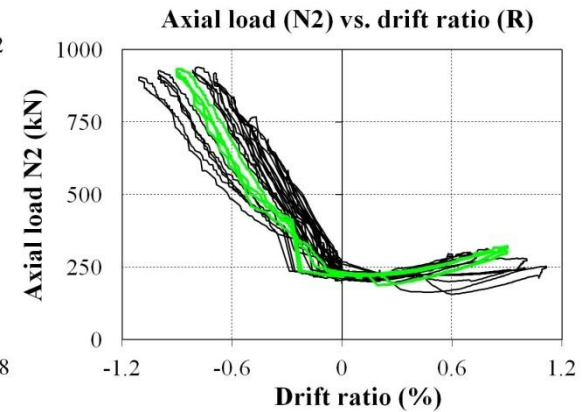
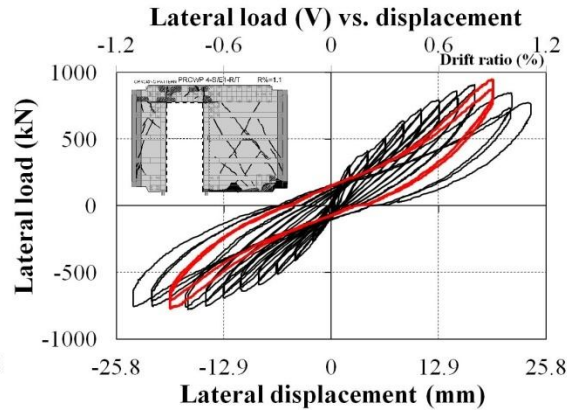
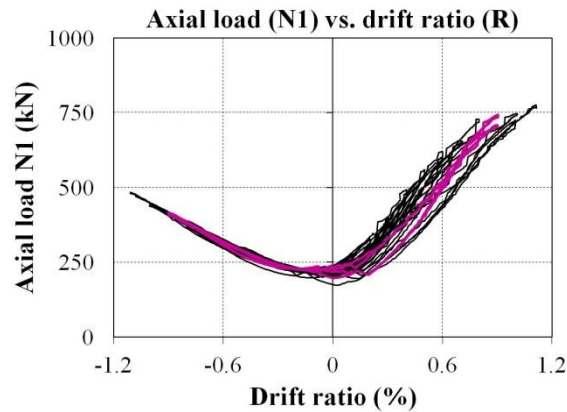
$$N_2 = N/2 + 100D_7$$

Note: N , N_1 and N_2 in kN
 D_7 and D_8 in mm
Length units: mm.



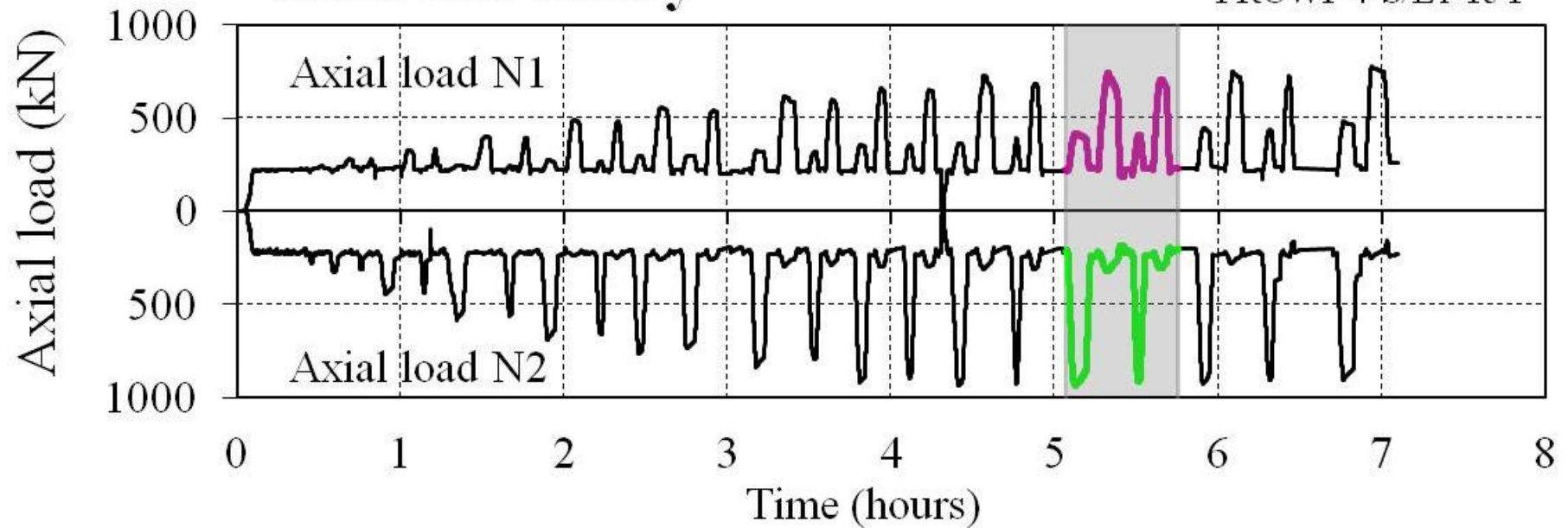


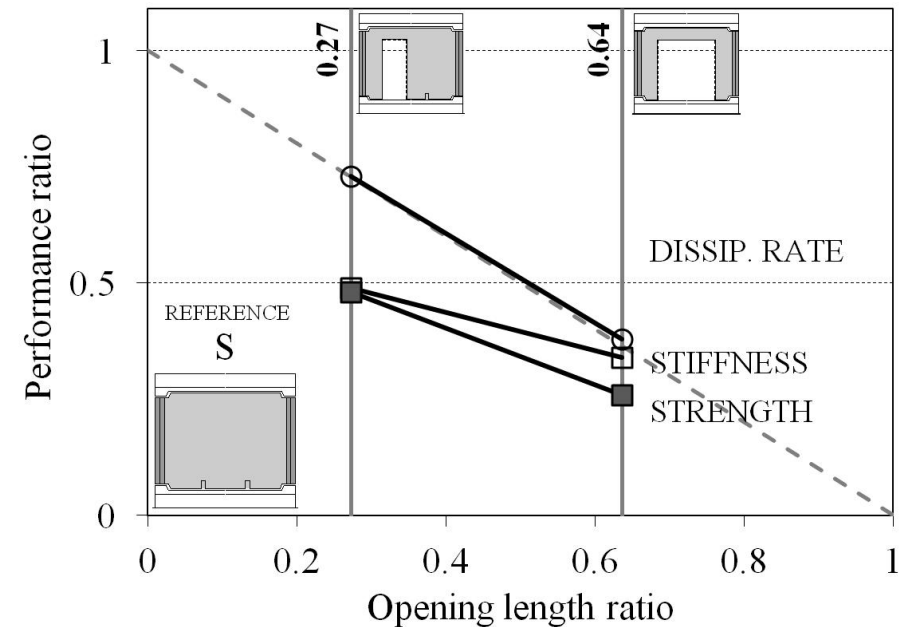
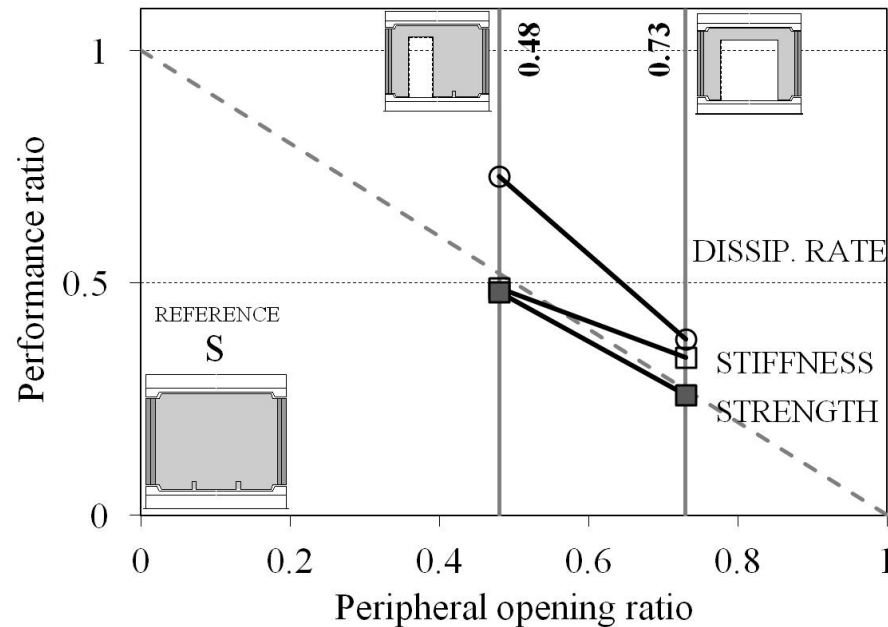
PART A – STRUCTURAL REHABILITATION USING CFRP



Axial load history

PRCWP 4-S/E1-R/T





$$(R)_{\text{weak}} = (R)_{\text{sound}} \alpha_p ; \alpha_p = 1 - \eta , \text{ (after AIJ 1999)}$$

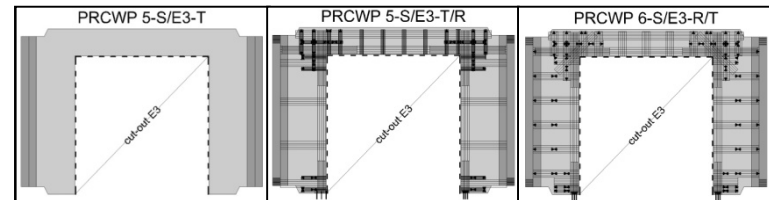
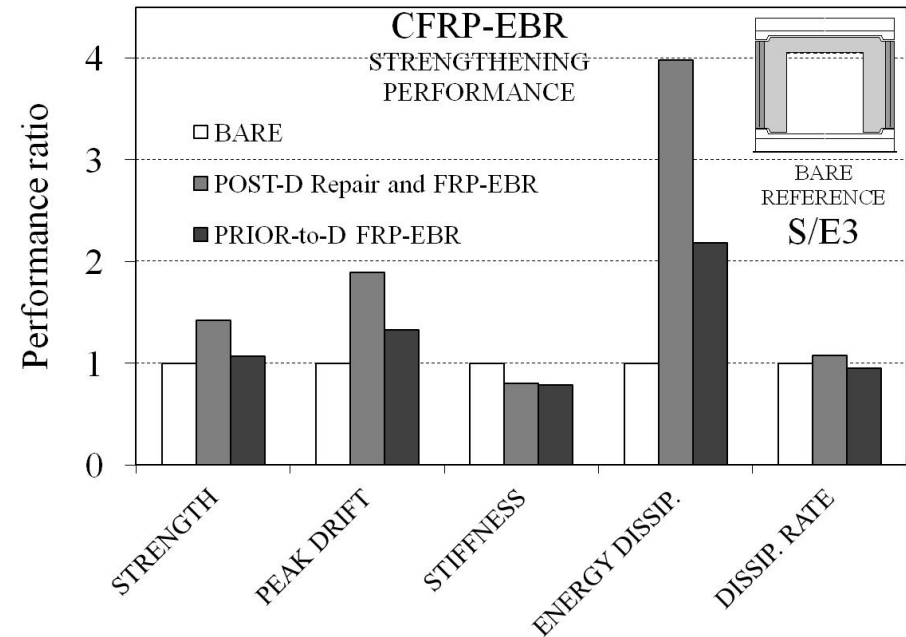
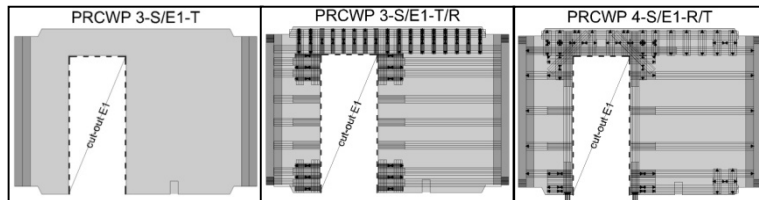
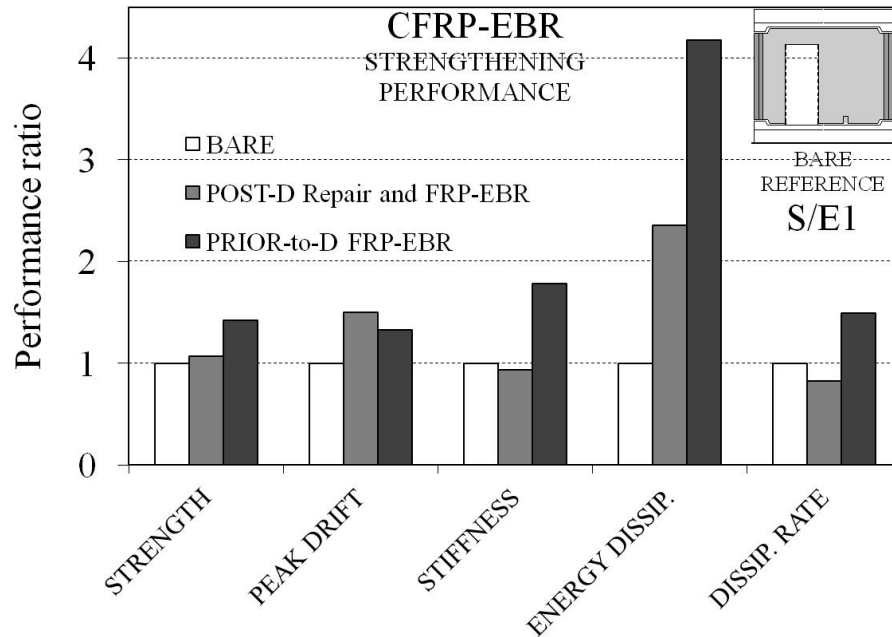
where:

$$\eta = (A_o / A_w)^{0.5} \text{ for shear resist. and stiffness}$$

$$\eta = l_o / l_w \text{ for energy dissipation rate}$$

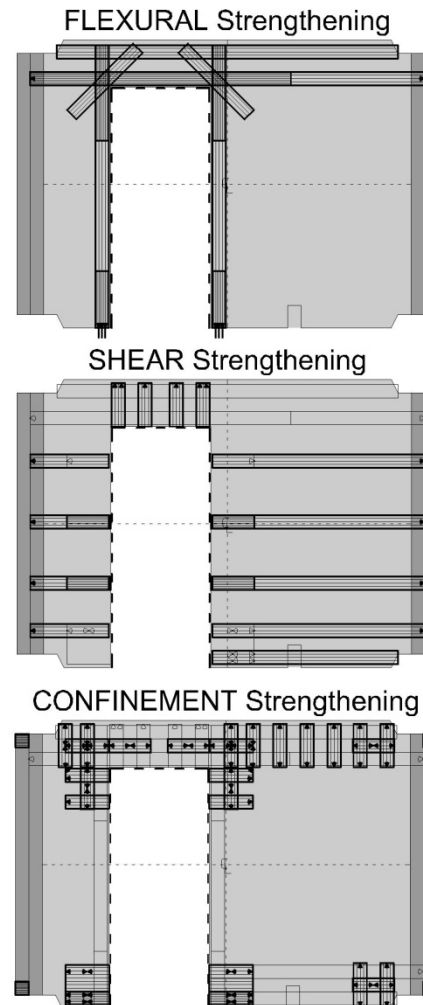
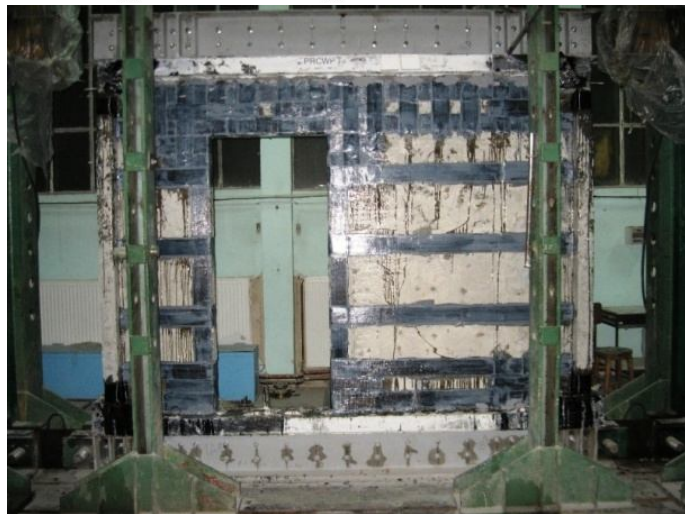
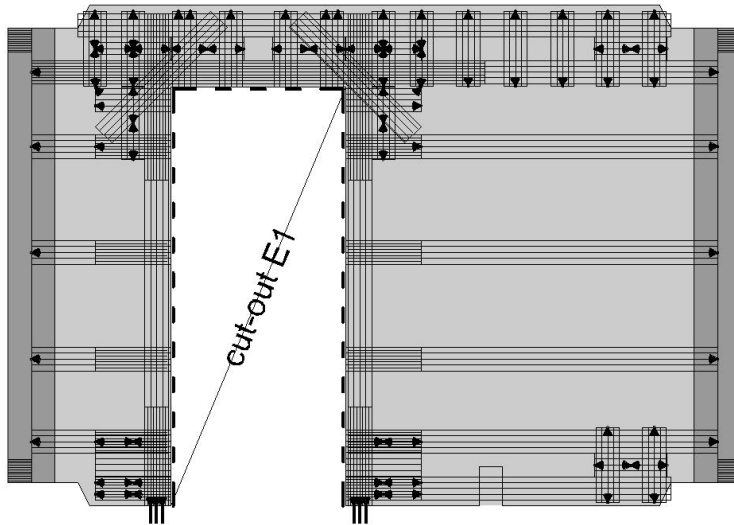


PART A – STRUCTURAL REHABILITATION USING CFRP



Outstanding improvement was achieved in terms of energy dissipation.

PRCWP 4-S/E1-R/T



CFRP-EBR

CF-strips of 50/100 mm width

Average CFRP usage
(4RT):

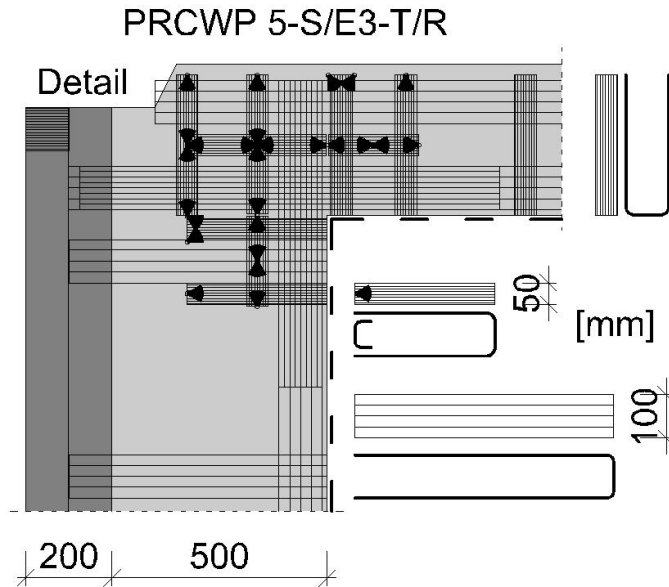
CF 0.85

Resin 1.2 kg/sqm

Arrangement: FL, SH,
CNF

Note inclined diagonal
strips at the upper
corners

Improvements: end
anchorage of SH-strips



**Pier-beam
connection
Substrate
preparation**

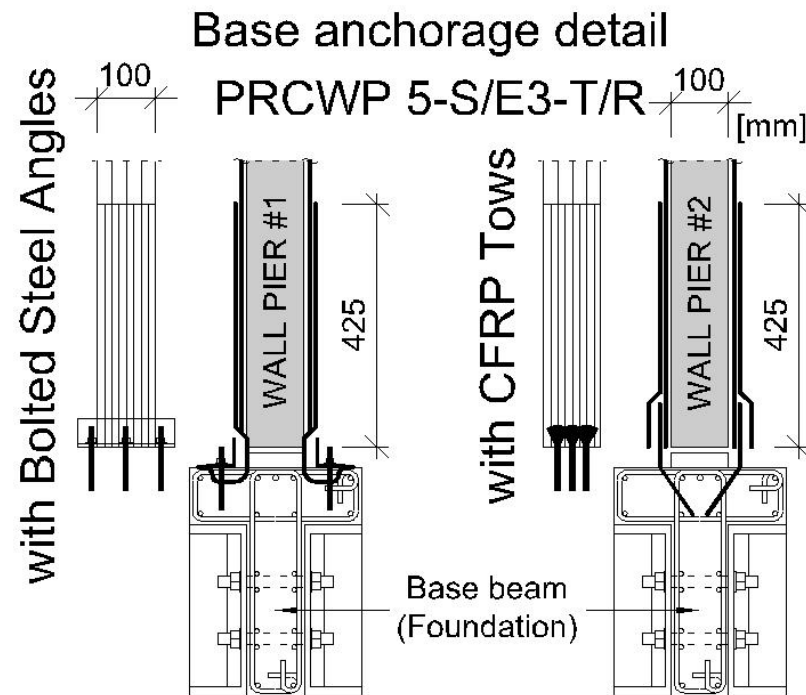
Flexural strips

**Through-wall
anchorage (CFRP
tows)**

Shear strips

**Confinement
strips**



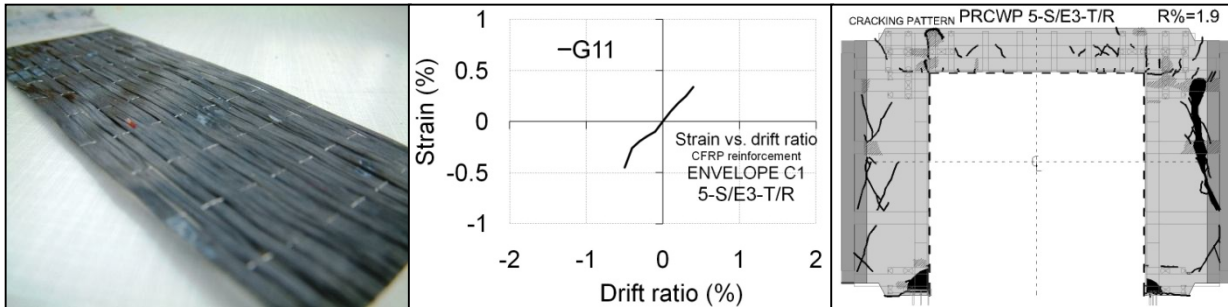


Base anchorage

Solution 1
**Bolted steel
angles**

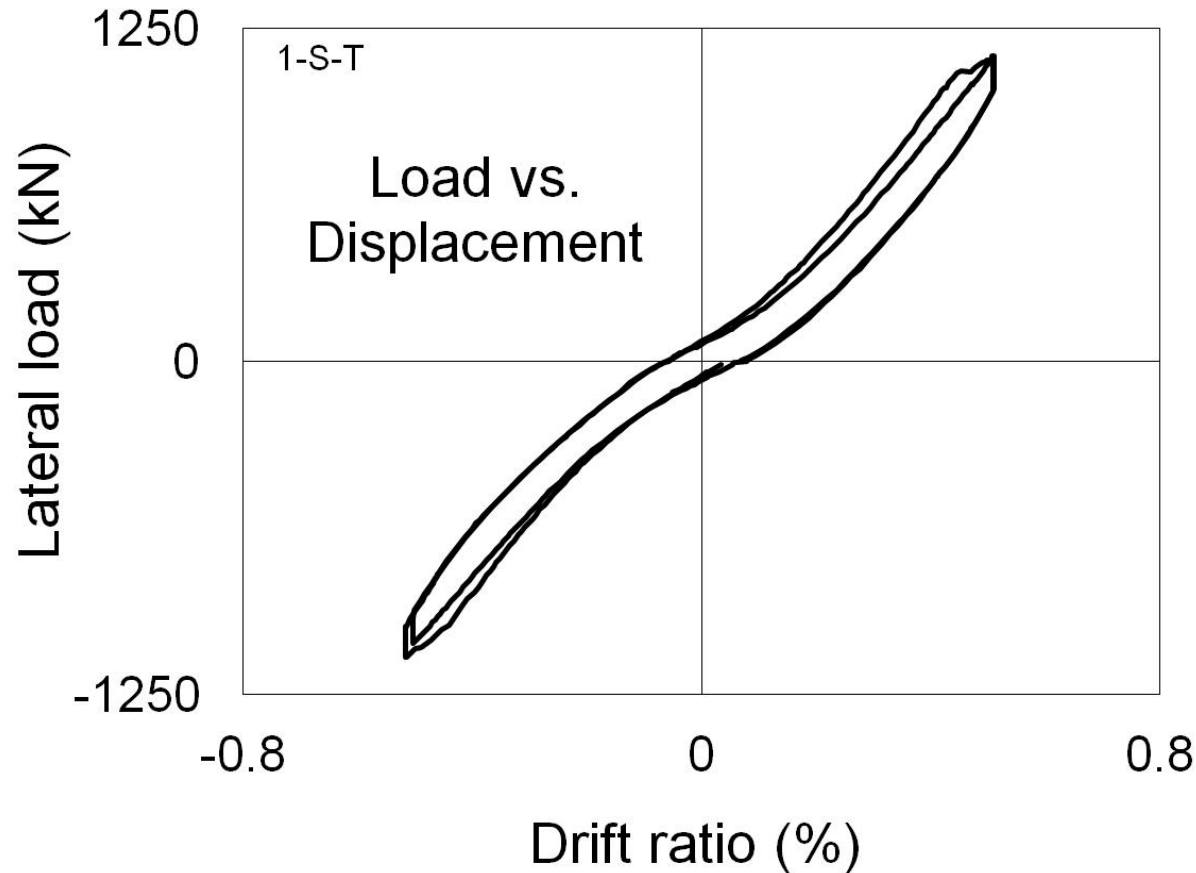


Solution 2
CFRP tows



CFRP-strips subjected to alternating tension-compression reversals parallel to fiber direction are likely to fail prematurely.

Further subject-oriented investigations are necessary on this issue.

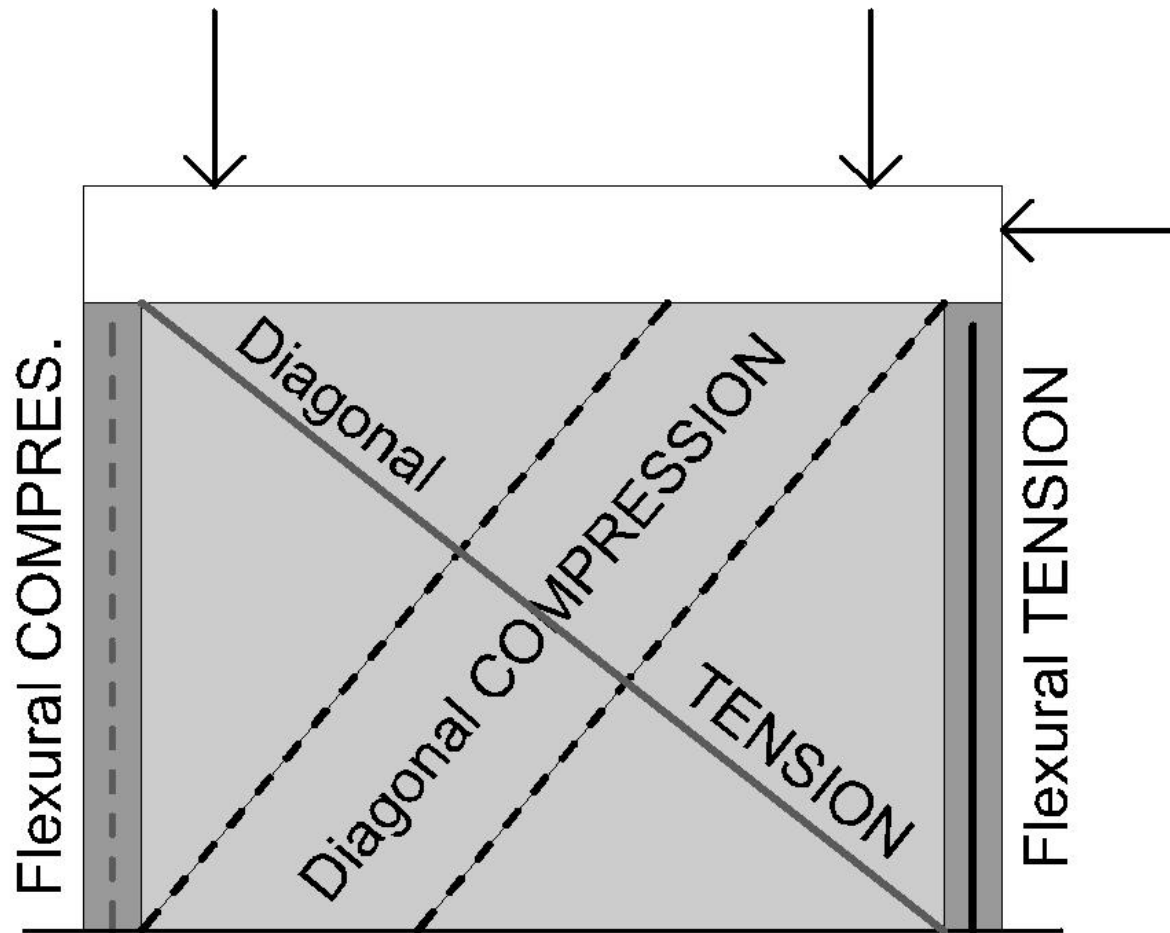


Atypical lab behaviour of RC walls

Unexpectedly high
shear resistance,
extremely pinched load-
displ. hysteresis loops

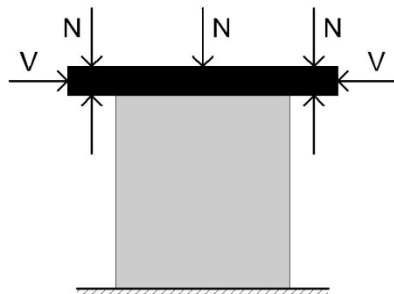
Response analysis

Strength, displacement,
stiffness, energy
dissipation

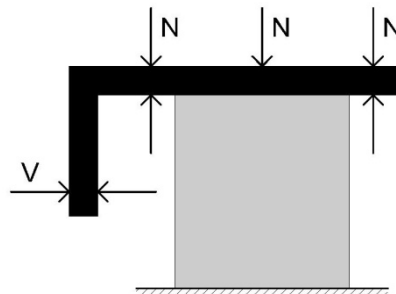


Shear transferred along
diagonal load paths:
DIAGONAL
COMPRESSION
and/or
DIAGONAL TENSION

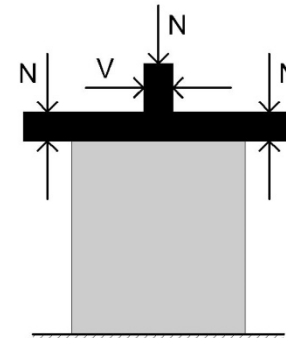
Proportion between
shears carried by the
two load paths:
stiffness
loading conditions
boundary conditions



Type A test setup



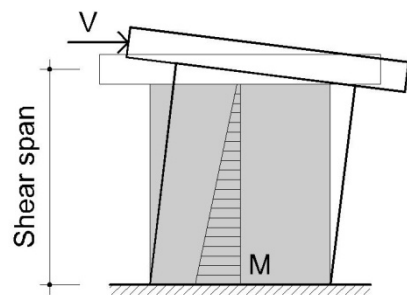
Type B test setup



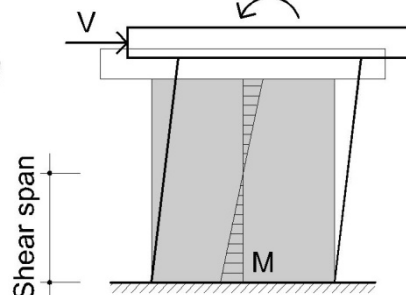
Type C test setup

Loading degree

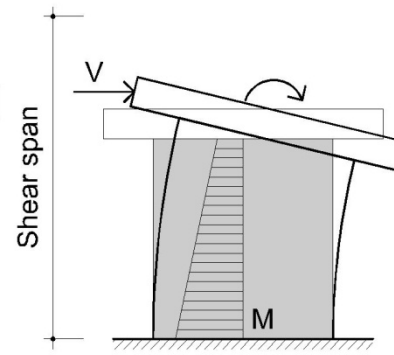
Number and location of
the axial and lateral
loads



Cantilever



Restrained rotation



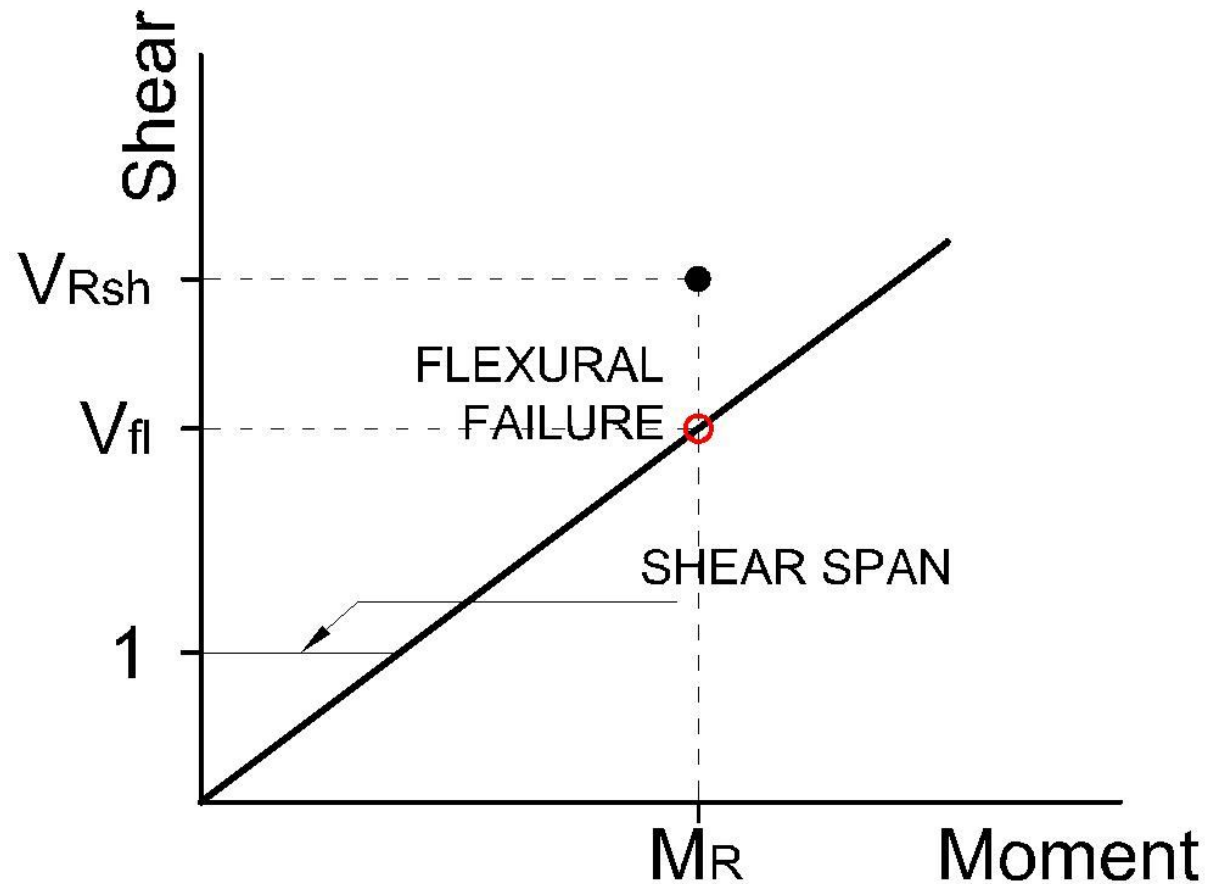
Additional moment

Boundary conditions

Cantilever

Restrained rotation

Additional moment



Flexural failure

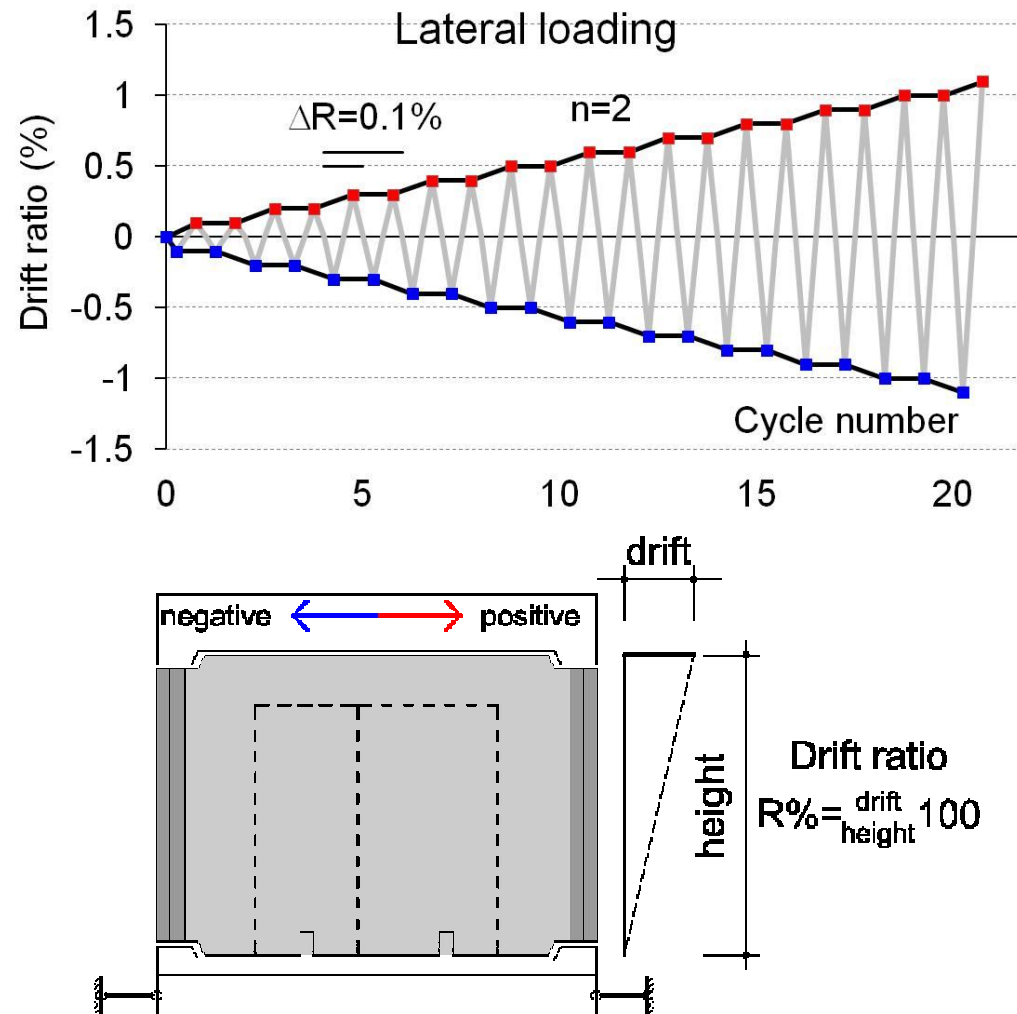
Ductile, large hysteretic loops, significant energy dissipation

Shear failure

Brittle, pinched hysteretic loops, reduced energy dissipation

FAILURE MODE CONTROLLED BY

Shear span ratio
Shear to flexural
strength ratio



Lateral loading

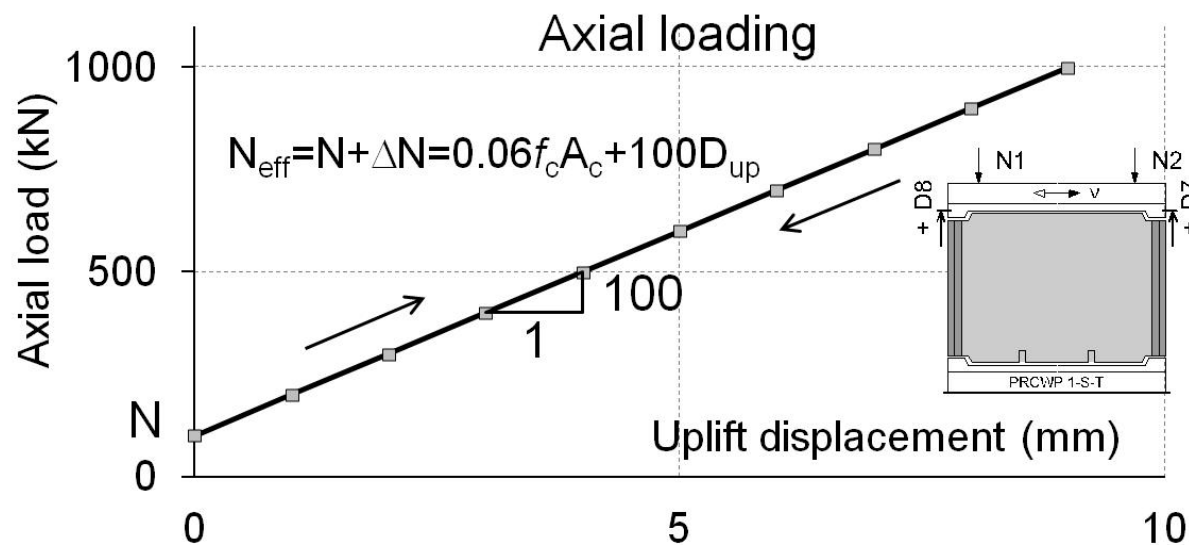
Principal characteristics:
quasi-static, in-plane,
reversed cyclic

Control: drift ratio

Drift ratio increment:
constant, 0.1%

Number of cycles on a
level: 2

Failure criterion: 20%
load carrying capacity
loss



Axial loading

Constant axial load level

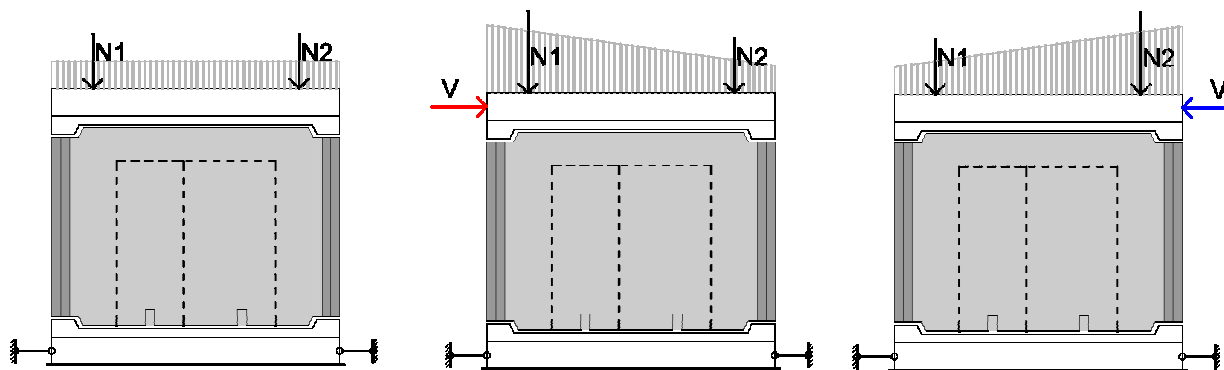
Normalised axial load:
6%

Alternating component

Control: displacement
(uplift) of the cap
beam's loaded end

Rate: 100 kN/mm
(based primarily on test-
setup limitations)

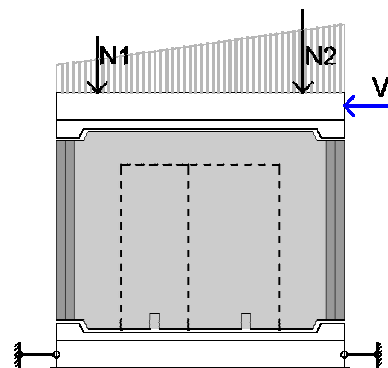
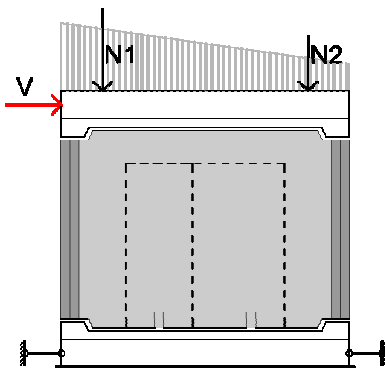
Note that the base
beam is not fixed to the
laboratory floor





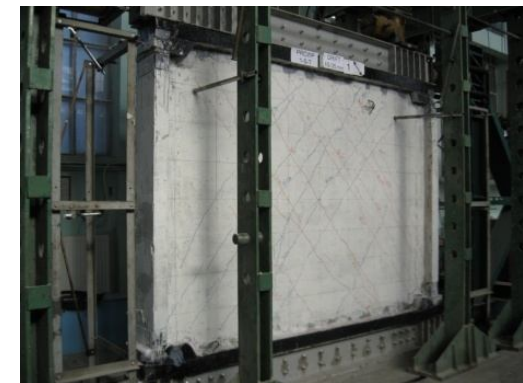
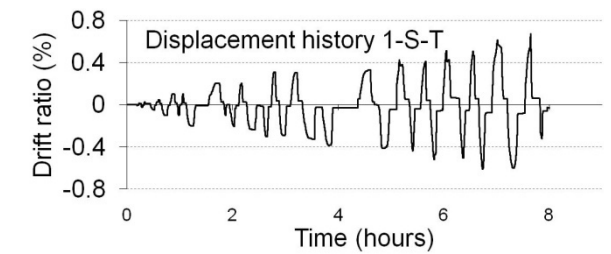
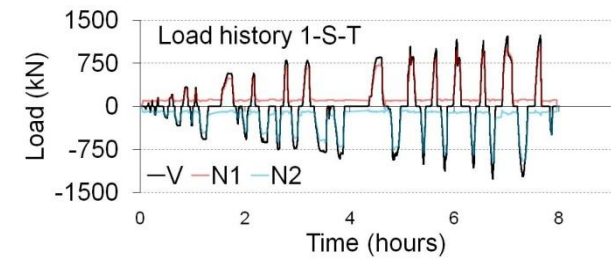
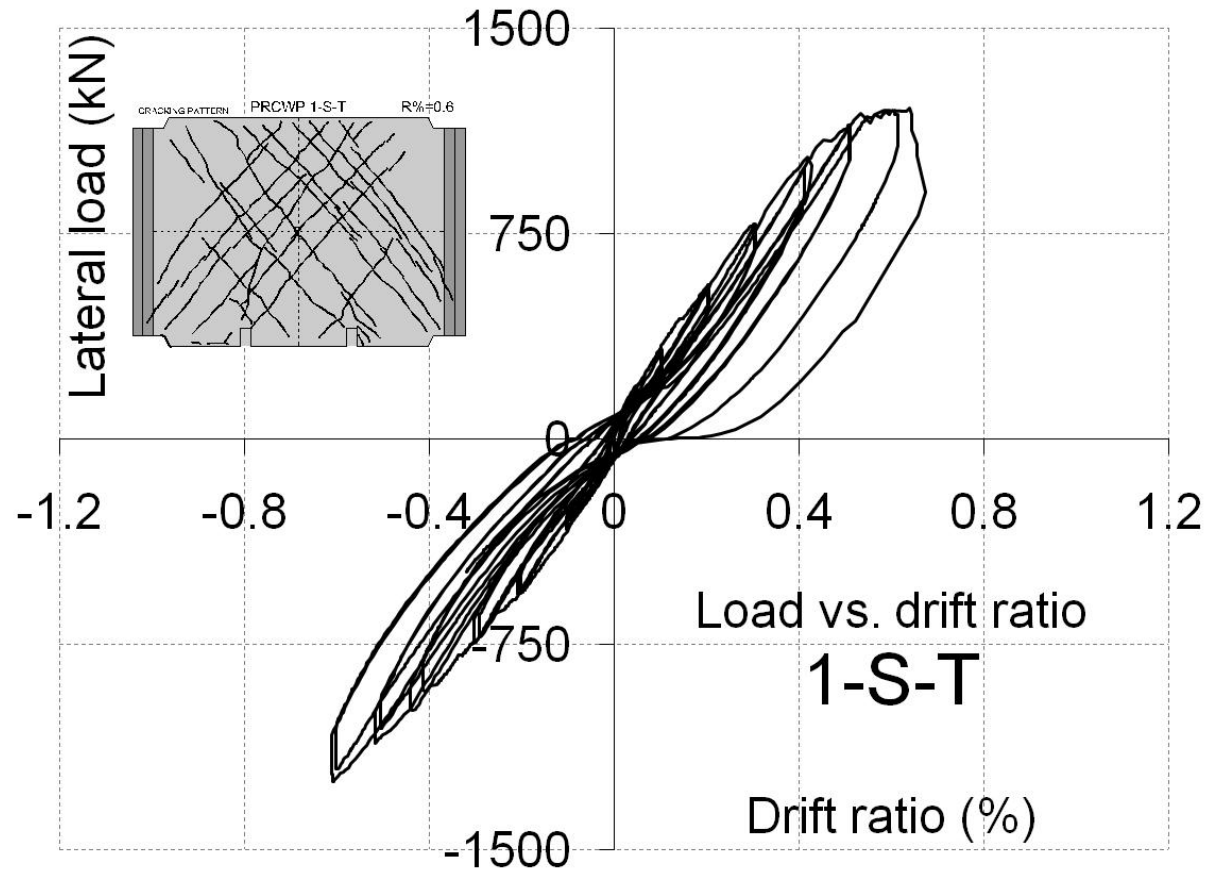
Outrigger canoe

source <http://www.ballinaoutriggers.com.au>



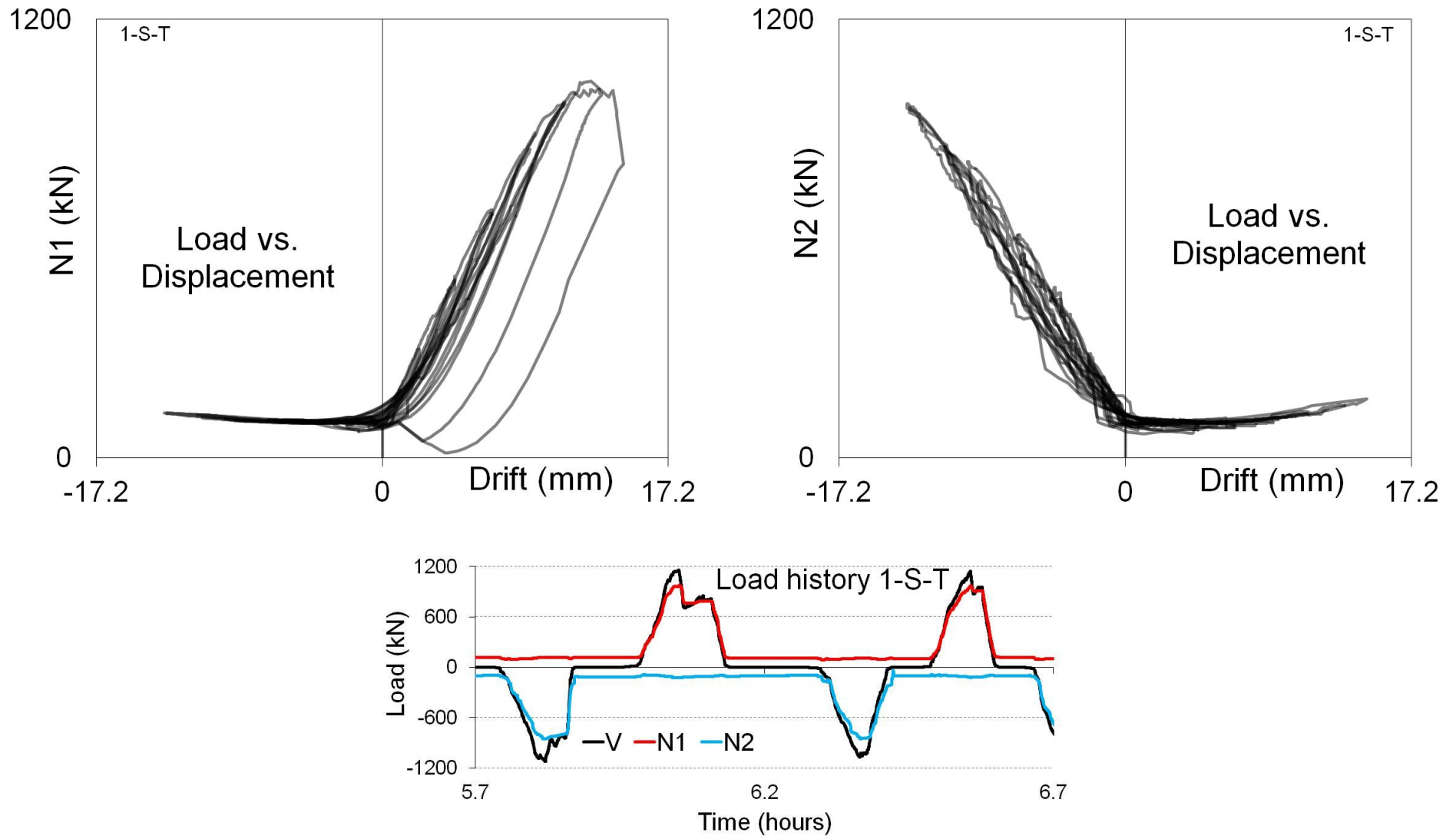
Outrigger effect

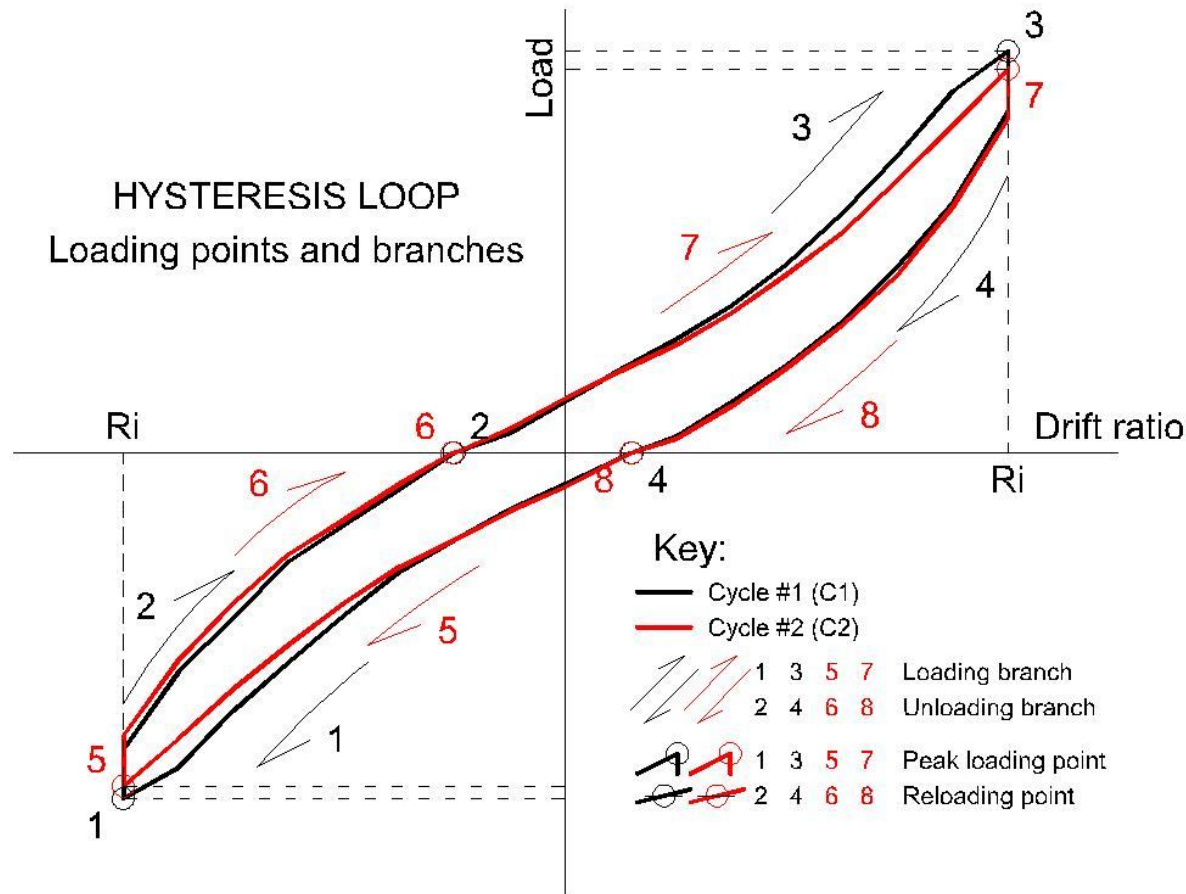
Restrained rotation
by additional
eccentric axial
loading





PART A – STRUCTURAL REHABILITATION USING CFRP





Loading points

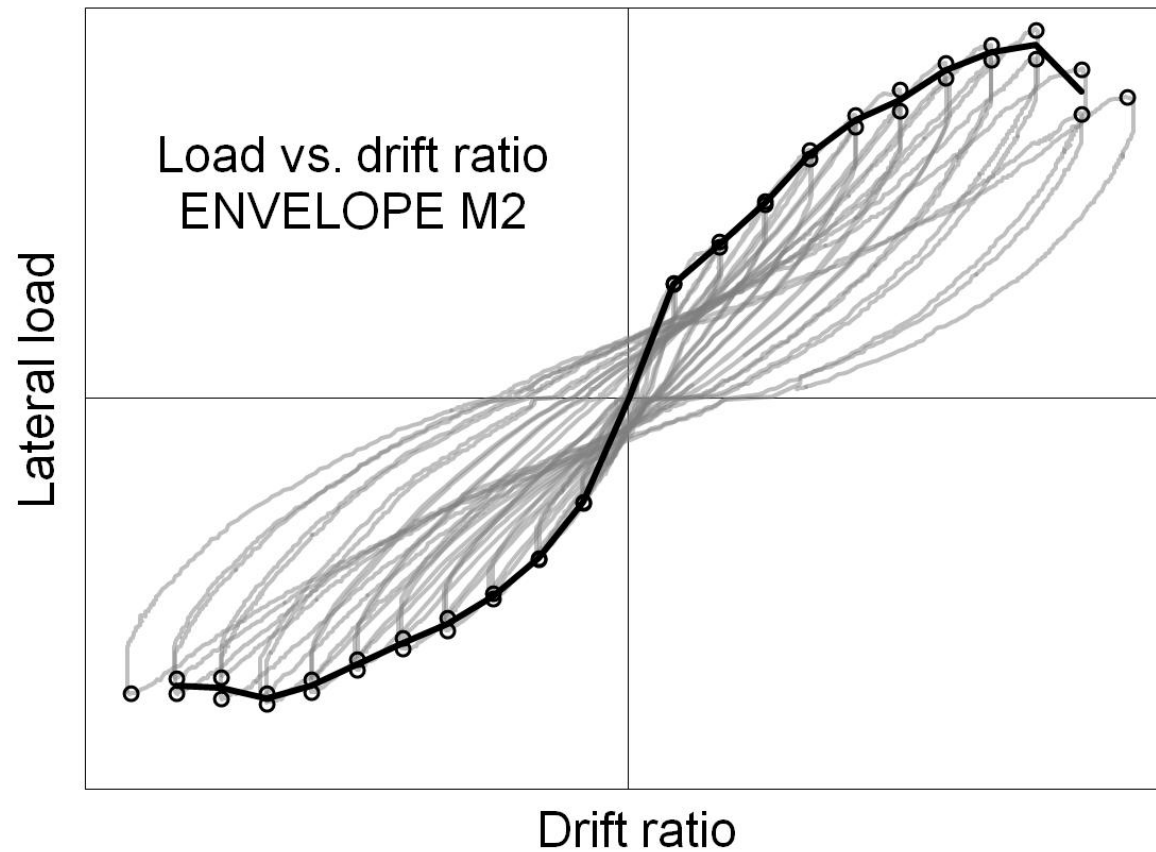
Cyclic envelope

**Equiv.
monotonic**

Average loading

Backbone

Elasto-plastic



Loading points

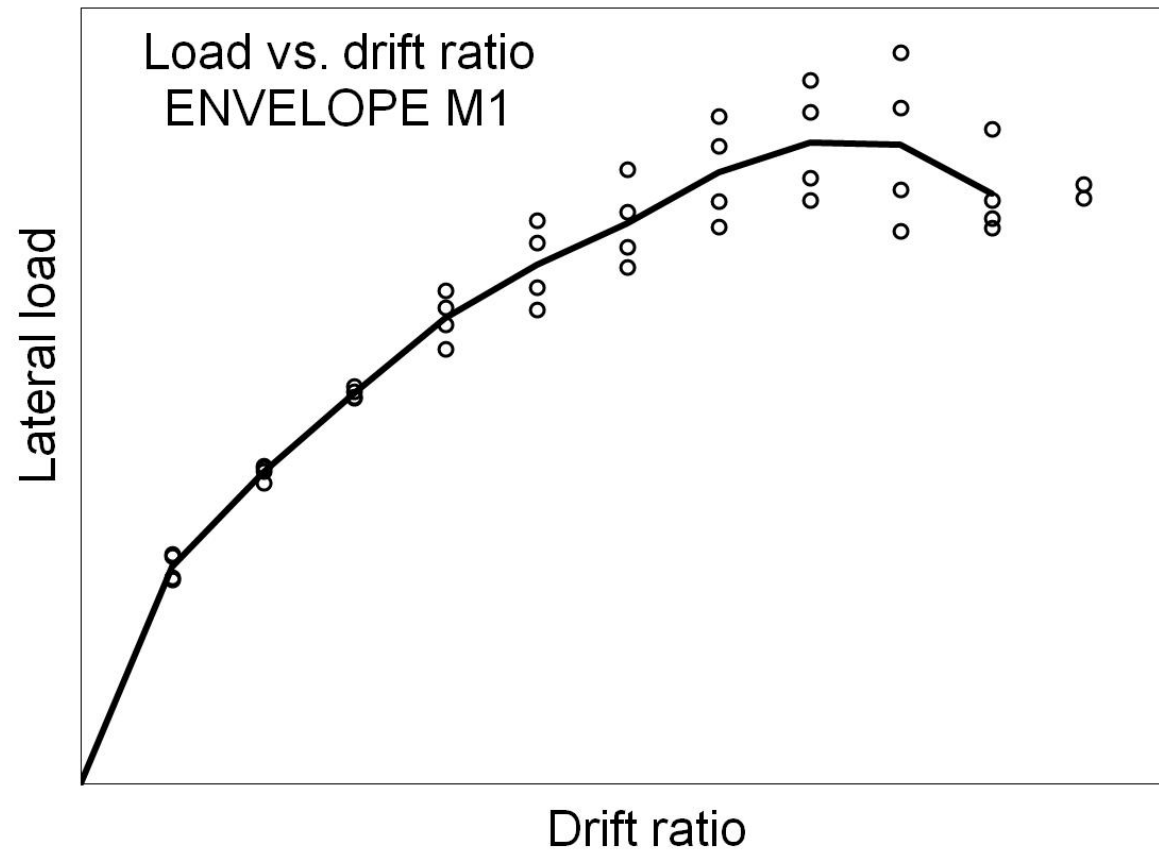
Cyclic envelope

Equiv.
monotonic

Average loading

Backbone

Elasto-plastic



Loading points

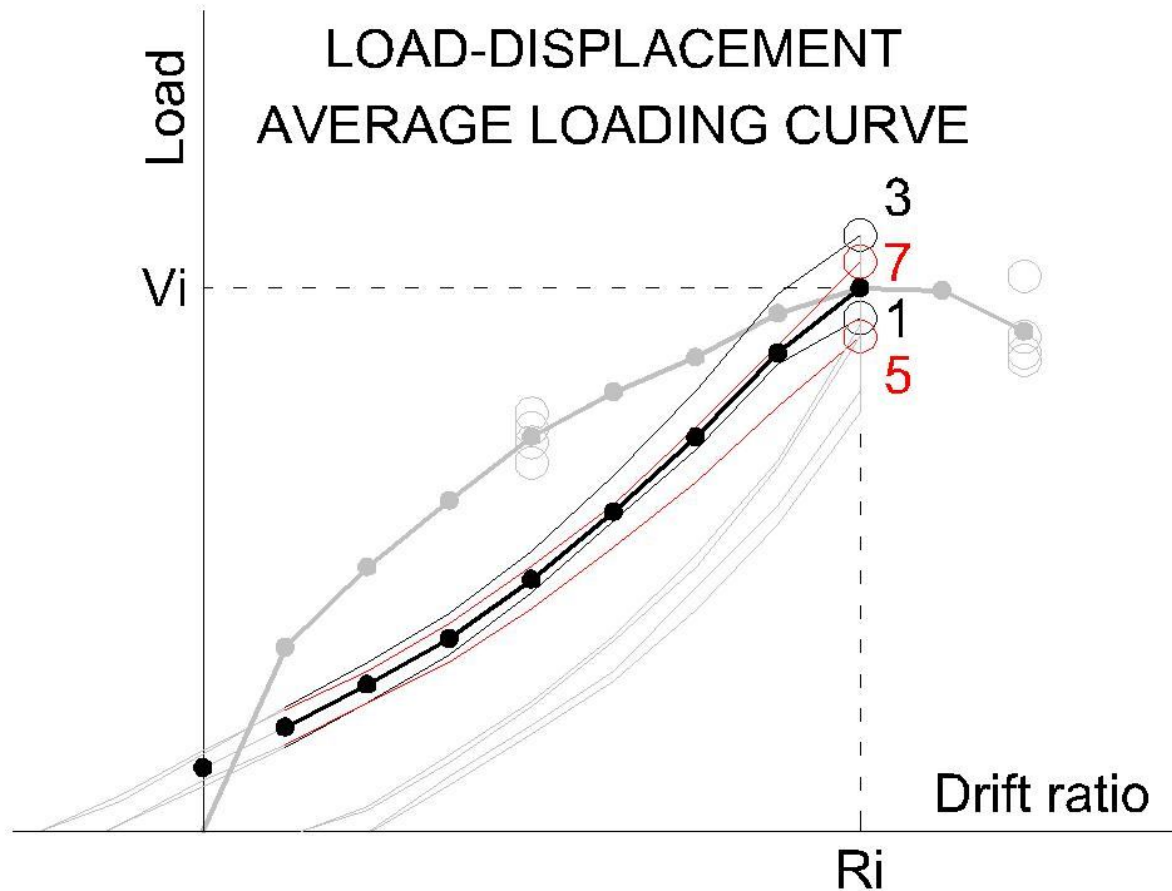
Cyclic envelope

**Equiv.
monotonic**

Average loading

Backbone

Elasto-plastic



Loading points

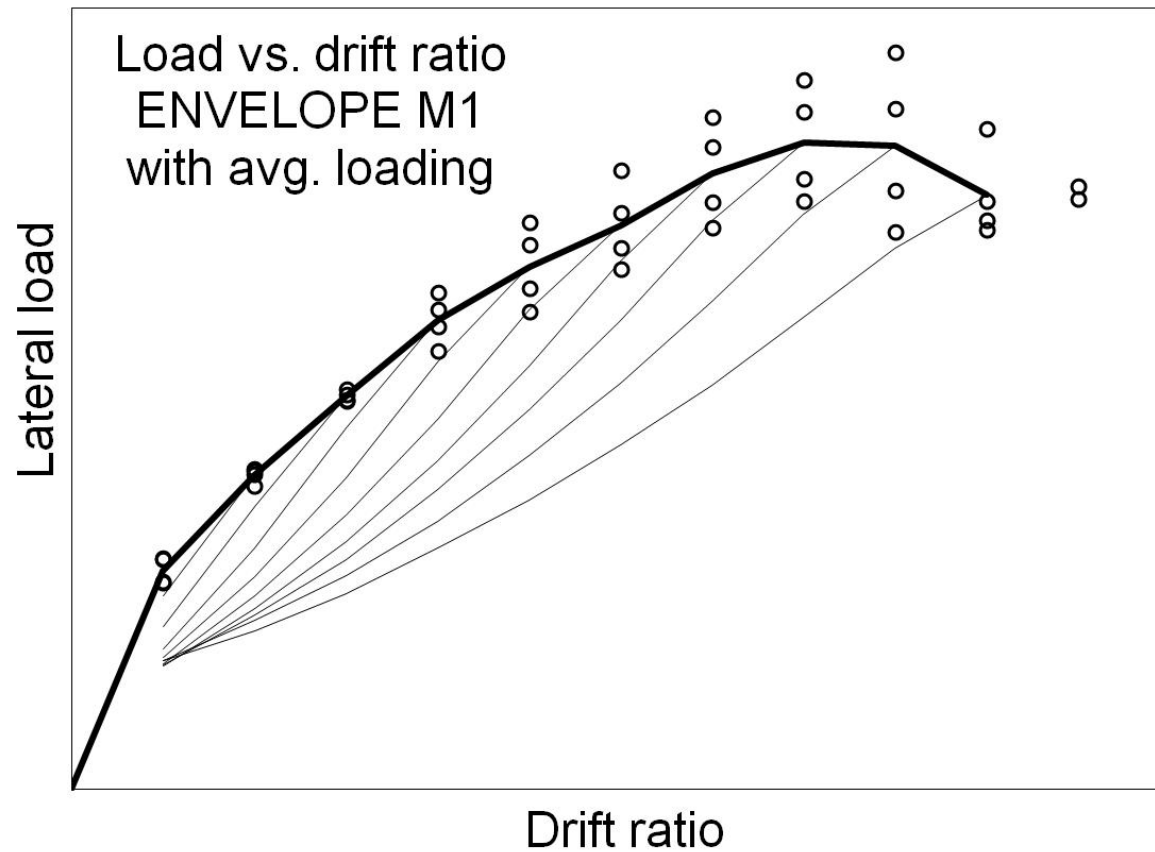
Cyclic envelope

Equiv.
monotonic

Average loading

Backbone

Elasto-plastic



Loading points

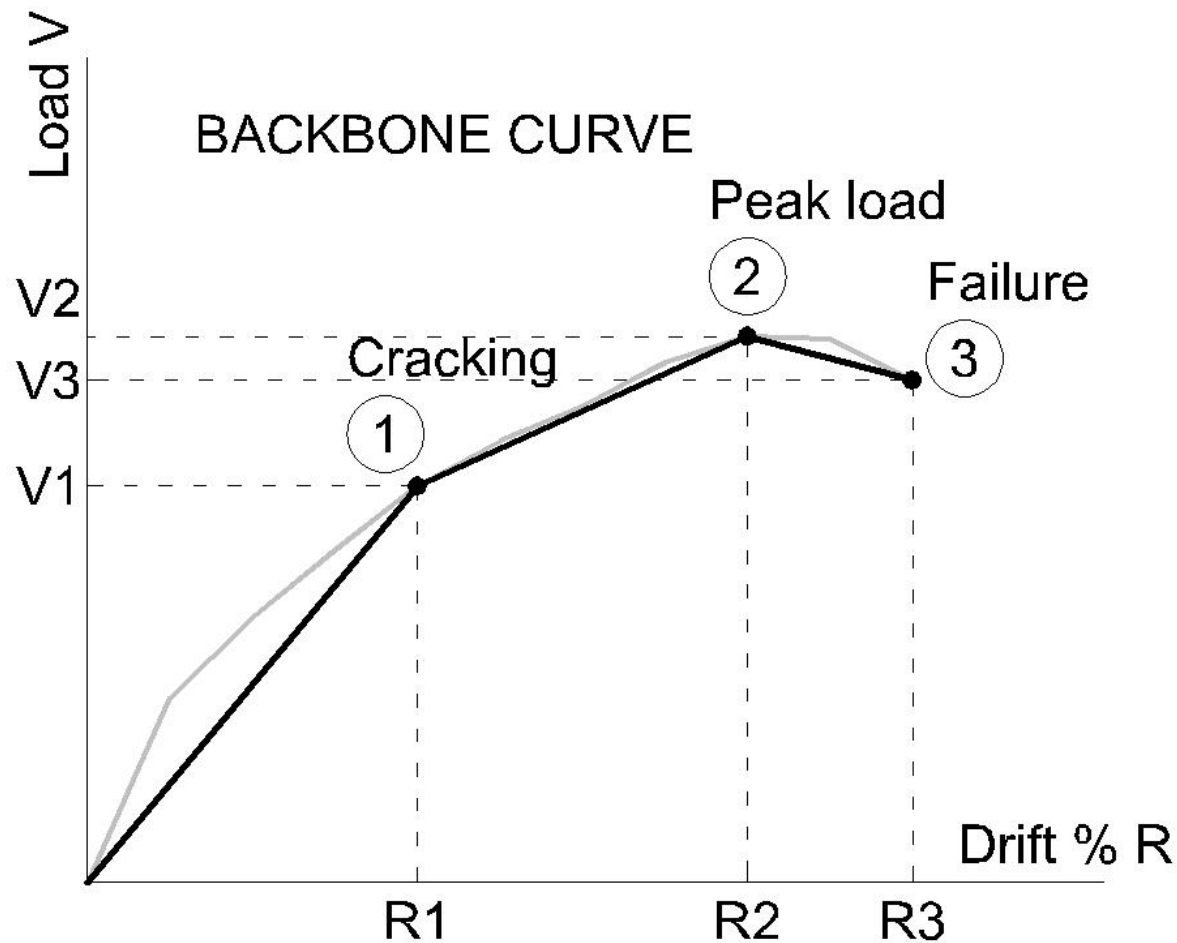
Cyclic envelope

**Equiv.
monotonic**

Average loading

Backbone

Elasto-plastic



Loading points

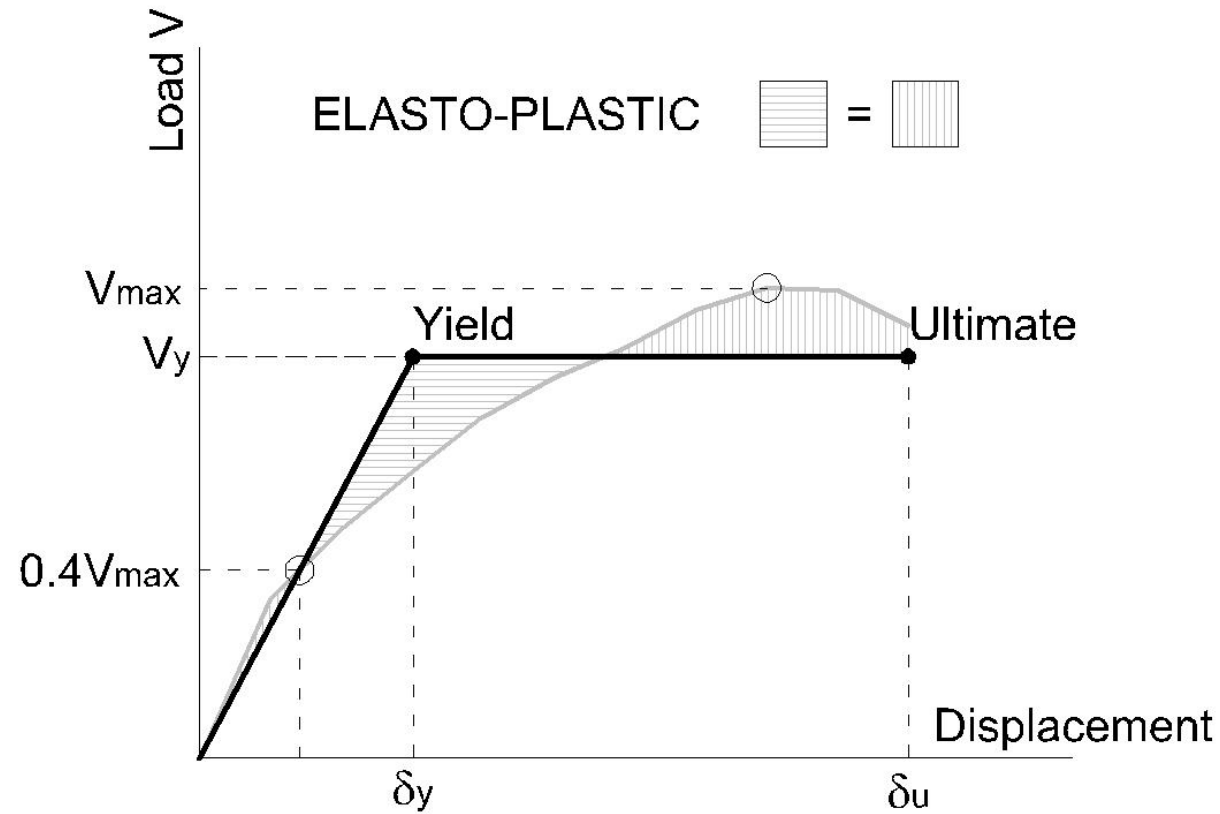
Cyclic envelope

Equiv.
monotonic

Average loading

Backbone

Elasto-plastic



Loading points

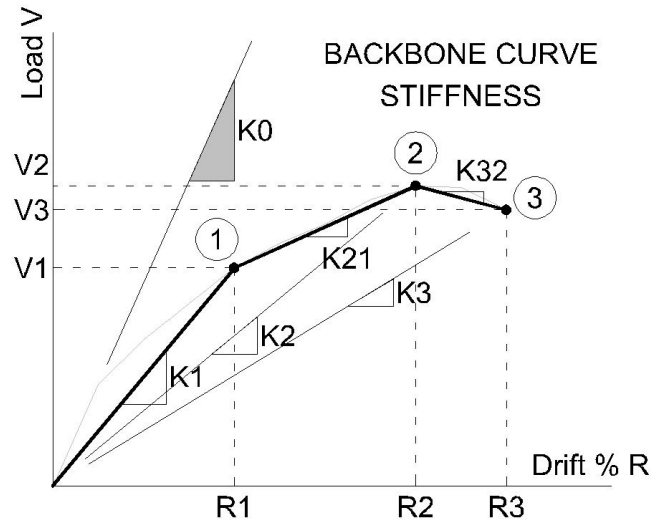
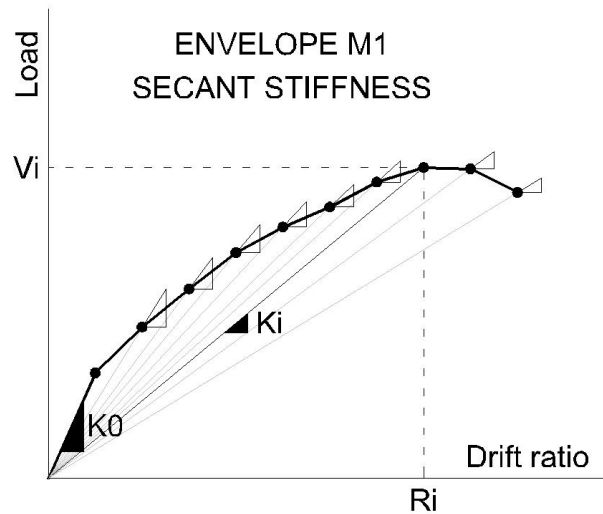
Cyclic envelope

Equiv.
monotonic

Average loading

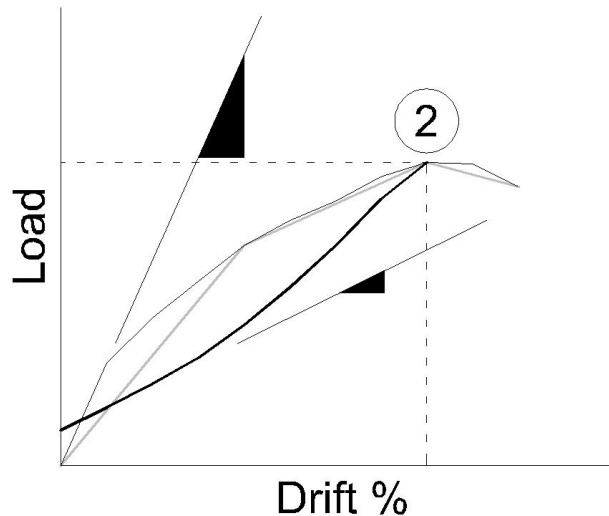
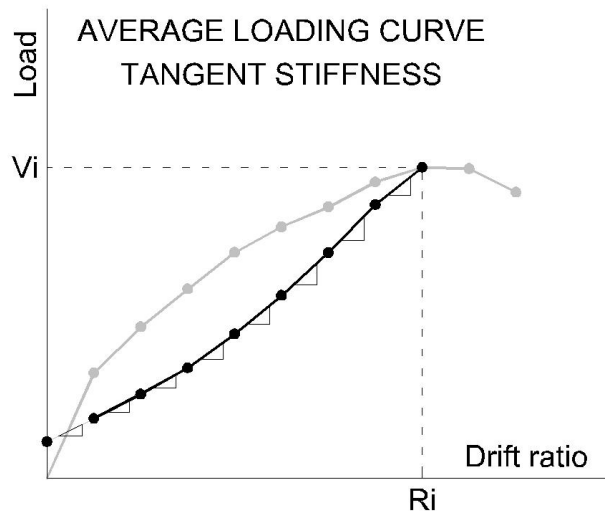
Backbone

Elasto-plastic



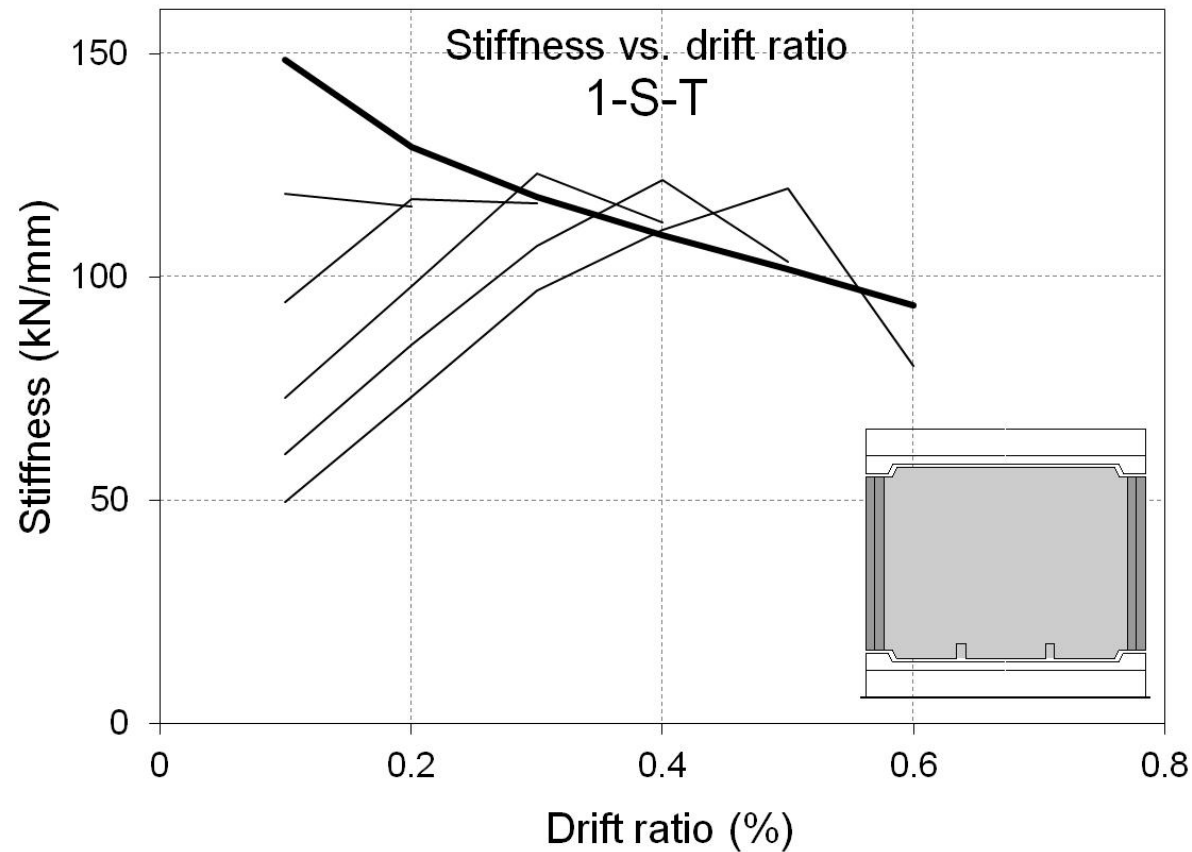
Monotonic envelope
stiffness
secant; tangent

Backbone stiffness
secant; tangent



Average loading curve
stiffness
secant; tangent

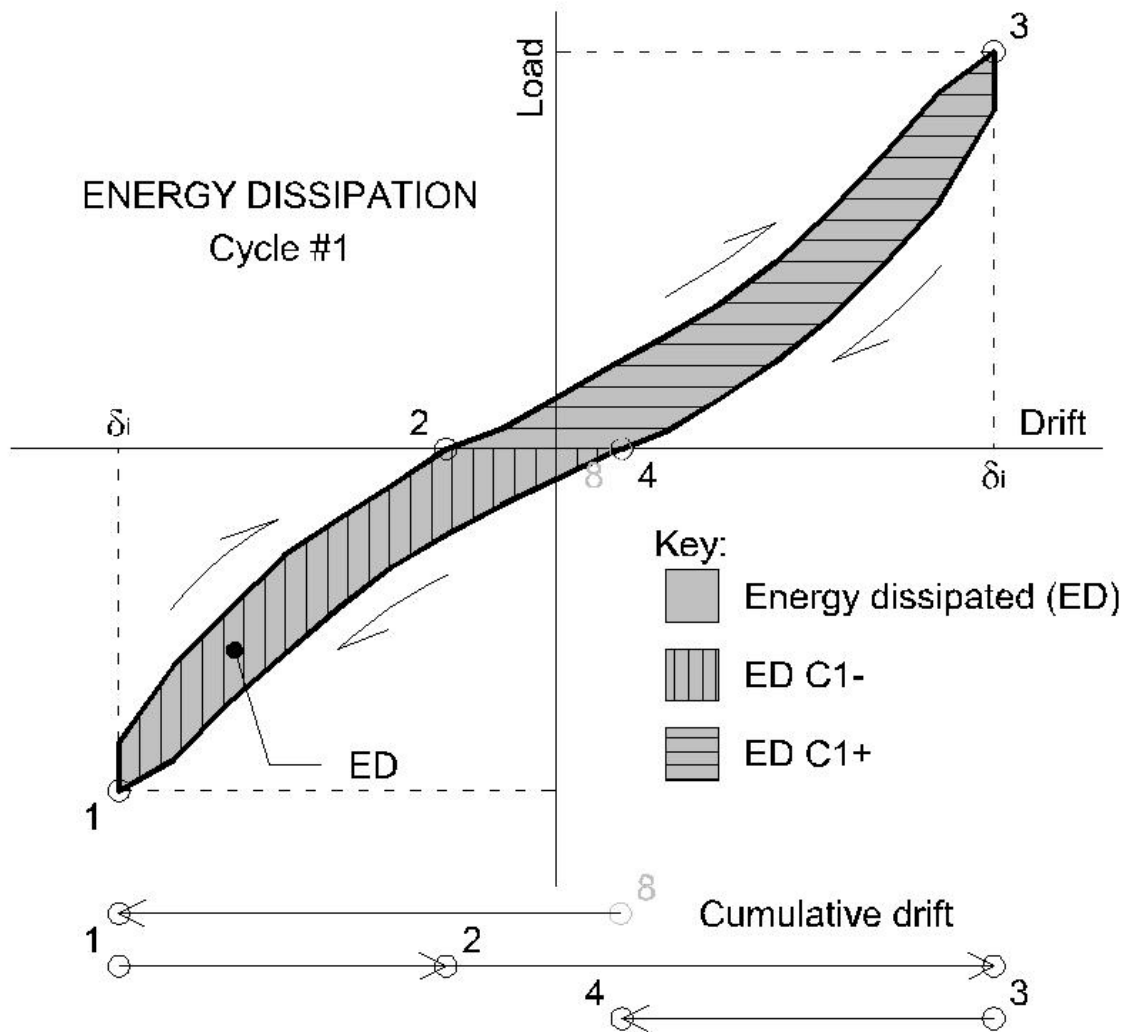
Reloading stiffness ratio



Secant stiffness

**Tangent
stiffness**

**Reloading
stiffness ratio**



Cyclic

Cumulative
dissipation 1

Cumulative
dissipation 2

Dissipation rate
 CED/CD

Dissipation
ratio



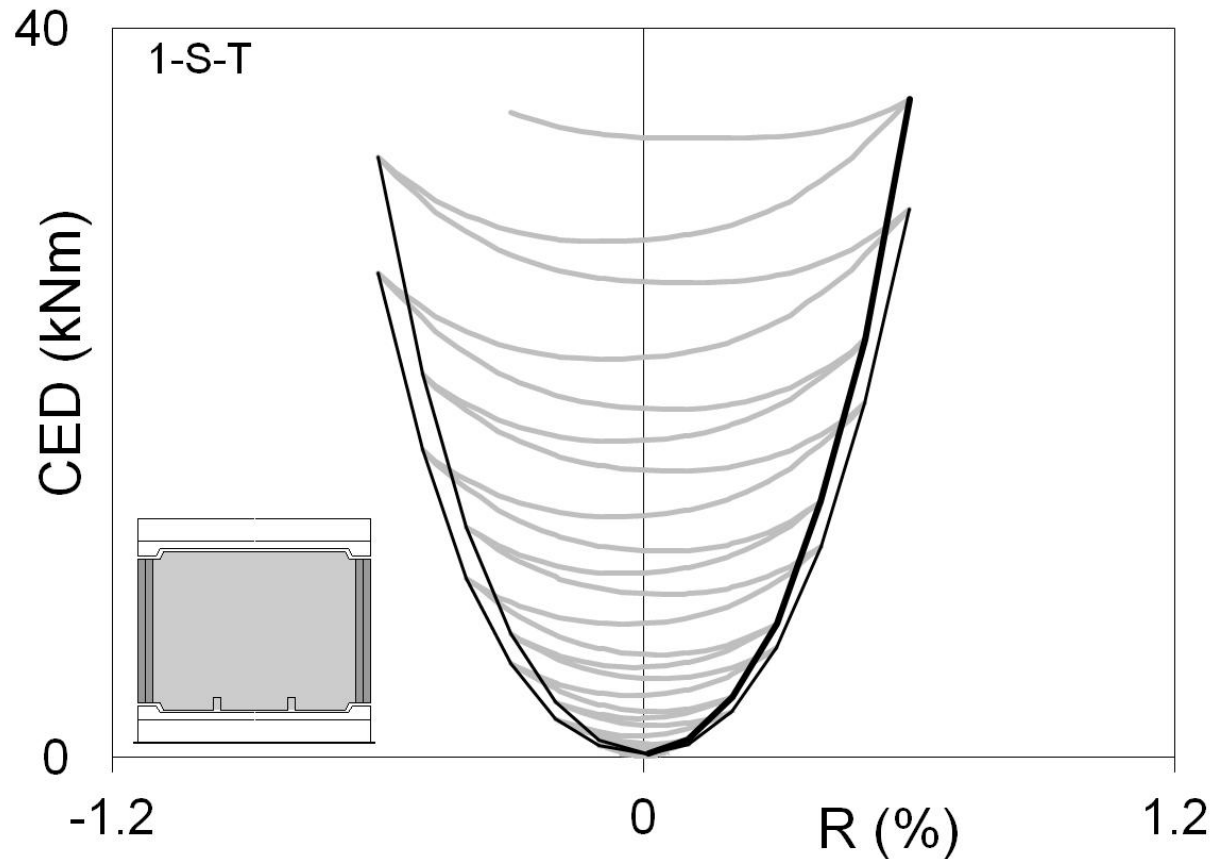
Cyclic

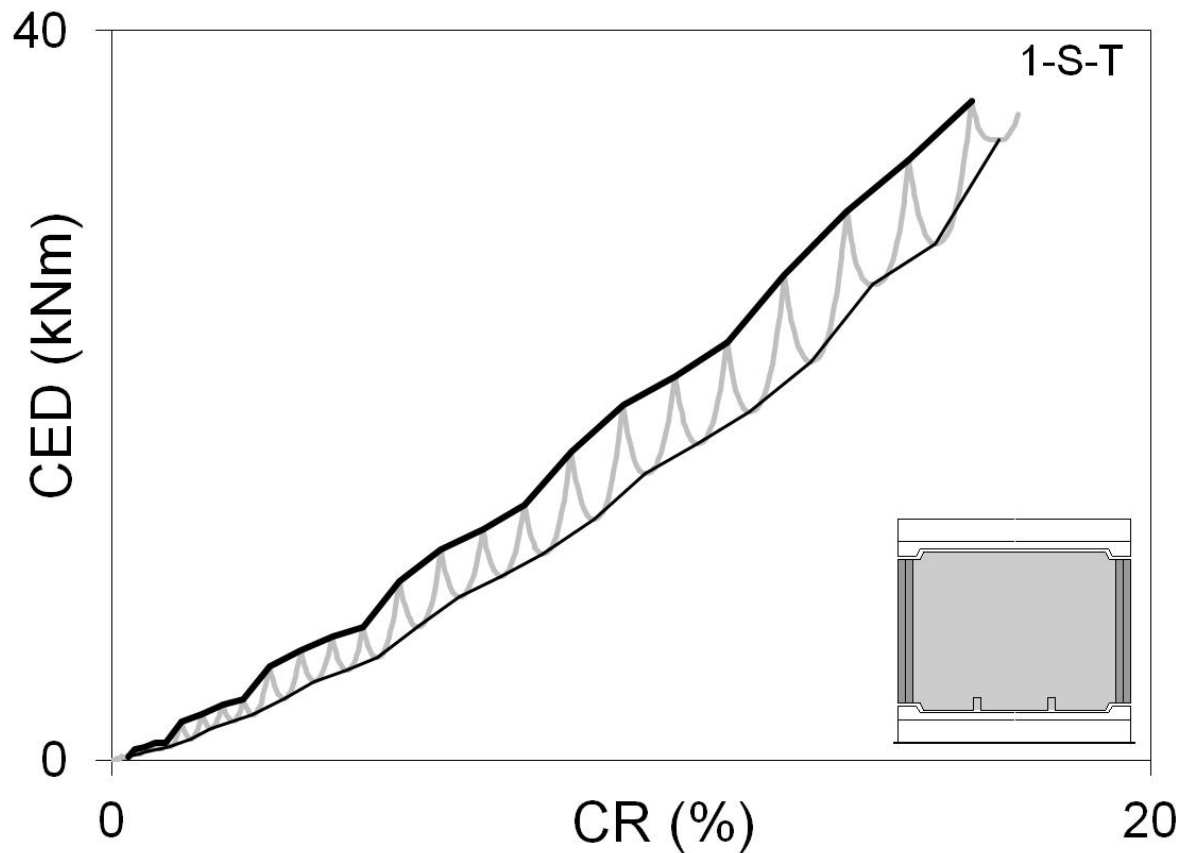
**Cumulative
dissipation 1**

Cumulative
dissipation 2

Dissipation rate
 CED/CD

Dissipation
ratio





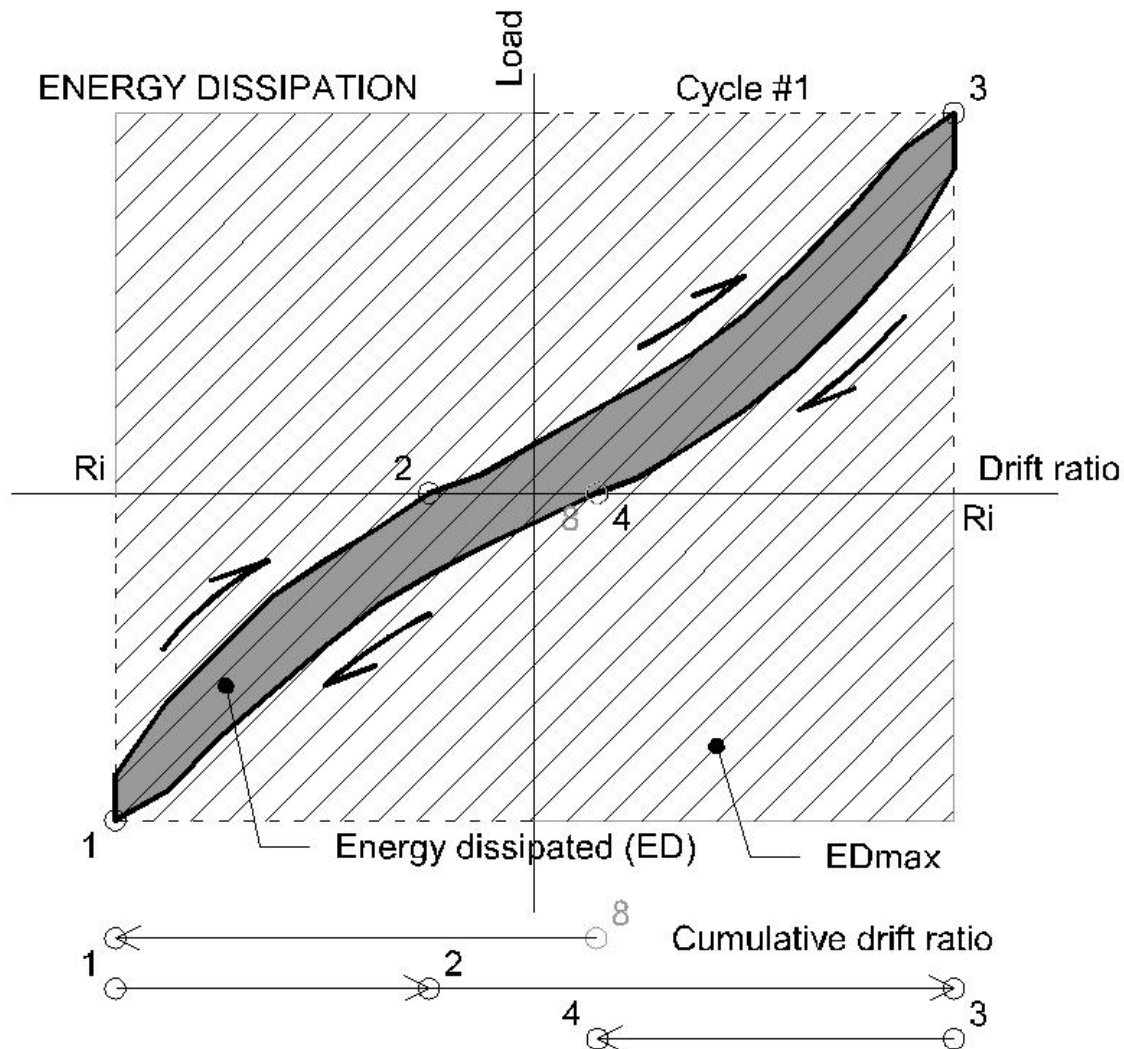
Cyclic

Cumulative
dissipation 1

**Cumulative
dissipation 2**

**Dissipation rate
CED/CD**

Dissipation
ratio



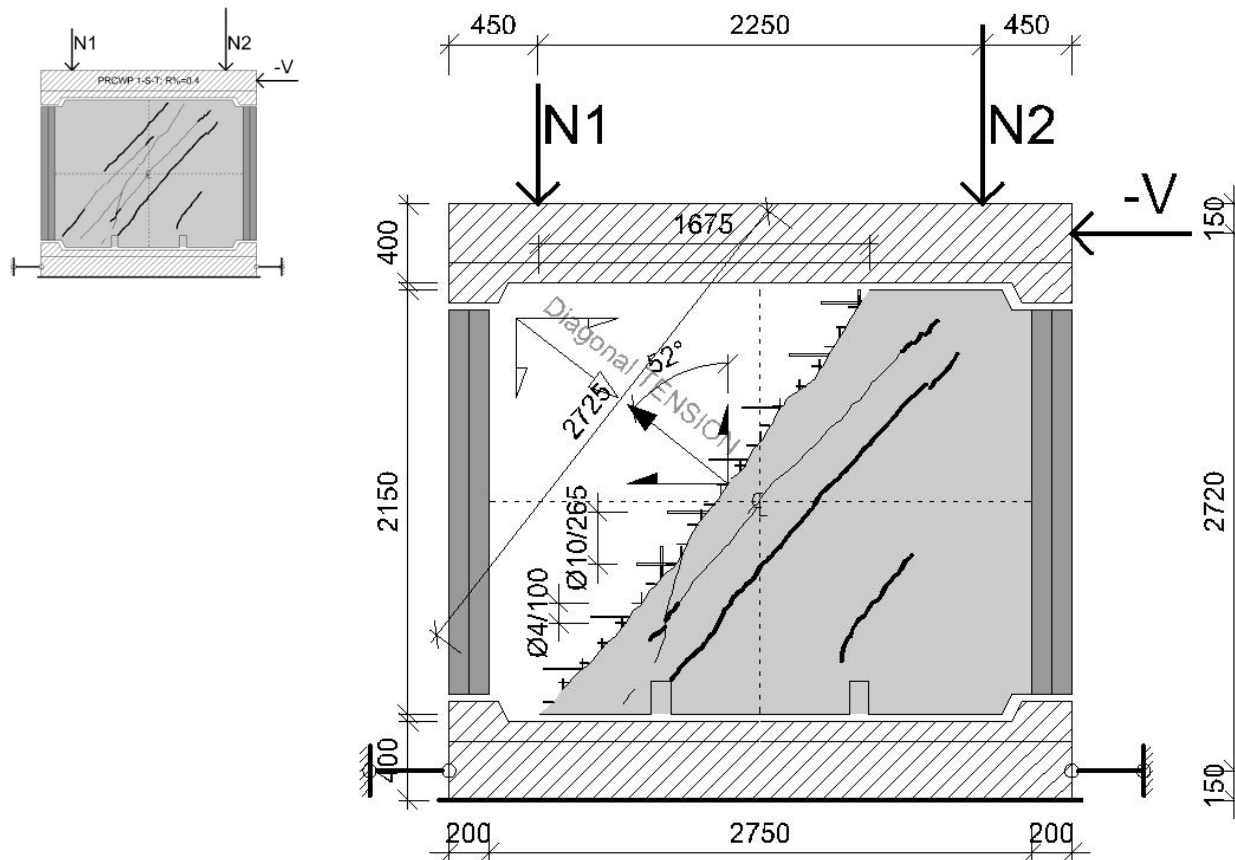
Cyclic

Cumulative
dissipation 1

Cumulative
dissipation 2

Dissipation rate
 CED/CD

**Dissipation
ratio**



Diagonal tension

$$V_{DT} = n A_s \sigma_s$$

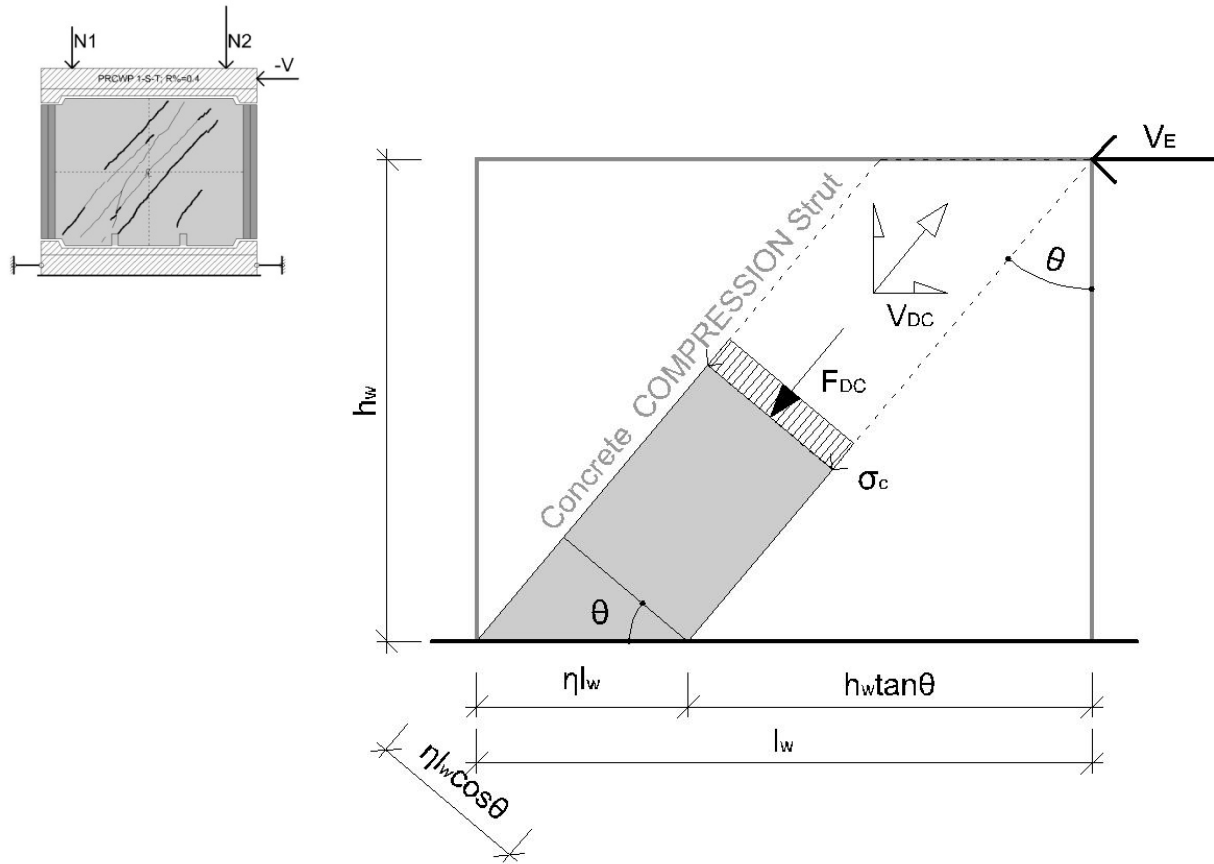
P/M ratio: 0.37

Diagonal compression

$$V_{DC} = F_{DC} \sin \theta$$

P/M ratio 0.82

Shear transfer is compression dominated



Diagonal
tension

$$V_{DT} = n A_s \sigma_s$$

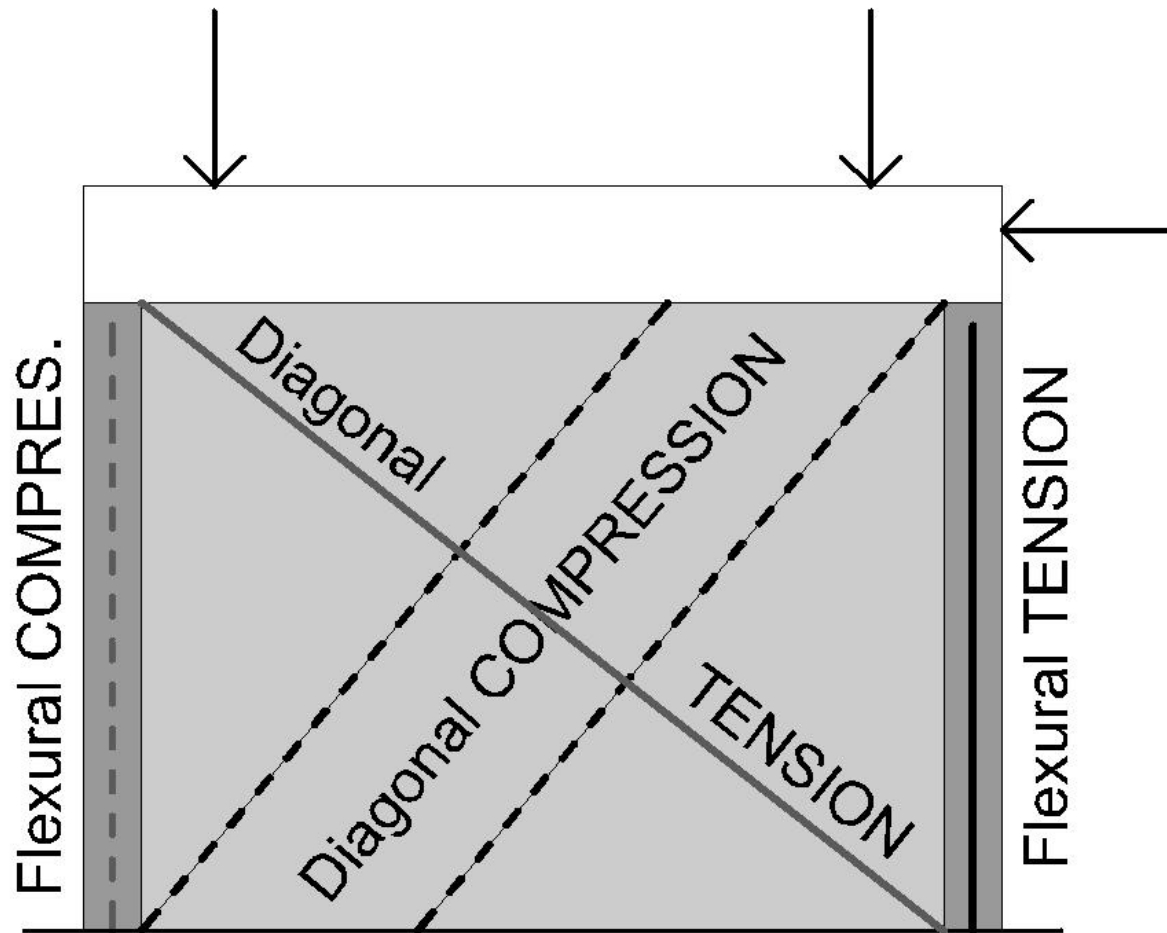
P/M ratio 0.37

**Diagonal
compression**

$$V_{DC} = F_{DC} \sin \theta$$

P/M ratio: 0.82

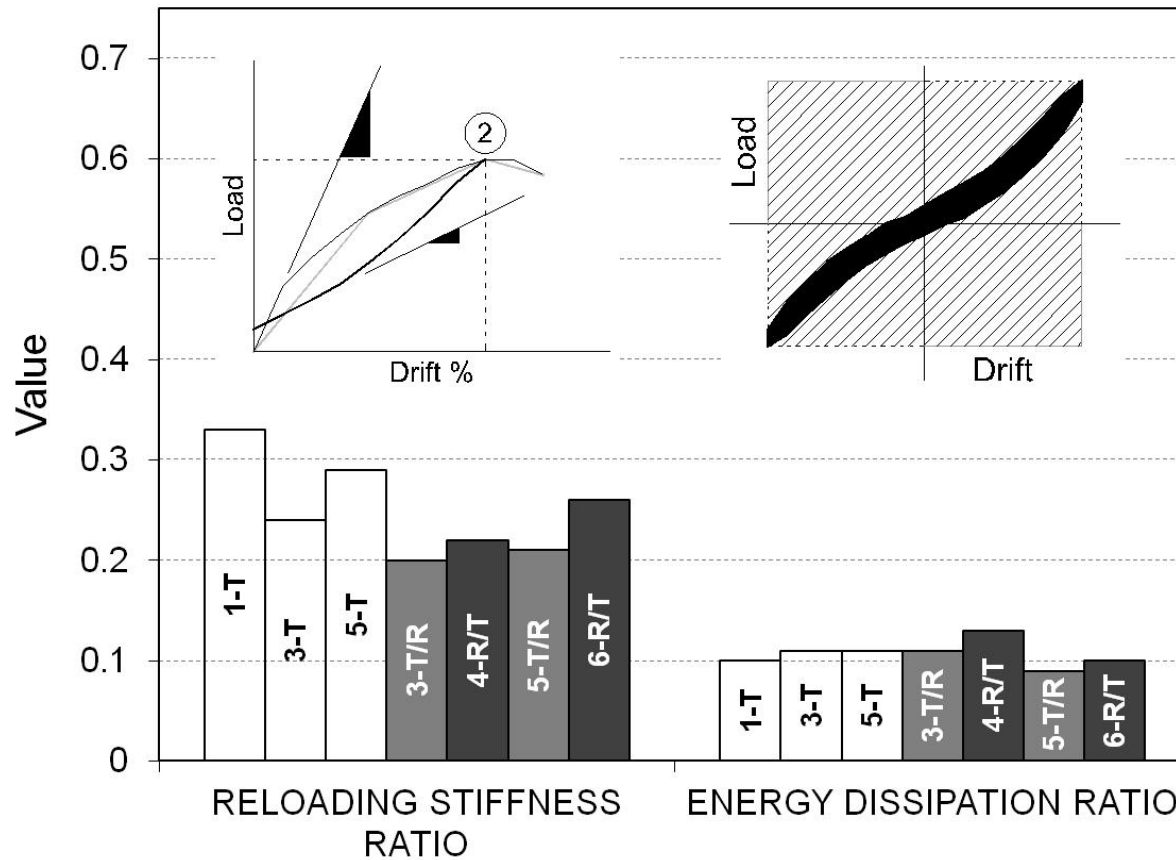
Shear transfer
is compression
dominated



Diagonal
tension
 $V_{DT} = nA_s\sigma_s$
P/M ratio **0.37**

Diagonal
compression
 $V_{DC} = F_{DC}\sin\theta$
P/M ratio **0.82**

**Shear transfer
is compression
dominated**



Diagonal compression dominated shear response

Reloading stiffness
ratio: $0.2 \div 0.33$

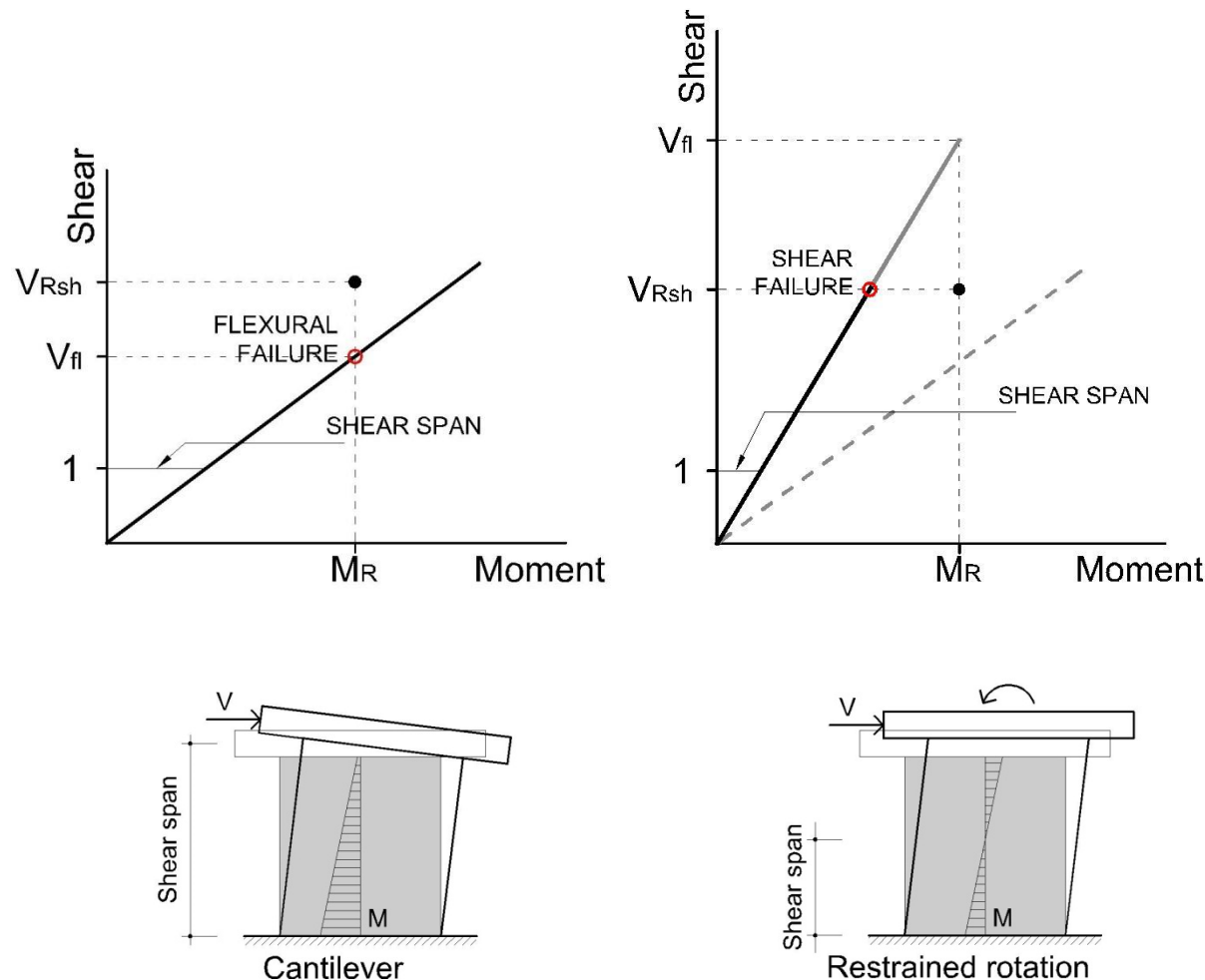
Energy dissipation ratio:
10%

Seismic analysis

Laboratory investigations on cantilever walls tend to overestimate the shear span conditions relative to the as-built situation.

A reduced shear span condition may change the failure mode from flexural to shear for the same specimen.

Further investigations are necessary on this topic



Numerical analysis

A number of five RC shear walls were modelled and analysed in order to compare the behaviour, critical parts and failure mode with the tested ones.

The tested specimen had a lateral loading, reversed cyclic-displacement controlled, with increasing displacement amplitude load/displacement history. In comparison with the tested wall, in the modelled wall the lateral load were displacement controlled increments of 0.1 mm.

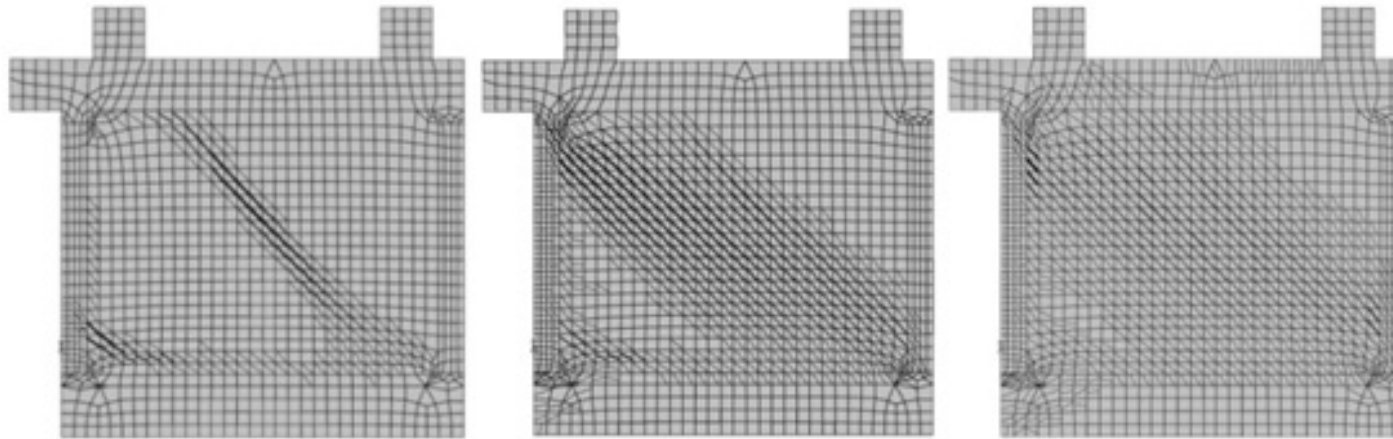
The axial loads for the tested specimen were composed of two parts, namely a constant and a variable part. For the modelled wall the axial loads consist of a constant part (95 kN + 95 kN) and an additional part composed of an axial load imposed on the left side by adding 10kN (for the large door opening) and 15 kN (for the narrow door opening) each step performed by the analysis in order to restrain the rocking rotation of the laterally loaded walls. The value of 10 kN and 15 kN were adopted considering the total load applied in the case of the tested specimen and the number of steps.

Bare solid wall results

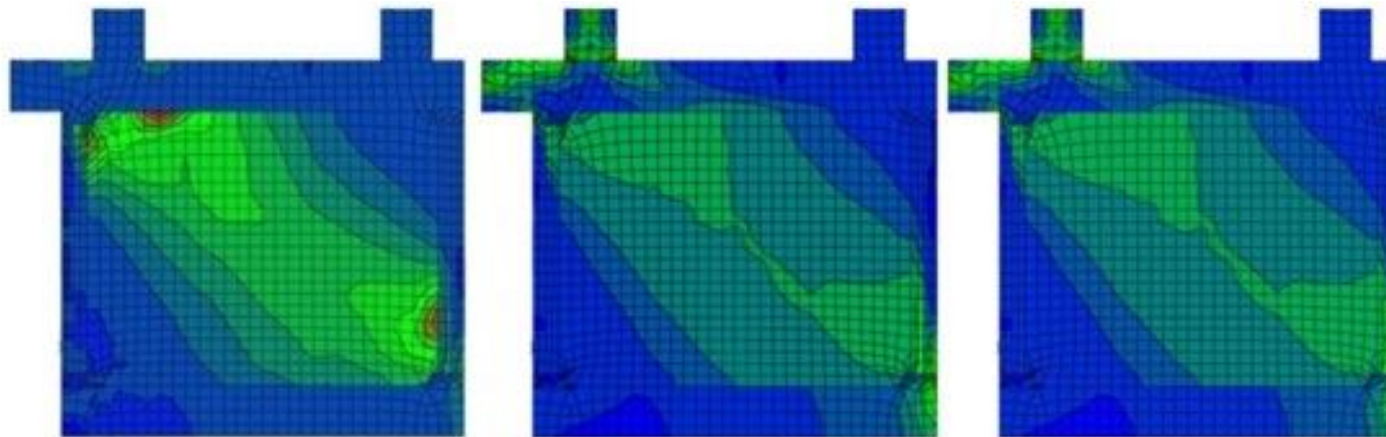
- ☐ Evaluate the seismic performance
- ☐ Assess the weakening of the cut-outs
- ☐ Investigate the performance of the strengthening system



Bare solid wall results



Crack state at (a) 0.70 mm, (b) 2.87 mm and (c) 7.43 mm drift level

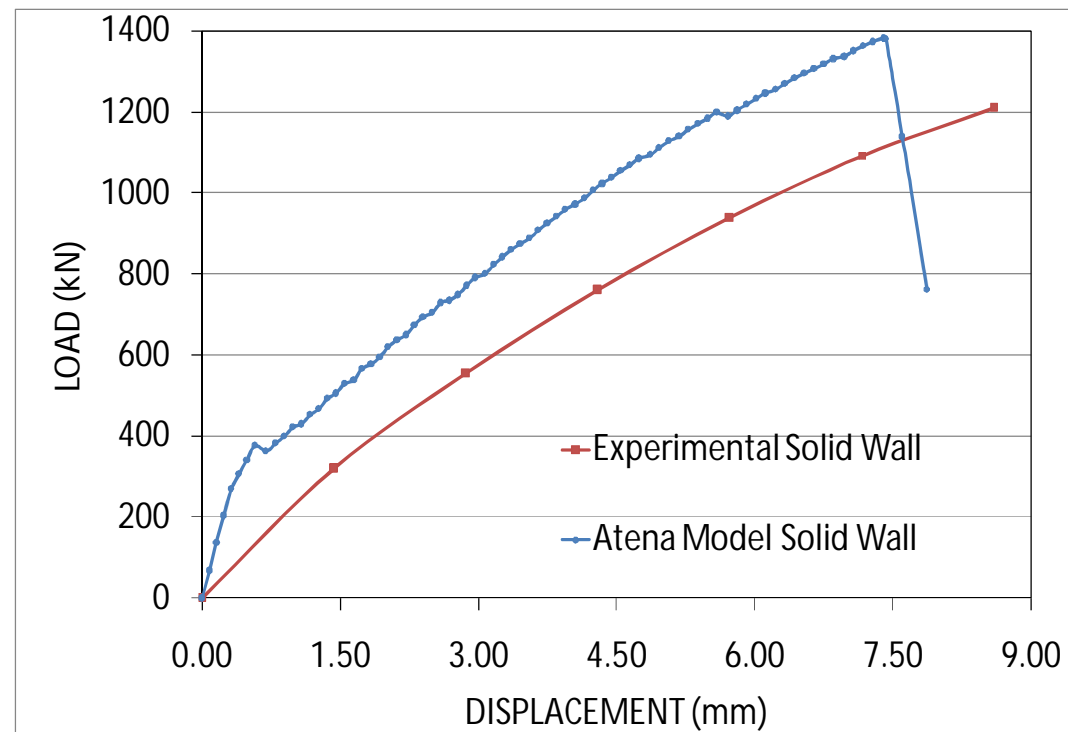


**Compressive strain at (a) 7.4 mm, compressive stress at (b) 7.4 mm
and (c) 7.43 mm**

Bare solid wall results

- ❑ Failure of the specimen takes place at 7.87 mm drift level by loosing 20% of its bearing capacity.

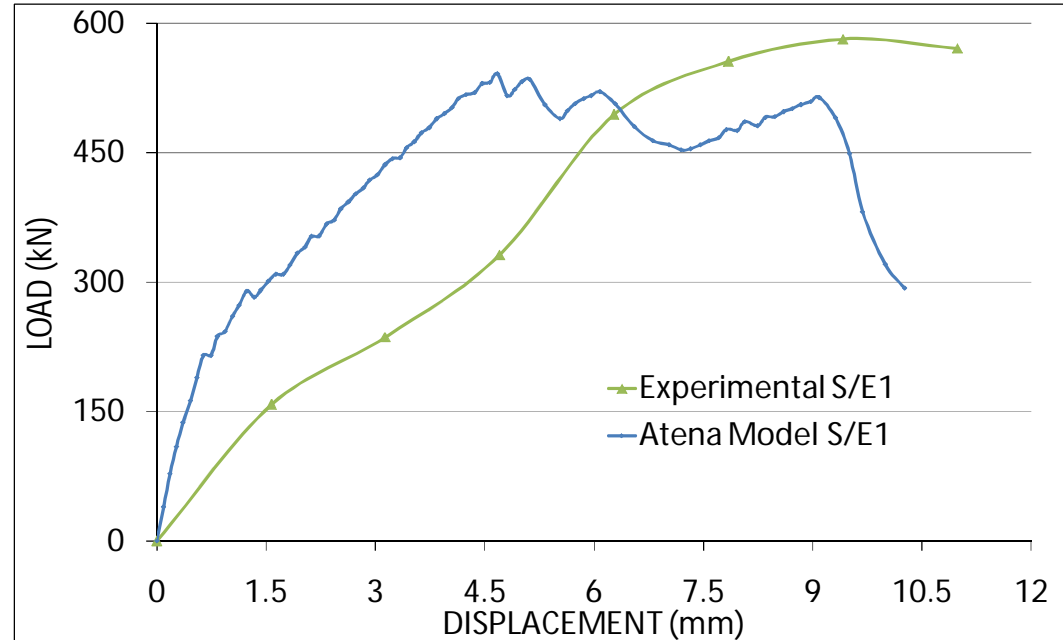
In terms of the maximum load supported by the element, the modelled wall recorded 1380 kN while the tested specimen had 1210 kN. The maximum drift level obtained by the modelled solid wall was 7.87 mm while for the tested specimen was 8.6 mm.



Load displacement diagram

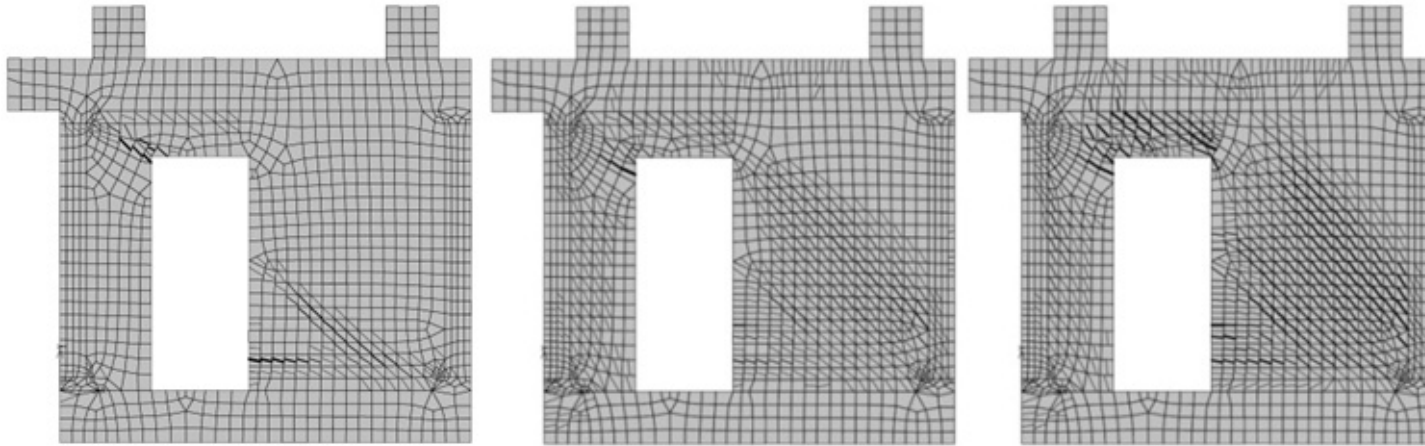
Wall with narrow door cut-out results

The load displacement diagram and the primary results of the tested and modelled wall with large door cut-out are presented in these two figures.

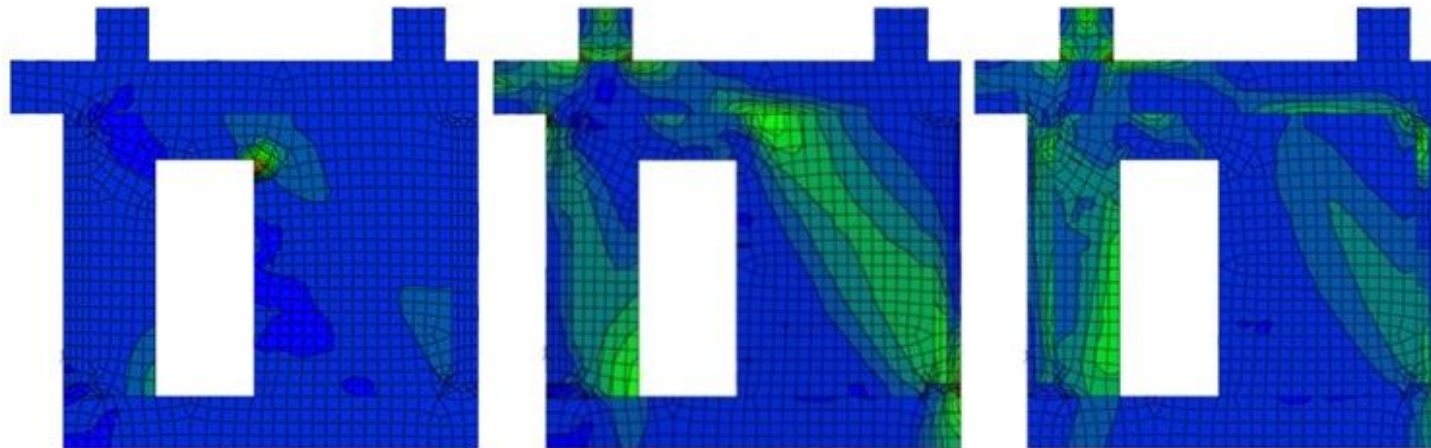


WALL WITH NARROW DOOR CUT-OUT RESULTS			
Element	First diagonal crack	Maximum lateral load imposed	Drift level corresponding to max lateral load imposed
Tested	$\delta = 6.28 \div 7.85$ mm drift level	581.8 kN	9.42 mm
Modelled	$\delta = 1.23$ mm drift level	541.8 kN	4.7 mm

Wall with narrow door cut-out results



Crack state at (a) - 1.23 mm, (b) - 4.67 mm and (c) - 6.29 mm drift level



**Compressive strain at (a) - 5.02 mm, compressive stress at (b) - 5.54 and
(c) - 9.68 mm**

Post-damage strengthened wall with narrow door cut-out results

The overall objectives of the strengthening were to counterbalance the weakening incurred in a solid wall as a result of a door cut-out.

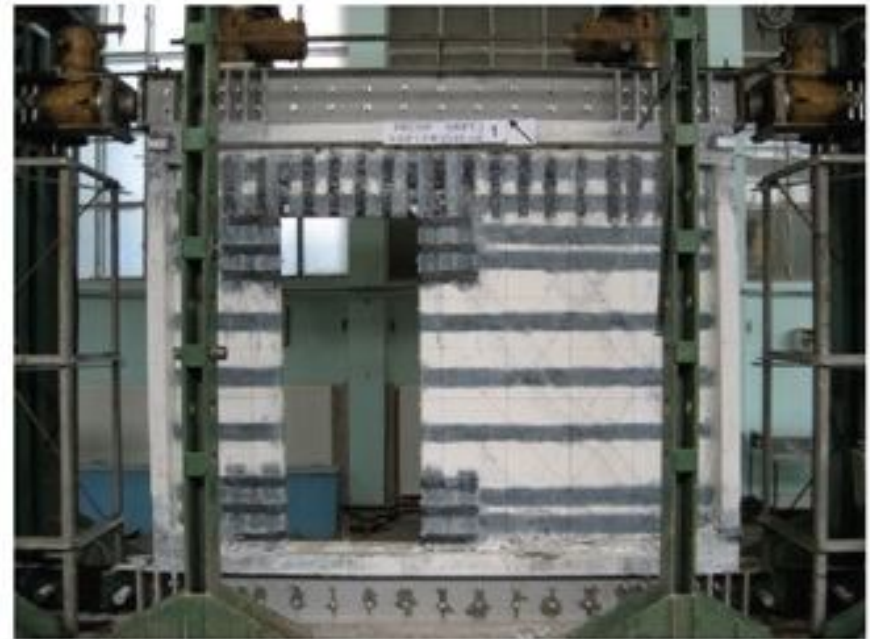
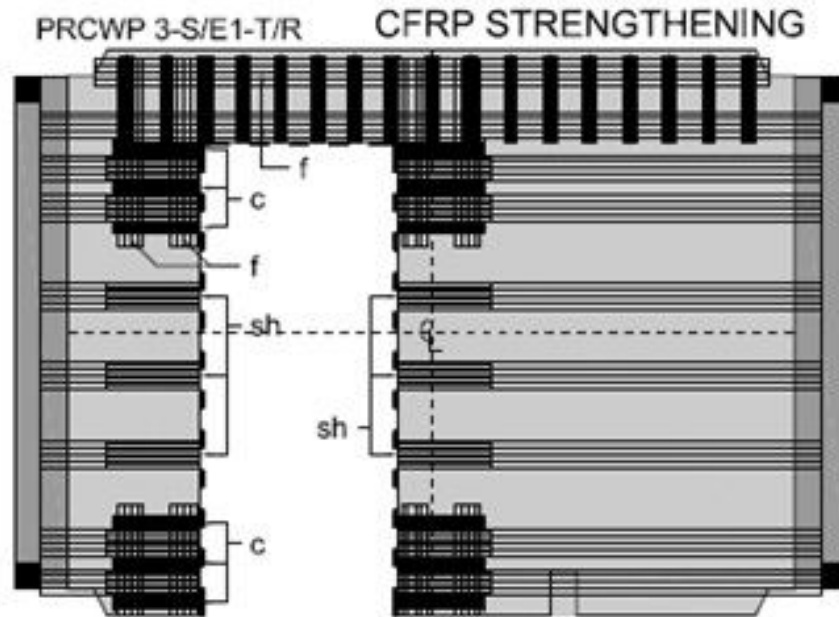
The strengthening strategy was divided into three directions:

to offer flexural capacity along the vertical and horizontal edges of the cut-out opening,

to increase the shear capacity of the wall piers, and

to provide confinement effect at the cut-out opening corners

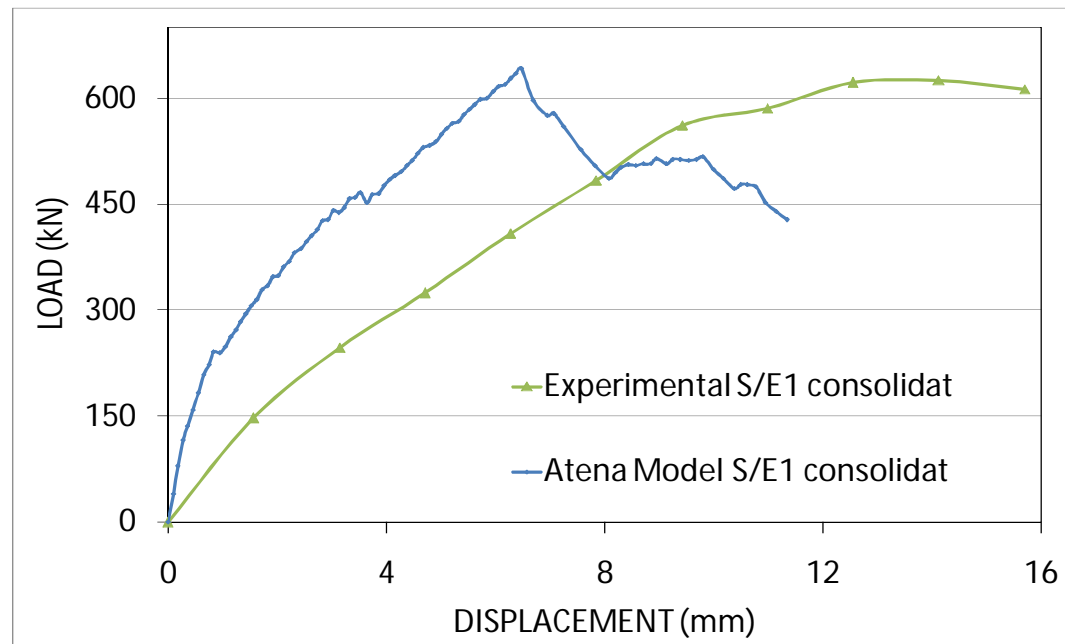
Post-damage strengthened wall with narrow door cut-out results



CFRP strengthening strategy for S/E1-T/R specimen

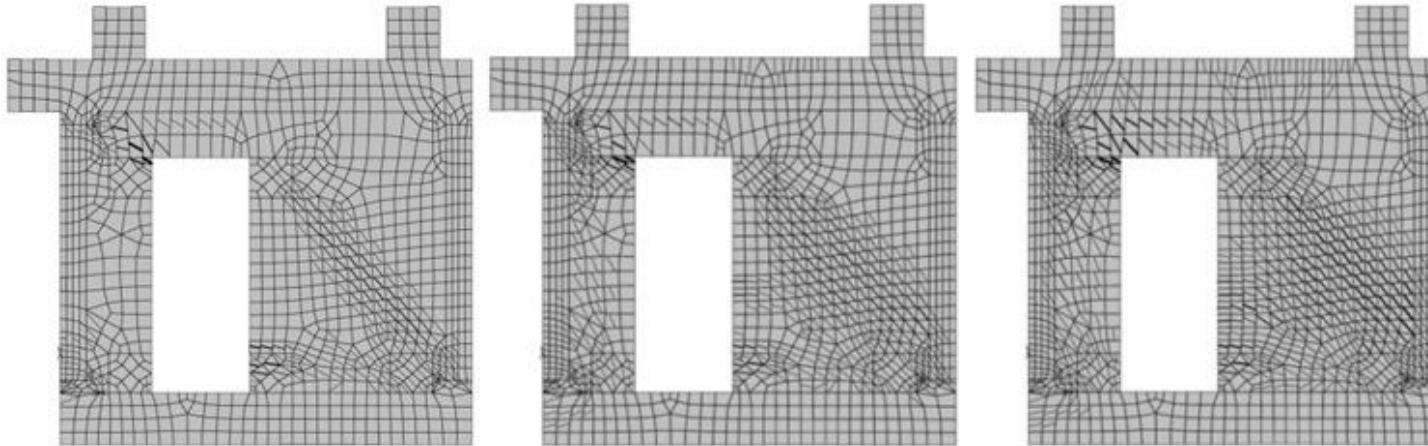
Post-damage strengthened wall with narrow door cut-out results

The load displacement diagram and the primary results of the tested and modelled wall with large door cut-out are presented in these two figures.

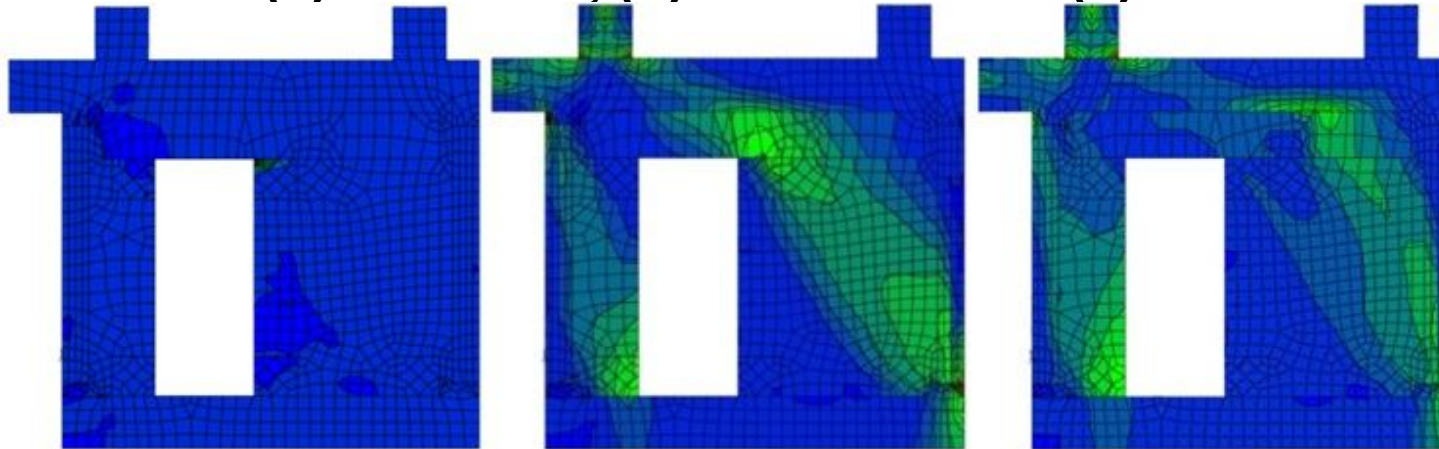


POST-DAMAGE STRENGTHENED WALL WITH NARROW DOOR CUT-OUT RESULTS				
Element	First diagonal crack	FRP failure initiation	Maximum lateral load imposed	Drift level corresponding to max lateral load imposed
Tested	$\delta = 3.14$ mm drift level	6.28 mm	625.3 kN	14.13 mm
Modelled	$\delta = 1.53$ mm drift level	6.48 mm	642 kN	6.48 mm

Post-damage strengthened wall with narrow door cut-out results



Crack state at (a) - 1.53 mm, (b) - 3.13 mm and (c) - 6.48 mm drift level

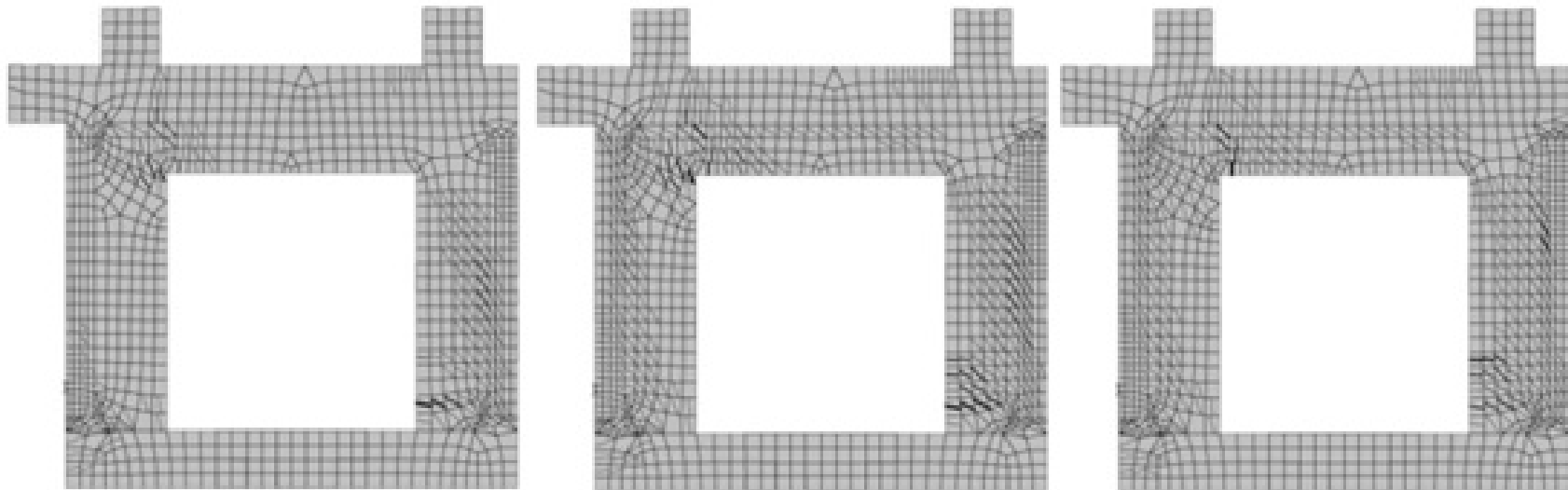


Compressive strain at (a) - 6.38 mm, compressive stress at (b) - 6.38
and (c) - 7.8 mm

Wall with large door cut-out results

- The figure below shows the crack state of the wall with large door

cut-out according to the numerical modelling.



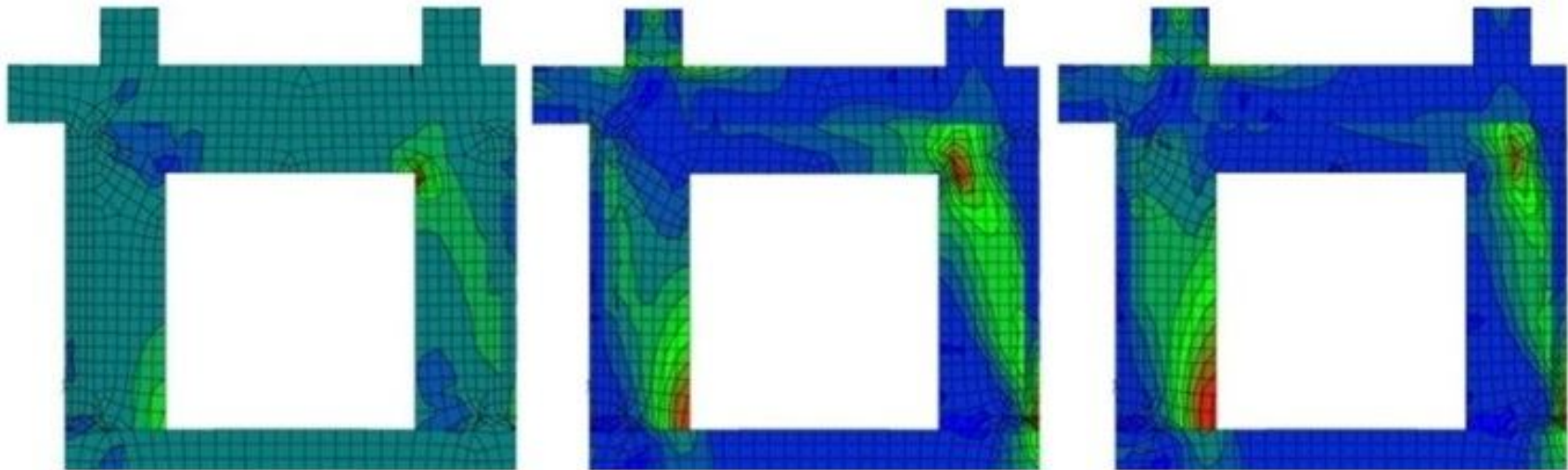
(a)

(b)

(c)

Crack state at (a) - 3.3 mm, (b) - 5.85 mm and (c) - 7.49 mm drift level

Wall with large door cut-out results



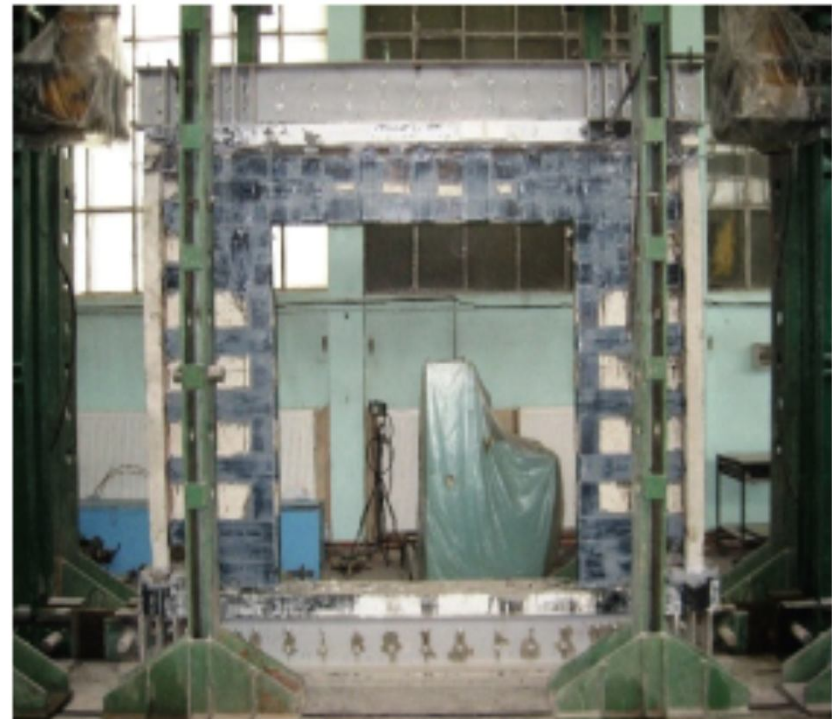
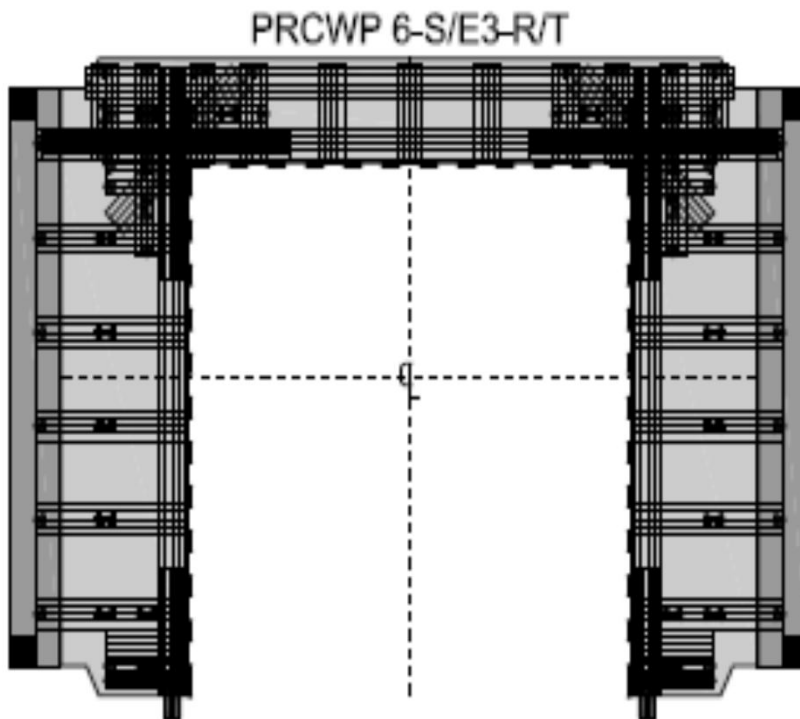
(a)

(b)

(c)

Compressive strain at (a) 5.25 mm, compressive stress at (b) 5.85 mm
and (c) 7.49 mm

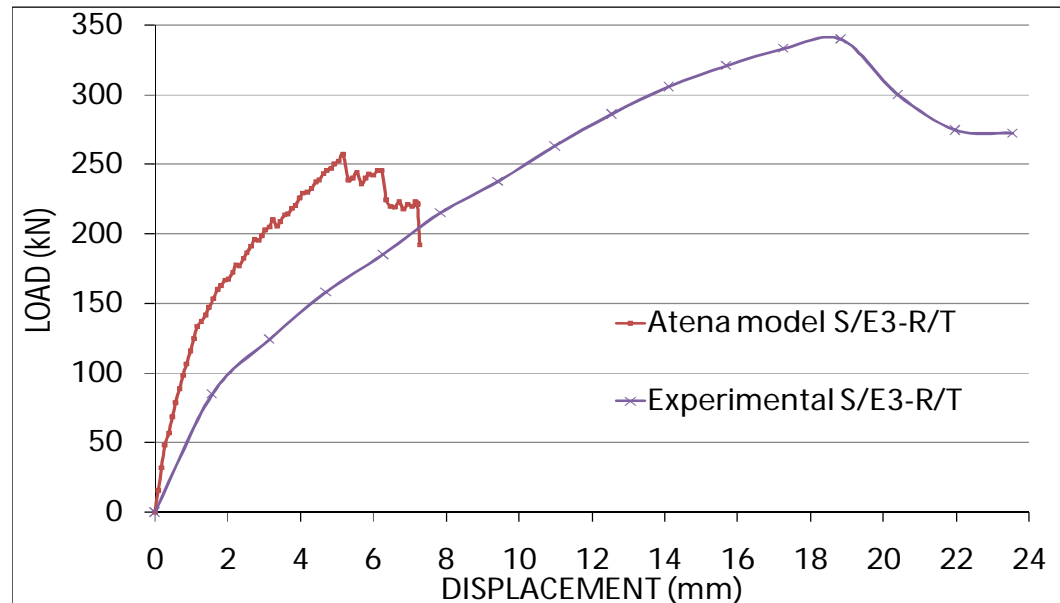
Prior-to-damage strengthened wall with large door cut-out



CFRP strengthening strategy for S/E3-R/T specimen [1]

Prior-to-damage strengthened wall with large door cut out

The load displacement diagram and the primary results of the tested and modelled wall with large door cut out are presented in these two figures.

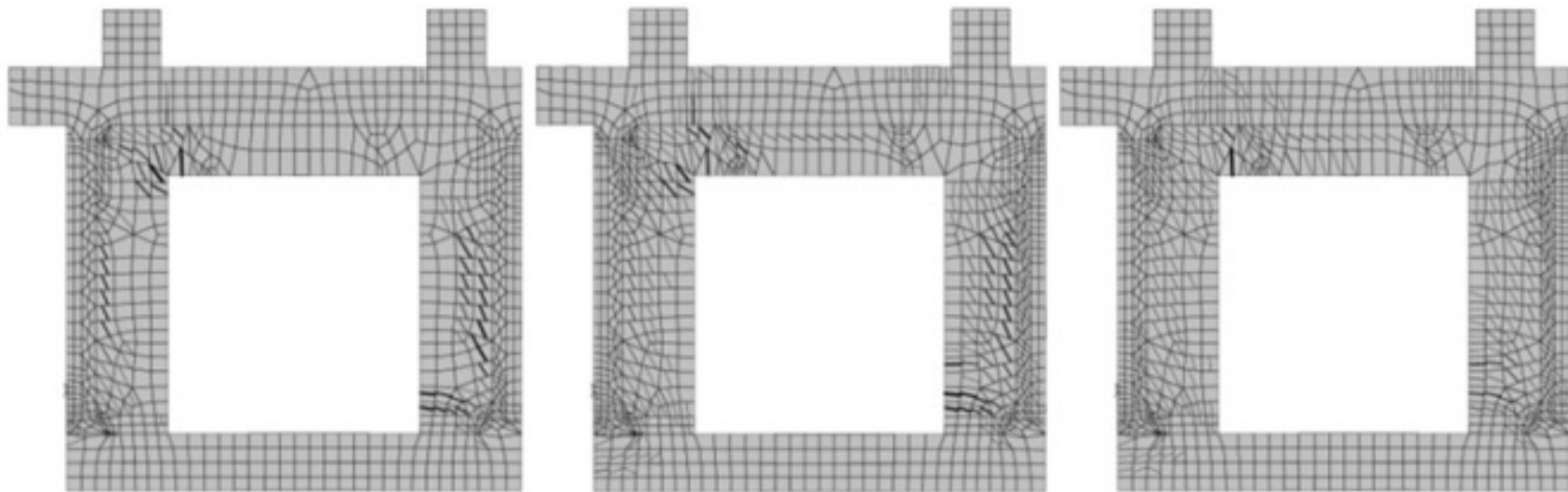


PRIOR-TO-DAMAGE STRENGTHENED WALL WITH LARGE DOOR CUT-OUT RESULTS

Element	First diagonal crack in both piers	FRP failure initiation	Maximum lateral load imposed	Drift level corresponding to max lateral load imposed
Tested	$\delta = 9.42$ mm drift level	10.98 mm	339.8 kN	18.83 mm
Modelled	$\delta = 2.25$ mm drift level	-	257 kN	5.16 mm

Prior-to-damage strengthened wall with large door cut-out

- The figure below shows the crack state of the prior-to-damage strengthened wall with large door cut-out according to the numerical modelling.



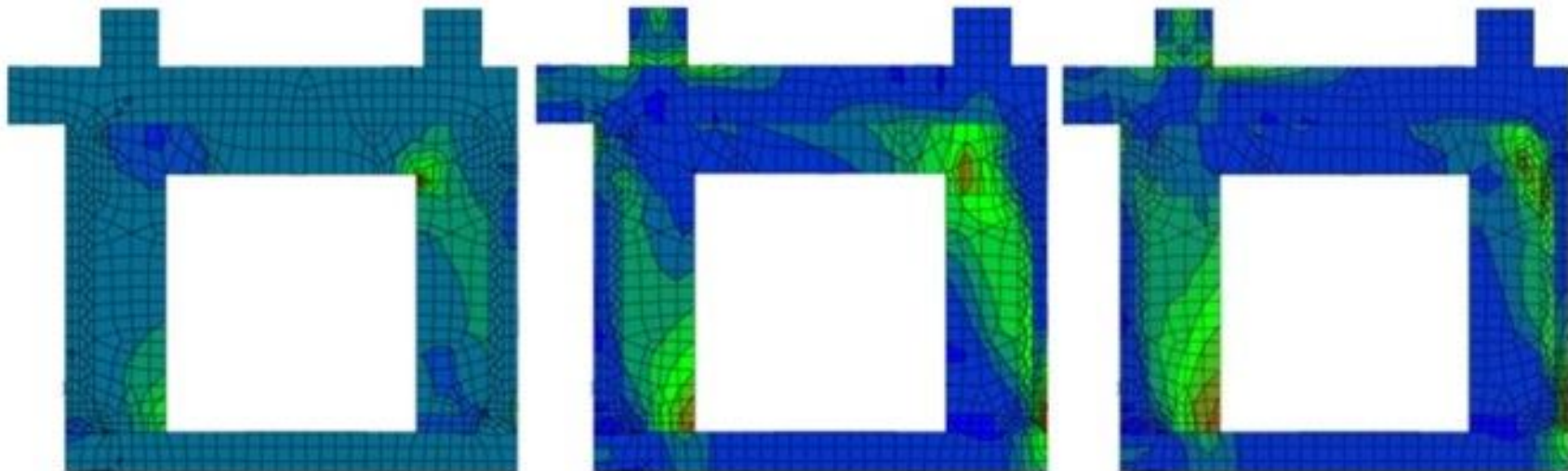
(a)

(b)

(c)

Crack state at (a) – 2.25 mm, (b) - 5.2 mm and (c) - 7.27 mm drift level

Prior-to-damage strengthened wall with large door cut-out



(a)

(b)

(c)

Compressive strain at (a) 5.2 mm, compressive stress at (b) 5.2 mm and (c) 7.27 mm.

Conclusion

- ☐ The analysis predicted well the tendency of the experimental curves, sharing the same critical regions of the specimens.
- ☐ In terms of the maximum load supported by the element, the modelled wall with a narrow door cut-out recorded 541.8 kN while the tested specimen had 581.8 kN.
- ☐ The maximum drift level obtained by the modelled wall with a narrow door cut-out was 9.68 mm while for the tested specimen was 10.98 mm.
- ☐ Failure of the modelled wall with narrow door cut-out occurred due to concrete crushing in pier 2 and for the modelled post-damage strengthened wall with narrow door cut-out due to FRP reinforcement yielding at the left upper corner of the opening and concrete crushing in pier 2.

Conclusion

- ☐ In terms of the maximum load supported by the element, the modelled wall with large door cut-out recorded 303 kN while the tested specimen had 317.7 kN.
- ☐ The modelled prior-to-damage strengthened wall with large door cutout recorded 257 kN and the tested specimen had 339.8 kN.
- ☐ Concluding upon the performance of the strengthening system this was efficient from the point of view of the load bearing capacity.
- ☐ Also from the recorded data available one can remark that the loss of bearing capacity caused by a door cut-out with respect to the solid wall is more than significant.



TEXTILE REINFORCED MORTAR STRENGTHENING OF A PRECAST REINFORCED CONCRETE WALL PANEL USING CARBON FIBER GRID

Carla
TODUȚ

PhD Student

Valeriu
STOIAN

PhD, Professor

István
DEMETER

PhD, Assistant

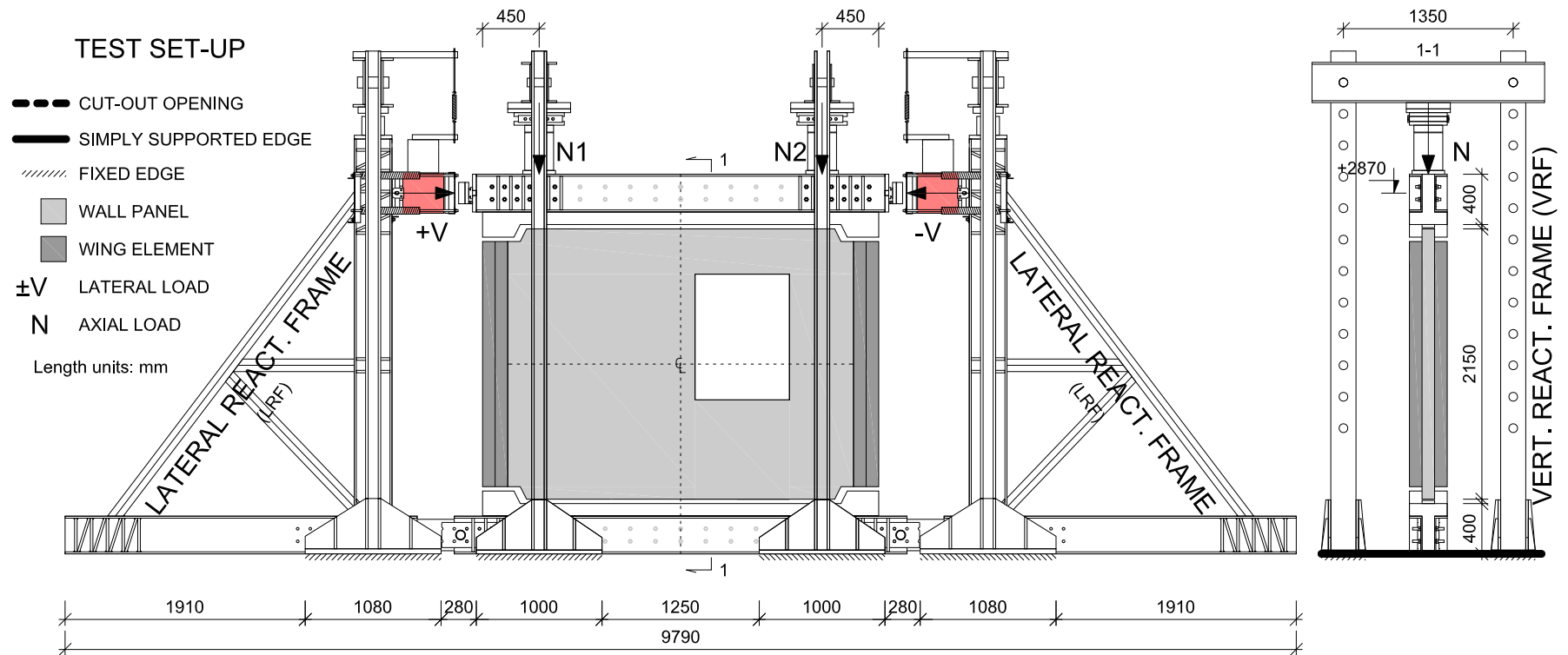
Mihai
FOFIU

PhD Student

Politehnica University of Timișoara

- Large number of PRCLWP buildings across the country
- Interventions on them become more and more necessary after 50 years of existence
- Determine the seismic performance of the PRCWP
- Investigate the weakening induced by cut-outs in walls
- due to various reasons
- Analyse various strengthening systems for initial load bearing capacity restoration of the elements
- Evaluate the material and labour costs for each strengthening system since few literature is known on this aspect



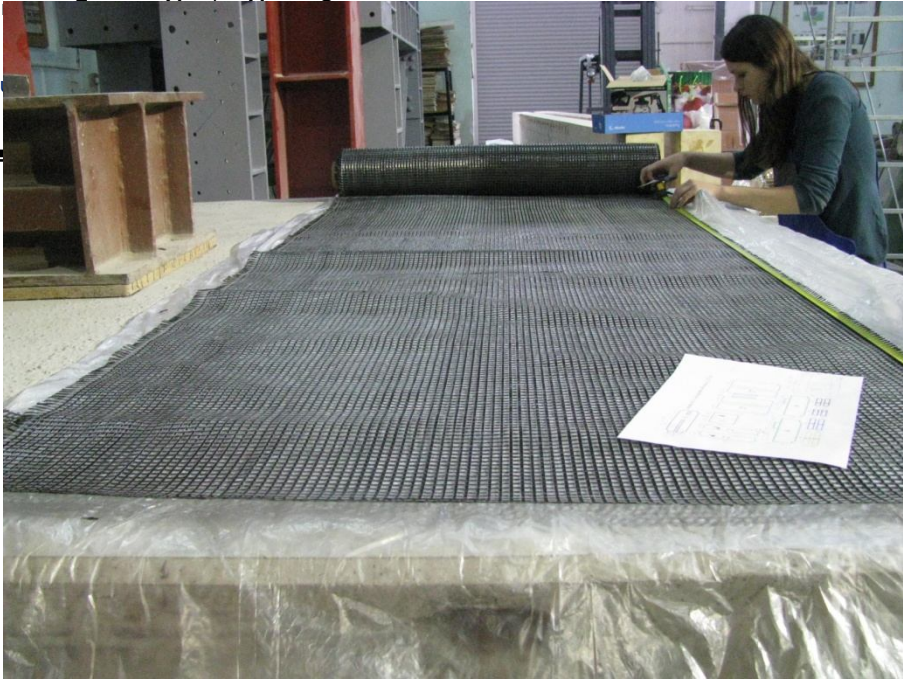






L10 - B.2 - Mechanical properties of cast iron, mild iron and steel at historical structures

Eu
S

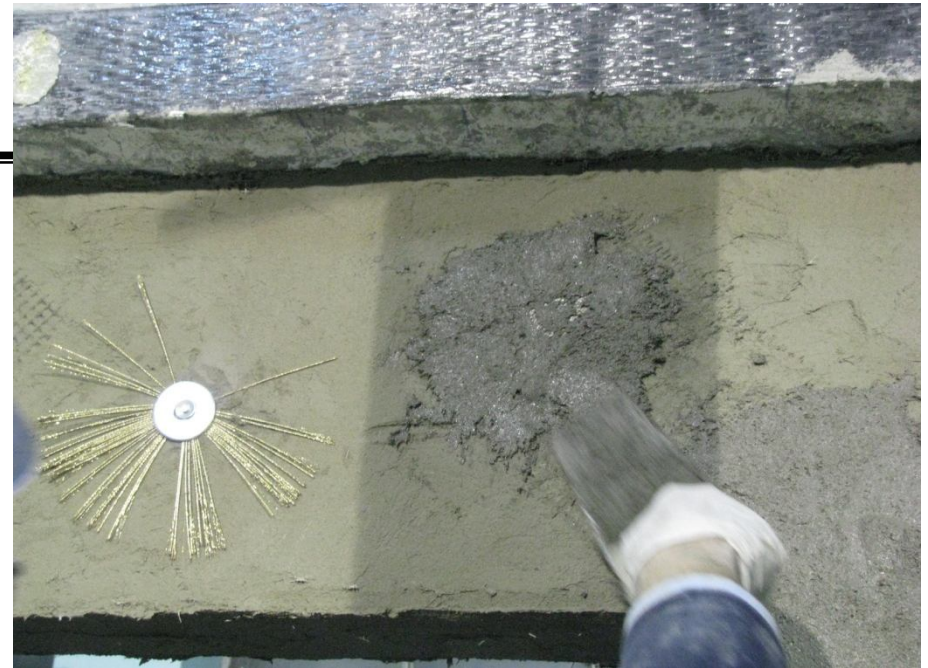
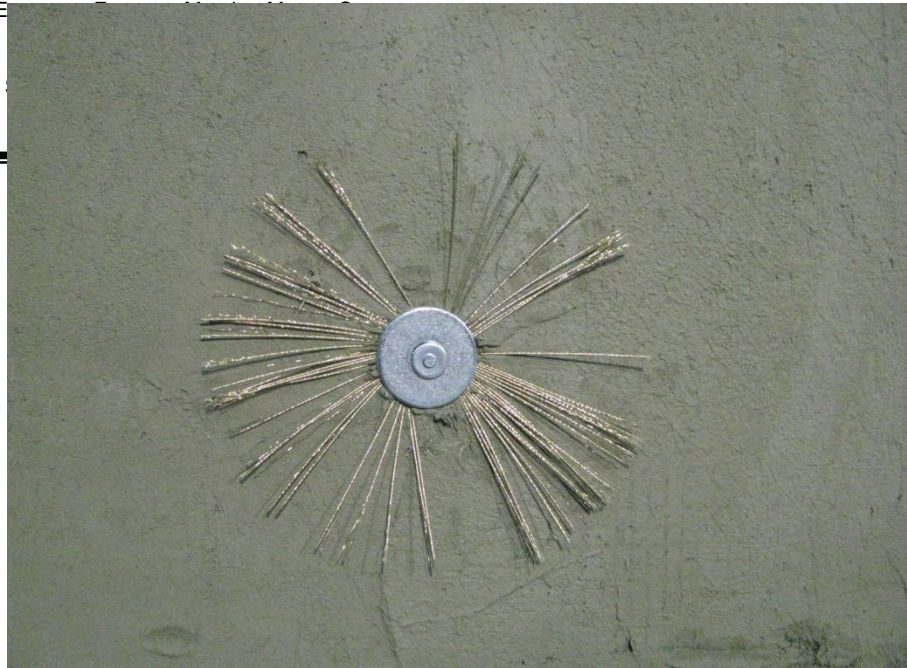


L10 – B.2 – mechanical properties of cast iron, mild iron and steel at historical structures

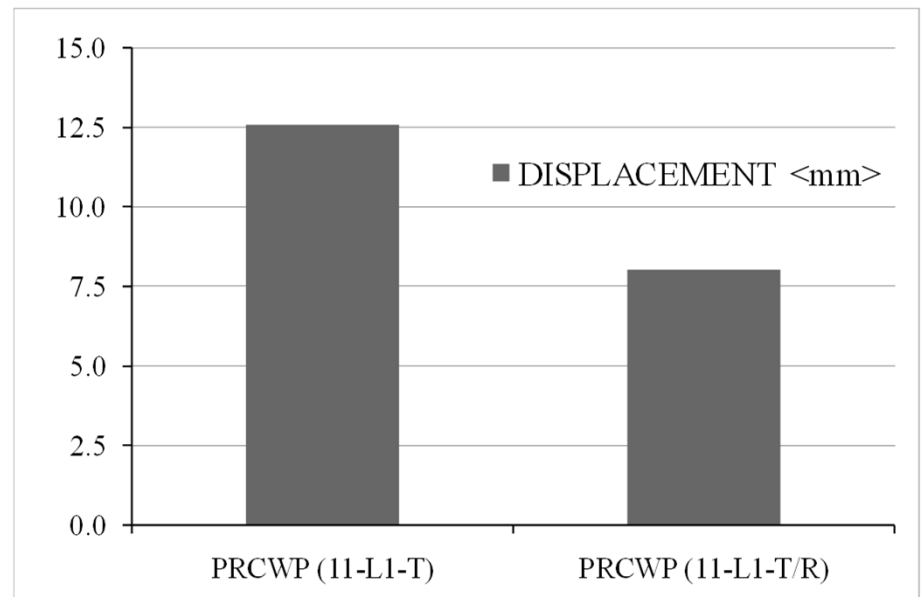
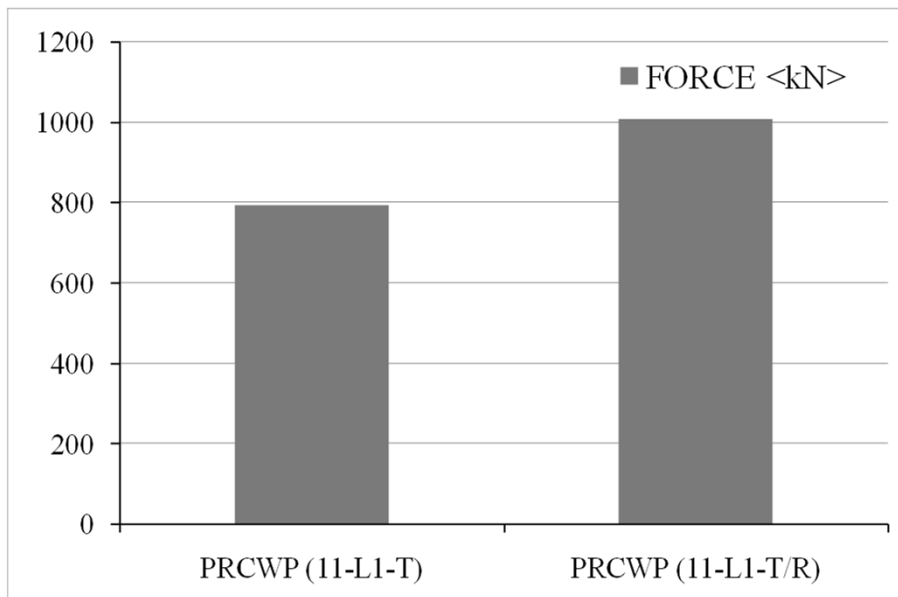
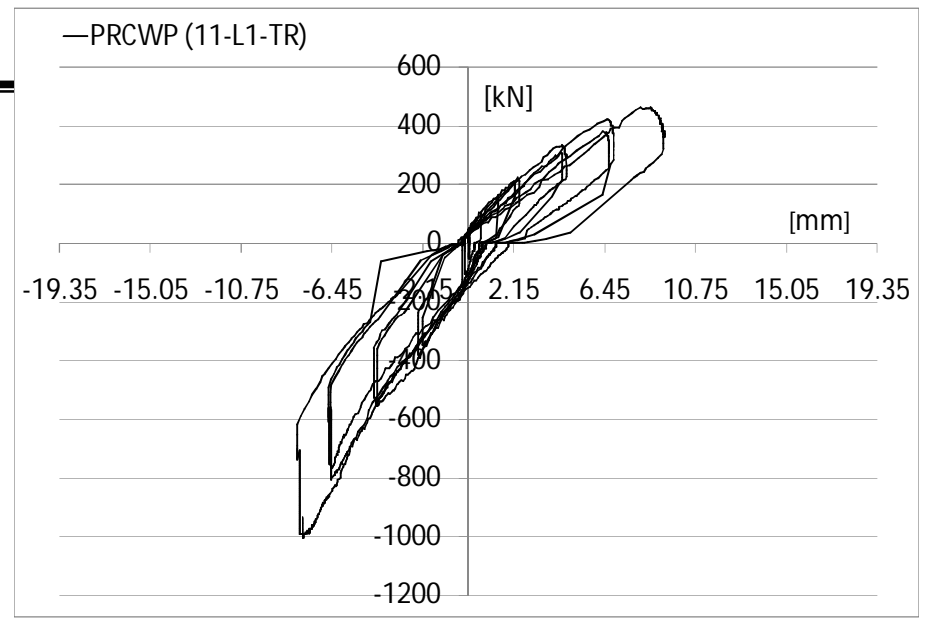
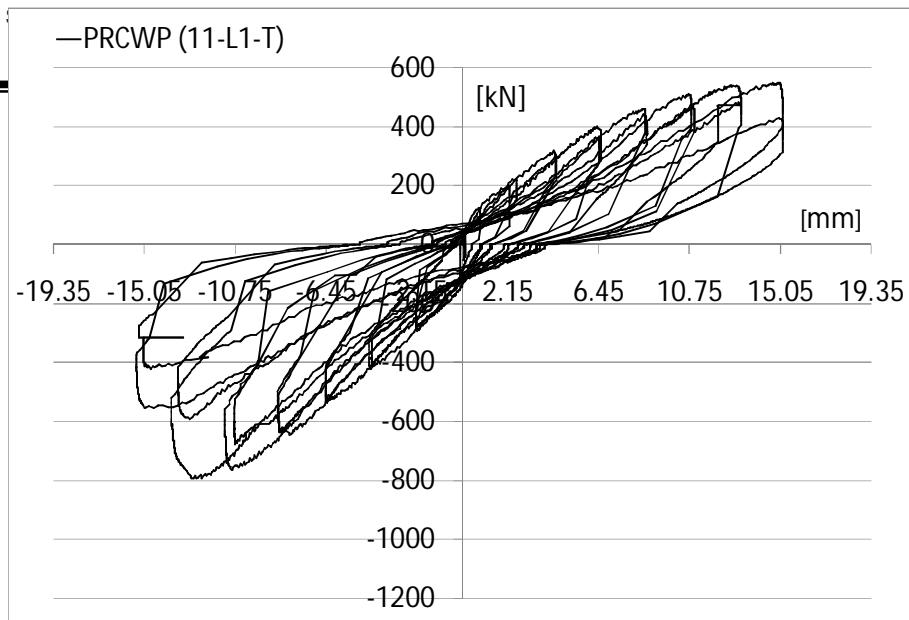




L10 = B.2 = mechanical properties of cast iron, mild iron and steel at historical structures

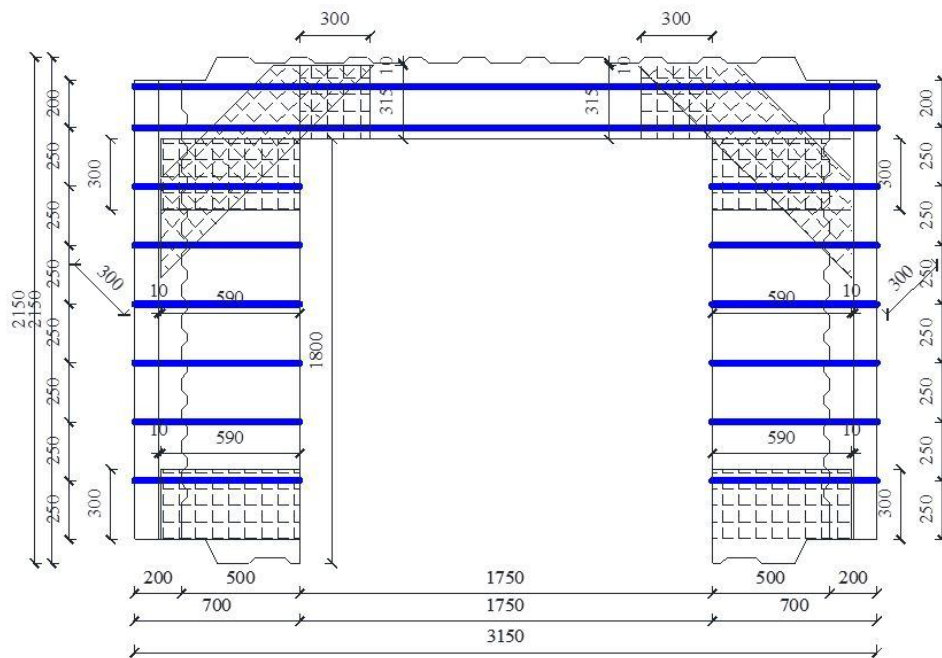


L10 = B.2 = mechanical properties of cast iron, mild iron and steel at historical structures

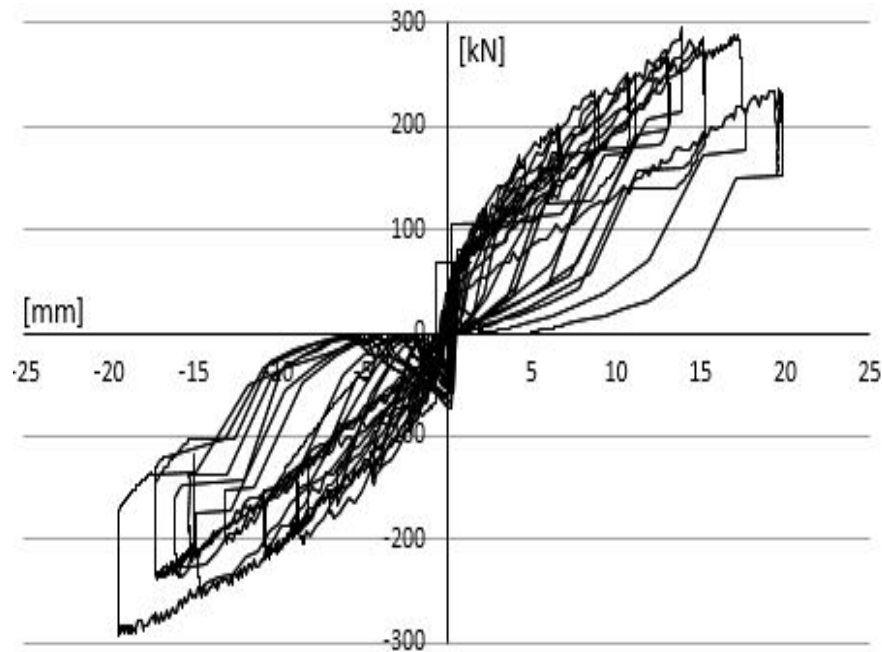


- In terms of maximum load supported by the element the PRCWP (11-L1-T) recorded 793.5 kN , while PRCWP (11-L1-T/R) 1007.5 kN.
- Drift level corresponding to the maximum load was 12.59 mm for the unstrengthened wall while for the post-damage strengthened one 8.02 mm.
- The PRCWP (11-L1-T/R) could not be taken to failure due to the available capacity of the testing facility, but analyzing the data one can remark that at a displacement level of 8.02 mm we have an increase in load bearing capacity of 60%.
- The strengthening system using TRM with CF grid proved to be the most expensive in the current experimental program (276.42 EUR/ m²), but we have to take into consideration the fact that the crack injection was not performed in the other cases and also the idea of strengthening versus retrofitting involving the carbon fiber grid wraps raised the total price.

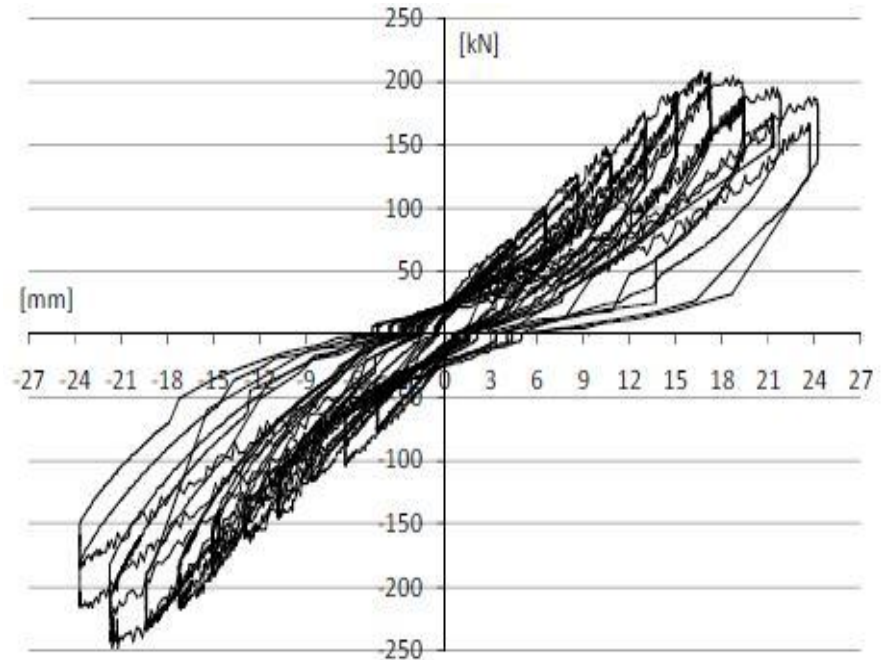
Prior to damage strengthened wall with large door cut-out using mixed NSM-EBR technique results



Force displacement diagram comparison



Strengthen

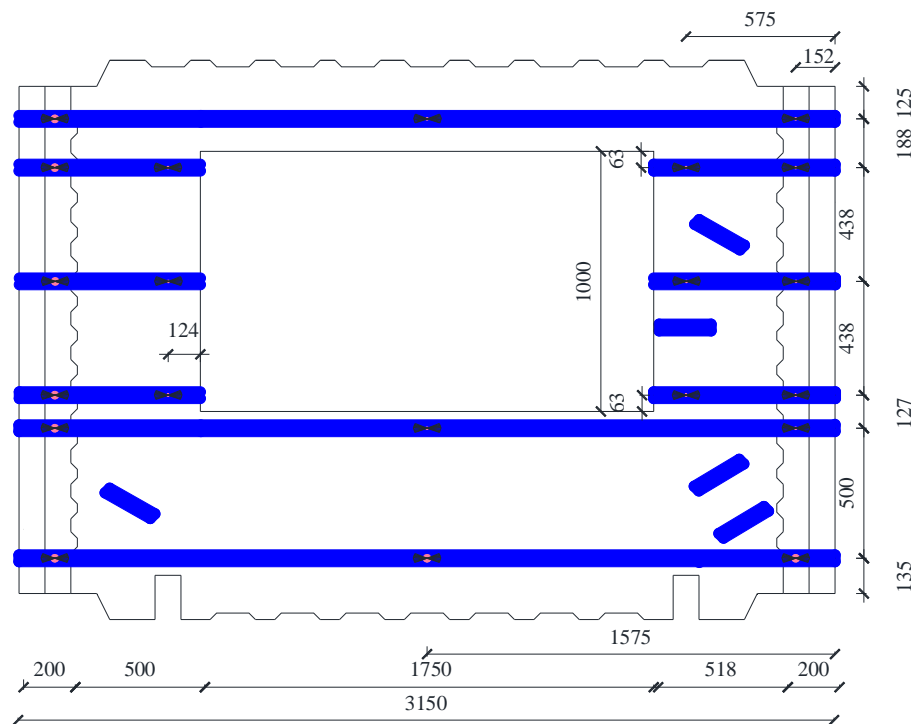


Unstrengthen

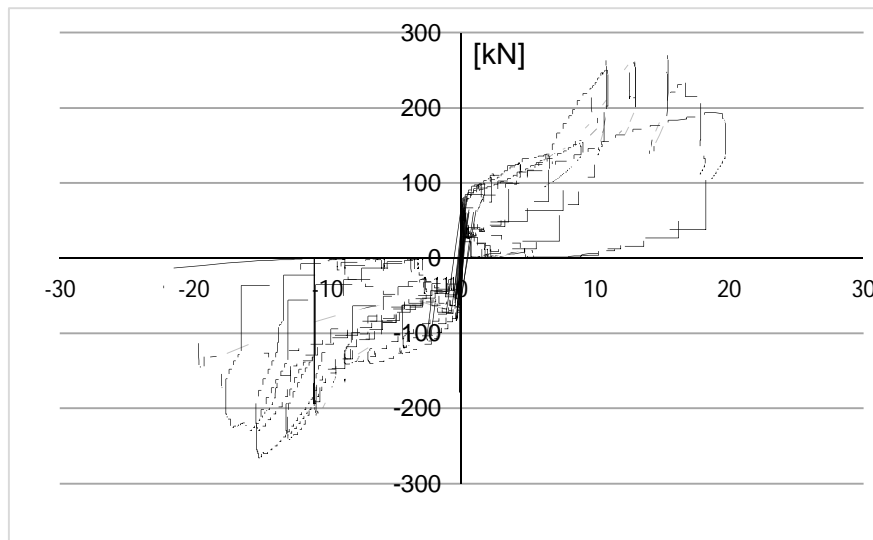
CONCLUSIONS

- The objective was to obtain similar bearing capacity as a PRCWP with an initial large door opening
- From the results it can be clearly seen that the retrofitting strategy was a success
- The bearing capacity was increased with 17 % from 246.5 kN to 288 kN
- The drift was 8.4 % smaller on the retrofitted specimen

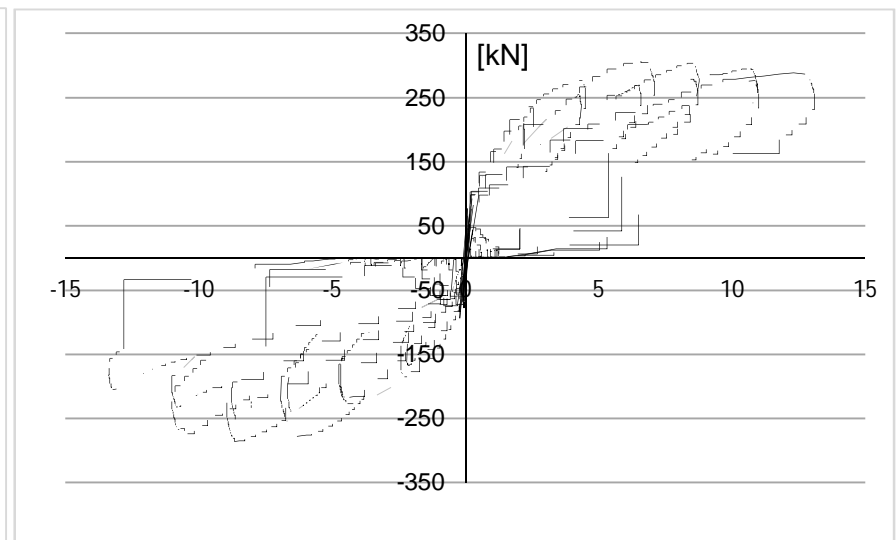
Post-damage strengthened wall using EBR strips



Force displacement diagram comparison



Strengthened



Unstrengthened

CONCLUSIONS

- The objective was to reestablish the load bearing capacity of a PRCWP with an initial large window opening
- From the results it can be clearly seen that the retrofitting strategy was a success
- The retrofitting technique was able to reestablish 90,2% of the initial load bearing capacityThe drift was 8.4 % smaller on the retrofitted specimen

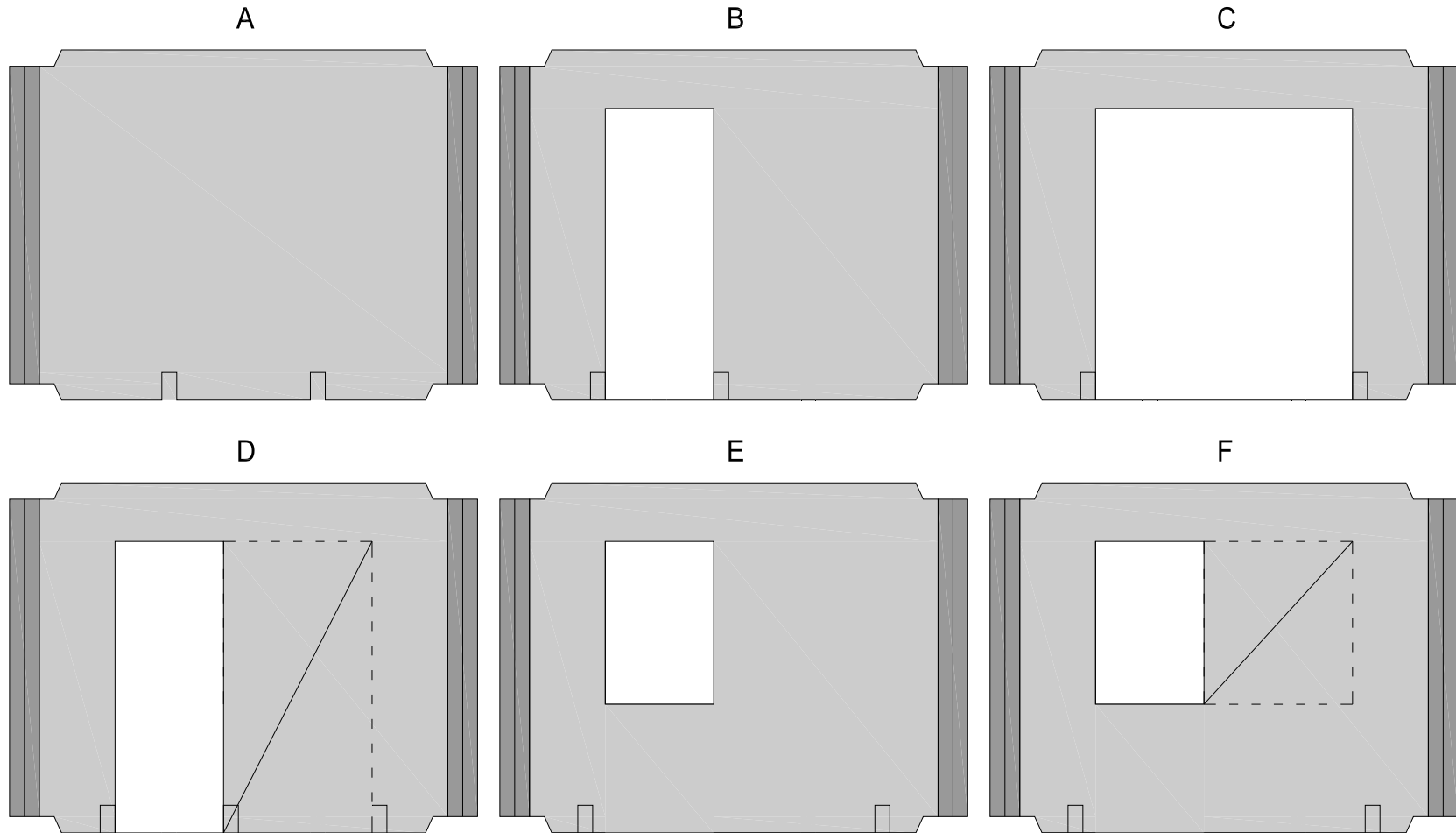


STRUCTURAL REHABILITATION OF PRECAST REINFORCED CONCRETE WALL PANELS USING CFRP COMPOSITES

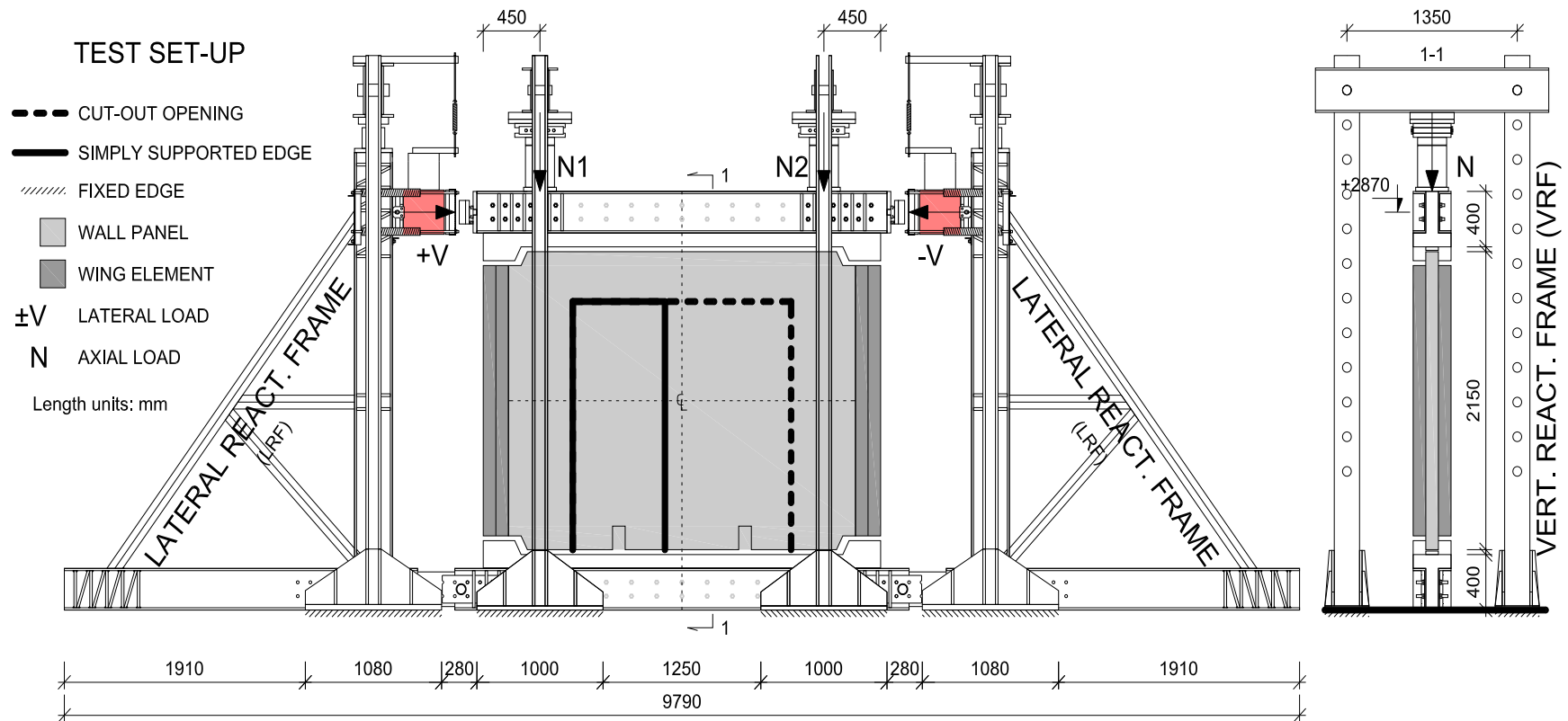
Carla Toduț, Mihai Fofiu

Politehnica University of Timișoara

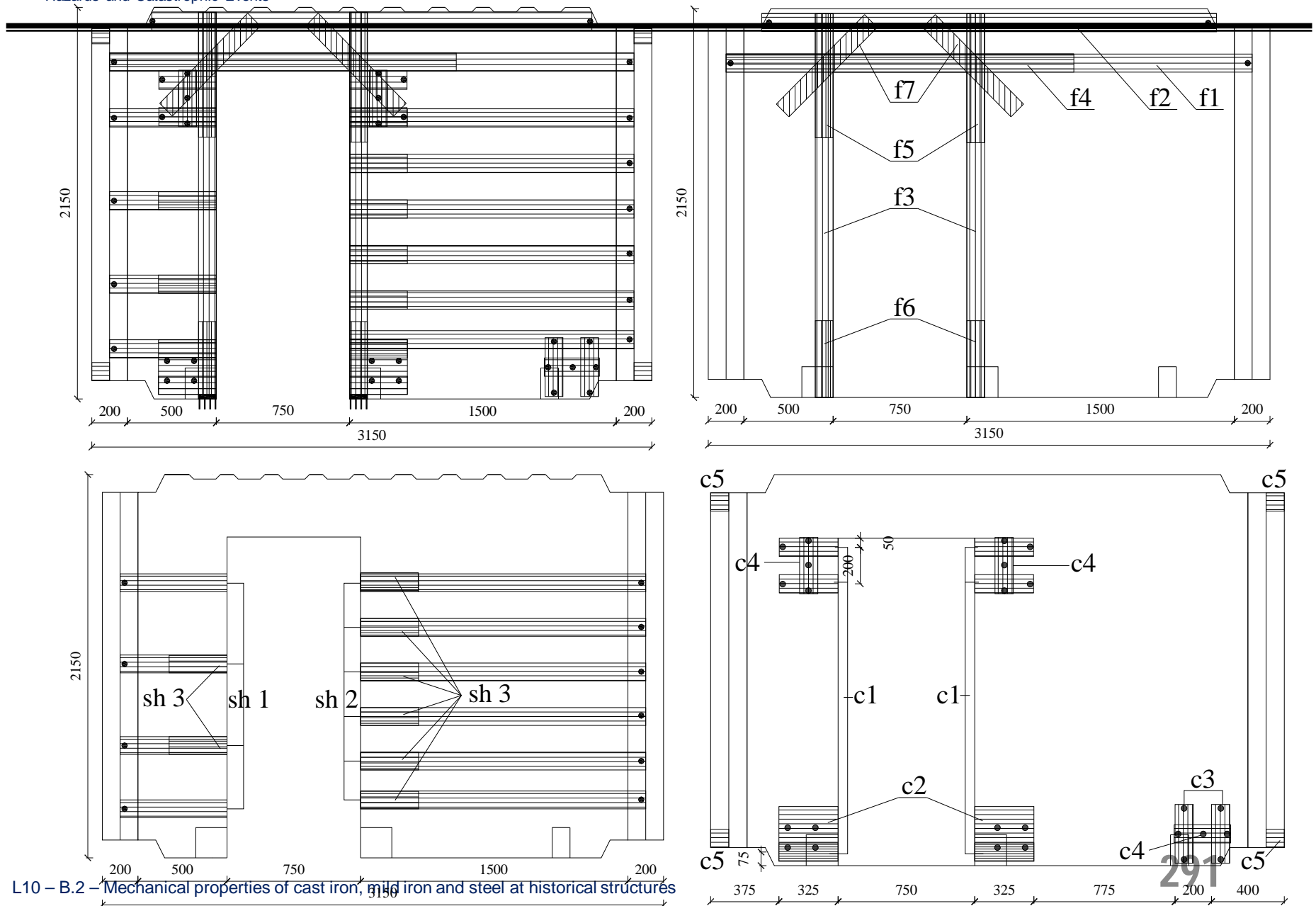
1. Motivation



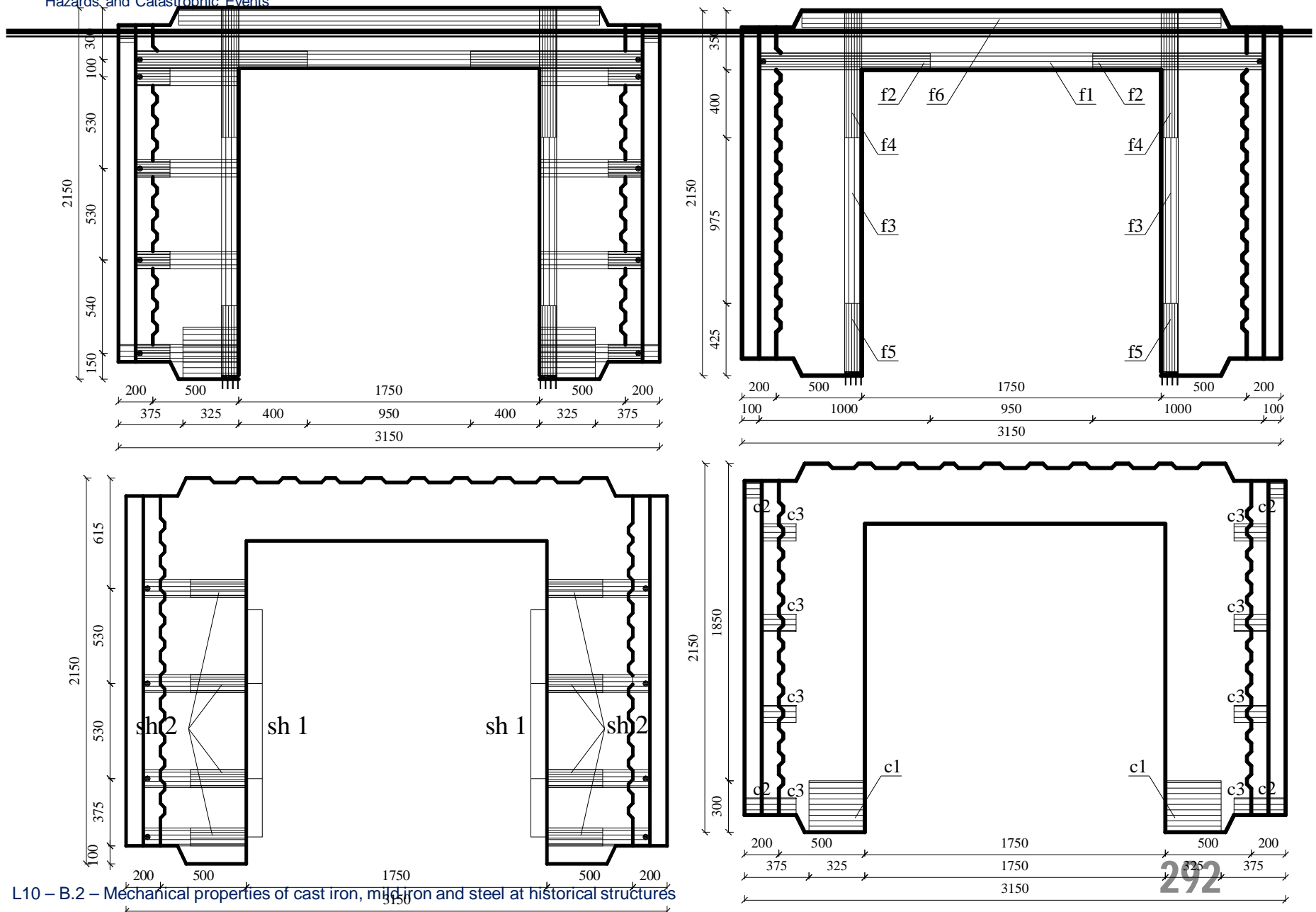
~~2. Experimental program description~~



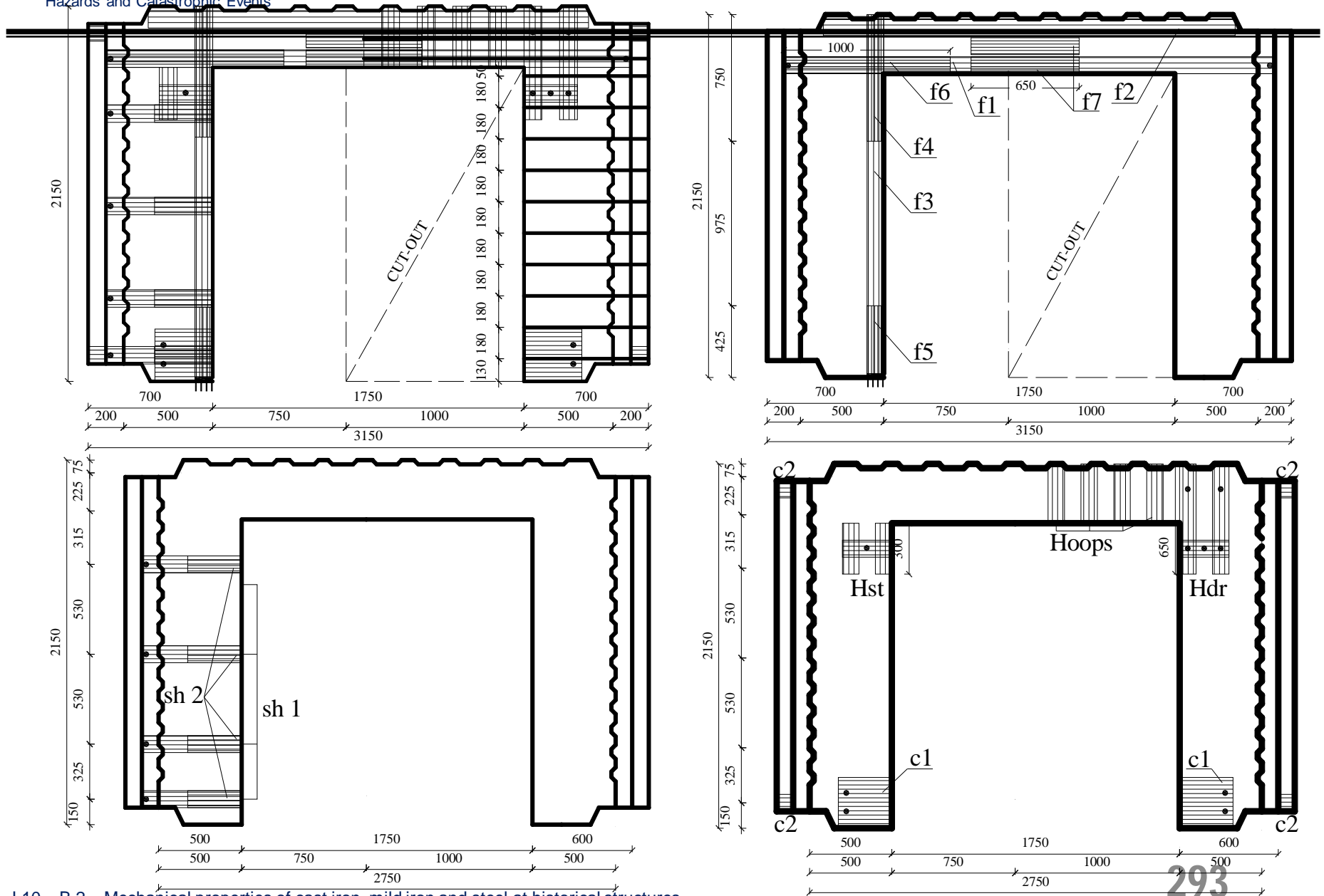
4. Strengthening strategy for specimen (7-E1-T/R)

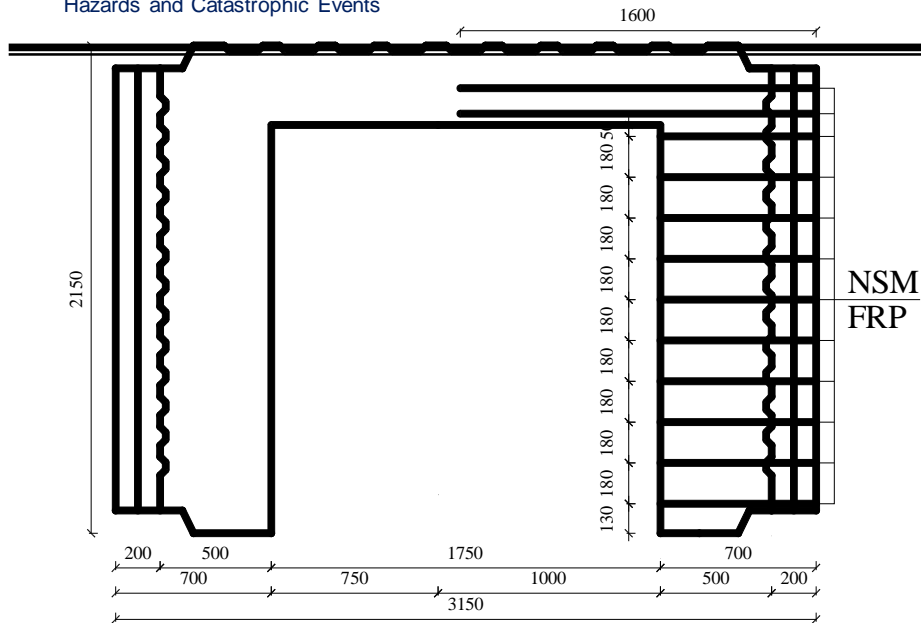


4. Strengthening strategy for specimen (8-E3-T/R)

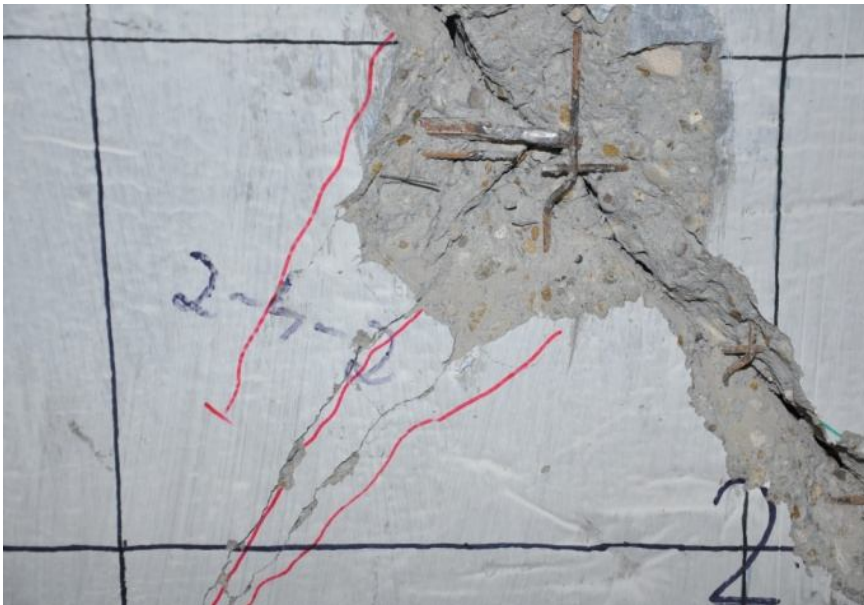


4. Strengthening strategy for specimen (9-E1/E3-R/T)





5. Failure details (PRCWP-7-E1-T)



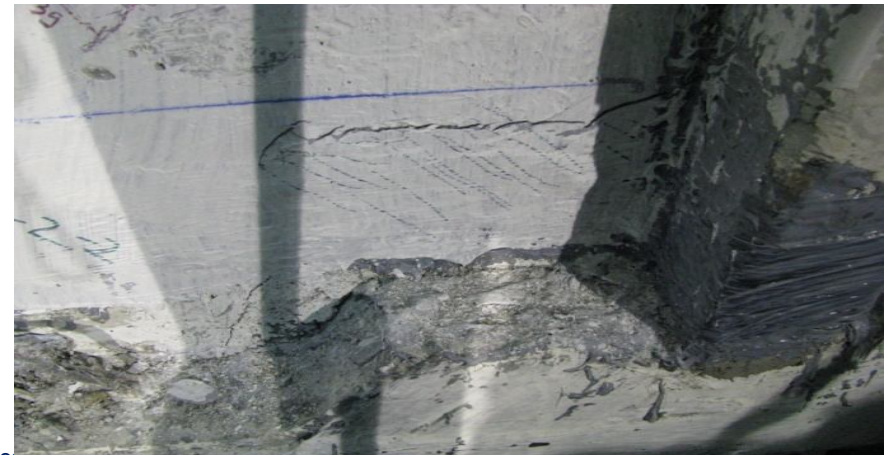
5. Failure details(PRCWP-7-E1-T/R)



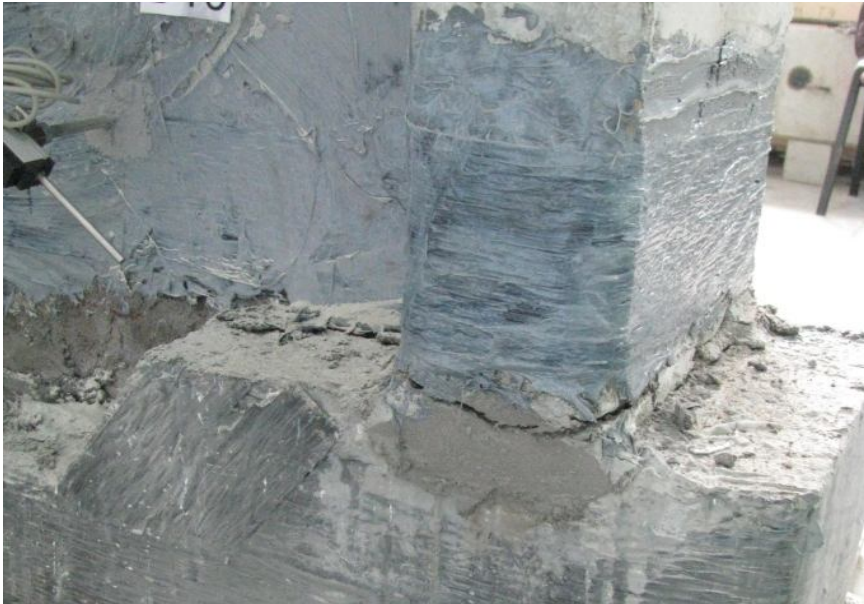
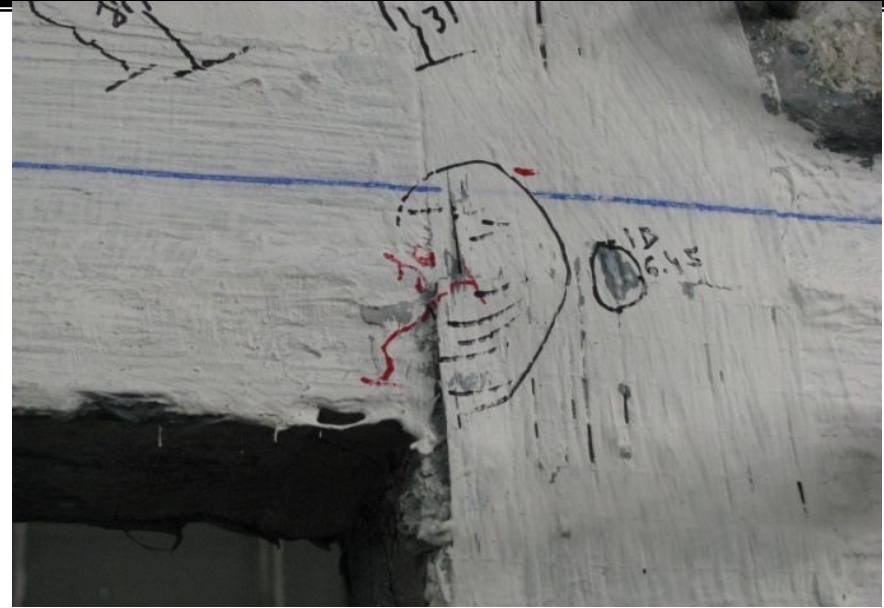
5. Failure details(PRCWP-8-E3-T)



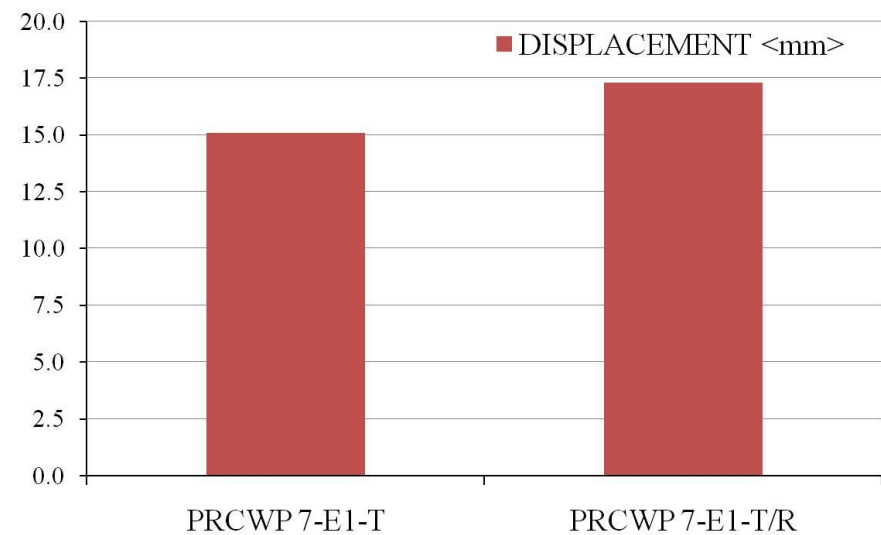
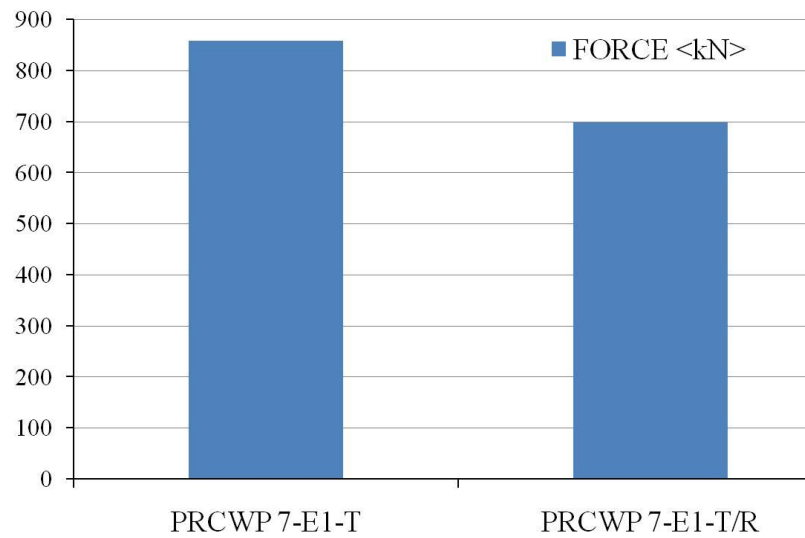
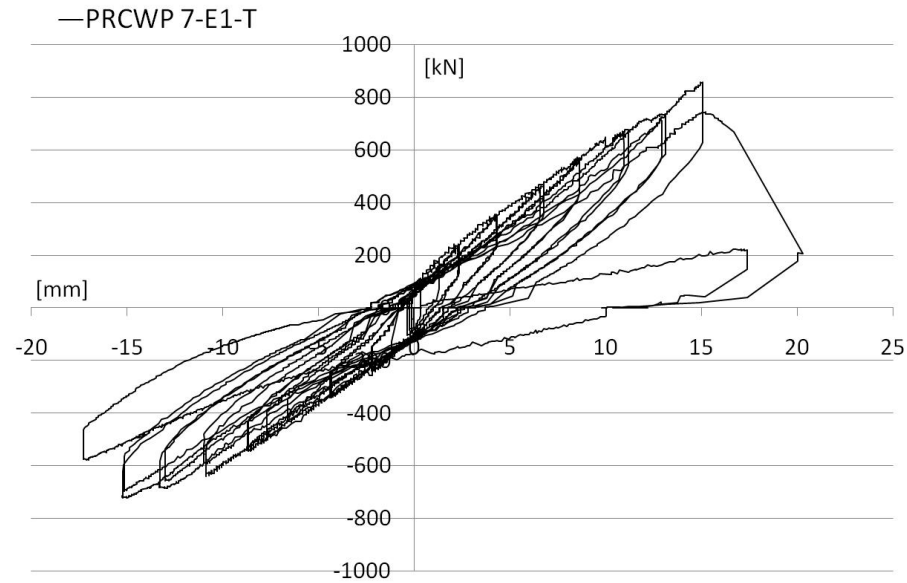
5. Failure details(PRCWP-8-E3-T/R)



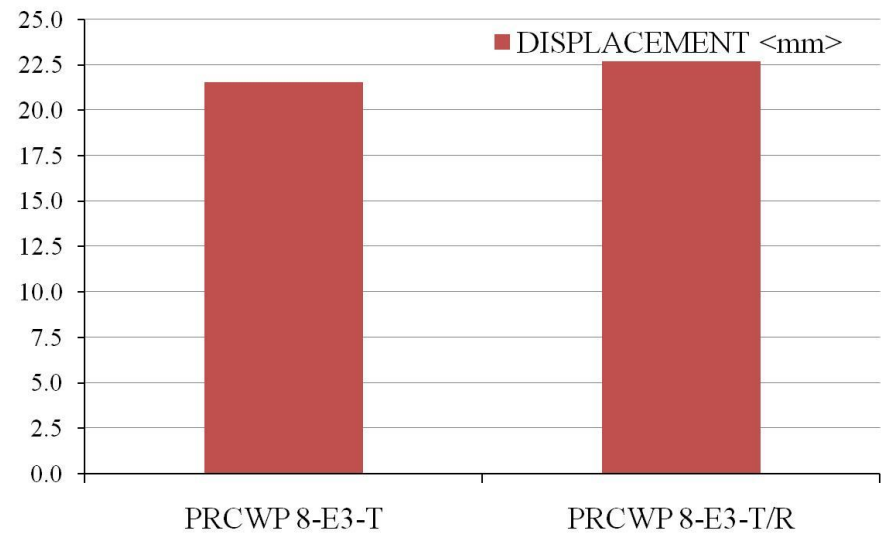
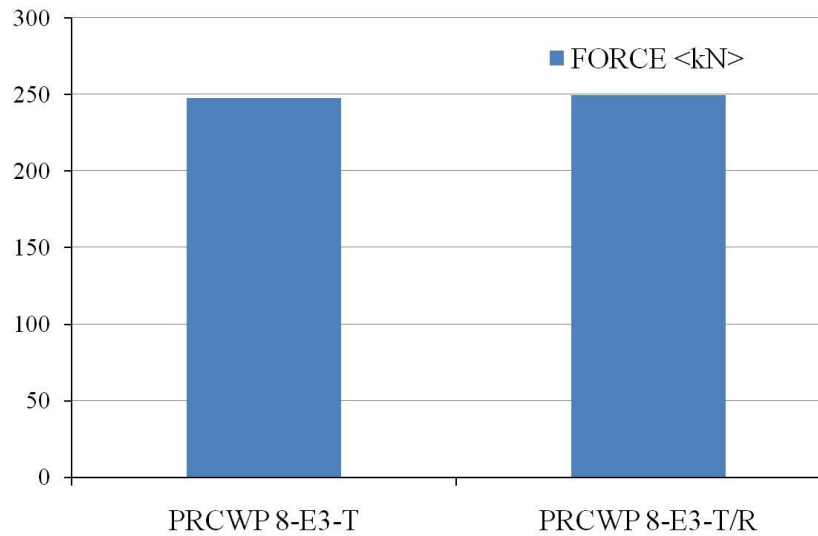
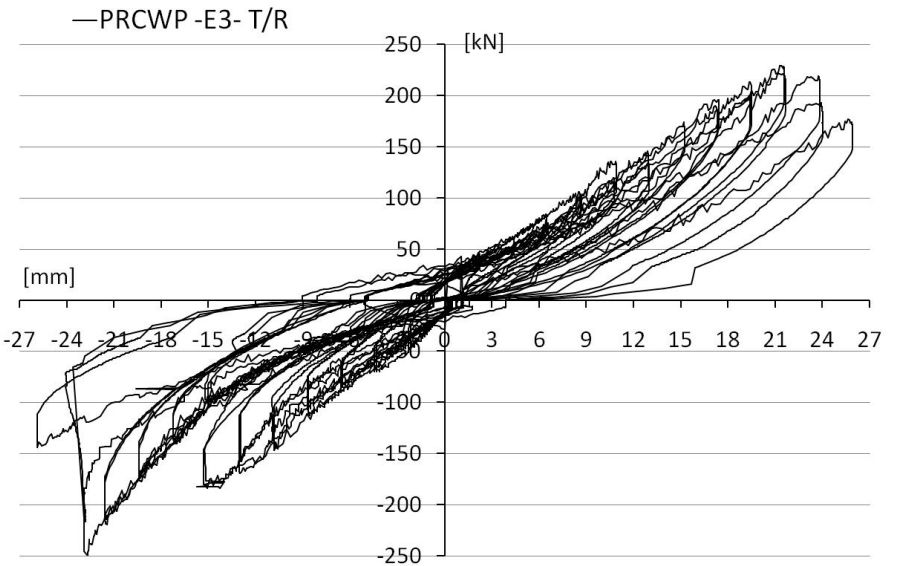
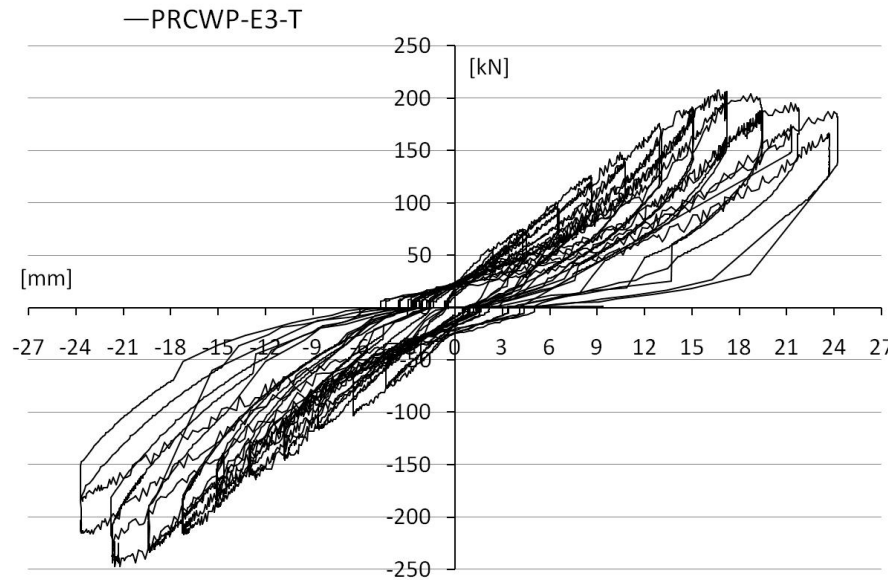
5. Failure details(PRCWP-9-E1/E3-R/T)



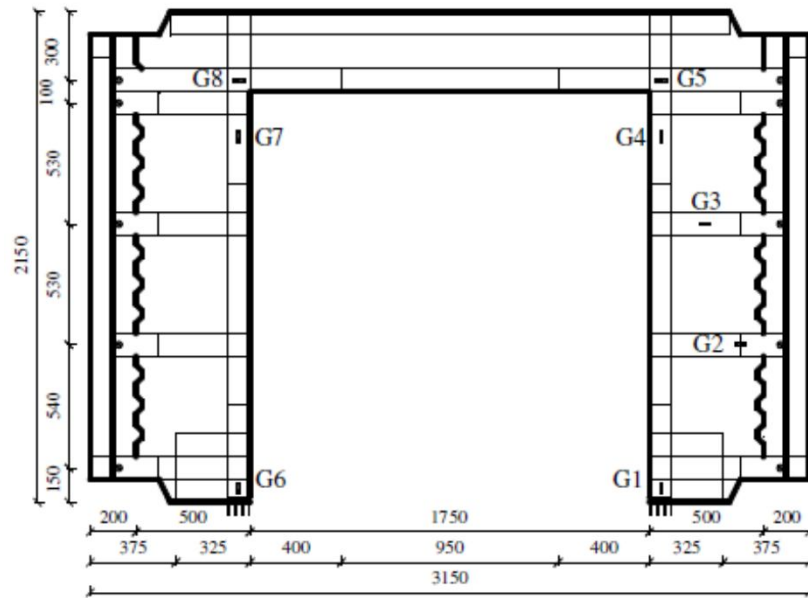
6. Results (PRCWP 7-E1-T & 7-E1-T/R)



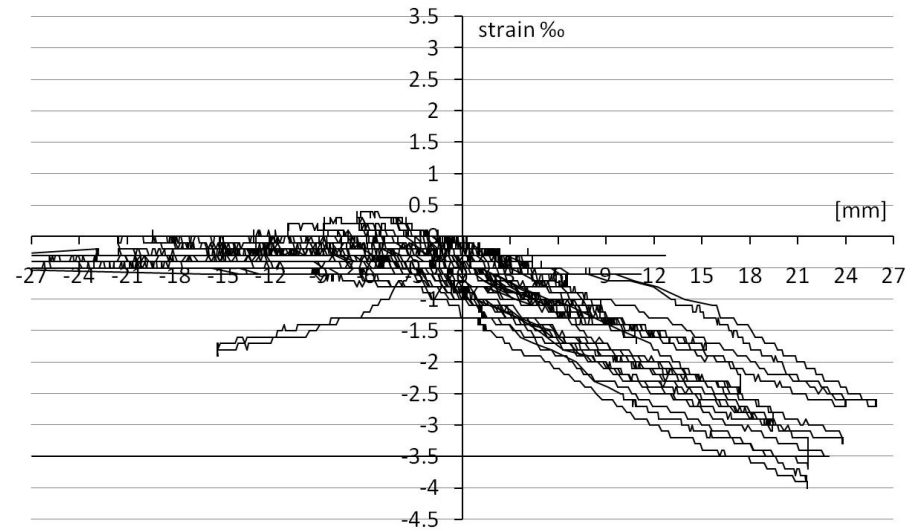
6. Results (PRCWP 8-E3-T & 8-E3-T/R)



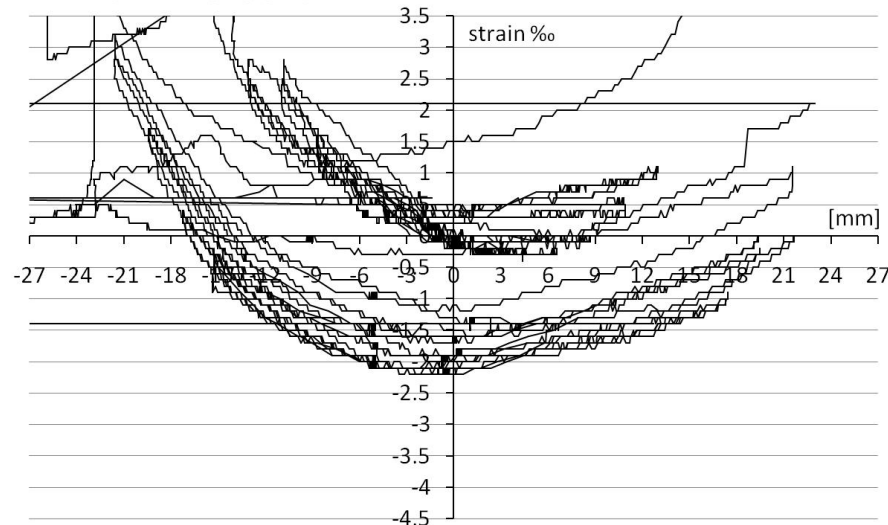
6. Results (PRCWP 8-E3-T & 8-E3-T/R)



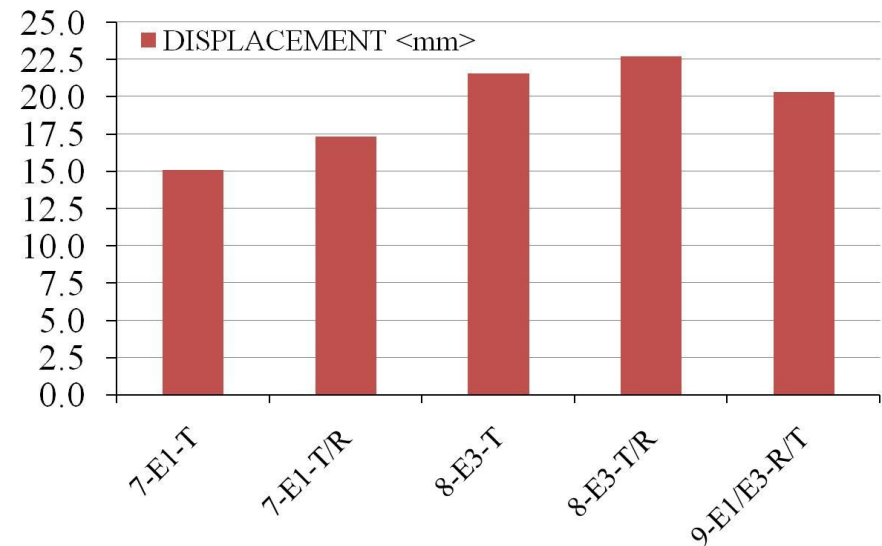
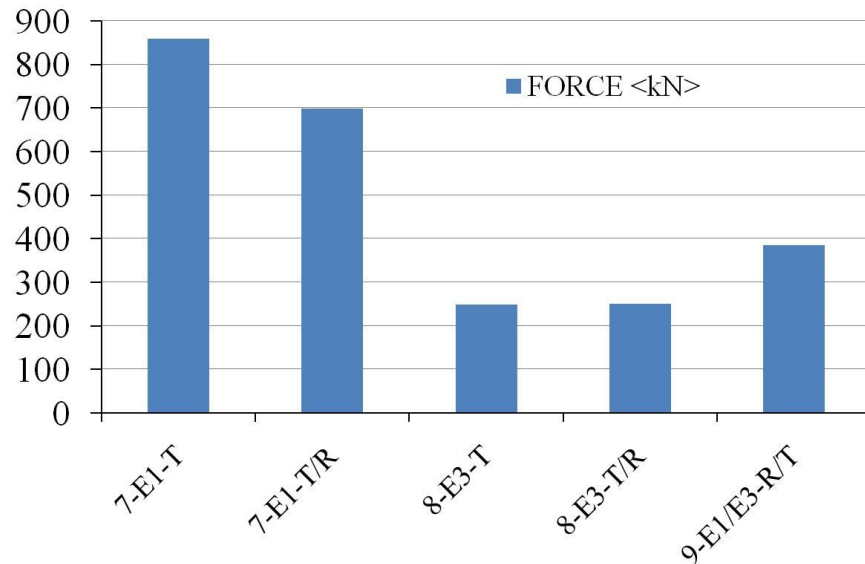
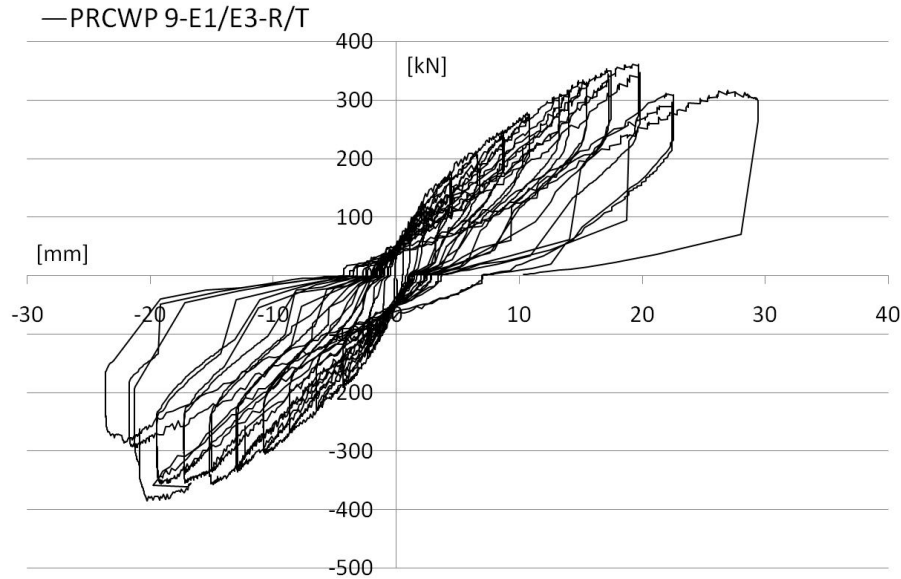
– STRAIN GAUGE G1



– STRAIN GAUGE 3

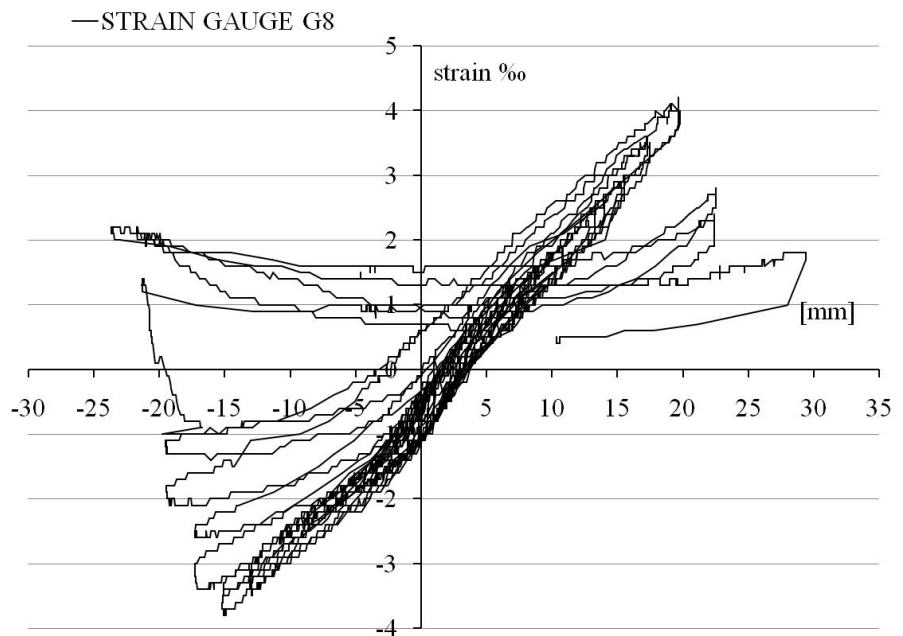
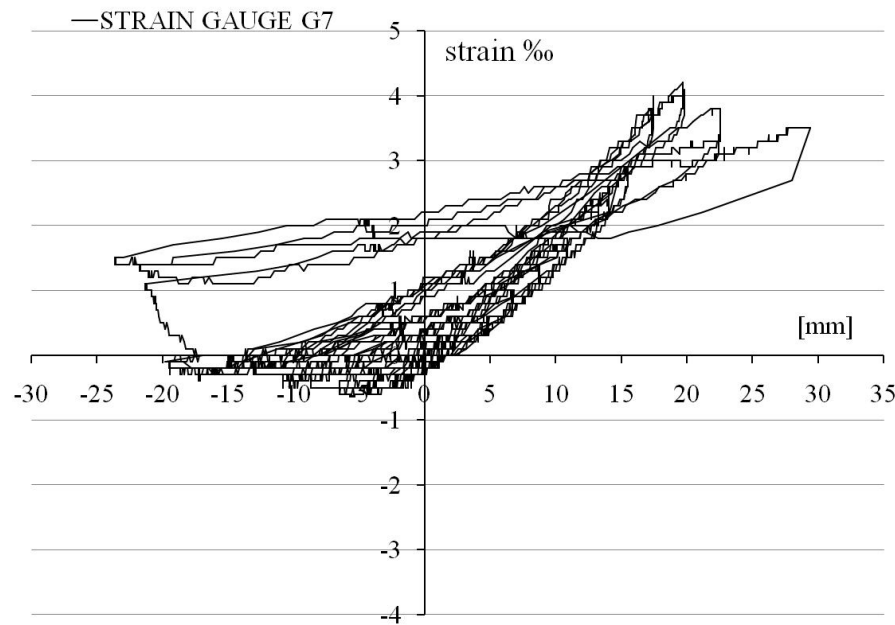
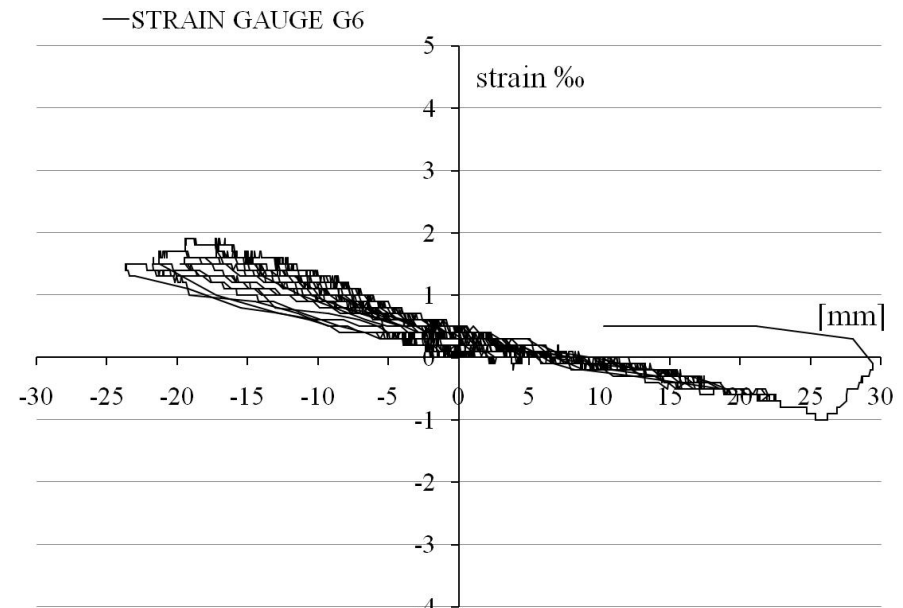
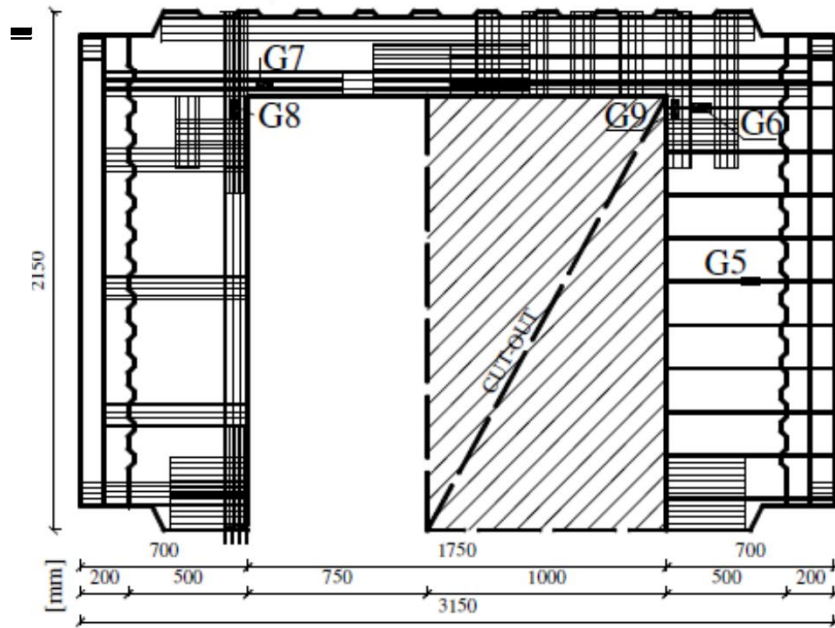


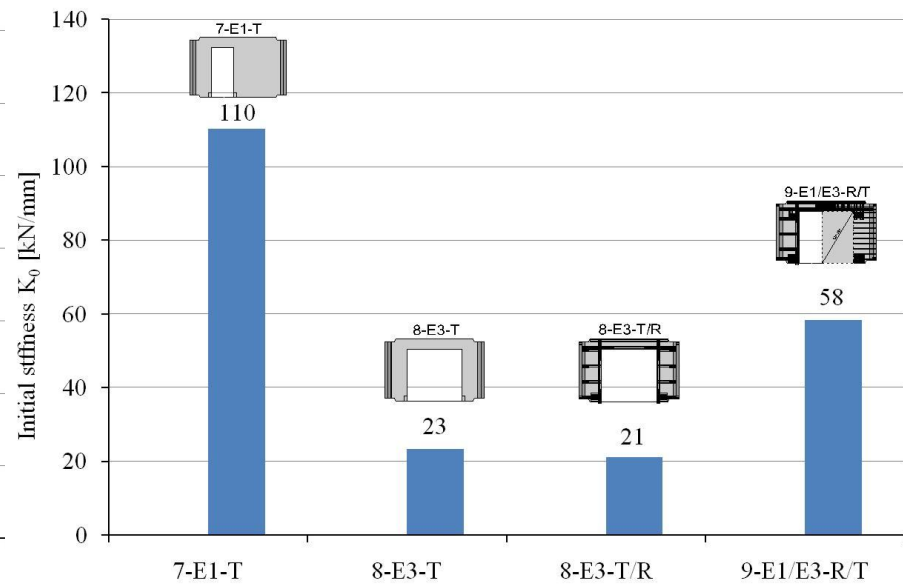
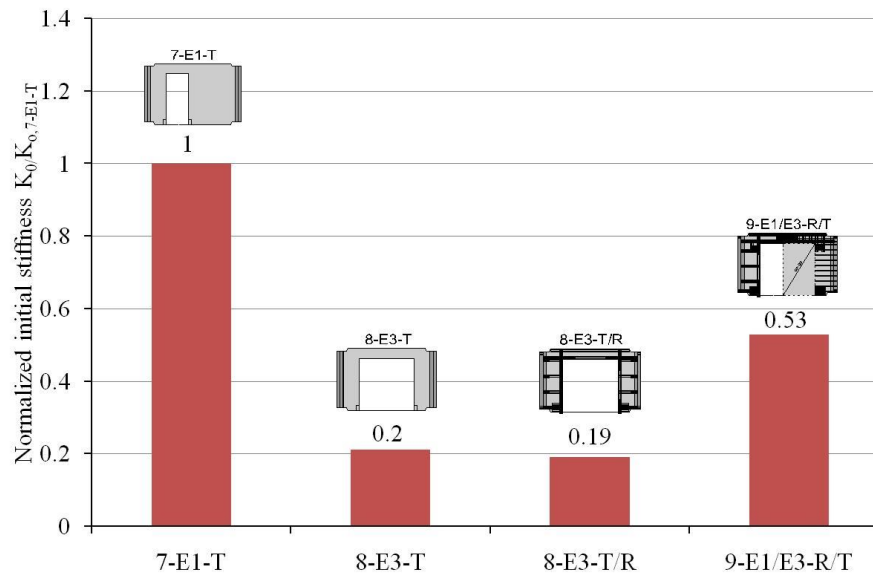
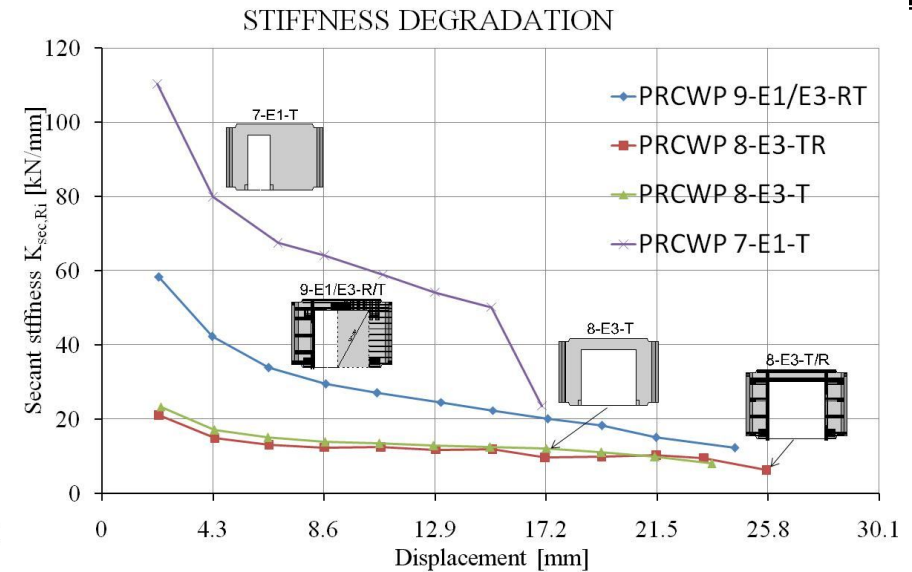
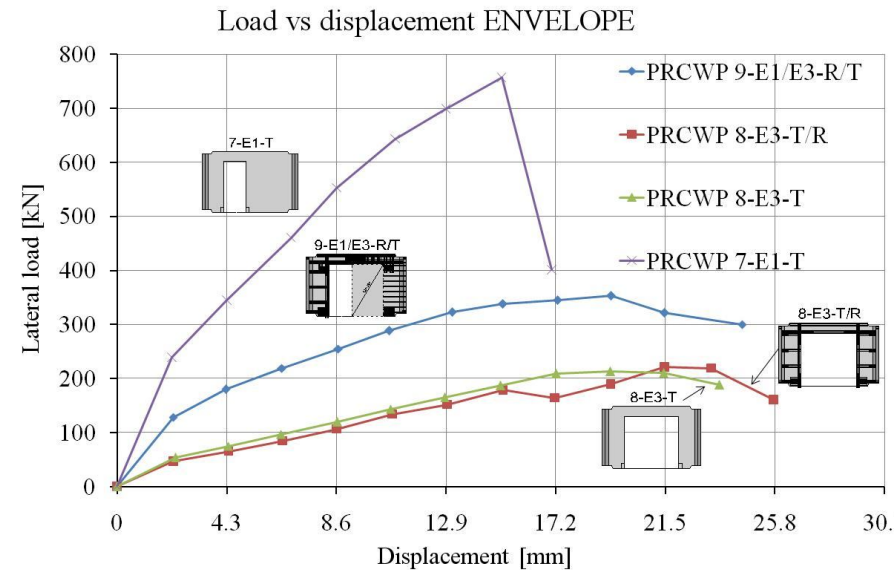
6. Results (PRCWP 9-E1/E3-R/T)



6. Results (PRCWP 9-E1/E3-R/T)

Sustainable Constructions under Natural Hazards and Catastrophic Events





7. Conclusion

- ☐ The main objectives of the retrofit were to restore the initial load bearing capacity of the element or to obtain an increase in the value of it. In the current case the values of the load bearing capacity for the unstrengthened (7-E1-T) and strengthened specimen (7-E1-T/R) were close.
- ☐ Analysing the experimental data for specimen 8-E3, one can say that the load bearing capacity of the wall was restored. According to the strain records, the most active CFRP reinforcement was the third shear CFRP strip counted from the bottom to the top height of the panel, on the right pier, where G3 strain gauge was located. For G3, strain ranged from approximately -2.2 ‰ in compression until +3.0 ‰ in tension.
- ☐ One can remark here the significant tension-compression alternation on the diagram. During the experimental test the horizontal shear strip where G3 strain gauge was located started debonding together with concrete surface at -15.05 mm.

7. Conclusion

□ The experimental test of (9-E1/E3-R/T) shows the effect of the cut-out in the wall compared to specimen (7-E1-T) and (7-E1-T/R) by a significant loss in load bearing capacity, and also the effect of initial retrofit towards (8-E3-T/R) by a significant gain in the value of the load bearing capacity, yet in the second statement we should not neglect the difference in the compressive strength of concrete, 17.5 MPa for (8-E3) and 44.5 MPa for (9-E1/E3) and the quantity of initial steel reinforcement available in the wall panel.

□ Analyzing the costs we obtained a strengthening cost per square meter of 67.51 EUR/m² for the post-damage strengthened wall (7-E1-T/R), 57.21 EUR/m² for the post-damage strengthened wall (8-E3-T/R) and 94.65 EUR/m² for the prior-to-damage strengthened wall (9-E1/E3-R/T). The strengthening strategy using combined CFRP-EBR and NSM-CFRP was the most expensive method in this case, implying more labor and material costs.



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